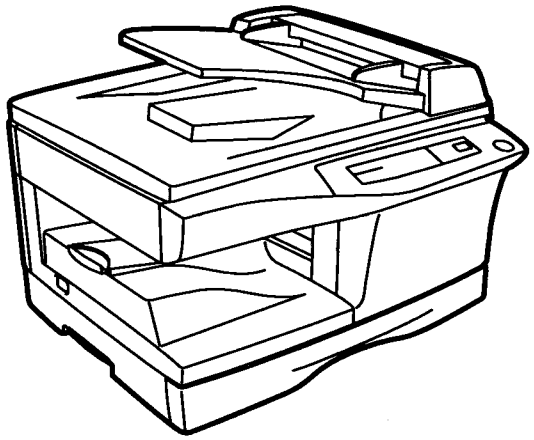
SHARP SERVICE MANUAL

CODE: 00ZAL1250/A1E



DIGITAL COPIER

AL-1020
AL-1200
AL-1220
MODEL AL-1250

* This Service Manual describes only the differences from the AL-1000/1010. For the common items with the AL-1000/1010,please refer to the AL-1000/1010 manual.

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● PARTS GUIDE

Parts marked with "⚠" is important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safty and performance of the set.

SHARP CORPORATION

This document has been published to be used for after sales service only.
The contents are subject to change without notice.

[1] INTRODUCTION

This Service Manual describes only the different points between the machine with the printer function and the copier machine. Use this manual, therefore, together with the service documents of the AL-1000.
The features of each machine are as follows:
AL-10PK: Printer upgrade kit (option), without memory
AL-11PK: Printer upgrade kit (option), with 4MB memory

Model	Features				
	Copier CPM	Printer PPM	Printer function	SOPM function	Manual feed
AL-1010	10	8	Option	Standard	Single
AL-1041	10	8	Standard	Standard	Multi

Since the machine equipped with the SOPM function is provided with 6MB memory, it can be upgraded to the machine with the printer function without an additional memory. Therefore, use the upgrade kit of AL-10PK in this case. For the model which has no memory for SOPM, use the upgrade kit of AL-11PK (with memory).
SOPM is the abbreviation of Scan One Print Many, which means the function to allow multi copy by one scan.

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Making floppy disks from CD-ROM

The printer driver data in the CD-ROM can be copied to floppy disks.

Windows 95/Windows 98/Windows NT 4.0:
1) Double-click **My Computer, Sharp_al,** and **Makedisk.**
2) Double-click **Makedisk.exe.**
3) Follow the on-screen instructions.

Windows 3.1x:
1) Double-click the **File Manager** in the Main window of Program Manager and select **CD-ROM** and the **Makedisk** directory.
2) Double-click **Makedisk.exe.**
3) Follow the on-screen instructions.

[2] MAIN FEATURE

1. Printing from Windows 3.1x, Windows 95, Windows 98, and Windows NT 4.0 applications

- High-speed and high-quality printing can be performed from Windows 3.1x, Windows 95, Windows 98, and Windows NT 4.0 applications through the SHARP GDI (Graphics Device Interface) system.
- Since print data is processed in the computer, waiting time during printing is short.

2. High-speed printing at 8 pages/min.

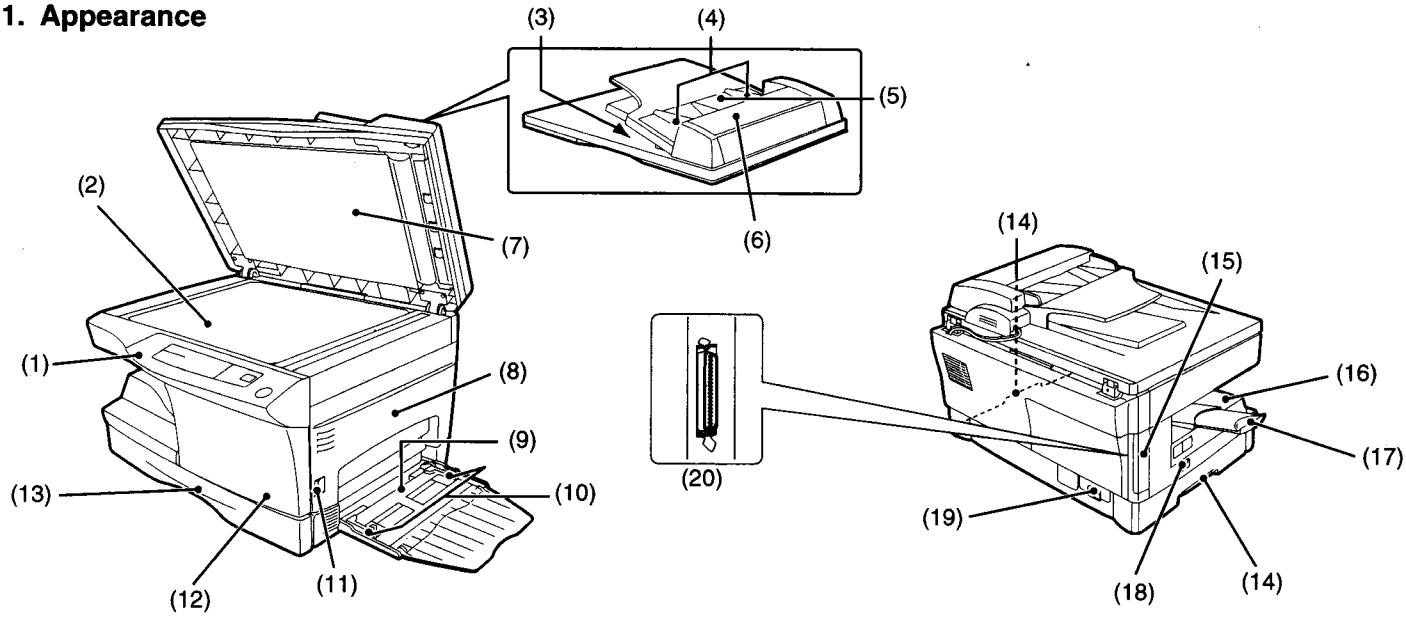
- First print time is approximately 9.6 seconds.
- Print speed is 8 pages/min., when printing multiple pages. (Depends on the PC environment and print data.)

Before reading the next section

The AL-1000 series copiers are equipped with the printer interface either as standard features or optional features depending on the model. If your copier is equipped with the printer interface as standard, proceed to page 3–3, CONNECTING THE INTERFACE CABLE.

[3] EXTERNAL VIEWS AND INTERNAL STRUCTURES

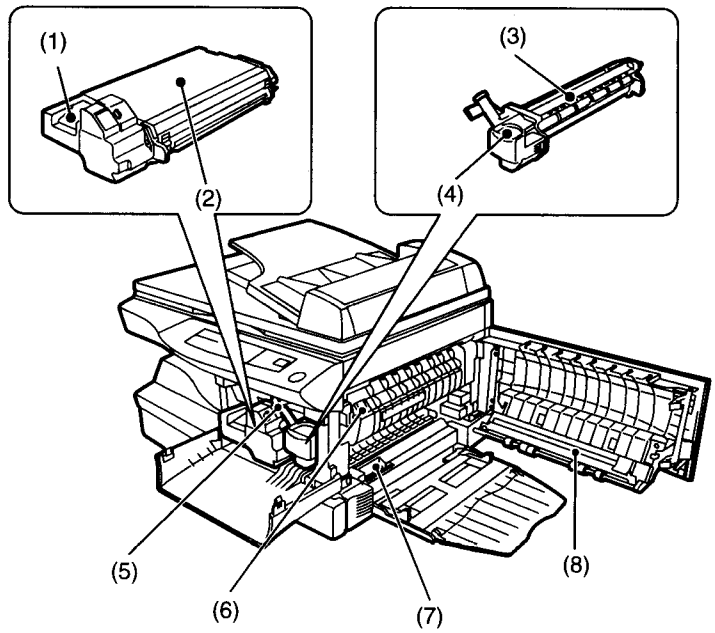
1. Appearance



(1)	Operation panel	(2)	Original table	(3)	SPF exit area
(4)	Original guides	(5)	Document feeder tray	(6)	Feeding roller cover
(7)	Original cover	(8)	Side cover	(9)	Bypass tray
(10)	Bypass tray guides	(11)	Side cover open button	(12)	Front cover
(13)	Paper tray*1	(14)	Handle	(15)	Cover for optional printer interface*2
(16)	Paper output tray	(17)	Paper output tray extension	(18)	Power switch
(19)	Power cord socket	(20)	Parallel interface connector*3		

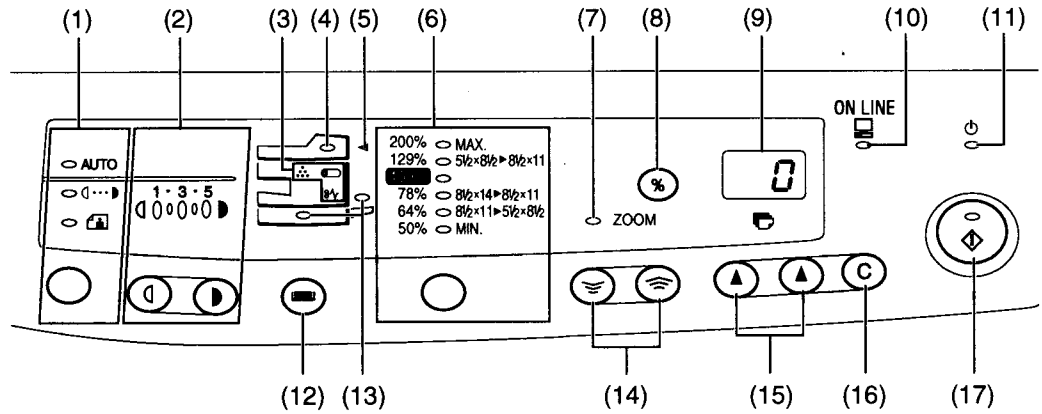
*1 The AL-1250 is equipped with two paper trays.
*2 (AL-1020/AL-1220 only) (For the AL-1020/AL-1220, a printer upgrade kit is optional.)
*3 AL-1250 only

2. Internal



(1)	TC cartridge lock release button	(2)	TD cartridge	(3)	Drum cartridge
(4)	Drum cartridge handle	(5)	Paper feed roller	(6)	Fusing unit release lever
(7)	Charger cleaner	(8)	Transfer charger		

3. Operational panel



(1)	Exposure mode selector key and indicators	(2)	Light and dark keys and exposure indicators	(3)	Alarm indicators*1
(4)	SPF indicator	(5)	SPF misfeed indicator	(6)	Copy ratio selector key and copy ratio indicators
(7)	Zoom indicator	(8)	Copy ratio display (%) key	(9)	Display
(10)	ON LINE indicator	(11)	Power save indicator	(12)	Tray select key
(13)	Paper feed location indicators	(14)	Zoom keys	(15)	Copy quantity keys
(16)	Clear key	(17)	Print key and ready indicator		

*1

Drum replacement required indicator
When the drum counter reaches 17,000 copies, the indicator lights up. After 1,000 additional copies are made, the indicator starts blinking and machine will not-operate (after current job) until a new cartridge is installed.

Misfeed indicator

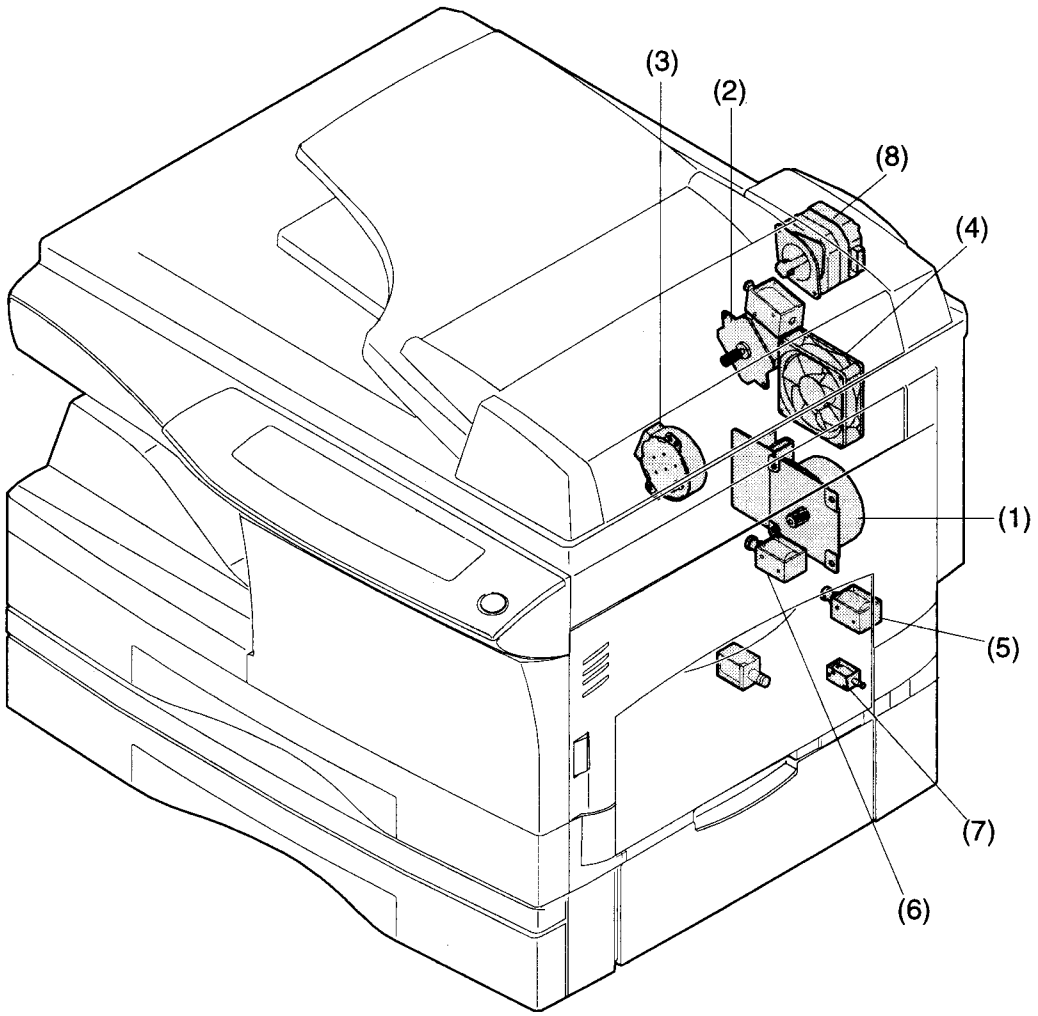
TD cartridge replacement required indicator
When toner density is lower than a specified level, the TONER DEVELOPER CARTRIDGE REPLACEMENT indicator lights up to warn the user.
If toner is not added after approximately 10 sheets are copied, the indicator starts blinking and machine starts to supply toner.(Toner Developer cartridg replacement indicator keeps lighting up)
If toner density is not back to specific level after two minutes, the READ indicator goes out and Toner Developer indicator starts blinking, and the copier stops.

*2 ON: Indicates that the machine is in the energy saving (pre-heat) mode.
Blink: Indicates that the machine is in the process of resetting from the energy saving mode or just after supplying the power.
OFF: Indicates that resetting from the energy saving mode is completed and that the fusing temperature is in ready state.
The combinations of the above display lamps are as follows: (● = ON, × = OFF)

Lamp	Immediately after power ON	Ready	Copying
Pre-heat lamp	Blink	×	×
Ready lamp	●	●	×
Other lamps	●	●	●

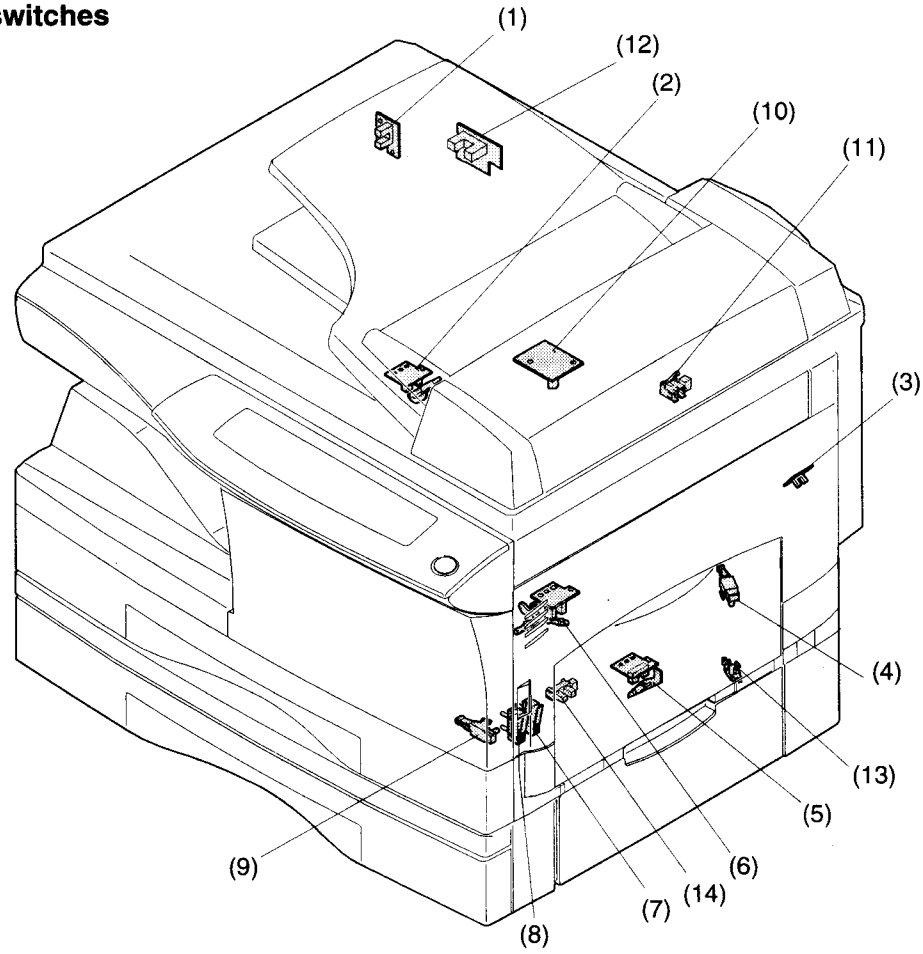
Lamp	Energy saving mode (Pre-heating)	Energy saving mode (Auto power shut off)	Resetting from energy saving mode	Copy is started during resetting from energy saving mode
Pre-heat lamp	●	●	Blink	Blink
Ready lamp	●	×	●	×
Other lamps	●	×	●	●

4. Motors and solenoids



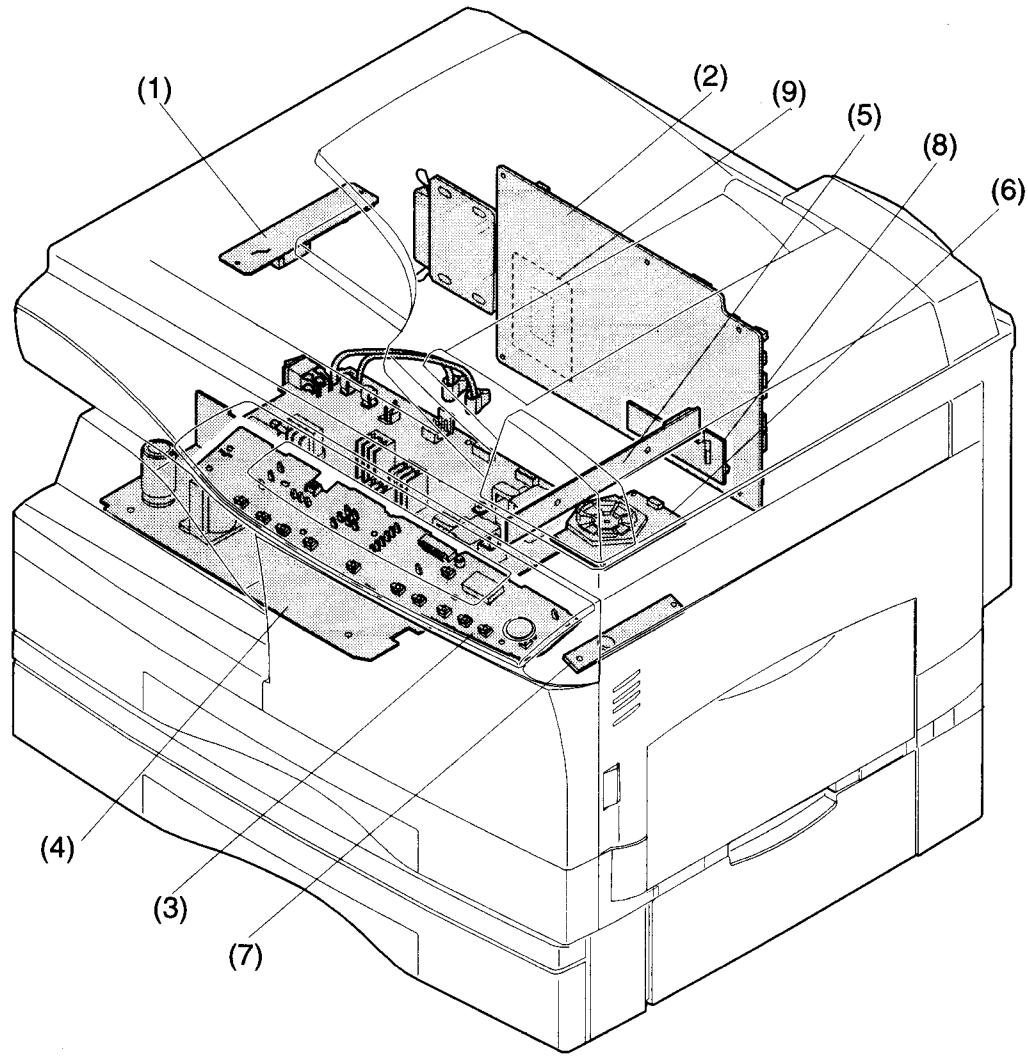
No.	Part name	Control signal	Function,operation
(1)	Main motor	MM	Drives the copier.
(2)	Mirror motor	MRMT	Drives the optical mirror base (scanner unit).
(3)	Toner motor	TM	Supplies toner.
(4)	Cooling fan motor	VFM	Cools the optical section.
(5)	Resist roller solenoid	RRS	Resist roller rotation control solenoid
(6)	Paper feed solenoid	CPFS1	Cassette Paper feed solenoid
(7)	Multi paper feed solenoid	MPFS	Multi manual pages feed solenoid
(8)	SPF motor	SPFM	Drives the single pass feeder

5. Sensors and switches



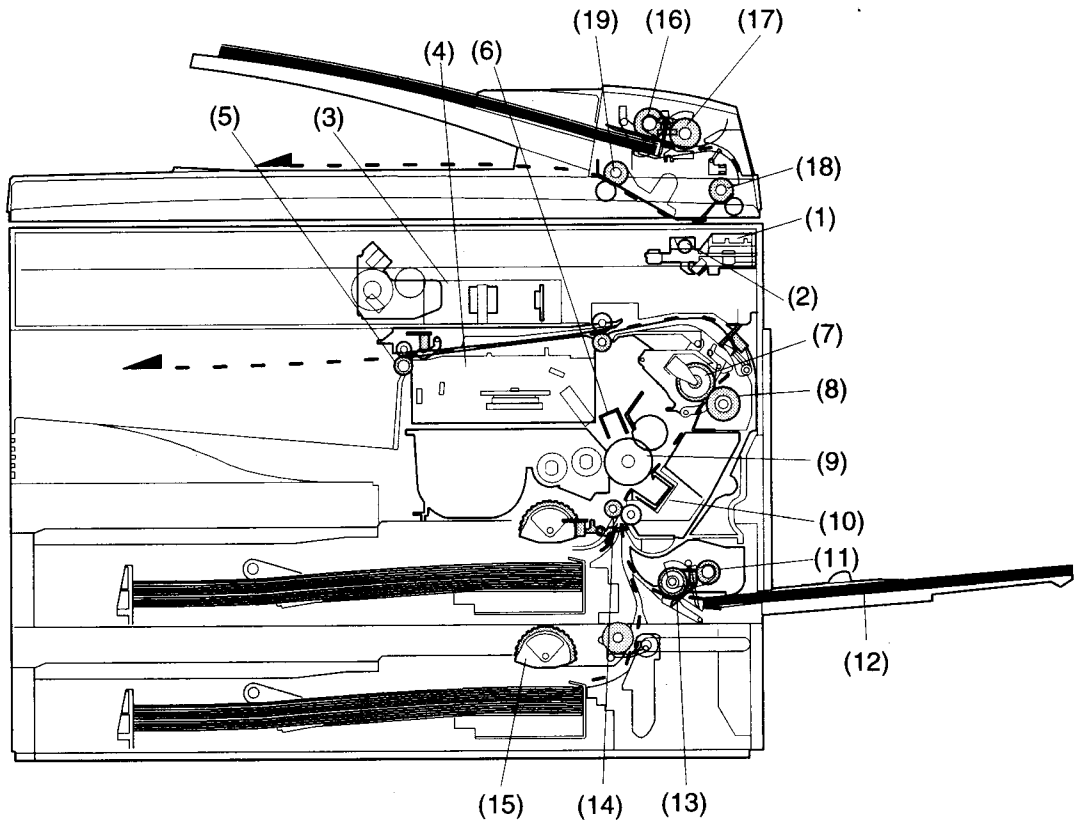
No.	Name	Signal	Type	Function	Output
(1)	Mirror home position sensor	MHPS	Transmission sensor	Mirror (scanner unit) home position detection	"H" at home position
(2)	POD sensor	POD	Transmission sensor	Paper exit detection	"H" at paper pass
(3)	PPD2 sensor	PPD2	Transmission sensor	Paper transport detection 2	"L" at paper pass
(4)	Cassette detection switch	CED1	Microswitch	Cassette installation detection	"H" at cassette insertion
(5)	Manual feed detection switch	MFD	Transmission sensor	Manual feed paper detection (single only)	"L" at paper detection
(6)	PPD1 sensor	PPD1	Transmission sensor	Paper transport detection 1	"L" at paper pass
(7)	Door switch	DSW	Micro switch	Door open/close detection (safety switch for 5V)	1 or 0V of 5V at door open
(8)	Door switch	DSW	Micro switch	Door open/close detection (safety switch for 24V)	1 or 0V of 24V at door open
(9)	Drum reset switch	DRST	Micro switch	New drum detection switch	Instantaneously "H" at insertion of new drum
(10)	SPF sensor	SPID/SD SW	Transmission sensor	Paper entry detection Cover open/close detection	"L" at paper pass
(11)	SPPD sensor	SPPD	Transmission sensor	Paper transport detection	"L" at paper pass
(12)	SDOD sensor	SDOD	Transmission sensor	SPF open/close detection Book sensor	"L" at paper pass
(13)	2nd cassette	DSW	Micro switch	2nd cassette door open detection	1 or 0V of 5V at door open
(14)	PPD3 sensor	PPD3	Transmission sensor	Paper transport detection 3	"L" at paper pass

6. PWB unit



No.	Name	Function
(1)	Exposure lamp invertor PWB	Exposure lamp (Xenon lamp) control
(2)	Main PWB (MCU)	Copier control
(3)	Operation PWB	Operation input/display
(4)	Power PWB	AC power input, DC voltage control, High voltage control
(5)	CCD sensor PWB	For image scanning
(6)	LSU motor PWB	For polygon motor drive
(7)	TCS PWB	For toner sensor control
(8)	LSU PWB	For laser control
(9)	Memory PWB 6MB	For memorying data

7. Cross sectional view



No.	Part name	Function and operation
(1)	Scanner unit	Illuminates the original with the copy lamp and passes the reflected light to the lens unit (CCD).
(2)	Exposure lamp	Exposure lamp (Xenon lamp) Illuminates original
(3)	Lens unit	Scans the original image with the lens and the CCD.
(4)	LSU (Laser unit)	Converts the original image signal into laser beams and writes onto the drum.
(5)	Paper exit roller	Roller for paper exit
(6)	Main charger	Provides negative charges evenly to the drum surface.
(7)	Heat roller	Fuses toner on the paper. (Teflon roller)
(8)	Pressure roller	Fuses toner on the paper. (Silicon rubber roller)
(9)	Drum	Forms images.
(10)	Transfer unit	Transfers images onto the drum.
(11)	Pickup roller	Picks up the manual feed paper. (In multi feed only)
(12)	Manual paper feed tray	Tray for manual feed paper
(13)	Manual paper feed roller	Transport the paper from the manual paper feed port.
(14)	PS roller unit	Takes synchronization between the lead edge and the rear edge of the paper.
(15)	Paper feed roller	Picks up a sheet of paper from the cassette.
(16)	Pickup roller	Picks up documents.
(17)	Separation roller	Separates documents to feed properly.
(18)	PS roller	Feeds documents to the scanning section.
(19)	Paper exit roller	Discharges documents.

[4] UNPACKING AND INSTALLATION

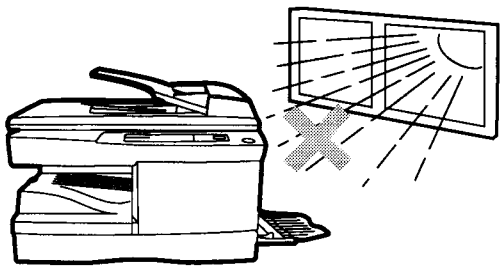
1. A WORD ON COPIER INSTALLATION

Improper installation may damage the copier. Please note the following during initial installation and whenever the copier is moved.

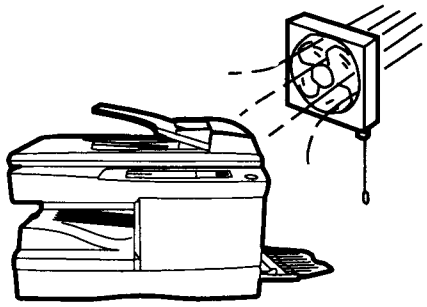
Do not install your copier in areas that are:

- damp, humid, or very dusty

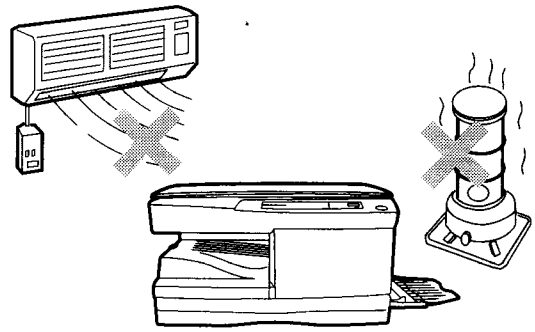
- exposed to direct sunlight



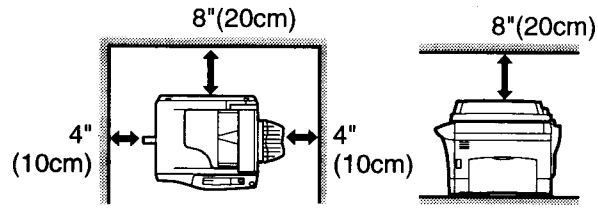
- poorly ventilated



- subject to extreme temperature or humidity changes, e.g., near an air conditioner or heater.

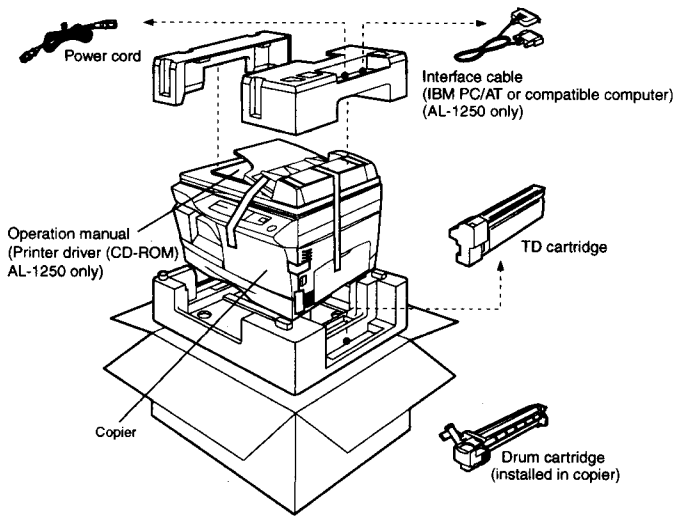


Be sure to allow the required space around the machine for servicing and proper ventilation.



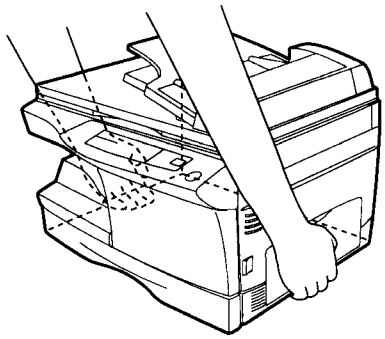
2. CHECKING PACKED COMPONENTS AND ACCESSORIES

Open the carton and check if the following components and accessories are included.



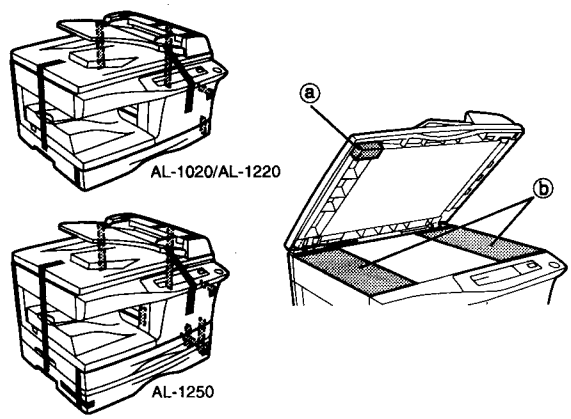
3. UNPACKING

Be sure to hold the handles on both sides of the copier to unpack the copier and carry it to the installation location.

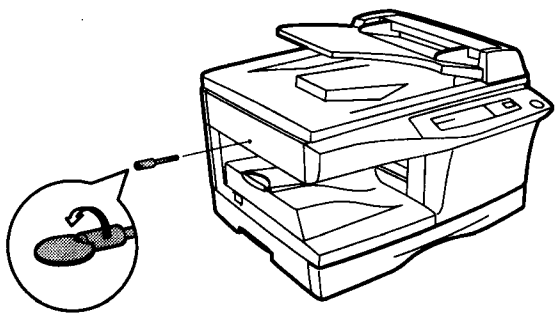


4. REMOVING PROTECTIVE PACKING MATERIALS

1) Remove pieces of tape and protective cover. Then open the original cover and remove protective materials (a) and (b).

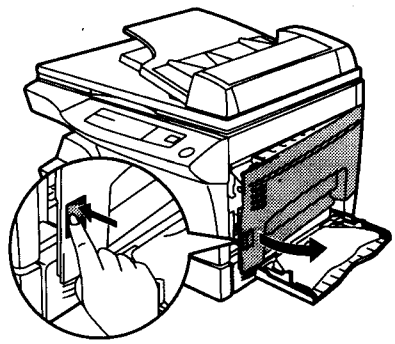


2) Use a coin (or suitable object) to remove the screw. Store the screw in the paper tray because it will be used if the copier has to be moved.

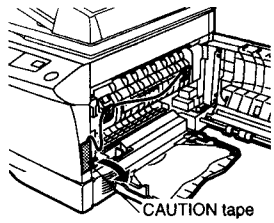


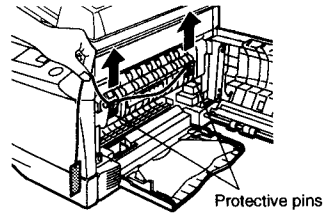
5. INSTALLING THE TD CARTRIDGE

1) Open the bypass tray and then open the side cover while pressing the side cover open button.

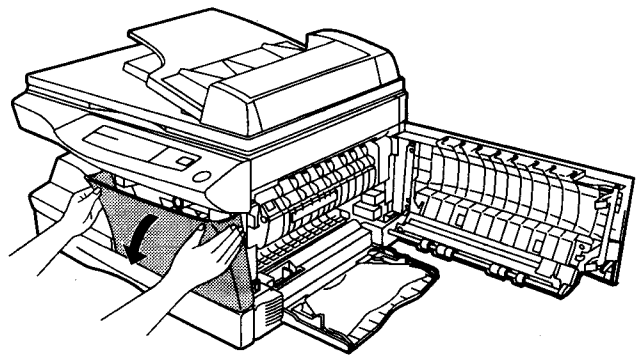


2) Remove the CAUTION tape from the front cover and remove the two protective pins from the fusing unit by pulling the strings upward one at a time.

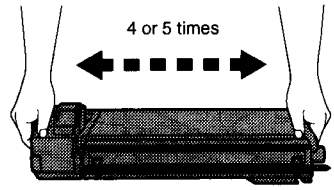




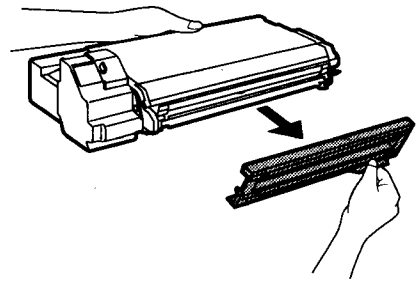
3) Push gently on both sides of the front cover to open the cover.



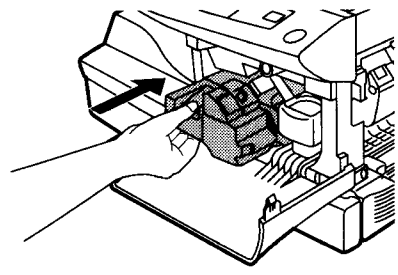
4) Remove the TD cartridge from the bag. Remove the protective paper. Hold the cartridge on both sides and shake it horizontally four or five times.



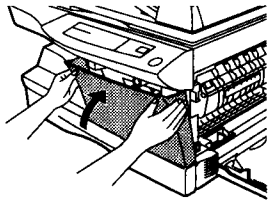
5) Hold the tab of the protective cover and pull the tab to your side to remove the cover.

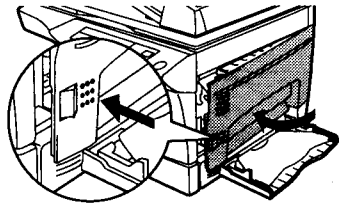


6) Gently insert the TD cartridge until it locks in place.



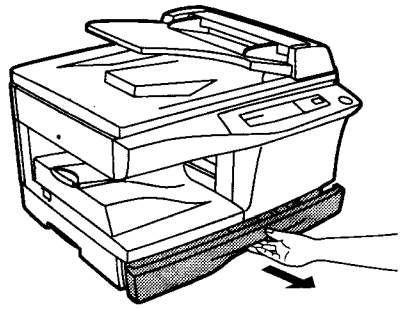
7) Close the front cover and then the side cover by pressing the round projections near the side cover open button.



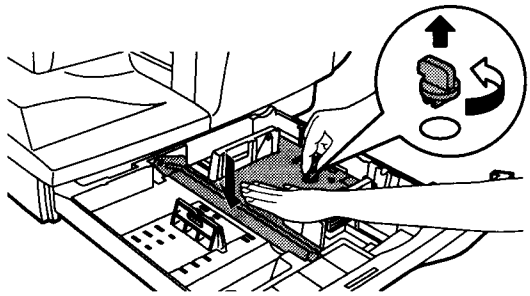


6. LOADING COPY PAPER (installing the paper tray)

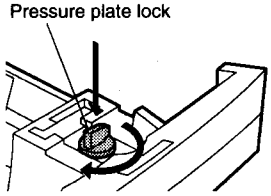
1) Raise the handle of the paper tray and pull the paper tray out until it stops.

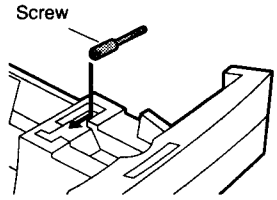


2) Remove the pressure plate lock. Rotate the pressure plate lock in the direction of the arrow to remove it while pressing down the pressure plate of the paper tray.

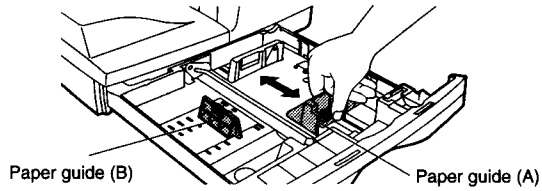


3) Store the pressure plate lock which has been removed in step 2 and the screw which has been removed when unpacking (see page 4-2, step 2 of REMOVING PROTECTIVE PACKING MATERIALS) in the front of the paper tray. To store the pressure plate lock, rotate the lock to fix it on the relevant location.

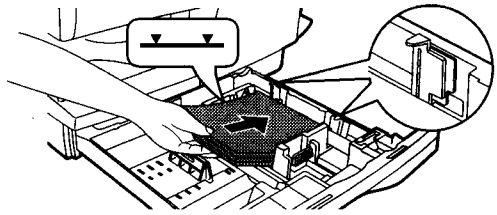




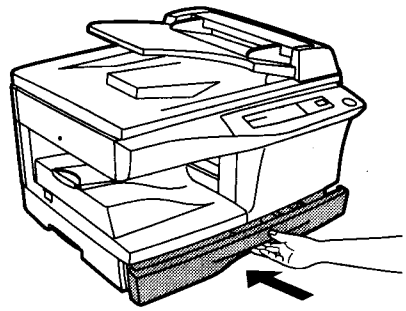
4) Adjust the paper guides on the paper tray to the copy paper width and length. Squeeze the lever of paper guide (A) and slide the guide to match with the width of the paper.
Move paper guide (B) to the appropriate slot as marked on the tray.



5) Fan the copy paper and insert it into the tray. Make sure the edges go under the corner hooks.

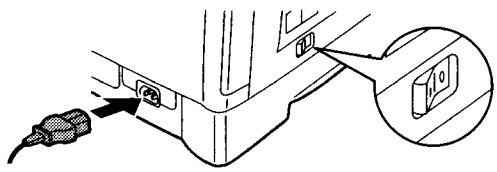


6) Gently push the paper tray back into the copier.



7. POWER TO COPIER

1) Ensure that the power switch of the copier is in the OFF position. Insert the attached power cord into the power cord socket at the rear of the copier.



2) Plug the other end of the power cord into the nearest outlet.

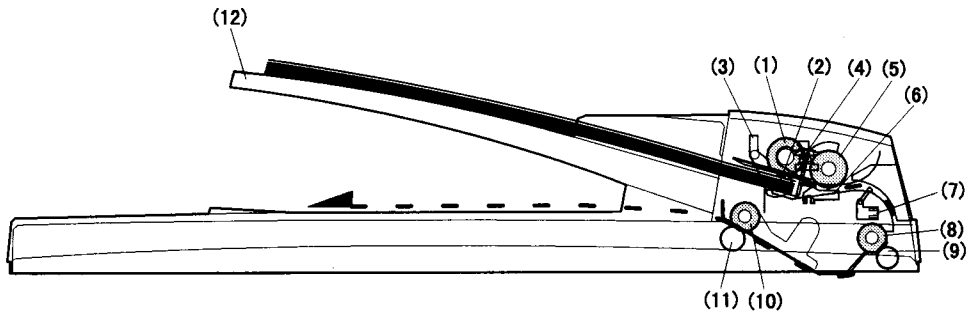
[5] OPERATIONAL DESCRIPTIONS

1. SPF section

A. Outline

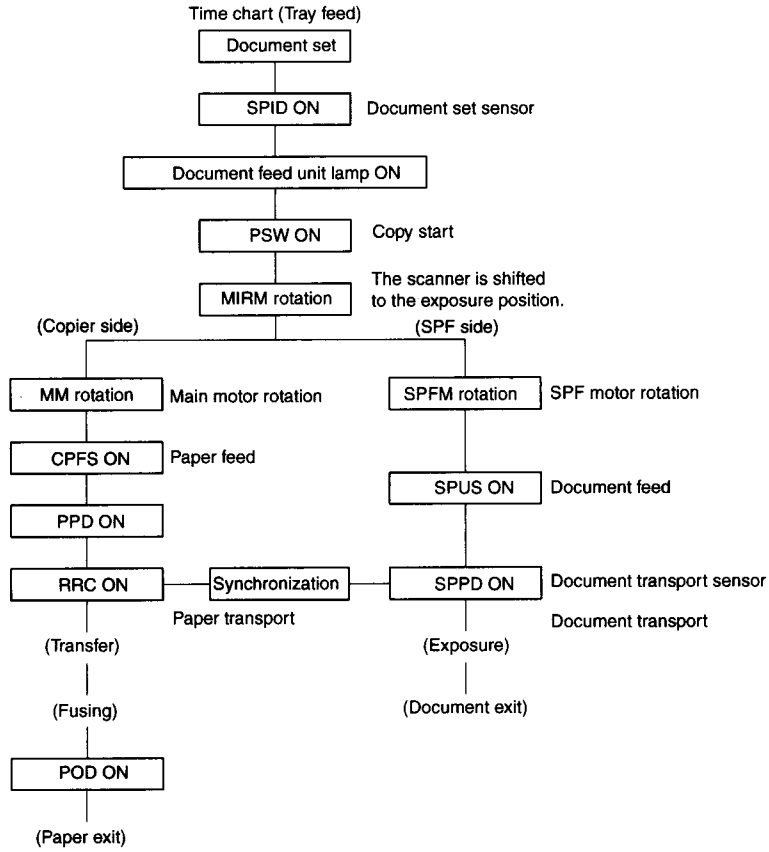
The SPF (Single Path Feeder) is installed to the AL-1000/1200 as a standard provision, and it automatically copies up to 30 sheets of documents of a same size. (Only one set of copies)

B. Document transport path and basic composition

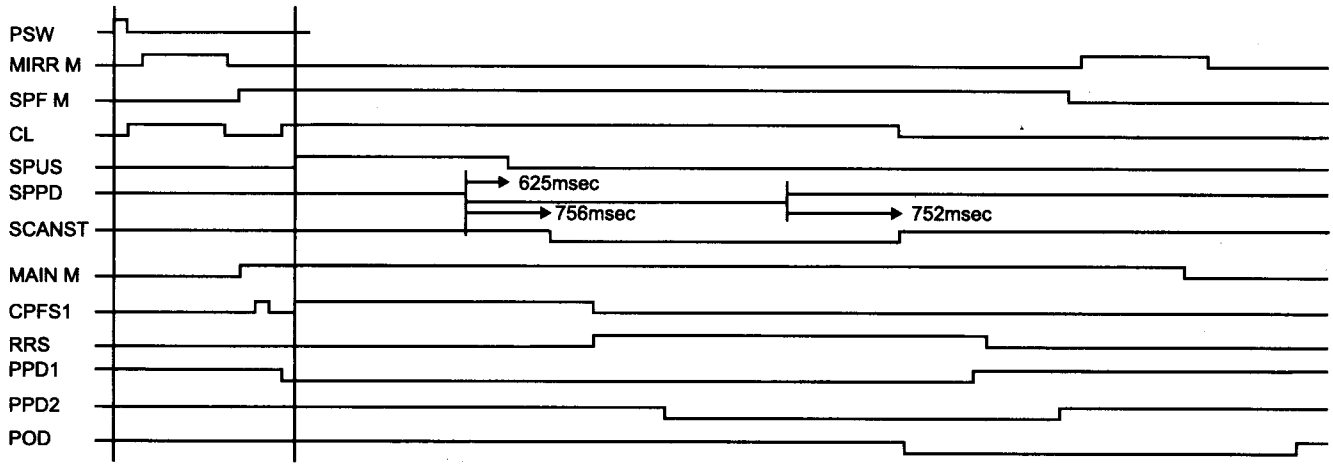


(1)	Pickup roller	(2)	Sheet of document for paper feed	(3)	Set detection ACT
(4)	Paper stopper	(5)	Document feed roller	(6)	Separation sheet
(7)	Paper entry sensor	(8)	PS roller D	(9)	Transport follower roller
(10)	Paper exit roller	(11)	Paper exit follower roller	(12)	Document tray

C. Operational descriptions



In the zooming mode, the magnification ratio in the sub scanning direction (paper transport direction) is adjusted by changing the document transport speed.



D. Cases where a document jam is caused

a. When SPPD is ON (document remaining) when the power is turned on.
b. When SPPD is not turned ON within about 1.5 sec (at 100% copy) after starting the document feed operation.
c. When SPPD is not turned on within about 4.7 sec (at 100% copy) after turning on SPPD.
d. When the SPF document jam release door or the OC cover is opened during document transport (SPF motor rotating).

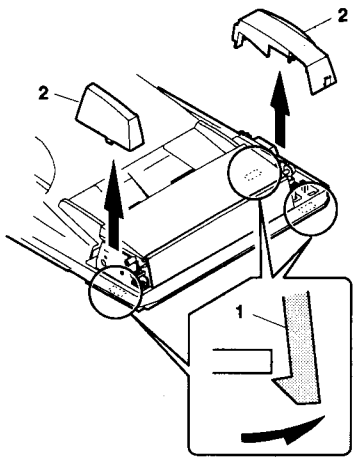
[6] DISASSEMBLY AND ASSEMBLY

1. SPF

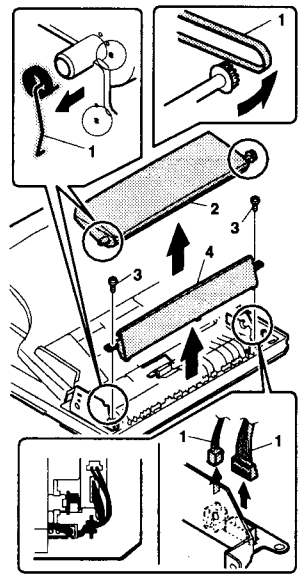
No.	Part name Ref.
A	Sensor PWB
B	Pickup solenoid
C	Clutch
D	Manual paper feed roller, pickup roller
E	Belt
F	SPF motor
G	Paper entry sensor
H	PS roller
I	Paper exit roller

Pickup unit removal

1) Remove three fixing pawls from the bottom of the machine.
2) Remove the front cover and the rear cover.



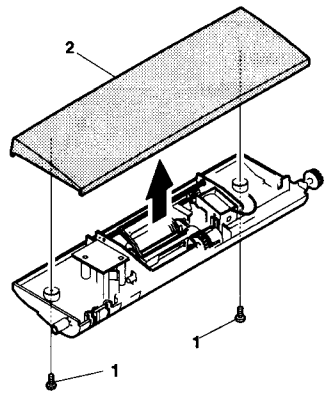
1) Remove the belt, the paper feed frame SP, and two harnesses.
2) Remove the pickup unit.



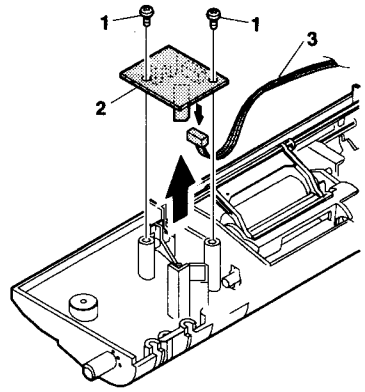
* When installing the parts, be careful of the hole position of the paper frame SP.

A. Sensor PWB

1) Remove two screws from the bottom of the pickup unit.
2) Remove the upper cover.

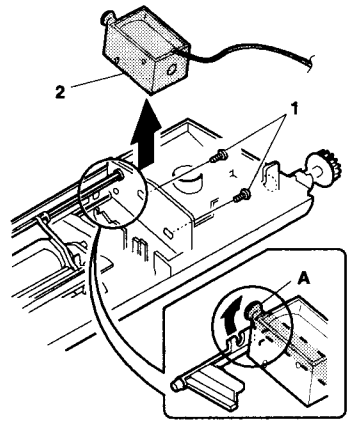


1) Remove two screws.
2) Remove the sensor PWB.
3) Remove the harness.



B. Pickup solenoid

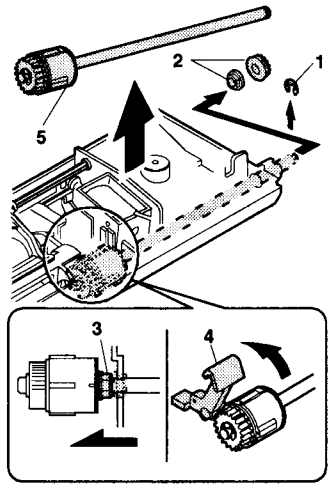
1) Remove two screws.
2) Remove the pickup solenoid



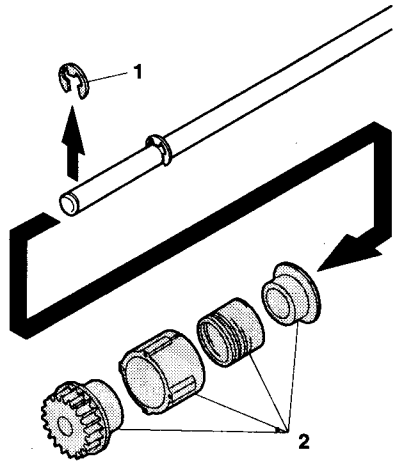
* When installing, hang iron core A on the solenoid arm.

C. Clutch

1) Remove the E-ring.
2) Remove the pulley and bush.
3) Slide the bush in the arrow direction.
4) Lift the clutch, and 5) remove the clutch.

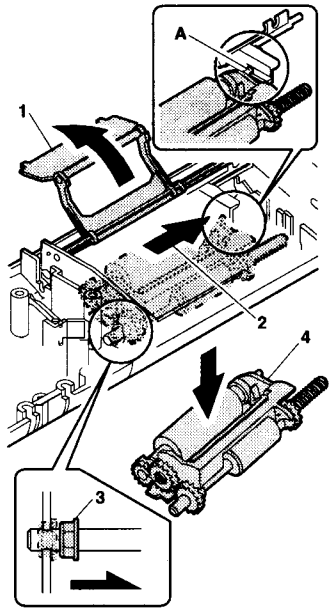


1) Remove the E-ring.
2) Remove the parts.



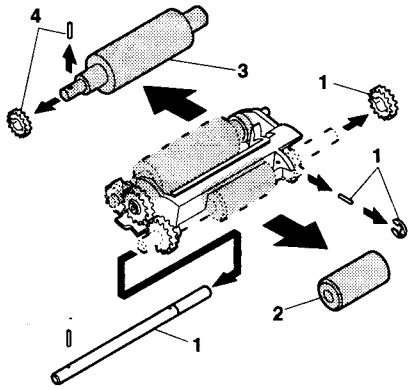
D. Manual paper feed roller, pickup roller

1) Lift the paper stopper.
2) Slide the takeup roller unit.
3) Slide the bush in the arrow direction.
4) Remove the takeup roller unit.



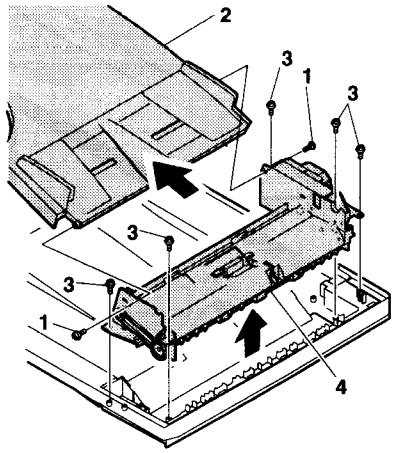
When installing the takeup roller, hang the projection of the takeup roller unit on the solenoid arm.

1) Remove the parts.
2) Remove the manual paper feed roller.
3) Remove the pickup roller.
4) Remove the parts.



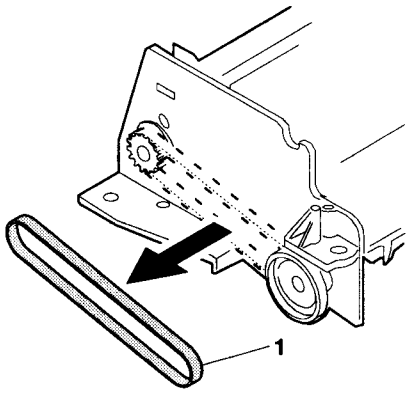
Transport unit removal

1) Remove two screws.
2) Remove the document tray unit.
3) Remove five screws.
4) Remove the transport unit.



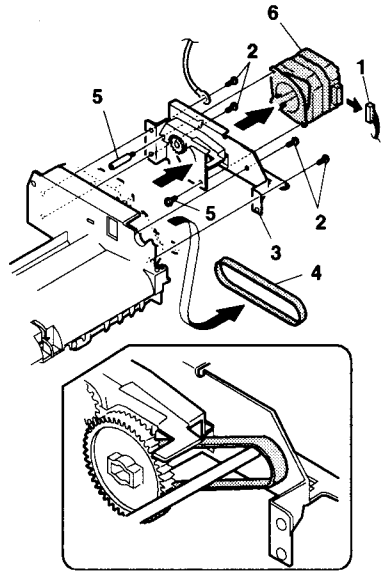
E. Belt

1) Remove the belt.



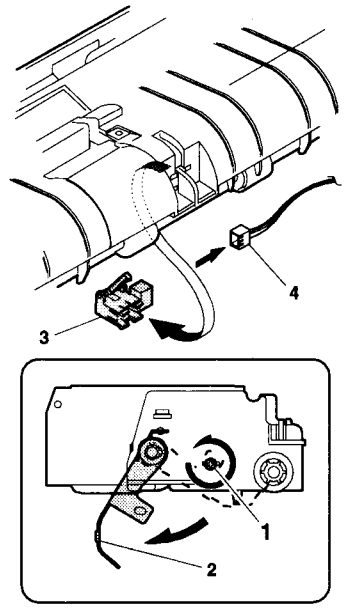
F. SPF motor

1) Remove the harness.
2) Remove four screws.
3) Remove the drive unit.
4) Remove the belt.
5) Remove two screws.
6) Remove the SPF motor.



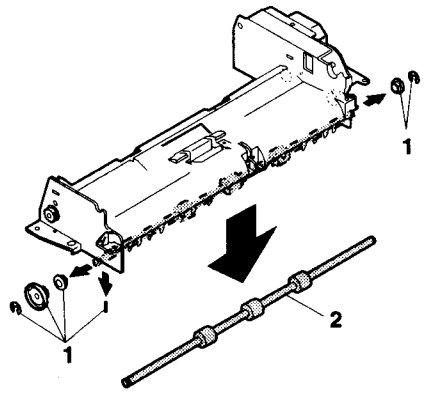
G. Paper entry sensor

1) Loosen the screw.
2) Open the paper exit PG.
3) Remove the paper entry sensor.
4) Remove the harness.



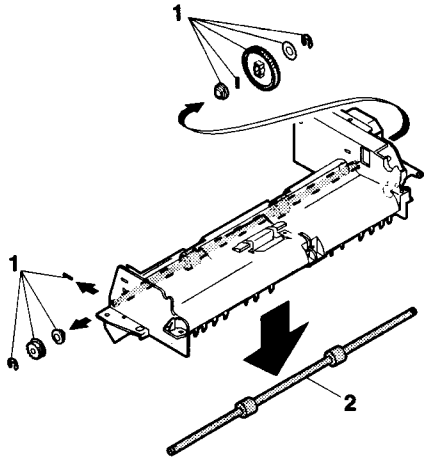
H. PS roller

1) Remove the parts.
2) Remove the PS roller.



I. Paper exit roller

1) Remove the parts.
2) Remove the paper exit roller.



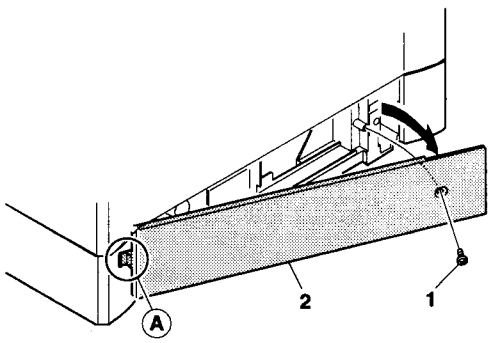
2. 2ND CASSETTE (AL-1250 only)

No.	Part name Ref.
A	Paper sensor
B	Cassette detection SW
C	Paper feed solenoid
D	Transport roller
E	Paper feed clutch
F	2nd paper feed roller

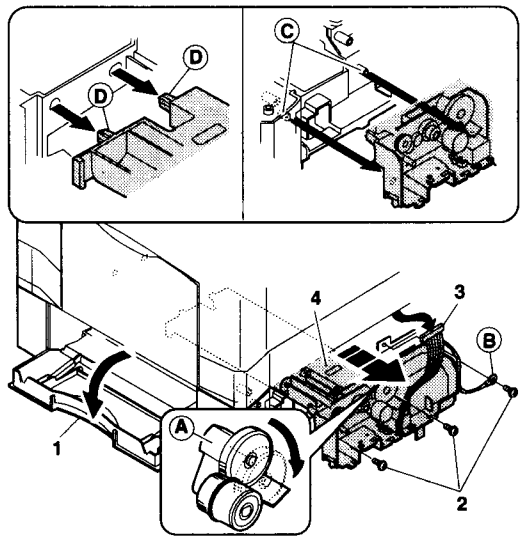
Paper feed unit removal

1) Remove the screw.
2) Remove the rear cover.

* When installing, engage the pawl and install the unit.



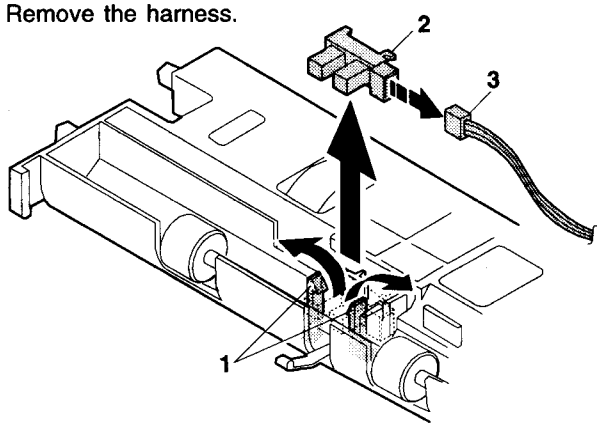
1) Open the right cabinet.
2) Remove three screws.
3) Remove one connector.
4) While tilting down the 2nd connection arm A, pull and remove the paper feed unit toward you.



* When installing, securely insert two bosses C on the machine side and two bosses D on the paper feed unit side. Be sure to fix the earth B.
* Insert the 2nd page feed.

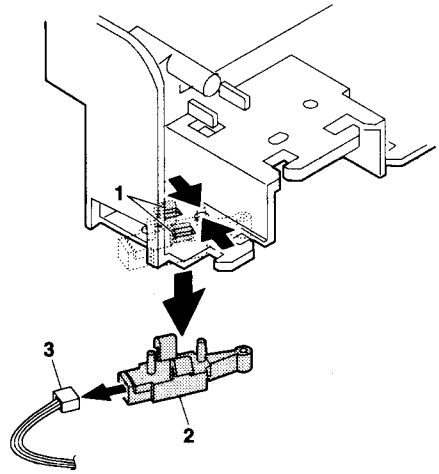
A. Paper sensor

1) Remove the pawl.
2) Remove the paper sensor.
3) Remove the harness.



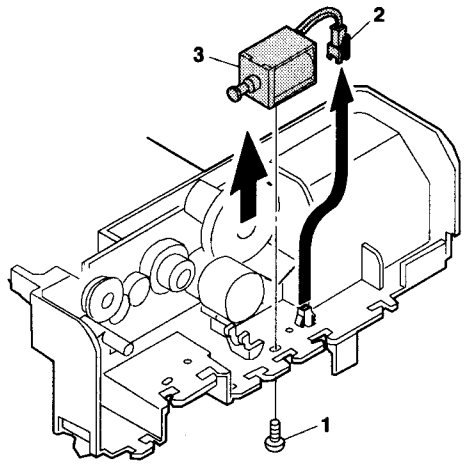
B. Cassette detection SW

1) Remove the pawl.
2) Remove the cassette detection SW.
3) Remove the harness.



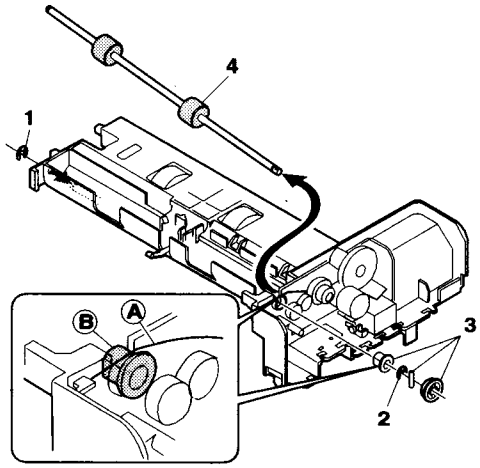
C. Paper feed solenoid

1) Remove the screw.
2) Remove the connector.
3) Remove the paper feed solenoid.



D. Transport roller

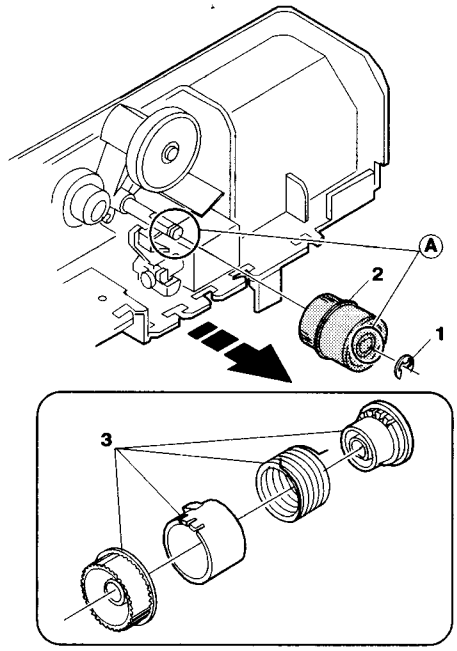
1) Remove two E-rings.
2) Remove the transport roller.



* Install so that the earth spring A is brought into contact over bearing B.

E. Paper feed clutch

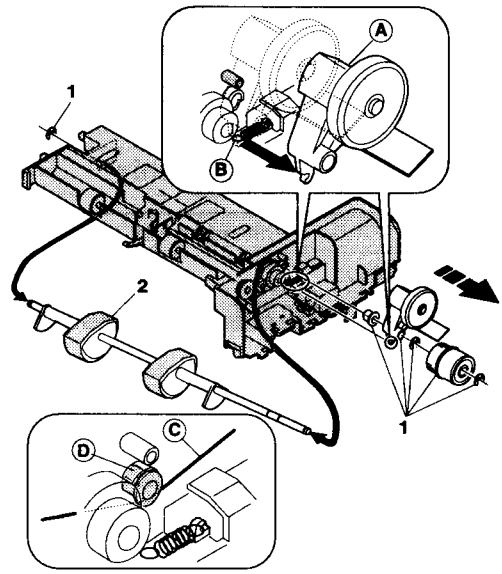
1) Remove the E-ring.
2) Remove the paper feed clutch.
3) Remove the parts.



* When installing, fit the cut surface A.

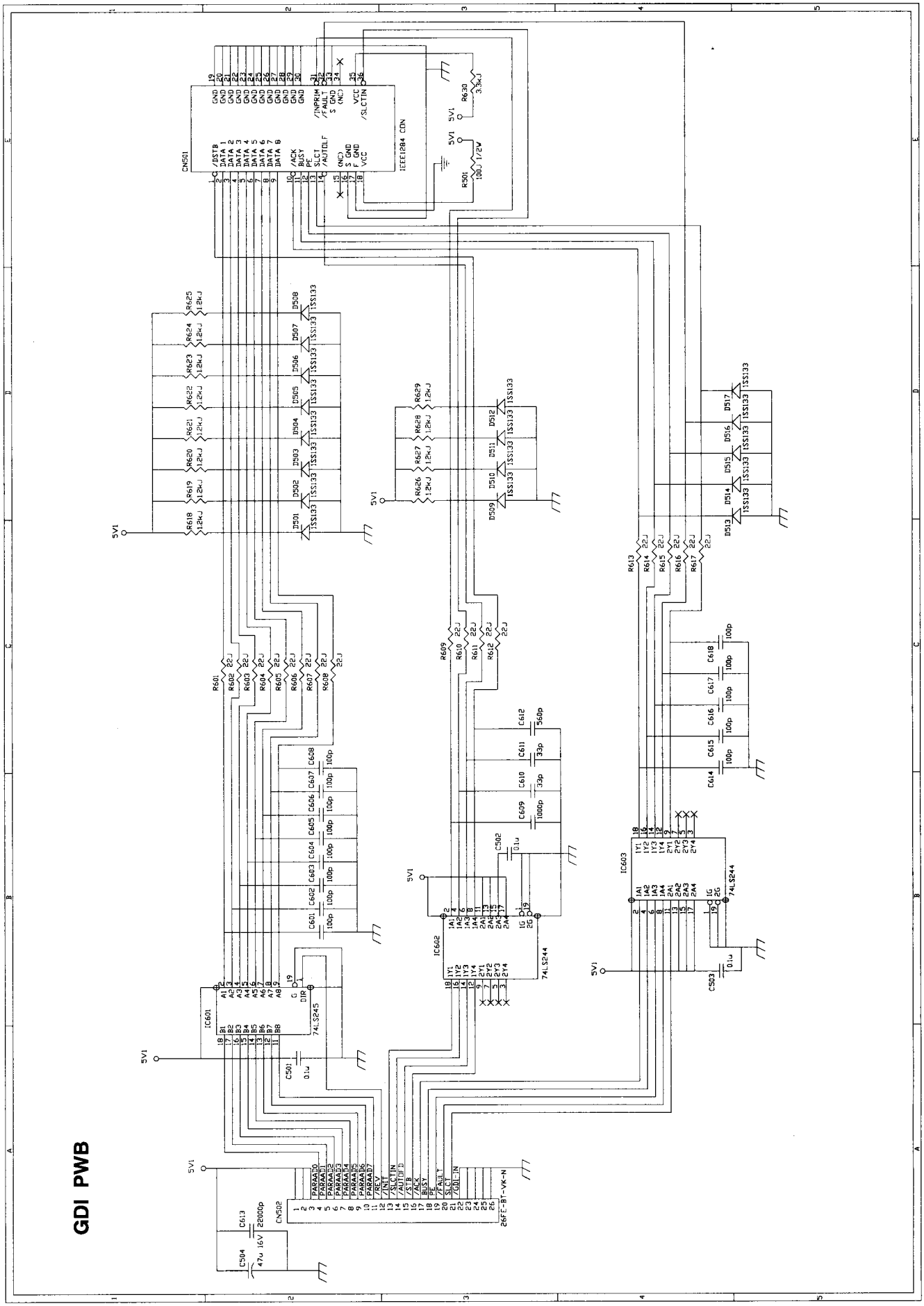
F. 2nd paper feed roller

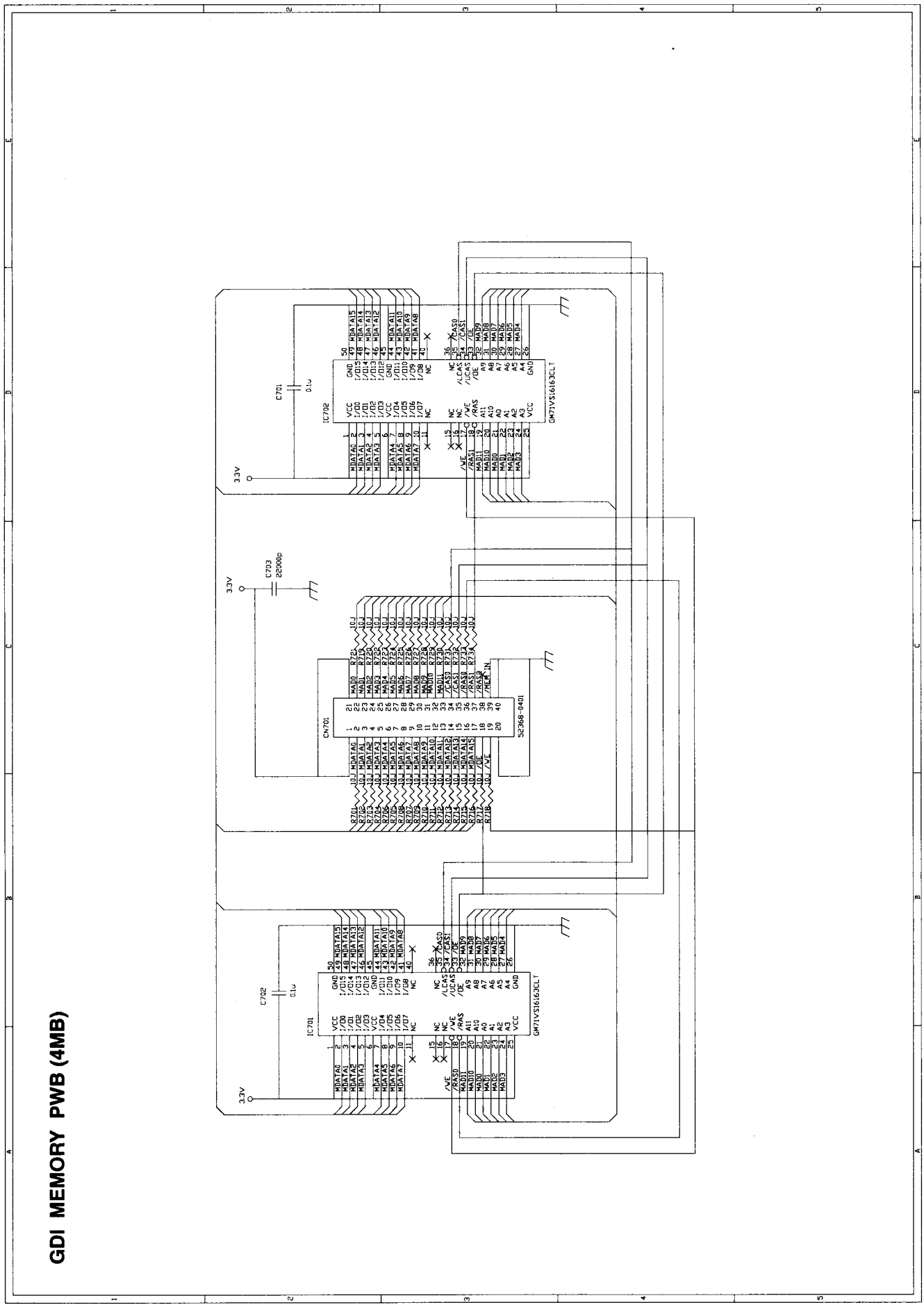
1) Remove the E-ring and the parts.
2) Remove the 2nd paper feed roller.



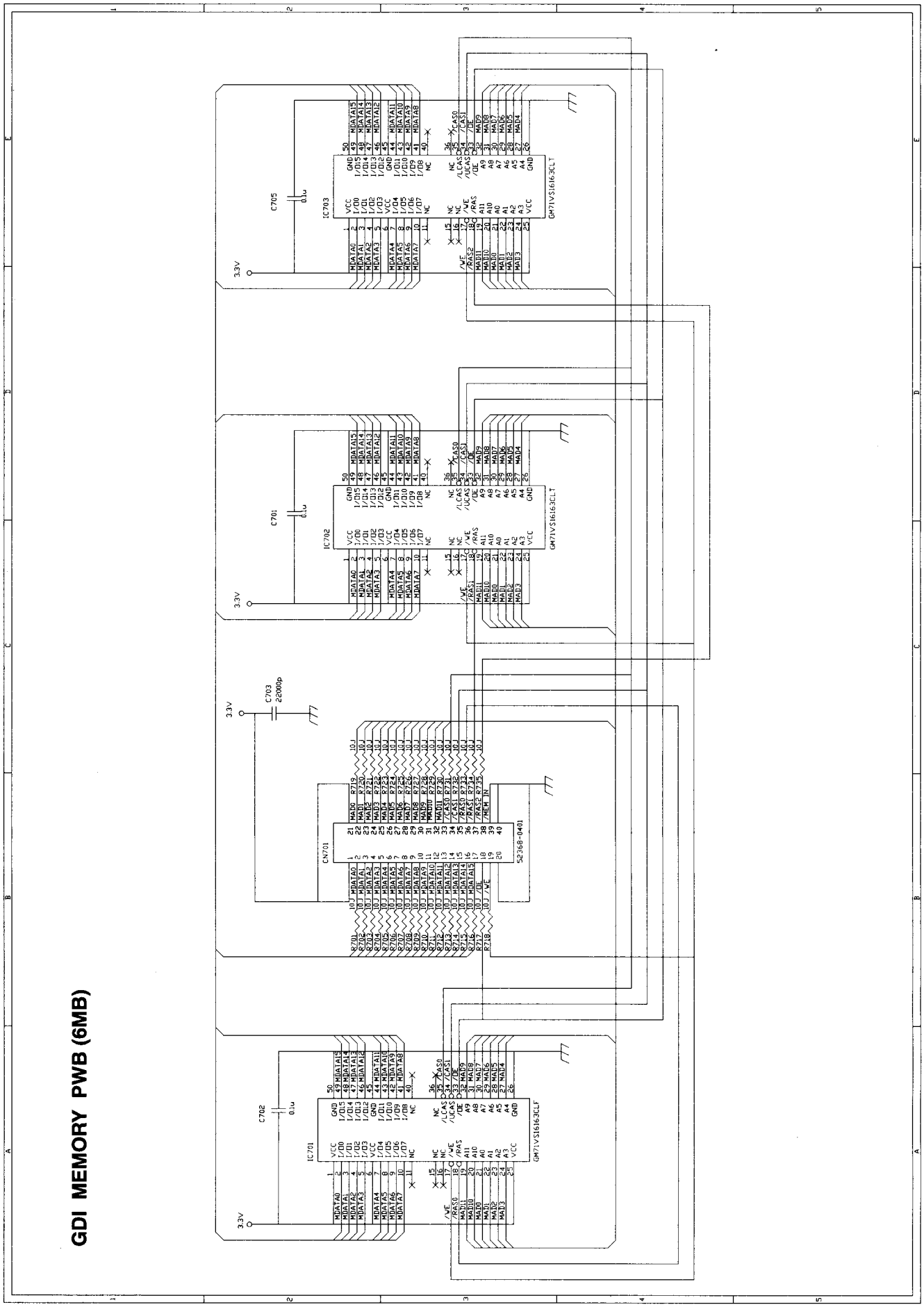
* When installing, hang the 2nd connection arm on the 2nd connection arm SP B. Be sure to install so that the earth spring C is in contact under the bearing D.

[6] CIRCUIT DIAGRAM





GDI MEMORY PWB (4MB)



GDI MEMORY PWB (6MB)

[7] SIMULATION TROUBLE CODE

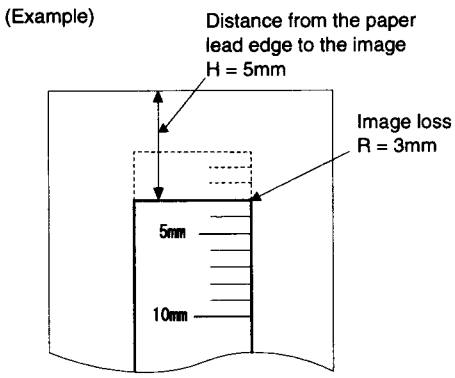
1. Contents of simulations

<table>
<tr><th>Main code</th><th>Sub code</th><th>Contents</th></tr>
<tr><td rowspan="6">2</td><td>2</td><td>SPF sensor status display
(Operation/Procedure)
ON/OFF of the SPF sensor is displayed with the lamps on the operation panel.
<table>
<tr><th>Sensor name</th><th>Display lamp</th></tr>
<tr><td>Document set sensor (SPID)</td><td>Developer cartridge replacement lamp</td></tr>
<tr><td>SPF document transport sensor (SPPD)</td><td>Jam lamp</td></tr>
<tr><td>SPF cover sensor (SCOD)</td><td>Photoconductor cartridge replacement lamp</td></tr>
<tr><td>SPF open/close sensor (SDSW)</td><td>SPF jam lamp</td></tr>
</table></td></tr>
<tr><td>3</td><td>SPF motor operation check
(Operation/Procedure)
When the start key is pressed, the SPF motor rotates for 10 sec at the speed corresponding to the currently set magnification ratio.</td></tr>
<tr><td>4</td><td>SPF paper feed solenoid (SPUS) operation check
(Operation/Procedure)
When the start key is pressed, the SPF paper feed solenoid repeats ON (500 ms) and OFF (500 ms) 20 times.</td></tr>
<tr><td>5</td><td>RSPF pressure release solenoid (SPFS) operation check
(Operation/Procedure)
When the start key is pressed, the RSPF document transport solenoid (SPFS) repeats ON (500 ms) and OFF (500 ms) 20 times.</td></tr>
<tr><td>6</td><td>RSPF resist clutch (SRRC) operation check
(Operation/Procedure)
When the start key is pressed, the RSPF resist clutch (SRRC) repeats ON (500 ms) and OFF (500 ms) 20 times.</td></tr>
<tr><td>7</td><td>RSPF gate solenoid (SGS) operation check
(Operation/Procedure)
When the start key is pressed, the RSPF gate solenoid (SGS) repeats ON (500 ms) and OFF (500 ms) 20 times.</td></tr>
<tr><td rowspan="2">26</td><td>2</td><td>SPF setting
(Operation/Procedure)
1. When this simulation is executed, the currently set code number of SPF is displayed.
2. Enter the code number and press the start key. The setting is changed.
<table>
<tr><th>Code number</th><th>SPF</th></tr>
<tr><td>0</td><td>Without SPF</td></tr>
<tr><td>1</td><td>With SPF</td></tr>
<tr><td>2</td><td>With RSPF</td></tr>
</table></td></tr>
<tr><td>3</td><td>Second cassette setting
(Operation/Procedure)
1. When this simulation is executed, the currently set code number of the second cassette is displayed.
2. Enter the code number and press the start key. The setting is changed.
<table>
<tr><th>Code number</th><th>Second cassette</th></tr>
<tr><td>0</td><td>Without second cassette</td></tr>
<tr><td>1</td><td>With second cassette</td></tr>
</table></td></tr>
</table>

<table>
<tr><th>Main code</th><th>Sub code</th><th>Contents</th></tr>
<tr><td>26</td><td>43</td><td>Side void amount setting
(Operation/Procedure)
1. When this simulation is executed, the currently set code number of the side void amount is displayed.
2. Enter the code number and press the start key. The setting is changed.
<table>
<tr><th>Code number</th><th>Setting</th></tr>
<tr><td>0</td><td>0 mm</td></tr>
<tr><td>1</td><td>0.5 mm</td></tr>
<tr><td>2</td><td>1.0 mm</td></tr>
<tr><td>3</td><td>1.5 mm</td></tr>
<tr><td>4</td><td>2.0 mm *Default</td></tr>
<tr><td>5</td><td>2.5 mm</td></tr>
<tr><td>6</td><td>3.0 mm</td></tr>
<tr><td>7</td><td>3.5 mm</td></tr>
<tr><td>8</td><td>4.0 mm</td></tr>
<tr><td>9</td><td>4.5 mm</td></tr>
<tr><td>10</td><td>5.0 mm</td></tr>
</table></td></tr>
<tr><td></td><td>44</td><td>SPF document rear edge detection setting (Used to erase the document rear edge shade generated in SPF reduction copy.)

When this simulation is executed, the currently set code number is displayed. Enter the desired code number and press the START key, and the display will be changed. The document rear edge scanning area in SPF reduction (less than 100%) copy is changed.

The code number is changeable in the range of 0 - 8.
The default value is 4, and 2 mm of the document rear edge is cut.
When the value is changed by 1, the area is changed by 1 mm.</td></tr>
<tr><td>50</td><td>1</td><td>Lead edge image position and paper lead edge/rear edge void adjustment
(Outline)
This adjustment is used to adjust the copy image position and lead edge/rear edge void amount on the copy paper by adjusting the image scan start position and the print start position (resist roller ON timing) at 100%.
(Operation/Procedure)
1. When this simulation is executed, the currently set value is displayed in two digits. (Center value: 50)
2. When the copy mode select key is pressed, each setting mode and the display are changed.
* The selected adjustment mode is indicated by the lamps as shown in the table below.
3. Enter the adjustment value with the 10-key and press the start key. The set value is stored and a copy is made. (When the set value is increased by 1, the void amount is shifted by 0.1 mm.)
4. When the clear key is pressed, the set value is stored and the simulation mode is terminated.
<table>
<tr><th>Adjustment mode</th><th>Display lamp</th></tr>
<tr><td>Print start position</td><td>AE lamp</td></tr>
<tr><td>Image lead edge void amount</td><td>TEXT lamp</td></tr>
<tr><td>Image scan start position (Scanner)</td><td>PHOTO lamp</td></tr>
<tr><td>Image rear edge void amount</td><td>AE, TEXT, PHOTO lamp</td></tr>
<tr><td>SPF image scan start position</td><td>AE, TEXT lamp</td></tr>
</table></td></tr>
</table>

<table>
<tr><th>Main code</th><th>Sub code</th><th>Contents</th></tr>
<tr><td>50</td><td>1</td><td>(Adjustment method)
1. Set the print start position (A: AE ON), the lead edge void amount (B: TEXT ON), the scanning start position (C: PHOTO ON) to zero and make a copy of a scale at 100%.
2. Measure the image loss R (mm) of the scale.
Set as C = 10 × R (mm). (Example: Set to 30.)
* When C is increased by 10, the image loss is decreased by 1 mm. (Default: 5)
3. Measure the distance H (mm) from the paper lead edge to the image print start position.
Set as A = 10 × R (mm). (Example: Set to 50.)
* When the value of A is increased by 10, the image lead edge is shifted toward the paper lead edge by 1 mm. (Default: 50)
4. Set the lead edge void amount as B = 50 (2.5 mm). (Default: 50)
* When the value of B is increased by 10, the void is increased by about 1 mm.
(For 25 or less, however, the void amount becomes zero.)
(Example)
 

☆ The SPF adjustment is made by adjusting the SPF image scan start position immediately after turning on the power.</td></tr>
<tr><td></td><td>10</td><td>Center offset adjustment
(Outline)
The center offset position of copy image on the copy paper and that of document scan are adjusted by adjusting the scan left margin of ASIC and the print left margin register set value.
(Operation/Procedure)
1. When this simulation is executed, the currently set value is displayed.
2. For a machine with a multi manual paper feed unit installed, when the copy mode select key is pressed, each set mode and display are changed.
For a machine with a single manual paper feed unit installed, when the copy mode select key is pressed, each set mode and display are changed.

☆ Machine with a multi manual paper feed unit
<table><tr><th>Adjustment mode</th><th>Display lamp</th></tr><tr><td>Print center offset (Main cassette paper feed)</td><td>AE, main cassette lamp</td></tr><tr><td>Print center offset (2nd cassette paper feed)</td><td>AE, 2nd cassette lamp</td></tr><tr><td>Print center offset (Manual paper feed)</td><td>AE, Manual paper feed lamp</td></tr><tr><td>OC/Document center offset</td><td>AE, TEXT lamp</td></tr><tr><td>SPF/Document center offset</td><td>AE, TEXT, PHOTO lamp</td></tr></table>
☆ Machine with a single manual paper feed unit
<table><tr><th>Adjustment mode</th><th>Display lamp</th></tr><tr><td>Print center offset (Main cassette paper feed)</td><td>AE, Main cassette lamp</td></tr><tr><td>Print center offset (Manual paper feed)</td><td>AE lamp (Blinking)</td></tr><tr><td>OC/Document center offset</td><td>AE, TEXT lamp</td></tr><tr><td>SPF/Document center offset</td><td>AE, TEXT, PHOTO lamp</td></tr></table></td></tr>
</table>

<table>
<tr><th>Main code</th><th>Sub code</th><th>Contents</th></tr>
<tr><td>51</td><td>2</td><td>Resist amount adjustment
(Outline)
The contact pressure of paper onto the resist roller and the RSPF resist roller is adjusted.
(Operation/Procedure)
1. When this simulation is executed, the currently set value is displayed.
2. For a machine with a multi manual paper feed unit installed, when the copy mode select key is pressed, each set mode and display are changed.
For a machine with a single manual paper feed unit installed, when the copy mode select key is pressed, each set mode and display are changed.

☆ Machine with a multi manual paper feed unit
<table><tr><th>Adjustment mode</th><th>Display lamp</th></tr><tr><td>Main cassette paper feed</td><td>AE, main cassette lamp</td></tr><tr><td>2nd cassette paper feed</td><td>AE, 2nd cassette lamp</td></tr><tr><td>Manual paper feed</td><td>AE, manual paper feed lamp</td></tr><tr><td>RSPF document feed</td><td>AE, TEXT, PHOTO lamp</td></tr></table>
☆ Machine with a single manual paper feed unit
<table><tr><th>Adjustment mode</th><th>Display lamp</th></tr><tr><td>Main cassette paper feed</td><td>AE, main cassette lamp</td></tr><tr><td>Manual paper feed</td><td>AE lamp (Blinking)</td></tr><tr><td>RSPF document feed</td><td>AE, TEXT, PHOTO lamp</td></tr></table></td></tr>
<tr><td></td><td>6</td><td>SPF exposure correction amount adjustment
(Outline)
The APF exposure correction amount is adjusted by adjusting the change in Vref voltage for the OC mode.
(Operation/Procedure)
1. When this simulation is executed, the currently set value is displayed.
2. Enter the adjustment value with the 10-key and press the start key. The entered value is stored and a copy is made.
* When the adjustment value is changed by 1, the D/A output is changed by +1 digit (dark) for OC exposure. When it is changed by −1, the output is changed by −1 digit (light).
3. When the clear key is pressed, the entered value is stored and the simulation mode is terminated.</td></tr>
<tr><td>64</td><td>1</td><td>Self print by the engine only (1 by 2 mode)
(Outline)
Used to print in the 1 by 2 mode by ignoring the state of the optical system.
(Operation/Procedure)
1. When this simulation is executed, warming up is made and the ready lamp is lighted.
2. Select with the cassette select key and press the start key. Paper is fed from the selected cassette and printing is performed.
In the 1 by 2 mode, one line is printed and two lines are not printed.</td></tr>
</table>

[8] USER PROGRAM

The conditions of factory setting can be changed according to the use conditions.

1. Functions which can be set with the user program

Function	Contents	Factory setting
Auto clear.	● When a certain time is passed after completion of copying, this function returns to the initial state automatically. The time to reach the initial state can be set in the range of 30 sec to 120 sec by the unit of 30 sec. This function can be disabled.	60 sec
Pre-heat.	● When the copier is left unused with the power ON, the power consumption is automatically reduced to about 40Wh/H (* Note). The time to start this function can be set in the range of 30 sec to 90 sec by the unit of 30 sec. This function cannot be disabled. ● When this function is operated, the pre-heat lamp on the operation panel lights up. To return to the initial state, press any key on the operation panel. (When the COPY button is pressed, a copy is made after returning to the initial state.)	90 sec
Auto shut off passing time.	● When the copier is left unused with the power ON, the power consumption is automatically reduced to about 18Wh/H (* Note). The time to start this function can be set in the range of 2 min to 120 min. ● When this function is operated, all the lamps except for the pre-heat lamp on the operation panel turn off. To return to the initial state, press the COPY button.	5 min
Stream feeding.	After completion of copying with the automatic document feeder (SPF), when documents are set while the SPF indicator is blinking (for about 5 sec), the documents are automatically fed.	Set
Auto shut off setting	● Used to set or cancel this function.	Set

*Note: The power consumption values in pre-heat and auto shut off may be varied depending on the use conditions.

2. Change the setting.

Example: Changing the time to operate the auto shut off function (Change from 60 sec to 90 sec)

1) Press the right and the left exposure adjustment keys simultaneously to start setting.

● Keep pressing the keys for five sec.

● Display lamps (⊂⊃ , 8⁄ , ∴ blink simultaneously and "--" is displayed on the copy quantity display.

2) Select the function code with the 10-digit key (copy quantity set key).

● The number of the selected function blinks on the digit of 10 on the copy quantity display.

● For auto clear, select "1."

● For setting, refer to the following function codes.

Function name	Function code
Auto clear	1
Pre-heat	2
Auto shut off passing time	3
Stream feeding	4*
Auto shut off setting	5

[Cancel] If a wrong code is entered, press the clear key and enter the correct function code.

3) Press the COPY button.

● The number blinking on the digit of 10 of the coyp quantity display is lighted.

● The number of the current set code blinks on the digit of 1.

4) Select the setting code with 1-digit key (copy quantity set key).

● To set to 90 sec, select "3."

● For setting, refer to the following set codes.

Function name	Set code	Function name	Set code	Function name	Set code	Function name	Set code	Function name	Set code
Auto clear	0 (Cancel)	Pre-heat	0 (30 sec)	Auto shut off	0 (2 min)	Stream feeding	0 (Cancel)	Auto shut off setting	0 (Cancel)
	1 (30 sec)		1 (60 sec)		*1 (5 min)		*1 (Setting)		*1 (Setting)
	*2 (60 sec)		*2 (90 sec)		2 (15 min)				
	3 (90 sec)				3 (30 min)				
	4 (120 sec)				4 (60 min)				
					5 (120 min)				

* : Factory setting

● The number of the selected set code blinks on the digit of 1 of the copy quantity display.

[Cancel] When a wrong number of the function code is set, press the clear key and perform the procedure again from 2.

5) Press the COPY button.

● The number blinking on the digit of 1 of the copy quantity display is lighted up. This means the setting is completed.

[Note] To set another function, press the clear key after completion of this operation and perform the procedure from 2.

6) Press either one of exposure adjustment keys (◁ or ▷) to complete the setting.

● Display lamps (⊂⊃ , 8⁄ , ∴) go off and the copy quantity display returns to the normal state.

3. AE level adjustment (OC mode)

[Input method]
When the PHOTO lamp lights up, press and hold the density select key for 5 sec, and the AUTO mode lamp will blink and the adjusted level will be displayed on the exposure level display.
[Adjustment]
For adjustment, press the density adjustment key too select the density in 5 steps.
[Terminating method]
Press the density select key, and the model display will turn from blinking to lighting to terminate the AE level adjustment.

4. AE level adjustment (SPF mode)

[Input method]
While the SPF mode lamp is lighting, when the PHOTO mode lamp lights up, press and hold the density select key for 5 sec, and the AUTO mode lamp will blink and the adjusted level will be displayed on the exposure level display.
[Adjustment]
For adjustment, press the density adjustment key to select the density in 5 steps.
[Terminating method]
When the density select key is pressed, the mode display will turn from blinking to lighting to terminate the AE level adjustment.

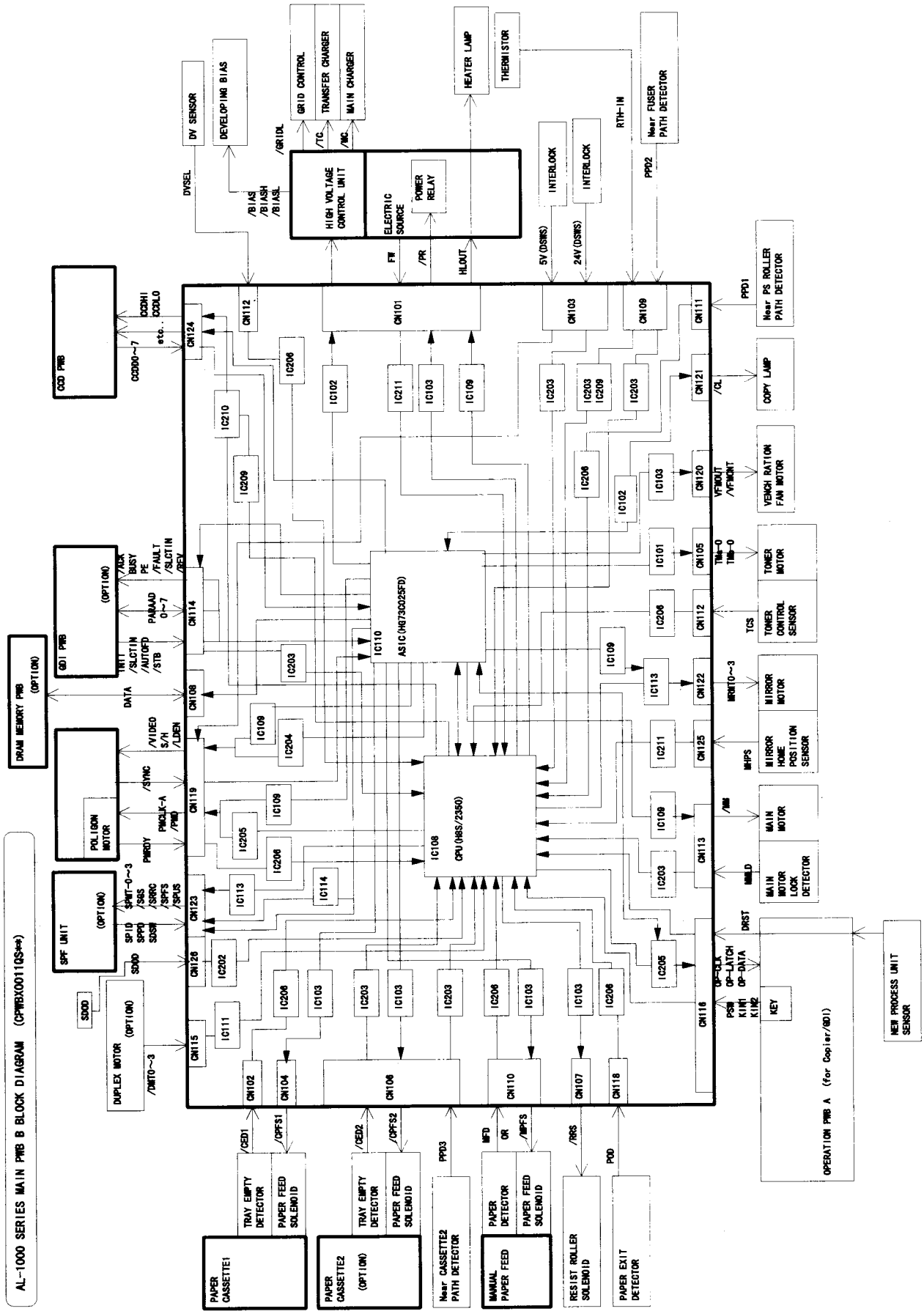
5. Toner save mode setup and cancel

[Input method]
When the TEST mode lamp lights up, press and hold the density select key for 5 sec, and the PHOTO mode lamp will turn from blinking to lighting and the adjusted level will be displayed on the exposure level display.
[Setup/Cancel]
Press the left key: Level "1" ON, toner save mode setup Press the right key: Level "5" ON, toner save mode cancel.
[Terminating method]
When the density select key is pressed, the mode display turns from blinking to lighting to terminate setup.

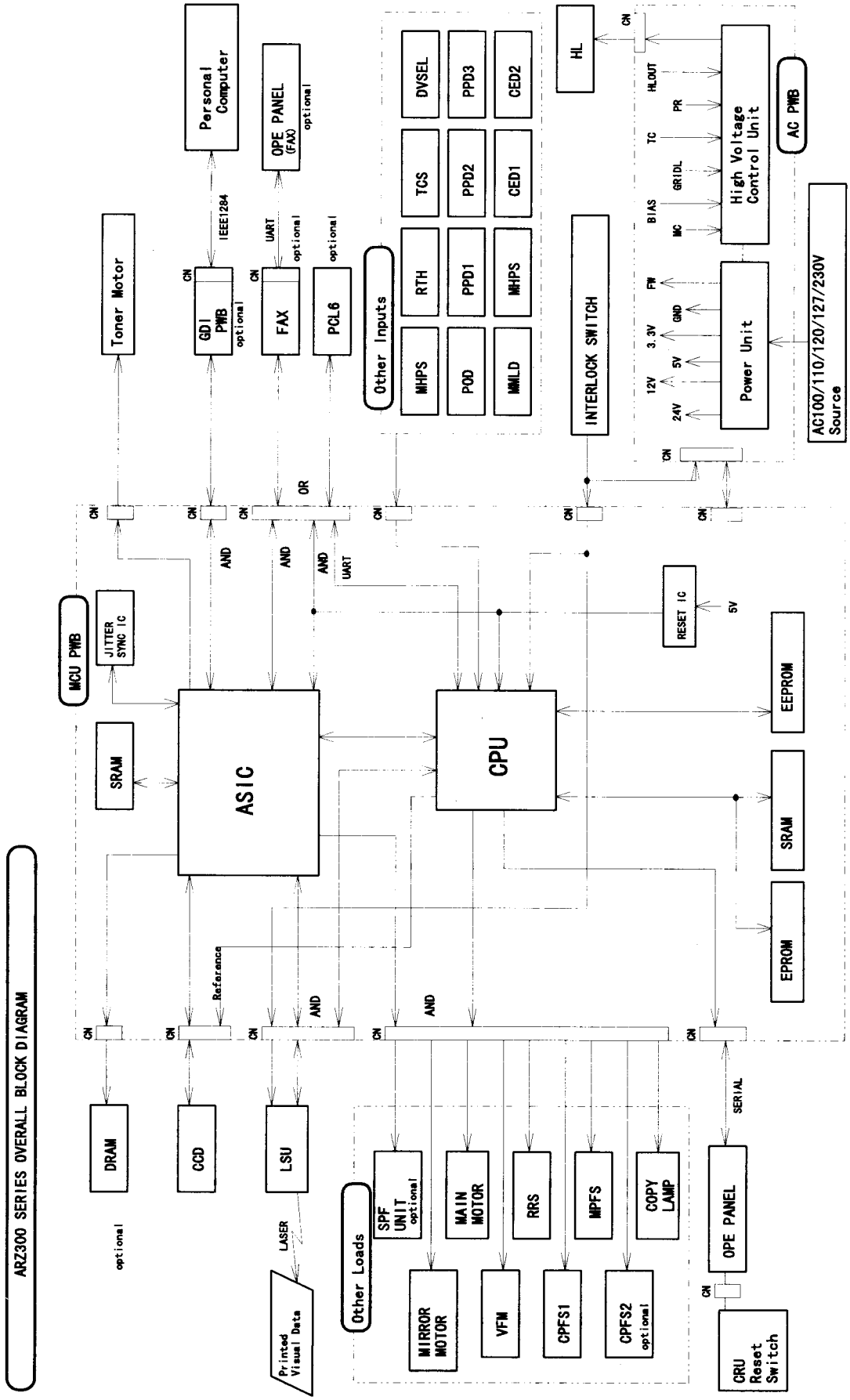
[9] ELECTRICAL SECTION

1. Block diagram

A. Overall block diagram



B. Main PWB block diagram



2. Circuit descriptions

A. Main PWB (MCU)

(1) CPU signal table

The additional signal is as follows:

Pin No.	Signal name	In/Out	During operation
109	SIN3	Input	Sensor input 3

The signals of function change are as follows:

Pin No.	Signal name	In/Out	During operation
119	MRMT3	Motor output	Mirror motor/SPF motor control signal
120	MRMT2	Motor output	Mirror motor/SPF motor control signal
121	MRMT1	Motor output	Mirror motor/SPF motor control signal
122	MRMT0	Motor output	Mirror motor/SPF motor control signal

(2) ASIC signal table

The additional signal is as follows:

Pin No.	Signal name	In/Out	Connection	Descriptions
201	SGS	Output	TR array IC	SPF gate solenoid control signal. "H": Gate solenoid ON
202	SRRC	Output	TR array IC	SPF resist roller clutch control signal. "H": Clutch ON
203	SPUS	Output	TR array IC	SPF pickup solenoid control signal. "H": Solenoid ON
208	SPFS	Output	TR array IC	SPF paper feed solenoid control signal. "H": Solenoid ON
209	SMSEL	Output	TR array IC	SPF/mirror motor relay switch signal. "L": Mirror motor, "H": SPF motor
227	CPFS2	Output	TR array IC	2nd cassette paper feed solenoid control signal. "H": Solenoid ON

(3) Input signal table

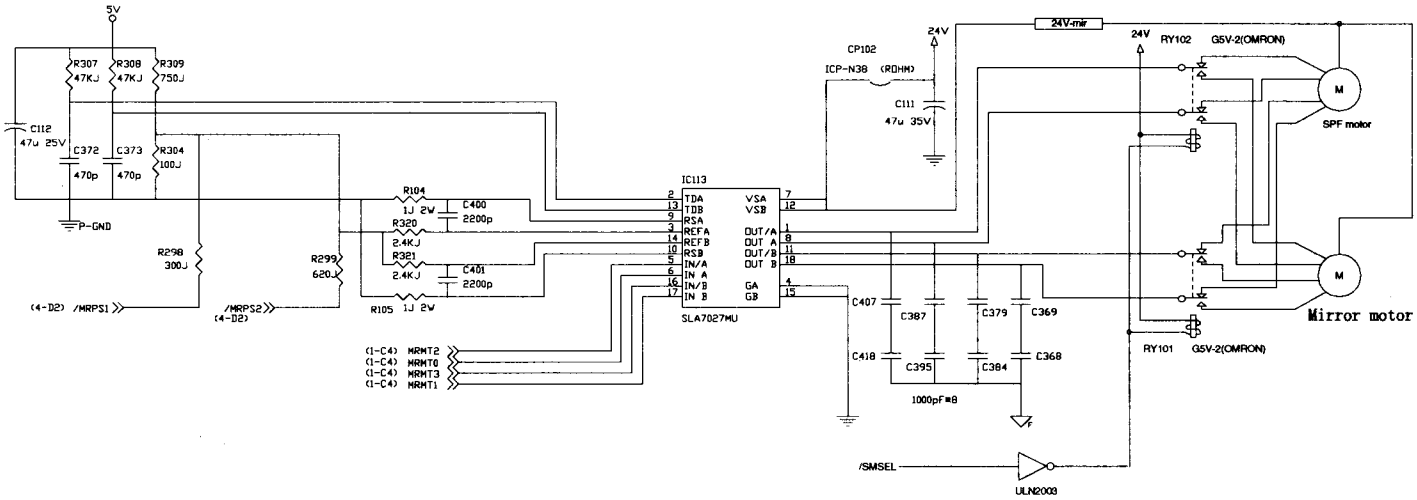
The additional signals are as follows:

	Signal name	Descriptions
SPF	SPID	SPF paper entry detection signal
	SPPD	SPF paper transport detection signal
	SDOD	SPF open/close detection signal
	SDSW	SPF cover open/close detection signal
2nd	CED2	2nd cassette section cassette presence detection
	PPD3	2nd cassette section paper transport detection

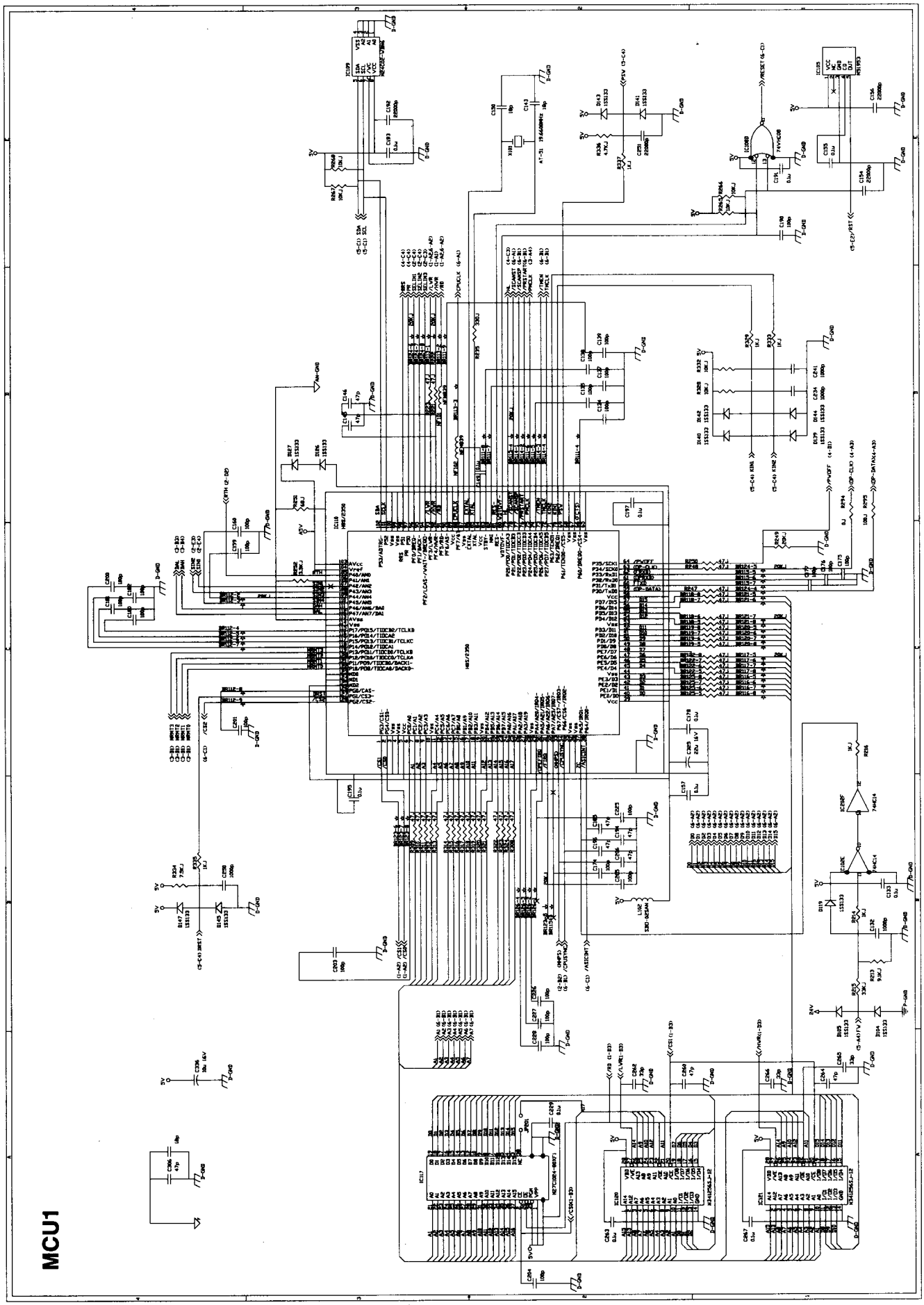
(4) Mirror motor circuit

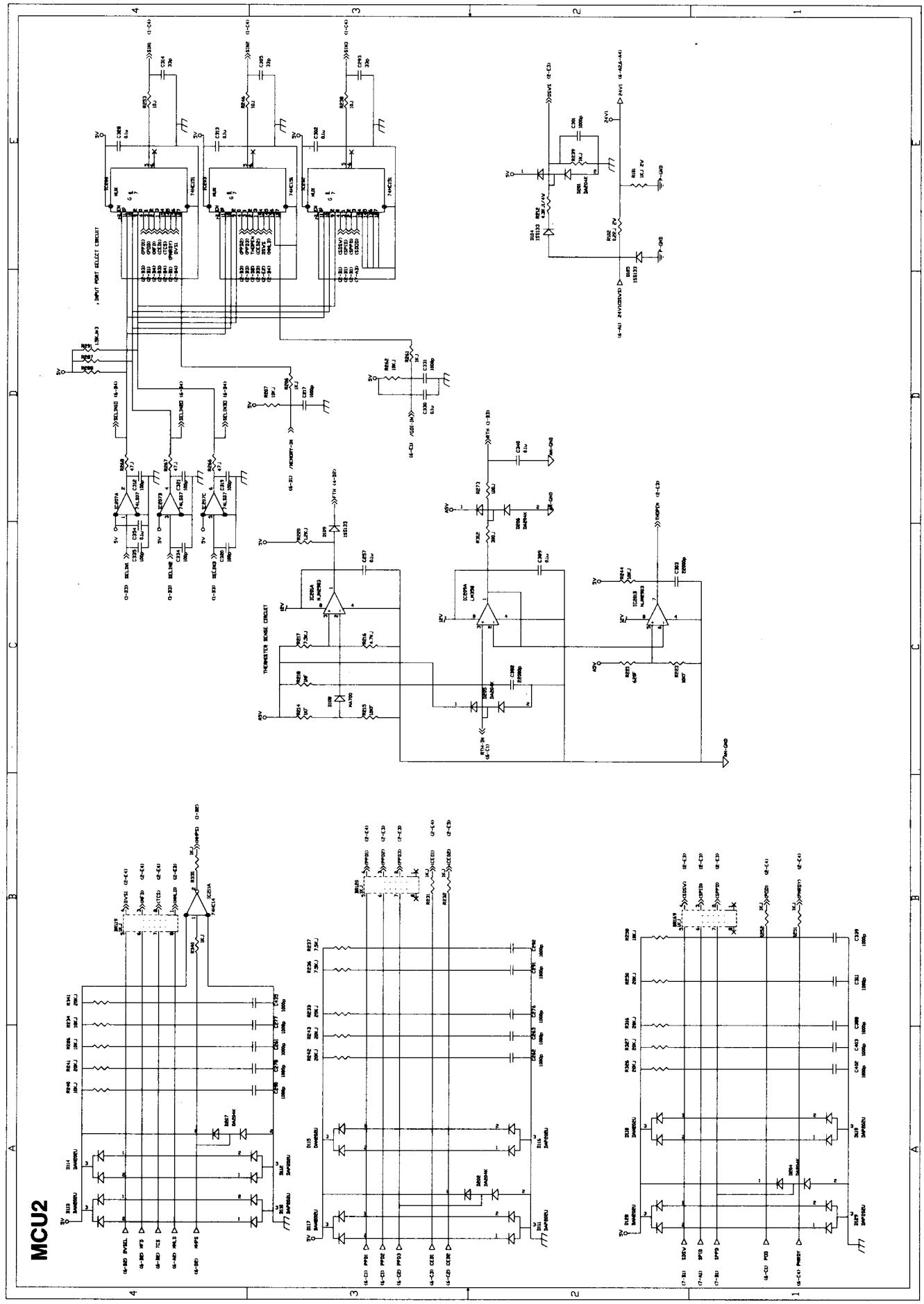
The mirror motor is a stepping motor. Its driver is IC113 constant-current chopper control IC (SLA7024). For control, the CPU outputs a drive signal to IC113 to drive the mirror motor by 1-2 phase excitement.

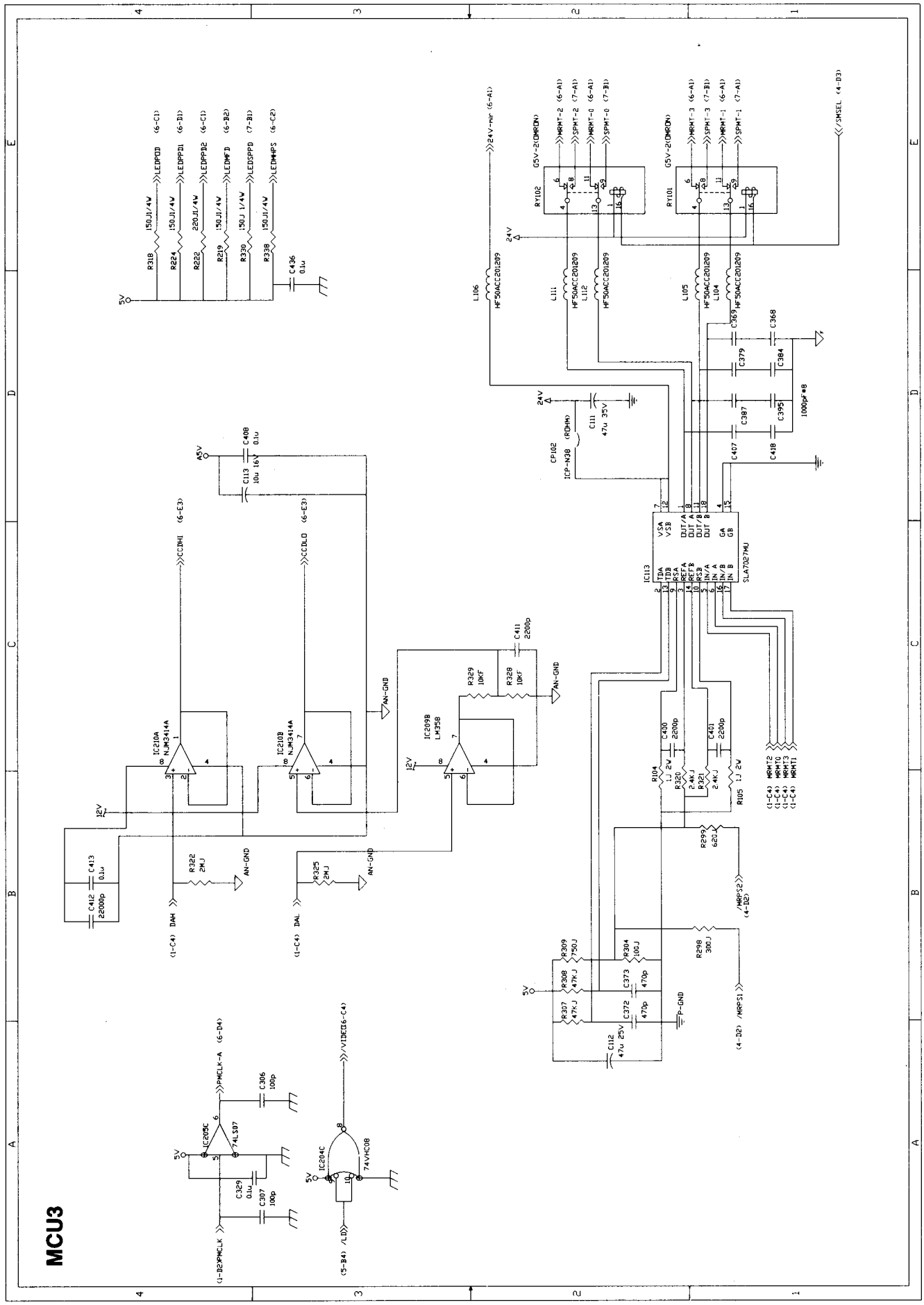
The SPF motor and the mirror motor are switched with relays RY1 and RY2. The switching signal is SMSEL-. When SMSEL- is LOW, a current flows through the SPF motor. When it is HIGH, a current flows through the mirror motor.

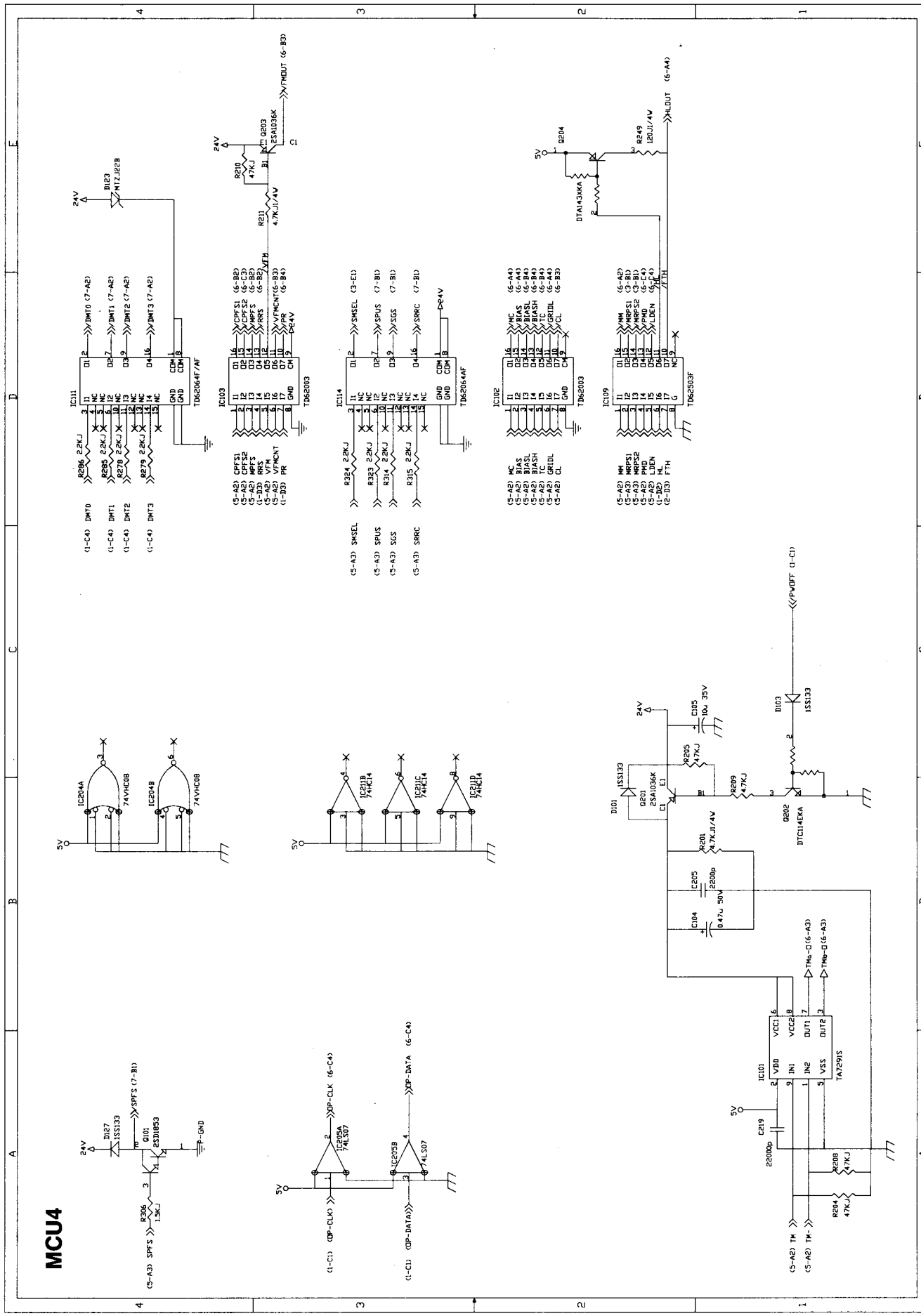


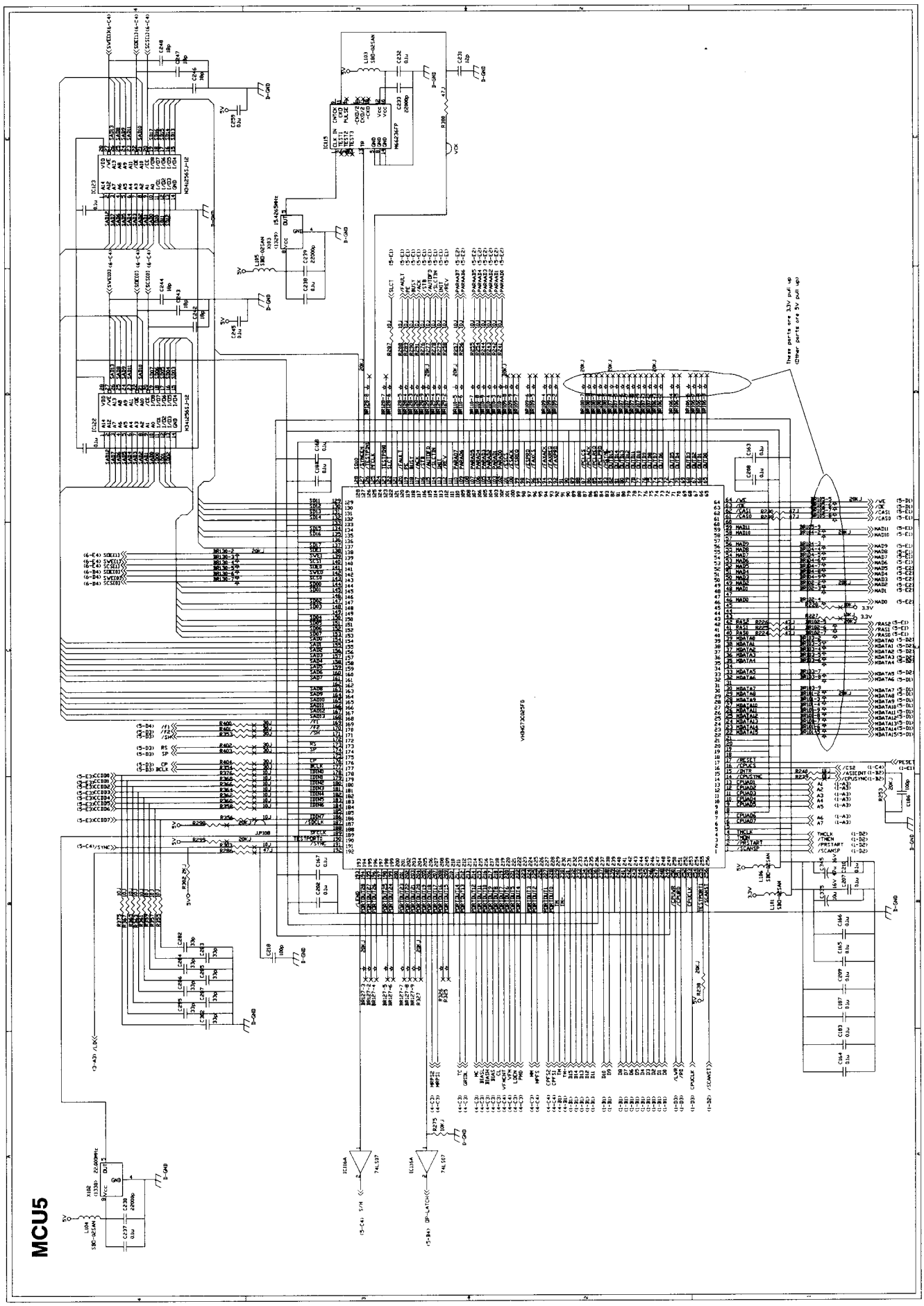
[10] CIRCUIT DIAGRAM

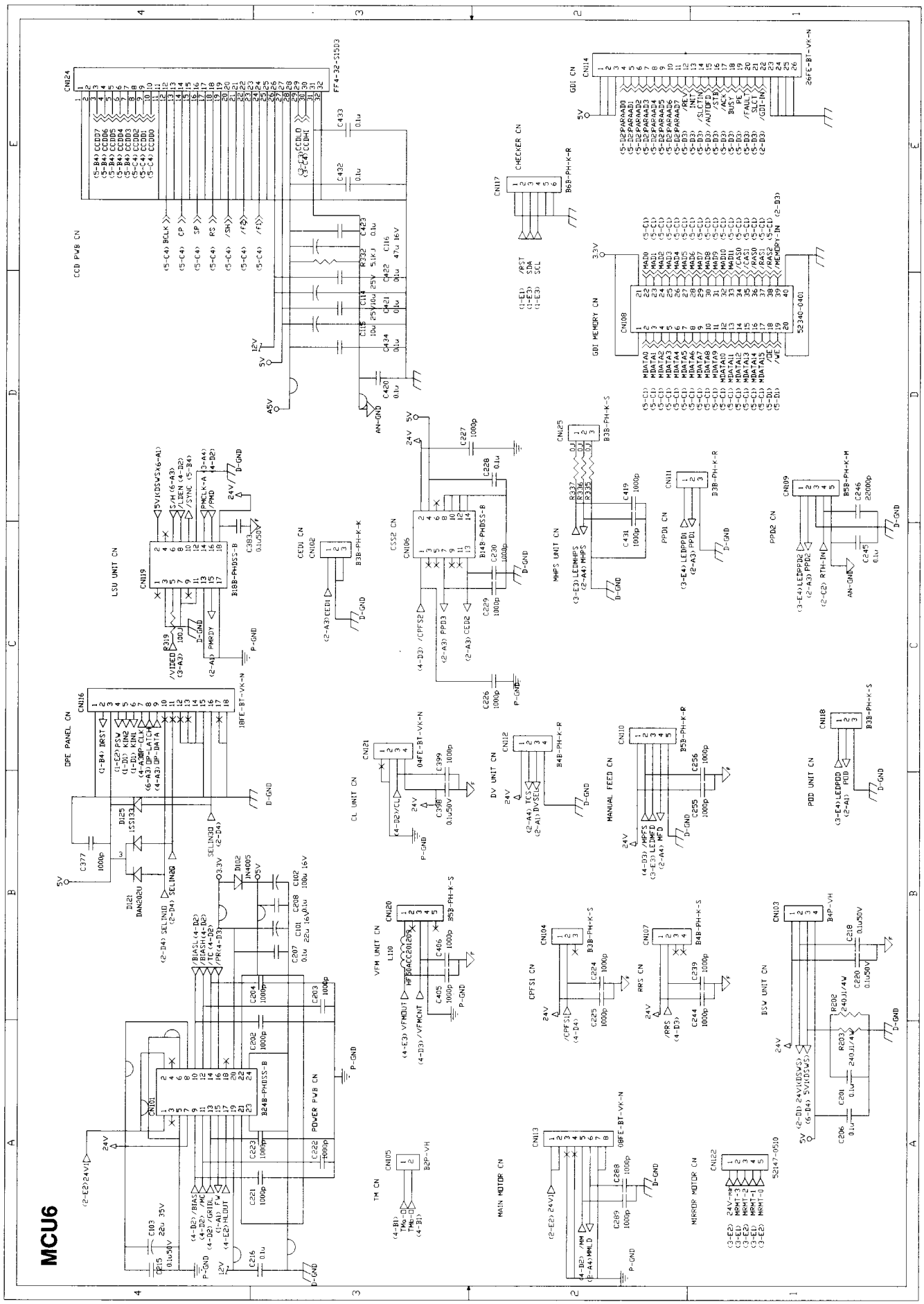


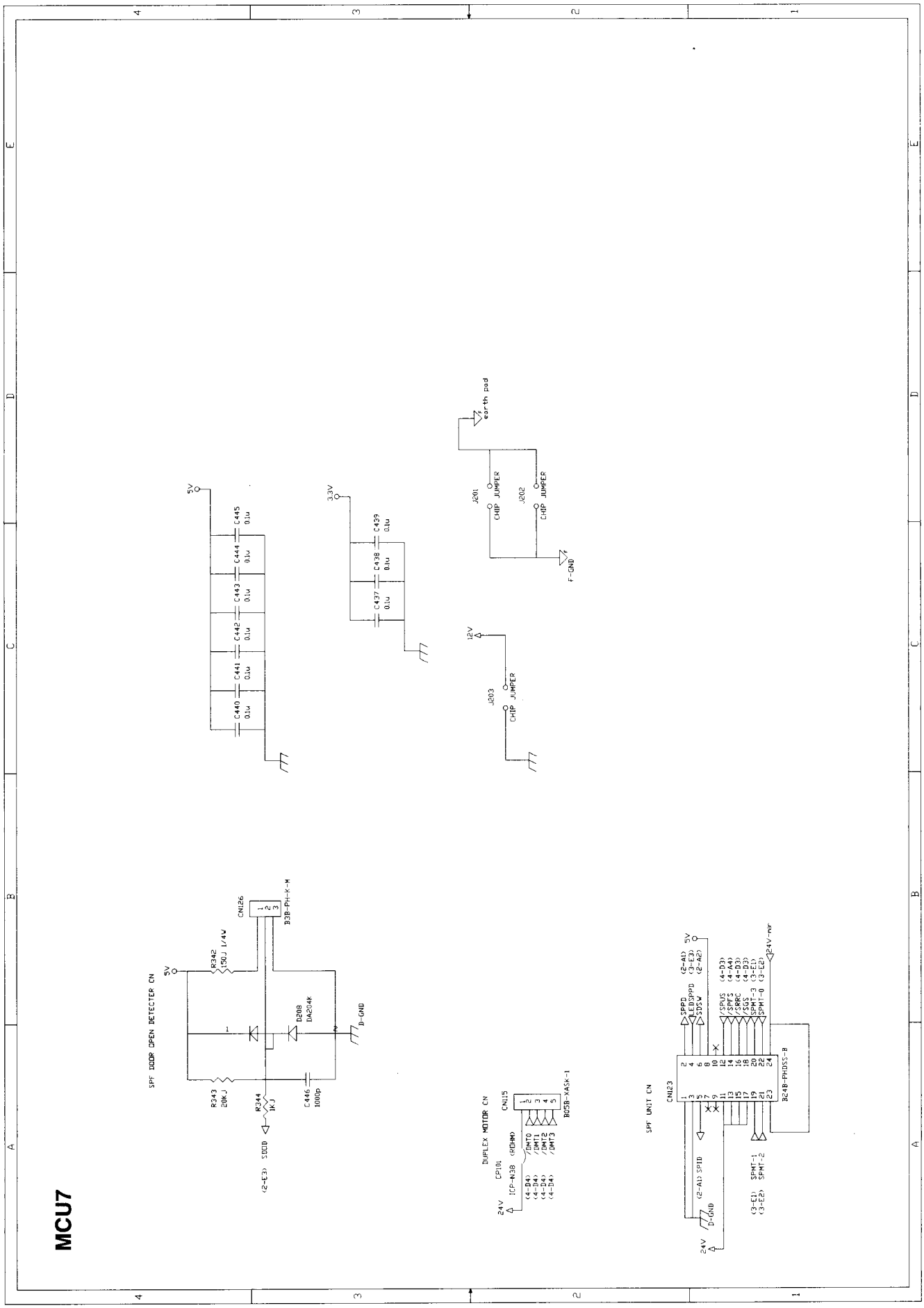

MCU2

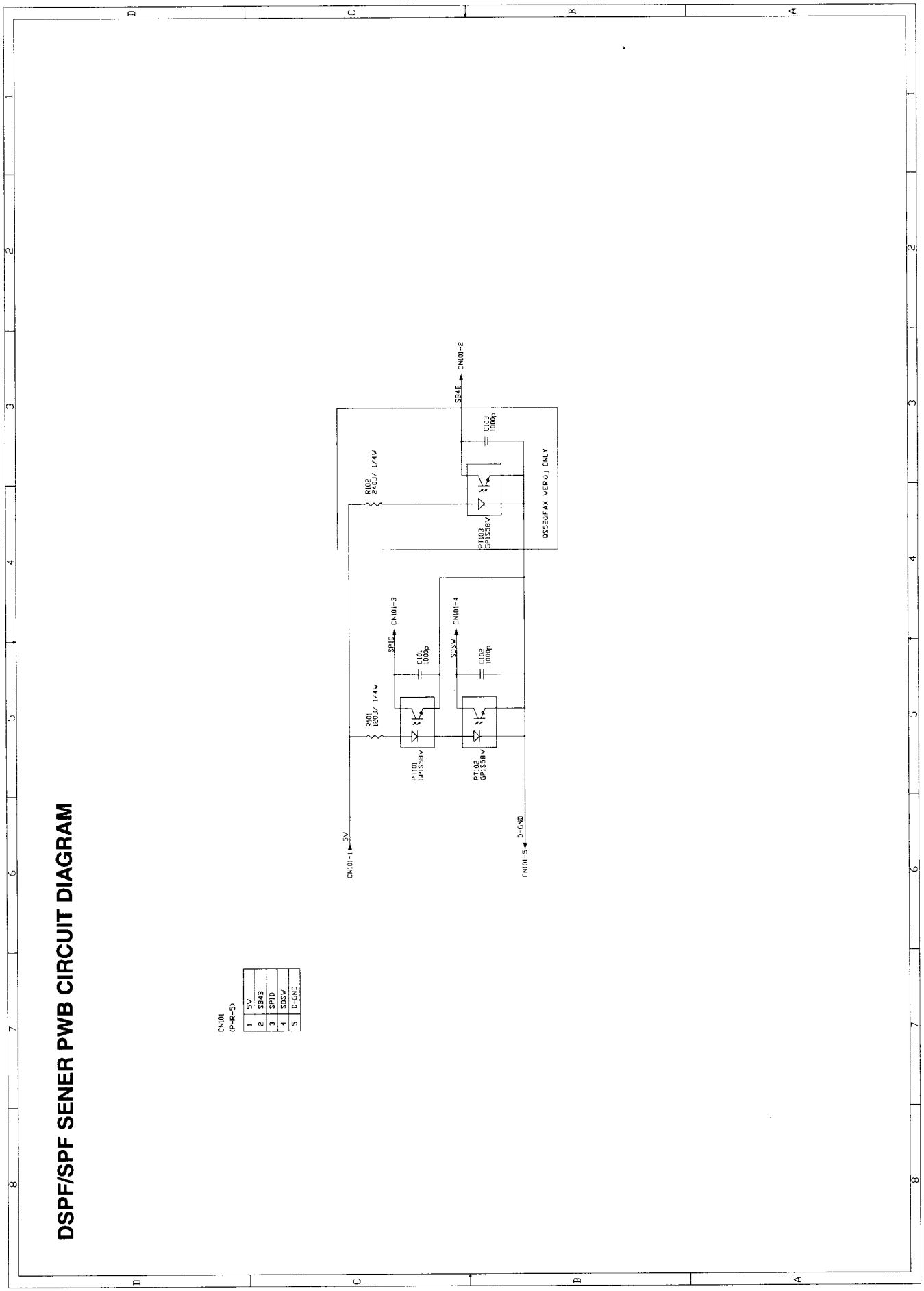

MCU3


MCU4

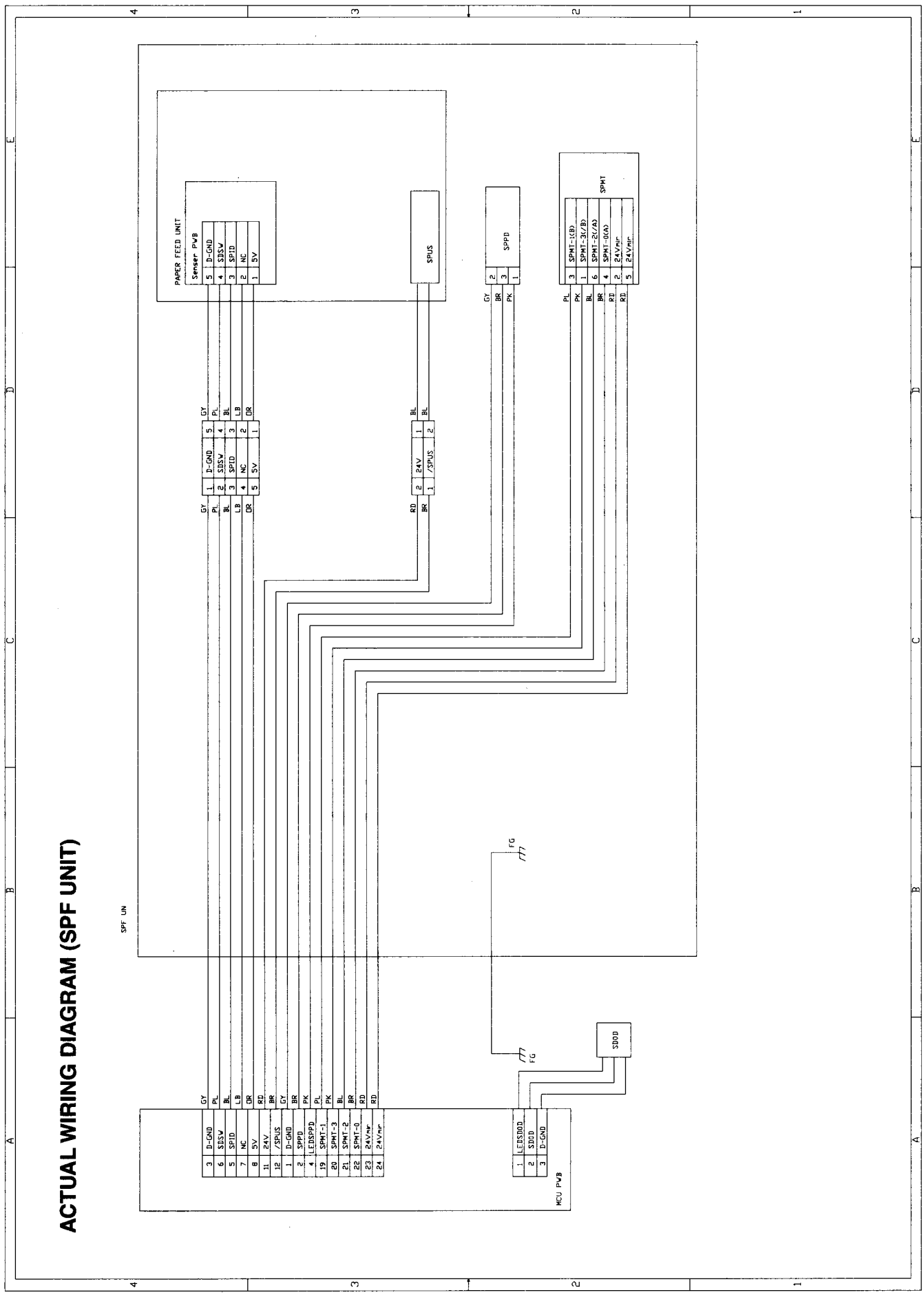

MCU5


MCU6
CCD PWB CN
LSU UNIT CN
CEDI CN
CSSE CN
DPE PANEL CN
CL UNIT CN
DV UNIT CN
MHPS UNIT CN
PPDI CN
PPDE CN
VFM UNIT CN
CPFSI CN
RRS CN
MANUAL FEED CN
PDD UNIT CN
TM CN
MAIN MOTOR CN
MIRROR MOTOR CN
DSW UNIT CN
GDI CN
GDI MEMORY CN
CHECKER CN
POWER PWB CN

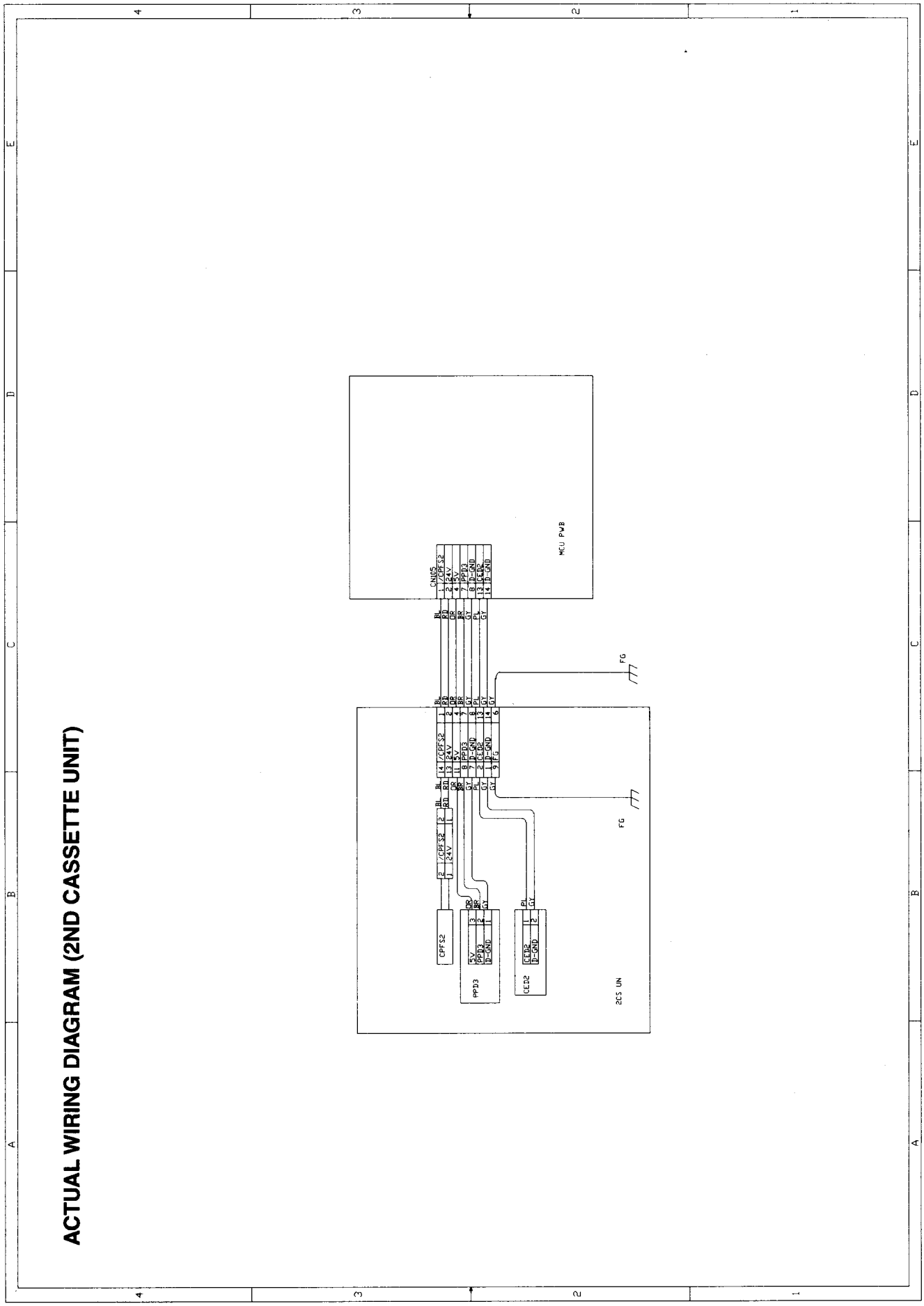

MCU7
SPF DOOR OPEN DETECTER CN
CN126
B3B-PH-K-M
R342
150J 1/4W
D208
DA204K
D-GND
R343
20K-J
R344
1K-J
C446
1000p
(2-E3) SDID
DUPLEX MOTOR CN
CP101
CN115
B05B-XASK-1
ICP-N38
(4-D4)
(4-D4)
(4-D4)
(4-D4)
/DMT0
/DMT1
/DMT2
/DMT3
24V
SPF UNIT CN
CN123
B24B-PHDSS-B
(2-A1) SPID
(3-E1) SPMT-1
(3-E2) SPMT-2
SPPD
LEDSPPD
SDSW
/SPWS
/SPFS
/SRRC
/SGS
SPMT-3
SPMT-0
(2-A1)
(3-E3)
(2-A2)
(4-D3)
(4-A4)
(4-D3)
(4-D3)
(3-E1)
(3-E2)
5V
24V-MP
C440
C441
C442
C443
C444
C445
C437
C438
C439
0.1u
3.3V
12V
J201
J202
J203
CHIP JUMPER
earth pad
F-GND


DSPF/SPF SENER PWB CIRCUIT DIAGRAM
CN101
(PHR-5)
1 5V
2 SB4B
3 SPID
4 SDSW
5 D-GND
CN101-1 5V
CN101-5 D-GND
CN101-2
SB4B
CN101-3
SPID
CN101-4
SDSW
R101 120Ω/ 1/4W
R102 240Ω/ 1/4W
C101 1000p
C102 1000p
C103 1000p
PT101 GP1S58V
PT102 GP1S58V
PT103 GP1S58V
DS520AFAX VER0J ONLY

ACTUAL WIRING DIAGRAM (SPF UNIT)



ACTUAL WIRING DIAGRAM (2ND CASSETTE UNIT)



SHARP PARTS GUIDE

AL-1020
AL-1220
MODEL AL-1250

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12 Base plate unit 2
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SHARP CORPORATION

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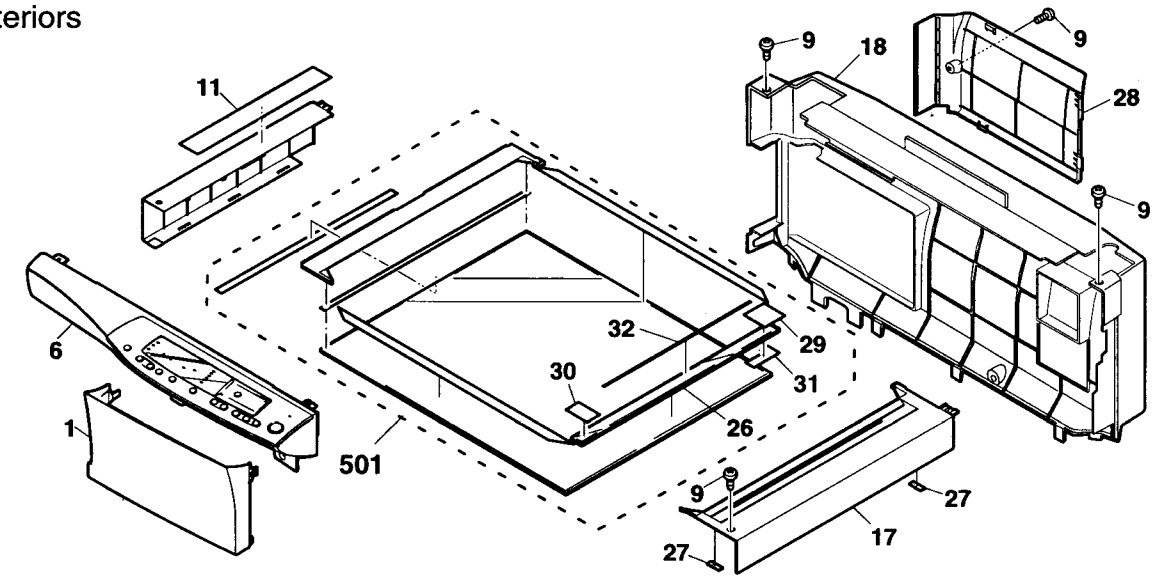
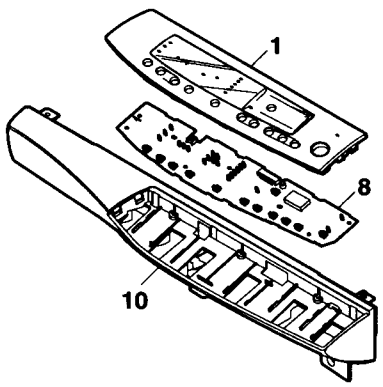
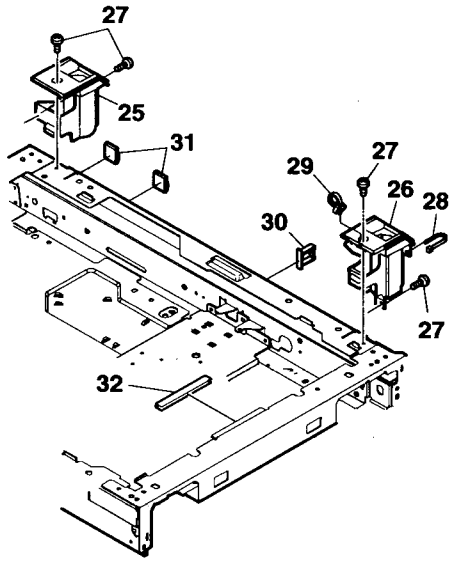
1 Exteriors



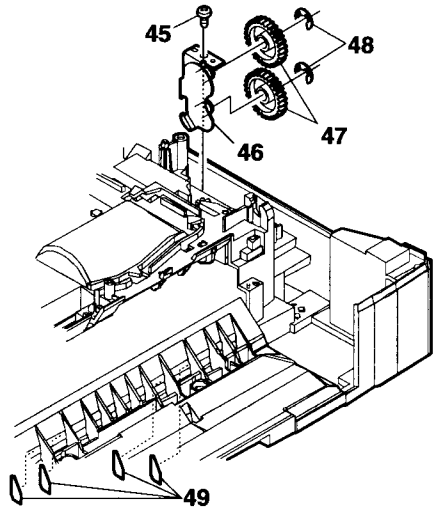
3 Operation panel



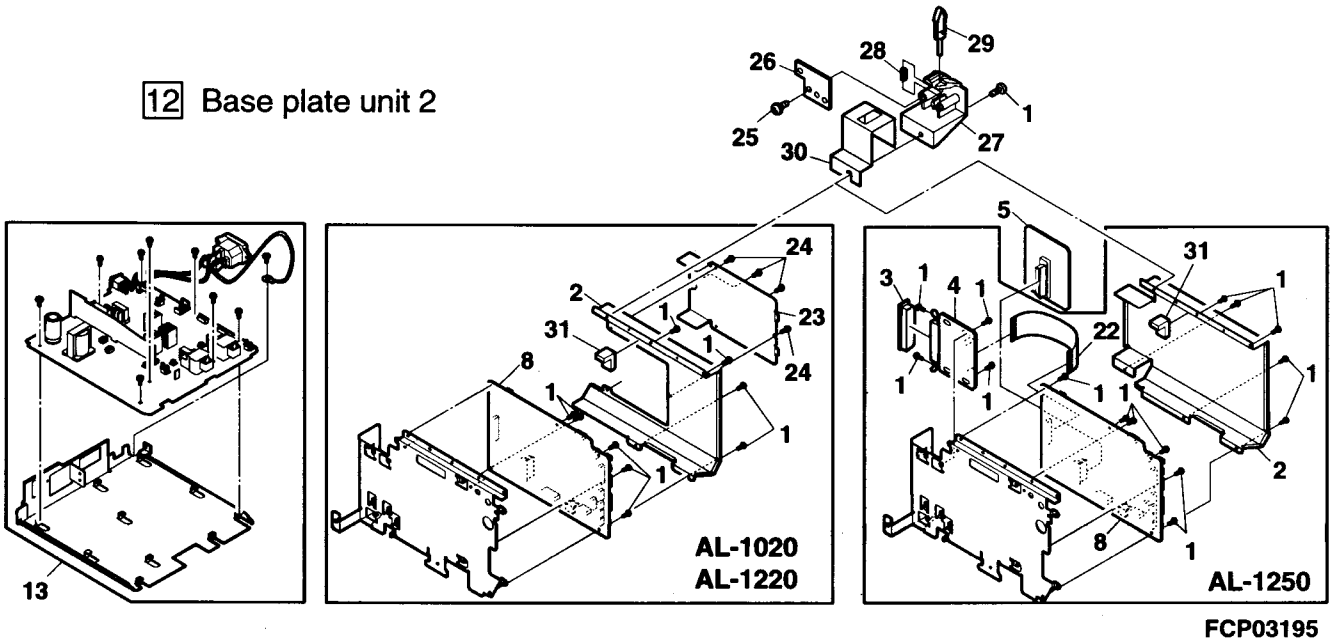
6 Optical Frame 2



11 Base plate unit 1



12 Base plate unit 2



FCP03195

1 Exteriors

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	
1	CCAB-0003QS01	AR		D	Front cover (Except Europe)	
	GCAB-0003QSZA	AS		D	Front cover (For Europe)	
6	CPNLC0002QS09	AV	N	D	Operation panel (Except Europe)	(AL-1020)
	CPNLC0002QS10	AV	N	D	Operation panel (For Europe)	(AL-1020)
	CPNLC0002QS19	AV	N	D	Operation panel (Except Europe)	(AL-1220)
	CPNLC0002QS20	AV	N	D	Operation panel (For Europe)	(AL-1220)
	CPNLC0002QS25	AV	N	D	Operation panel	(AL-1250)
9	XBBSE30P08000	AA		C	Screw (3x8)	
11	TLABH0056QSZ1	AG	N	C	Operation instruction label	
17	GCAB-0010QSZZ	AM	N	D	Right exterior SPF (Except Europe)	
	GCAB-0010QSZA	AP	N	D	Right exterior SPF (For Europe)	
18	GCAB-0026QSZZ	AZ	N	D	Rear exterior SPF (Except Europe)	
	GCAB-0026QSZA	BA	N	D	Rear exterior SPF (For Europe)	
26	PGLSP0002QSZZ	AU	N	B	SPF slit glass	
27	PCUSS0011QSZZ	AB	N	C	SPF glass cushion	
28	PCOVP0040QSZZ	AN	N	C	Rear exterior cover SPF (Except Europe)	
	PCOVP0040QSZA	AP	N	C	Rear exterior cover SPF (For Europe)	
29	PSHEZ0093QSZZ	AC	N	C	Slit glass sheet R	
30	PSHEZ0094QSZZ	AC	N	C	Slit glass sheet F	
31	PSHEZ0095QSZZ	AD	N	C	SPF sheet	
32	PTPE-0010QSZZ	AC	N	C	Slit glass tape	
501	CFiX-0003QS59	AZ	N	E	Table unit (Except Europe)	
	CFiX-0003QS60	AZ	N	E	Table unit (For Europe)	

3 Operation panel

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	
1	PFiLZ0001QSZ1	AS	N	B	Filter SPF (Inch series)	(AL-1020/AL-1220)
	PFiLZ0001QS10	AS	N	B	Filter SPF (AB series)	(AL-1020/AL-1220)
	PFiLZ0001QS17	AS	N	B	Filter SPF (Inch series)	(AL-1250)
8	CPWBF0014QS55	BQ	N	E	Operation PWB	(AL-1020/AL-1220)
	CPWBF0014QS59	BQ	N	E	Operation PWB	(AL-1250)
10	CPNLC0002QS09	AV	N	D	Operation panel (Except Europe)	(AL-1020)
	CPNLC0002QS10	AV	N	D	Operation panel (For Europe)	(AL-1020)
	CPNLC0002QS19	AV	N	D	Operation panel (Except Europe)	(AL-1220)
	CPNLC0002QS20	AV	N	D	Operation panel (For Europe)	(AL-1220)
	CPNLC0002QS25	AV	N	D	Operation panel	(AL-1250)

6 Optical Frame 2

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
25	PGiDM0019QSZZ	AH	N	C	SPF hinge guide L (Except Europe)
	PGiDM0019QSZA	AH	N	C	SPF hinge guide L (For Europe)
26	PGiDM0020QSZZ	AH	N	C	SPF hinge guide R (Except Europe)
	PGiDM0020QSZA	AH	N	C	SPF hinge guide R (For Europe)
27	XBBSE30P08000	AA		C	Screw (3x8)
28	LBNDJ0013FCZ1	AA		C	Wire band
29	LBNDJ1002HCZZ	AA		C	Wire band (PLT1M)
30	LHLDW2133SCZZ	AC		C	Locking wire holder (LWS-1M)
31	LHLDW1098HCZZ	AB		C	Crip holder (SC-0507)
32	PSHEZ0111QSZZ	AC	N	C	Protection sheet

11 Base plate unit 1

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	
45	XEBSE40P12000	AA		C	Screw (4x12)	(AL-1250)
46	CPLTM0038QS01	AF	N	C	2ND joint gear fixing plate	(AL-1250)
47	NGERH1169FCZZ	AF		C	2ND joint gear	(AL-1250)
48	XRESP70-08000	AA		C	E type ring	(AL-1250)
49	PSHEZ0115QSZZ	AC	N	C	Base plate rib sheet	(AL-1250)

12 Base plate unit 2

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	
1	XHBSE30P06000	AA		C	Screw (3x6)	
2	LPLTM0088QSZZ	AN		C	PWB cover	(AL-1020/AL-1220)
	LPLTM0018QSZZ	AN		C	PWB cover	(AL-1250)
3	PCAPH1001ACZZ	AE		C	57L connector protector cap	(AL-1250)
4	CPWBF0012QS51	BA		E	GDI PWB	(AL-1250)
5	CPWBF0013QS52	BG		E	GDI memory PWB 6MB	
8	CPWBX0011QS52	BY	N	E	MCU PWB	(AL-1020)
	CPWBX0011QS53	BY	N	E	MCU PWB	(AL-1220/AL-1250)
⚠ 13	CPWBF0017QS35	BU	N	E	DC power supply PWB (120V/127V)	
⚠	CPWBF0017QS34	BV		E	DC power supply PWB (200V series)	
22	DHAi-0063QSZZ	AG		C	GDI harness	(AL-1250)
23	LPLTM0089QSZZ	AH		C	PWB cover	(AL-1020/AL-1220)
24	XBBSE30P08000	AA		C	Screw (3x8)	(AL-1020/AL-1220)
25	XEBSD30P06000	AA		C	Screw (3x6)	
26	CPWBF1177FC5C	AL	N	E	Sensor PWB	
27	PCOVP0041QSZZ	AD	N	C	SPF sensor cover	
28	MSPRC0146QSZZ	AB	N	C	SPF open the shot spring	
29	MLEVP0043QSZZ	AD	N	C	SPF open the shot lever ATC	
30	PSHEZ0098QSZZ	AE	N	C	SPF open the shot PWB sheet	
31	PMLT-0028QSZZ	AC	N	C	Cable fixing cushion	

23 Packing material & Accessories

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	
1	SPAKA0063QSZZ	AQ	N	D	Top packing cushion Left SPF	
2	SPAKA0062QSZZ	AQ	N	D	Top packing cushion Right SPF	
7	TiNSE0089QSZZ	AY	N	D	Operation manual ADF (USA)	(AL-1020/AL-1220)
	TiNSE0092QSZZ	AY	N	D	Operation manual ADF (English)(CANADA,Australia)	(AL-1020/AL-1220)
	TiNSF0088QSZZ	AY	N	D	Operation manual ADF (French)(CANADA)	(AL-1020/AL-1220)
	TiNSE0097QSZZ	AY	N	D	Operation manual ADF (U.Kingdom)	(AL-1220)
	TiNSZ0099QSZZ	AY	N	D	Operation manual ADF (SEEG)	(AL-1220)
	TiNSZ0098QSZZ	AY	N	D	Operation manual ADF (Germany)	(AL-1220)
	TiNSE0094QSZZ	AU	N	D	Operation manual printer (USA,CANADA)	(AL-1250)
	TiNSF0095QSZZ	AT	N	D	Operation manual printer (French)(CANADA)	(AL-1250)
9	SPAKA0106QSZZ	AY	N	D	Bottom packing cushion SPF	(AL-1020/AL-1220)
	SPAKA0066QSZZ	AY	N	D	Bottom packing cushion 2ND	(AL-1250)
10	SPAKC0107QSZZ	BA	N	D	Packing case (USA)	(AL-1020)
	SPAKC0107QS12	BA	N	D	Packing case (CANADA)	(AL-1020)
	SPAKC0109QSZZ	BA	N	D	Packing case (Germany)	(AL-1020)
	SPAKC0109QS11	BA	N	D	Packing case (SEEG)	(AL-1020)
	SPAKC0109QS12	BA	N	D	Packing case (U.Kingdom)	(AL-1020)
	SPAKC0109QS13	BA	N	D	Packing case (Australia)	(AL-1020)
	SPAKC0107QS13	BA	N	D	Packing case (USA)	(AL-1220)
	SPAKC0107QS15	BA	N	D	Packing case (CANADA)	(AL-1220)
	SPAKC0109QS13	BA	N	D	Packing case (Germany)	(AL-1220)
	SPAKC0109QS14	BA	N	D	Packing case (SEEG)	(AL-1220)
	SPAKC0109QS15	BA	N	D	Packing case (U.Kingdom)	(AL-1220)
	SPAKC0109QS14	BA	N	D	Packing case (Australia)	(AL-1220)
	SPAKC0108QSZZ	BA	N	D	Packing case (USA)	(AL-1250)
	SPAKC0108QS12	BA	N	D	Packing case (CANADA)	(AL-1250)
14	SPAKA0064QSZZ	AC	N	D	OC packing cushion SPF	
18	QCNW-7212XCZZ	AY		C	Printer cable	(AL-1250)
102	TCADS0764FCZ2	AE	N	D	Warranty card (U.Kingdom)	
104	SPAKA0068QSZZ	AD		D	Front exterior sub packing cushion	
105	DUNT-0051QSZ1	AL	N	E	CD-ROM	(AL-1250)
106	TCADZ0030GCZZ	AD		D	License card	(AL-1250)
107	SPAKA5116FCZZ	AB		D	SPF protect sheet	

24 MCU PWB

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	
1	QCNCM0923FC14	AE		C	Connector (14pin)	[CN106]
2	QCNCM0923FC18	AF		C	Connector (18pin)	[CN119]
3	QCNCM0923FC24	AF		C	Connector (24pin)	[CN101,123]
4	QCNCM1005MCZZ	AB		C	Connector (2pin)	[CN105]
5	QCNCM1069AC0D	AC		C	Connector (4pin)	[CN103]
6	QCNCM1119LC0C	AC		C	Connector (3pin)	[CN126]
7	QCNCM1119LC0E	AC		C	Connector (5pin)	[CN109]
8	QCNCM2401SC0C	AB		C	Connector (3pin)	[CN111]
9	QCNCM2401SC0D	AC		C	Connector (4pin)	[CN112]
10	QCNCM2401SC0E	AC		C	Connector (5pin)	[CN110]
11	QCNCM2401SC0F	AB		C	Connector (6pin)	[CN117]

24 MCU PWB

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
12	QCNCM7014SC0C	AA		C	Connector (3pin) [CN104,118,125]
13	QCNCM7014SC0D	AB		C	Connector (4pin) [CN107]
14	QCNCM7014SC0E	AB		C	Connector (5pin) [CN120]
15	QCNCP0340QCZZ	AC		C	Connector (3pin) [CN102]
16	QCNCW0012QSZZ	AH		C	Connector (40pin) [CN108]
17	QCNCW0015QSZZ	AE		C	Connector (52147-0510)(5pin) [CN122]
18	QCNCW0024QSZZ	AF	N	C	Connector (FF4-32-S15D5) [CN124]
19	QCNCW0948FCZ5	AC		C	Connector (5pin) [CN115]
20	QCNCW1124LC0D	AB		C	Connector (4pin) [CN121]
21	QCNCW1124LC0H	AC		C	Connector (8pin) [CN113]
22	QCNCW1124LC1H	AD		C	Connector (18pin) [CN116]
23	QCNCW1124LC2F	AD		C	Connector (26pin) [CN114]
24	QSŌCZ0002GCZZ	AD		C	IC socket (40pin) [IC105]
25	QSŌCZ6408ACZZ	AB		C	IC socket (8pin) [IC112]
26	RCiLZ0003QSZZ	AC		C	Coil (HF50ACC201209) [L104,105,106,110,111,112]
27	RCiLZ0004QSZZ	AE		C	Coil (NFM839R02C470R101) [NF101,102]
28	RCiLZ1032CCZZ	AD		C	Coil (SBO-02SAN) [L101,102,103,107,108,109]
29	RCRSZ0001QSZZ	AG		B	Crystal (19.6608MHZ) [X101]
30	RCRSZ0002QSZZ	AP		B	Crystal (15.4265074MHZ) [X102]
31	RCRSZ0003QSZZ	AP		B	Crystal (22MHZ) [X103]
32	RH-DZ0016FCZZ	AB		B	Diode (MA700) [D108]
33	RMPTW4100QCJJ	AA	N	B	Block resistor (10Ω×4) [BR130,134,136,139,156,157,171,173]
34	RMPTW4102QCJJ	AB		B	Block resistor (1.0KΩ×4) [BR119,120,169]
35	RMPTW4203QCJJ	AA		B	Block resistor (20KΩ×4) [BR101~118,121,122,127,128,129]
	RMPTW4203QCJJ	AA		B	Block resistor (20KΩ×4) [BR137,141~151,161,164~168]
36	RMPTW4300QCJJ	AA	N	C	Block resistor (30Ω×4) [BR170,172]
37	RMPTW4470QCJJ	AB		B	Block resistor (47Ω×4) [BR123,124,125,126,131,132,133,135,138,140]
	RMPTW4470QCJJ	AB		B	Block resistor (47Ω×4) [BR152,153,154,155,158,159,160,162,163]
38	RRLYD342BQCZZ	AL		B	Relay (G5V-2) [RY101,102]
39	VCCCCY1HH101J	AA		C	Capacitor (50WV 100PF) [C266,267,275,279,280,281,282,283,284,294,296,297,298,299,300]
	VCCCCY1HH101J	AA		C	Capacitor (50WV 100PF) [C304,306,307,312,319,320,321,324,333,334,335,336,337,338]
	VCCCCY1HH101J	AA		C	Capacitor (50WV 100PF) [C344,345,346,348,355,356,361,362,365,366,371]
40	VCCCCY1HH120J	AA		C	Capacitor (50WV 12PF) [C358,378]
41	VCCCCY1HH180J	AA		C	Capacitor (50WV 18PF) [C213,351,352,390,391,393,394,396,404]
42	VCCCCY1HH330J	AA		C	Capacitor (50WV 33PF) [C293,305,314,317,374,414,415,416,417,424,425,426,427]
43	VCCCCY1HH470J	AA		C	Capacitor (50WV 47PF) [C209,210,211,212,214,231,232,233,234,235,236,237,238,240]
	VCCCCY1HH470J	AA		C	Capacitor (50WV 47PF) [C241,242,243,247,248,249,250,251,252,253,254,260,268,269,270]
	VCCCCY1HH470J	AA		C	Capacitor (50WV 47PF) [C271,272,273,285,286,287,308,316,332,342,343,360,370,429]
44	VCEAGU1CW106M	AA		C	Capacitor (16WV 10μF) [C106,109,110,113]
45	VCEAGU1CW107M	AB		C	Capacitor (16WV 100μF) [C102]
46	VCEAGU1CW226M	AA		C	Capacitor (16WV 22μF) [C101,108]
47	VCEAGU1CW476M	AB		C	Capacitor (16WV 47μF) [C116]
48	VCEAGU1EW106M	AA		C	Capacitor (25WV 10μF) [C114,115]
49	VCEAGU1EW476M	AB		C	Capacitor (25WV 47μF) [C112]
50	VCEAGU1HW474M	AA		C	Capacitor (50WV 0.47μF) [C104]
51	VCEAGA1VW106M	AA		C	Capacitor (35WV 10μF) [C105]
52	VCEAGA1VW226M	AC		C	Capacitor (35WV 22μF) [C103]
53	VCEAGU1VW476M	AB		C	Capacitor (35WV 47μF) [C111]
54	VCKYCY1CF104Z	AA		C	Capacitor (16WV 0.1μF) [C201,206,207,208,216,228,245,257,258,259,274,295,302,309,310]
	VCKYCY1CF104Z	AA		C	Capacitor (16WV 0.1μF) [C313,315,318,322,323,325,326,327,328,329,330,340,341,347,353]
	VCKYCY1CF104Z	AA		C	Capacitor (16WV 0.1μF) [C354,357,359,363,375,381,385,389,392,397,408,409,410,413,420]
	VCKYCY1CF104Z	AA		C	Capacitor (16WV 0.1μF) [C421,422,423,428,432,433,434,436~445]
55	VCKYCY1EB223K	AA		C	Capacitor (25WV 0.022μF) [C219,246,264,265,303,376,380,382,386,412]
56	VCKYCY1HB102K	AA		C	Capacitor (50WV 1000PF) [C202,203,204,217,221,222,223,224,225,226,227,229,230,239]
	VCKYCY1HB102K	AA		C	Capacitor (50WV 1000PF) [C244,255,256,261,262,263,276,277,278,288,289,290]
	VCKYCY1HB102K	AA		C	Capacitor (50WV 1000PF) [C291,292,301,311,331,339,349,350,364,367,368,369,377,379]
	VCKYCY1HB102K	AA		C	Capacitor (50WV 1000PF) [C384,387,388,395,399,402,403,405,406,407,418,419,430,431,435,446]
57	VCKYCY1HB222K	AA		C	Capacitor (50WV 2200PF) [C205,400,401,411]
58	VCKYCY1HB471K	AB		C	Capacitor (50WV 470PF) [C372,373]
59	VCKYTW1HB104K	AC		C	Capacitor (50WV 0.10μF) [C215,218,220,383,398]
60	VCQYNU1HM104K	AB		C	Capacitor (50WV 0.10μF) [C107]
61	VHDDAN202U/-1	AB		B	Diode (DAN202U) [D113,114,115,117,118,121,122,126,128]
62	VHDDAP202U/-1	AB		B	Diode (DAP202U) [D110,111,112,116,119,120,124,129]
63	VHDDA204K//-1	AC		B	Diode (DA204K) [D201~208]
64	VHDDSS133//-1	AA		B	Diode (DSS133) [D101,103,104,105,106,107,109,125,127,130]
65	VHD1N4005E/-1	AB		B	Diode (1N4005E) [D102]
66	VHEMTZJ22B/-1	AA		B	Zener diode (MTZJ22B) [D123]
67	VHiHG73C025FD	BE		B	IC (HG73C025FD) [IC110]

24 MCU PWB

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
68	VHiH8S/2350FP	AY		B	IC (H8S/2350FP) [IC108]
69	VHiLM358PS/-S	AC		B	IC (LM358PS) [IC209]
70	VHiM24C02WBN6	AG		B	IC (M24C02WBN6) [IC112]
71	VHiM51953BL-1	AF		B	IC (M51953BL) [IC106]
72	VHiM66236FP-1	AT		B	IC (M66236FP) [IC208]
73	VHiNJM2903M/-	AD		B	IC (NJM2903M) [IC201]
74	VHiNJM3414M-1	AF		B	IC (NJM3414M) [IC210]
75	VHiSLA7027MU/	AQ		B	IC (SLA7027MU) [IC113]
76	VHiSN74LS07NS	AF		B	IC (SN74LS07NS) [IC205,207]
77	VHiTA7291S/-1	AF		B	IC (TA7291S) [IC101]
78	VHiTC74HC14FN	AH		B	IC (TC74HC14FN) [IC211]
79	VHiTC74HC151F	AG		B	IC (TC74HC151F) [IC202,203,206]
80	VHiTD62003AP1	AG		B	IC (TD62003AP1) [IC102,103]
81	VHiTD62064AF/	AM	N	B	IC (TD62064F) [IC111,114]
82	VHiTD62503F/-	AG		B	IC (TD62503F) [IC109]
83	VHiW24257A12J	AN		B	IC (W24257A12J) [IC104,107,115,116]
84	VHi27C02003QS	AW	N	B	IC (27C02003QS) [IC105]
85	VRNHT2EK4301F	AB		C	Resistor (1/4W 4.3KΩ ±1%)(AL-1020) [R103]
	VRNHT2EK2401F	AA		C	Resistor (1/4W 2.4KΩ ±1%)(AL-1220/AL-1250) [R103]
87	VHi74VHC08/-1	AE		B	IC (74VHC08) [IC204]
88	VHViCPN38//-1	AF		B	Varistor (ICPN38) [CP101,102]
89	VRS-CY1JD000J	AA		C	Resistor (1/16W 0Ω ±5%) [R247,272,335,336,337,J201,202]
90	VRS-CY1JD100J	AA		C	Resistor (1/16W 10Ω ±5%) [R238,246,248,253,257,294,301]
91	VRS-CY1JD101J	AA		C	Resistor (1/16W 100Ω ±5%) [R273,304,319]
92	VRS-CY1JD102F	AA		C	Resistor (1/16W 1KΩ ±1%) [R214]
93	VRS-CY1JD102J	AA		C	Resistor (1/16W 1.0KΩ ±5%) [R206,228,229,231,232,239,251,252]
	VRS-CY1JD102J	AA		C	Resistor (1/16W 1.0KΩ ±5%) [R261,277,284,295,303,331,333,339,340,344]
94	VRS-CY1JD103F	AB		C	Resistor (1/16W 10KΩ ±1%) [R215,223,328,329]
95	VRS-CY1JD103J	AA		C	Resistor (1/16W 10KΩ ±5%) [R207,226,234,240,244,258]
	VRS-CY1JD103J	AA		C	Resistor (1/16W 10KΩ ±5%) [R262,264,265,276,282,283,310,311]
96	VRS-CY1JD105F	AA		C	Resistor (1/16W 1.0MΩ ±1%) [R218]
97	VRS-CY1JD122J	AA		C	Resistor (1/16W 1.2KΩ ±5%) [R220]
98	VRS-CY1JD152J	AA		C	Resistor (1/16W 1.5KΩ ±5%) [R287,288,291,306]
99	VRS-CY1JD202J	AA		C	Resistor (1/16W 2KΩ ±5%) [R297]
100	VRS-CY1JD203J	AA		C	Resistor (1/16W 20KΩ ±5%) [R225,227,230,233,241,242,243,245,250,254,256,269]
	VRS-CY1JD203J	AA		C	Resistor (1/16W 20KΩ ±5%) [R274,275,281,293,300,316,326,327,341,343]
101	VRS-CY1JD205J	AA		C	Resistor (1/16W 2.0MΩ ±5%) [R322,325]
102	VRS-CY1JD222J	AA		C	Resistor (1/16W 2.2KΩ ±5%) [R278,279,285,286,314,315,323,324]
103	VRS-CY1JD242J	AA		C	Resistor (1/16W 2.4KΩ ±5%) [R320,321]
104	VRS-CY1JD301J	AA		C	Resistor (1/16W 300Ω ±5%) [R298,312]
105	VRS-CY1JD331J	AA		C	Resistor (1/16W 330Ω ±5%) [R280]
106	VRS-CY1JD332J	AA		C	Resistor (1/16W 3.3KΩ ±5%) [R255]
107	VRS-CY1JD333J	AA		C	Resistor (1/16W 33KΩ ±5%) [R213]
108	VRS-CY1JD470J	AA		C	Resistor (1/16W 47Ω ±5%) [R235,260,263,266,267,268,270,271,289,290,292,305,313,317]
109	VRS-CY1JD472J	AA		C	Resistor (1/16W 4.7KΩ ±5%) [R209,216,296]
110	VRS-CY1JD473J	AA		C	Resistor (1/16W 47KΩ ±5%) [R204,205,208,210,307,308]
111	VRS-CY1JD512J	AA		C	Resistor (1/16W 5.1KΩ ±5%) [R332]
112	VRS-CY1JD621F	AA		C	Resistor (1/16W 620Ω ±1%) [R221]
113	VRS-CY1JD621J	AA		C	Resistor (1/16W 620Ω ±5%) [R299]
114	VRS-CY1JD680J	AA		C	Resistor (1/16W 68Ω ±5%) [R259]
115	VRS-CY1JD751J	AA		C	Resistor (1/16W 750Ω ±5%) [R309]
116	VRS-CY1JD752J	AA		C	Resistor (1/16W 7.5KΩ ±5%) [R217,236,237,302]
117	VRS-CY1JD912J	AA		C	Resistor (1/16W 9.1KΩ ±5%) [R334]
118	VRS-HT3DAR22J	AA		C	Resistor (2W 0.22Ω ±5%) [R102]
119	VRS-HT3DA1R0J	AB		C	Resistor (2W 1.0Ω ±5%) [R104,105]
120	VRS-HT3DA102J	AA		C	Resistor (2W 1.0KΩ ±5%) [R101]
121	VRS-TP2BD121J	AA		C	Resistor (1/8W 120Ω ±5%) [R249]
122	VRS-TP2BD151J	AA		C	Resistor (1/8W 150Ω ±5%) [R219,224,318,330,338,342]
123	VRS-TP2BD221J	AB		C	Resistor (1/8W 220Ω ±5%) [R222]
124	VRS-TP2BD241J	AA		C	Resistor (1/8W 240Ω ±5%) [R202,203]
125	VRS-TP2BD432J	AA		C	Resistor (1/8W 4.3KΩ ±5%) [R212]
126	VRS-TP2BD472J	AA		C	Resistor (1/8W 4.7KΩ ±5%) [R201,211]
127	VSDTA143XK/-1	AB		B	Transistor (DTA143XK) [Q204]
128	VSDTC114EKA-1	AC		B	Transistor (DTC114EKA) [Q202]
129	VS2SA1036KQRC	AB		B	Transistor (2SA1036KQRC) [Q201,203]
130	VS2SD1853-/-1	AC		B	Transistor (2SD1853) [Q101]
131	PGSK-0002QSZZ	AD	N	C	Gasket (UC300278 L=9)
132	PSHEZ0110QSZZ	AB	N	C	MCU insulator sheet
133	VCCCPA1HH180J	AA		C	Capacitor (50WV 18PF)
	(Unit)				
901	CPWBX0011QS52	BY	N	E	MCU PWB (AL-1020)
	CPWBX0011QS53	BY	N	E	MCU PWB (AL-1220/AL-1250)

25 Operation PWB

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	
4	QSW-P0005QSZZ	AC		B	Tact swtch (B3F-6102)	[CLK,PSW,1UPK,10UPK,ZUPK,ZDWK]
	QSW-P0005QSZZ	AC		B	Tact swtch (B3F-6102)	[MAGK,CRSK,EXUPK,EXMODK,BPK,EXDWK]
14	VHPMPG3864K-J	AC		B	LED(Green) (MPG3864K-J)	[RPL,ONLL,ZPL,1ENR,2ENR,NOR]
	VHPMPG3864K-J	AC		B	LED(Green) (MPG3864K-J)	[1RE,2RE,3RE,SPFL,CS1L,BPL]
	VHPMPG3864K-J	AC		B	LED(Green) (MPG3864K-J)	[EXD,EXN,EXL,AE,ME,PE,PML]
	VHPMPG3864K-J	AC		B	LED(Green) (MPG3864K-J)(AL-1250)	[CS2L]
15	VHPMVR3864K-J	AC		B	LED(Red) (MVR3864K-J)	[SJAL,TPL,DPL,JPL,MPL]
	(Unit)					
901	CPWBF0014QS55	BQ	N	E	Operation PWB (AL-1020/AL-1220)	
	CPWBF0014QS59	BQ	N	E	Operation PWB (AL-1250)	

30 DC power supply PWB

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	
⚠ 51	RTRNZ0628PACD	AU	N	B	Transformer (120V/127V)	[T1]
⚠	RTRNZ0610PACD	AW		B	Transformer (200V series)	[T1]
	(Unit)					
⚠ 901	CPWBF0017QS35	BU	N	E	DC power supply PWB (120V/127V)	
⚠	CPWBF0017QS34	BV		E	DC power supply PWB (200V series)	

31 GDI PWB··AL-1250

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	
1	QCNCW0946FCZZ	AH		C	Connector (36pin)	[CN501]
2	QCNCW1124LC2F	AD		C	Connector (26pin)	[CN502]
3	RC-K1E104HCZZ	AB		C	Capacitor (25WV 0.1μF)	[C501~503]
4	VCCCTV1HH101J	AA		C	Capacitor (50WV 100PF)	[C601~608,614~618]
5	VCCCTV1HH330J	AA		C	Capacitor (50WV 33PF)	[C610,611]
6	VCCCTV1HH561J	AA		C	Capacitor (50WV 560PF)	[C612]
7	VCEAGU1CW476M	AB		C	Capacitor (16WV 47μF)	[C504]
8	VCKYTV1HB102K	AA		C	Capacitor (50WV 1000PF)	[C609]
9	VCKYTV1HB223K	AA		C	Capacitor (50WV 0.022μF)	[C613]
10	VHDDSS133//-1	AA		B	Diode (DSS133)	[D501~517]
11	VHi74LS244NS1	AH		B	IC (74LS244NS1)	[IC602,603]
12	VHi74LS245NS1	AF		B	IC (74LS245NS1)	[IC601]
13	VRD-HT2HY101J	AA		C	Resistor (1/2W 100Ω ±5%)	[R501]
14	VRS-TS2AD122J	AA		C	Resistor (1/10W 1.2KΩ ±5%)	[R618~629]
15	VRS-TS2AD220J	AA		C	Resistor (1/10W 22Ω ±5%)	[R601~617]
16	VRS-TS2AD332J	AA		C	Resistor (1/10W 3.3KΩ ±5%)	[R630]
	(Unit)					
901	CPWBF0012QS51	BA		E	GDI PWB (AL-1250)	

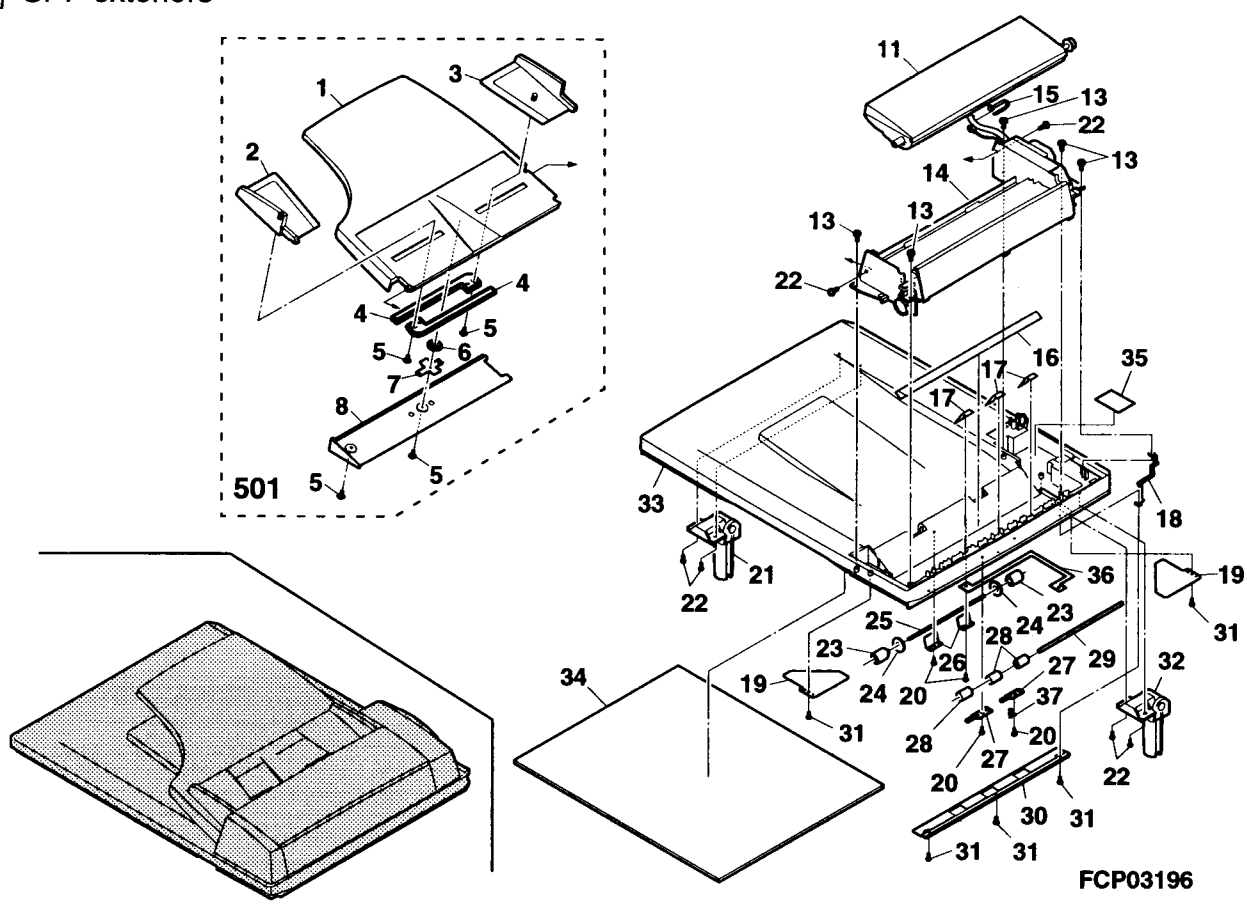
32 GDI Memory PWB

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	
1	QCNCM0011QSZZ	AH		C	Connector (40pin)	[CN701]
2	VCKYTQ1HF104Z	AA		C	Capacitor (50WV 0.10μF)	[C701,702,705]
3	VCKYTV1HB223K	AA		C	Capacitor (50WV 0.022μF)	[C703]
4	VHi16163CLT-6	BA		B	IC (16163CLT-6)	[IC701,702,703]
5	VRS-TS2AD100J	AA		C	Resistor (1/10W 10Ω ±5%)	[R701~735]
	(Unit)					
901	CPWBF0013QS52	BG		E	GDI memory PWB 6MB	

33 SPF exteriors

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
1	LSŌU-0004QSZZ	AX	N	D	Original tray
2	LPLTP0011QSZZ	AH	N	C	Control plate F
3	LPLTP0012QSZZ	AH	N	C	Control plate R
4	NGERR0377FCZZ	AD		C	Manual feeding rack gear
5	XEPSD30P08X00	AA		C	Screw (3x8X)
6	NGERH0193FCZZ	AB		C	Manual feeding gear
7	MSPRP0059QSZZ	AD		C	Control plate spring
8	PCŌVP0036QSZZ	AK	N	D	Rack cover
11	CFRM-0011QS51	BE	N	E	SPF pick up unit
13	XEBSD40P10000	AA		C	Screw (4x10)
14	CFRM-0013QS51	BS	N	E	SPF transport unit
15	LBNDJ0013FCZ1	AA		C	Wire band
16	PSHEP0038QSZZ	AE	N	C	Base tray sheet
17	PSHEP0063QSZZ	AC	N	C	Transport sheet
18	MSPRP0113QSZZ	AD	N	C	Earth spring
19	PSHEP0037QSZZ	AF	N	C	OC sheet
20	XEBSD30P08000	AA		C	Screw (3x8)
21	MHNG-0003QSZZ	AX	N	C	SPF hinge L
22	XEBSE40P14000	AA		C	Screw (4x14)
23	NRŌLP0011QSZZ	AD		C	Delivery roller
24	PSPŌ-0001QSZZ	AB		C	Sponge
25	NSFTZ0010QSZZ	AE		C	Delivery shaft
26	MSPRT0061QSZZ	AC	N	C	Delivery spring
27	MSPRP0060QSZZ	AD		C	Transport spring
28	NRŌLP0010QSZZ	AD		C	Transport roller
29	NSFTZ0009QSZZ	AE		C	Transport shaft
30	LPLTM0096QSZZ	AF	N	C	Base tray reinforce plate
31	LX-BZ0016QSZZ	AC	N	C	Screw (3x8)
32	MHNG-0004QSZZ	AX	N	C	SPF hinge R
33	LSŌU-0005QSZZ	BB	N	D	Base tray
34	PCUSS0010QSZ1	AV	N	C	OC sheet
35	PSHEZ0102QSZZ	AD	N	C	Motor pressure sheet
36	PSHEZ0112QSZZ	AE	N	C	Delivery earth sheet SPF
37	MSPRC0149QSZZ	AC	N	C	PS earth spring SPF
501	CSŌU-0004QS51	BC	N	E	SPF original tray unit
	(Unit)				
901	DUNT-0032QSZZ	CF	N	E	SPF unit (This includes Block 33,34,35)

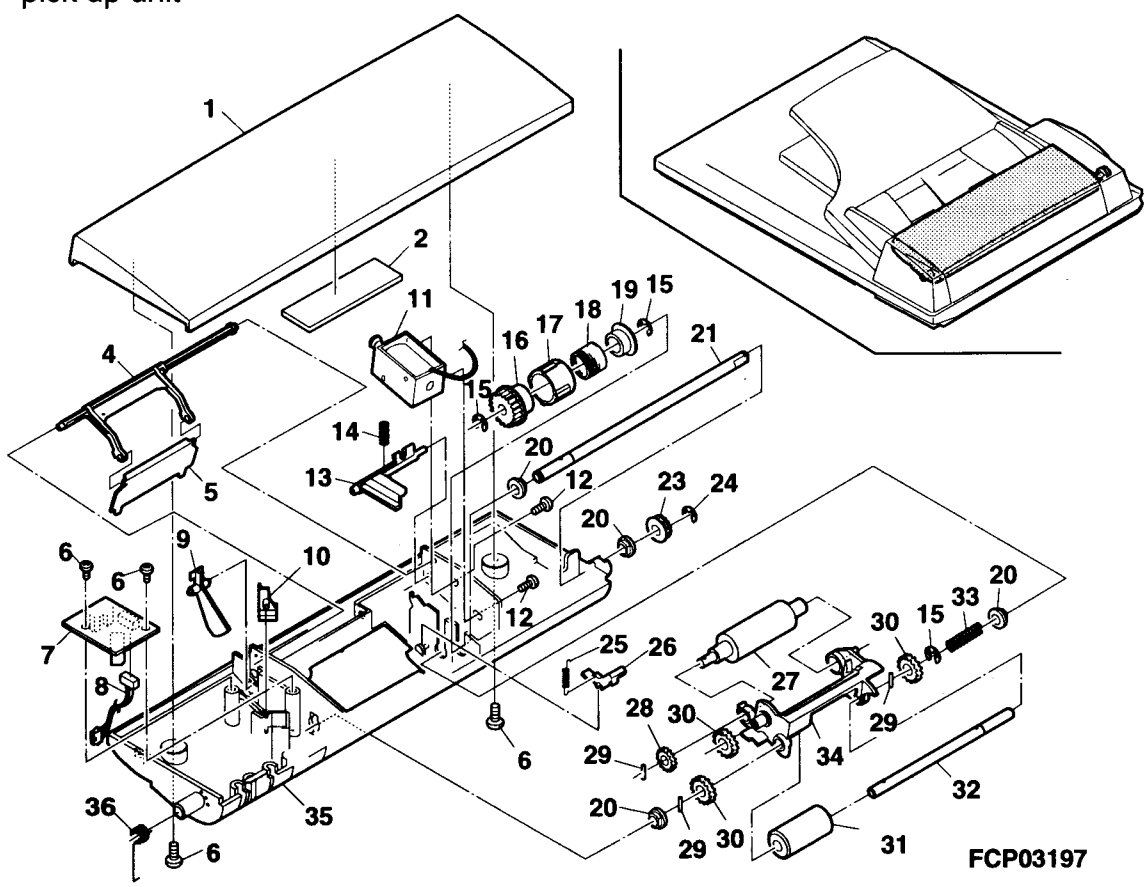
33 SPF exteriors



34 SPF pick up unit

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
1	GCAB-0008QSZZ	AM	N	D	Open and shut exterior
2	PSPÖ-0002QSZZ	AC		C	Stopper sponge
4	MARMP0003QSZZ	AE		C	Stopper arm
5	LSTPP0001QSZZ	AD		C	Paper stopper
6	XEBSD30P08000	AA		C	Screw (3×8)
7	CPWBF0009QS51	AG	N	E	SPF sensor PWB
8	DHAi-0055QSZZ	AK	N	C	Sensor harness
9	MLEVP0009QSZZ	AD		C	Set detect lever ACT
10	MLEVP0010QSZZ	AE		C	Open and shut detect lever ACT
11	RPLU-0004QSZZ	AQ		B	PU solenoid
12	XBPSD30P06KS0	AA		C	Screw (3×6KS)
13	MARMP0002QSZZ	AD		C	Solenoid arm
14	MSPRT0067QSZ1	AB	N	C	Solenoid arm spring
15	XRESP40-06000	AA		C	E type ring
16	NGERH0073QSZZ	AE		C	Clutch gear (20T)
17	PPiPP0008QSZZ	AD		C	SPF clutch sleeve
18	MSPRC1316FCZ1	AE		C	MF clutch spring B
19	LBÖSZ1508FCZZ	AG		C	Cam boss A2
20	LBSHZ0303FCZZ	AC		C	M bushing C
21	NSFTZ0012QSZZ	AG	N	C	Clutch shaft
23	NPLYZ0010QSZZ	AE		C	20MXL pulley
24	XRESP30-06000	AA		C	E type ring
25	MSPRT0066QSZ1	AC	N	C	Clutch pawl spring
26	PTME-0009QSZZ	AD		B	Clutch pawl
27	NRÖLP0024QSZZ	AL		C	Pick up roller
28	NGERH0990FCZZ	AB		C	Gear (16T)
29	XPSSP20-07000	AA		C	Spring pin (φ2-7)
30	NGERH0992FCZZ	AB		C	Gear (20T)
31	NRÖLR0922FCZZ	AR		C	Manual feeding roller
32	NSFTZ0011QSZZ	AG		C	PF shaft
33	MSPRC0115QSZZ	AB		C	Paper feeding spring
34	MARMP0004QSZZ	AF		C	Pick up arm
35	LFRM-0011QSZZ	AL	N	C	Paper feedind frame
36	MSPRD0114QSZ1	AD	N	C	PF frame spring
	(Unit)				
901	CFRM-0011QS51	BE	N	E	SPF pick up unit

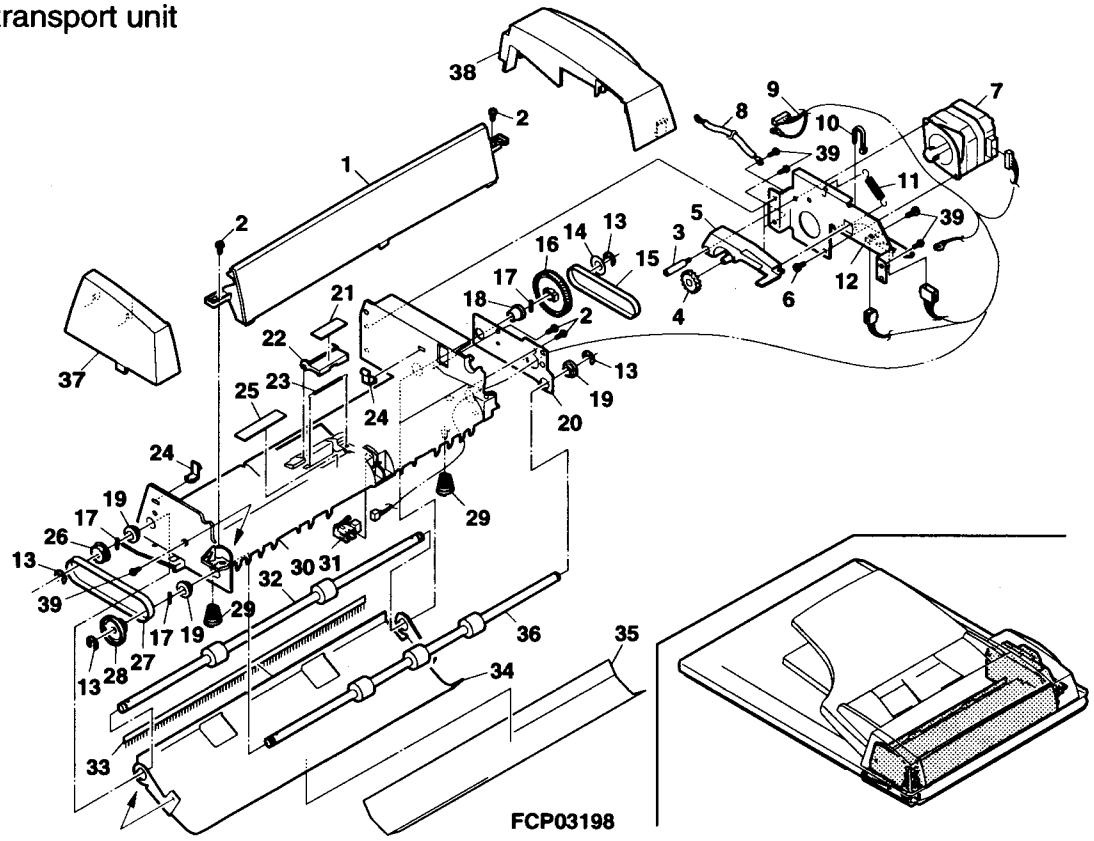
34 SPF pick up unit



35 SPF transport unit

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
1	PGiDM0042QSZZ	AL	N	C	U-turn paper guide
2	XEBSD30P12000	AA		C	Screw (3×12)
3	LX-BZ0012QSZZ	AC	N	C	Screw
4	NGERH0972FCZZ	AB		C	Gear (27T)
5	MARMP0001QSZZ	AF	N	C	Drive arm
6	XBPSD30P05K00	AA		C	Screw (3×5K)
7	RMOTP0013QSZZ	BB	N	B	SPF motor
8	DHAi-0084QSZZ	AN	N	C	Grand wire
9	DHAi-0054QSZZ	AR	N	C	SPF interface harness
10	LBNDJ0013FCZ1	AA		C	Wire band
11	MSPRT0064QSZ1	AC	N	C	Drive arm spring
12	LFRM-0013QSZZ	AG	N	C	Drive frame
13	XRESP50-06000	AA		C	E type ring
14	PSHEP3029FCZZ	AA		C	Flange sheet DUP2
15	NBLTT0006QSZZ	AG	N	B	Belt (83MXL4.8)
16	NGERH0047QSZZ	AF		C	Gear (48T/15T)
17	XPSSP20-09000	AA		C	Spring pin (φ2-9)
18	NBRGC0098FCZZ	AC		C	Bearing
19	NBRGM5006BCZZ	AB		C	Bearing
20	LFRM-0012QSZZ	AD	N	C	Frame R
21	PSHEZ0039QSZZ	AG		C	Sheet
22	LPLTP0013QSZZ	AD		C	Plate
23	MSPRC0062QSZZ	AC		C	Pressure spring
24	MSPRP0065QSZZ	AD		C	Open and shut lock spring
25	PSHEZ2174FCZZ	AB		C	Paper feeding sheet
26	NPLYZ0146FCZZ	AB		C	22MXL pulley
27	NBLTT0003QSZZ	AG	N	B	Belt (91MXL4.8)
28	JKNBZ0004QSZZ	AD	N	C	JAM release knob
29	MSPRC0063QSZZ	AB		C	Delivery paper guide spring
30	PGiDM0024QSZZ	AQ	N	C	Transport paper guide
31	RDTCT0004QSZZ	AL		B	Inlet detect sensor
32	NROLM0023QSZZ	AP	N	C	Delivery roller
33	PBRSR0003QSZZ	AL	N	B	Discharge brush
34	PGiDH0029QSZZ	AL	N	C	Delivery paper guide
35	PSHEP0044QSZZ	AF	N	C	White sheet
36	NROLM0022QSZZ	AP	N	C	PS roller
37	PCOVP0037QSZZ	AH	N	D	Front cover
38	PCOVP0038QSZZ	AL	N	D	Rear cover
39	XEBSD30P08000	AA		C	Screw (3×8)
	(Unit)				
901	CFRM-0013QS51	BS	N	E	SPF transport unit

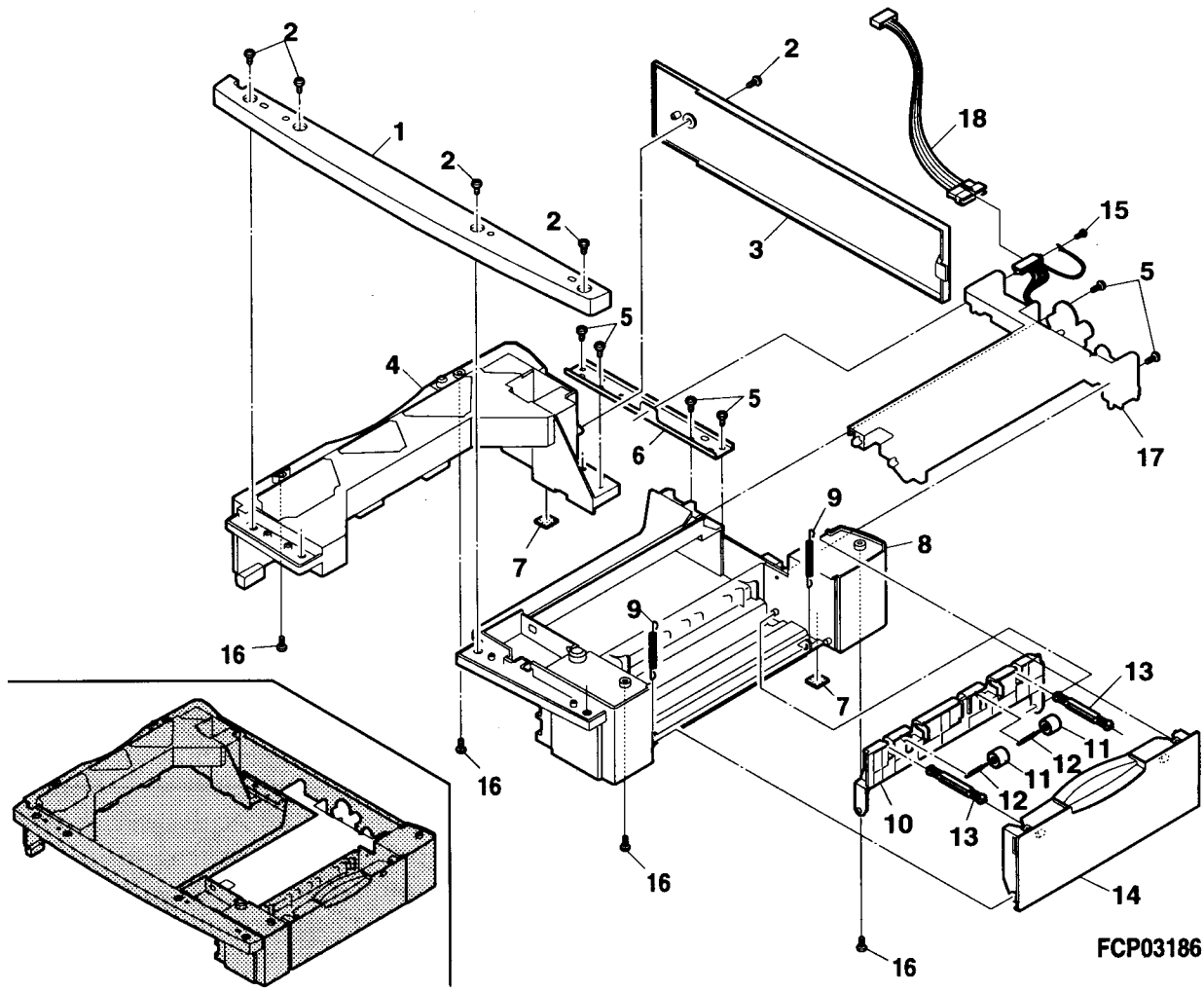
35 SPF transport unit



36 2ND frame unit··AL-1250

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
1	GCÖVA0005QSZZ	AM	N	D	Front cover
2	XEBSE40P12000	AA		C	Screw (4×12)
3	GCÖVA0006QSZZ	AN	N	D	Rear cover
4	PGiDM0016QSZZ	AY	N	C	Guide L
5	XEBSD40P12000	AA		C	Screw (4×12)
6	LPLTM0036QSZZ	AF	N	C	2ND joint plate R
7	GLEGG0064FCZZ	AC		C	Rubber foot
8	PGiDM0015QSZZ	AY	N	C	Guide R
9	MSPRC2544FCZZ	AC		C	2ND transport cover spring
10	GCÖVA0007QSZZ	AK	N	D	Transport cover
11	NRÖLP1060FCZZ	AF		C	U-turn roller
12	MSPRT0112QSZ1	AC	N	C	Transport collar spring
13	MARMP0012QSZZ	AD	N	C	2ND door arm
14	GCÖVA0008QSZZ	AK	N	D	Right cover
15	XHBSD40P08000	AA		C	Screw (4×8)
16	XEBSE40P16000	AA		C	Screw (3×16)
17	CFRM-0009QS51	BE	N	E	2ND paper feeding unit
18	DHAi-0053QSZZ	AM	N	C	2CS interface harness

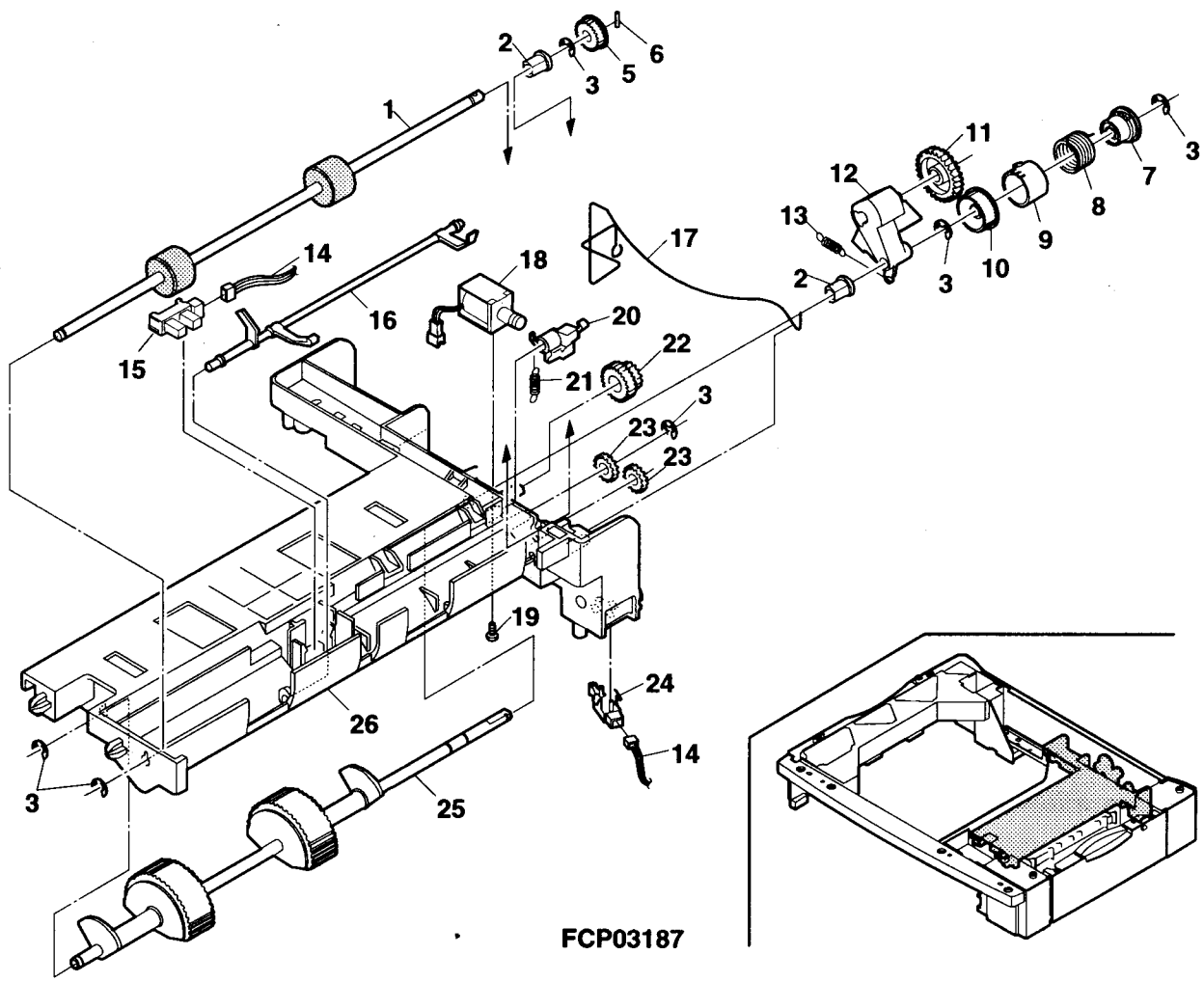
36 2ND frame unit··AL-1250



37 2ND paper feeding unit··AL-1250

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
1	NRÖLP0019QSZ1	AP	N	C	Transport roller
2	NBRGZ1043HCZZ	AD		C	Bearing (B-F5-13)
3	XRESP40-06000	AA		C	E type ring
5	NGERH0992FCZZ	AB		C	Gear (20T)
6	XPSSP20-07000	AA		C	Spring pin (φ2-7)
7	LBÖSZ1031FCZZ	AC		C	Clutch boss
8	MSPRC1152FCZZ	AE		C	Clutch spring
9	PPiPP0007QSZZ	AD	N	C	Clutch sleeve
10	NGERH1132FCZZ	AH		C	Clutch gear (29T)
11	NGERH1207FCZZ	AF		C	2ND joint gear (40T)
12	MARMP0229FCZZ	AE		C	2ND joint arm
13	MSPRC2545FCZZ	AB		C	2ND joint arm spring
14	DHAi-0067QSZZ	AP	N	C	2ND harness
15	VHPGP1A71A1-1	AG		B	Photo transistor (GP1A71A1)
16	MLEVP0033QSZZ	AF	N	C	PPDI actuator
17	MSPRD0058QSZZ	AG	N	C	Earth spring
18	RPLU-0010QSZZ	AN	N	B	PF solenoid
19	XHBSD30P06000	AA		C	Screw (3×6)
20	PTME-0008QSZZ	AD	N	B	PF clutch pawl
21	MSPRC2546FCZZ	AB		C	2ND clutch pawl spring
22	NGERH0041QSZZ	AF		C	Gear (18/26T)
23	NGERH0990FCZZ	AB		C	Gear (16T)
24	QSW-B0003QSZZ	AF		B	Tray detect switch
25	CRÖLP0015QS01	AU		C	Paper feeding roller
26	LFRM-0009QSZZ	AR	N	C	Paper feedind frame
	(Unit)				
901	CFRM-0009QS51	BE	N	E	2ND paper feeding unit

37 2ND paper feeding unit··AL-1250



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PARTS CODE	NO.	PRICE RANK	NEW MARK	PART RANK	
【C】					
CCAB-0003QS01	1- 1	AR		D	
CFiX-0003QS59	1-501	AZ	N	E	
CFiX-0003QS60	1-501	AZ	N	E	
CFRM-0009QS51	36- 17	BE	N	E	
〃	37-901	BE	N	E	
CFRM-0011QS51	33- 11	BE	N	E	
〃	34-901	BE	N	E	
CFRM-0013QS51	33- 14	BS	N	E	
〃	35-901	BS	N	E	
CPLTM0038QS01	11- 46	AF	N	C	
CPNLC0002QS09	1- 6	AV	N	D	
〃	3- 10	AV	N	D	
CPNLC0002QS10	1- 6	AV	N	D	
〃	3- 10	AV	N	D	
CPNLC0002QS19	1- 6	AV	N	D	
〃	3- 10	AV	N	D	
CPNLC0002QS20	1- 6	AV	N	D	
〃	3- 10	AV	N	D	
CPNLC0002QS25	1- 6	AV	N	D	
〃	3- 10	AV	N	D	
CPWBF0009QS51	34- 7	AG	N	E	
CPWBF0012QS51	12- 4	BA		E	
〃	31-901	BA		E	
CPWBF0013QS52	12- 5	BG		E	
〃	32-901	BG		E	
CPWBF0014QS55	3- 8	BQ	N	E	
〃	25-901	BQ	N	E	
CPWBF0014QS59	3- 8	BQ	N	E	
〃	25-901	BQ	N	E	
CPWBF0017QS34	12- 13	BV		E	
〃	30-901	BV		E	
CPWBF0017QS35	12- 13	BU	N	E	
〃	30-901	BU	N	E	
CPWBF1177FC5C	12- 26	AL	N	E	
CPWBX0011QS52	12- 8	BY	N	E	
〃	24-901	BY	N	E	
CPWBX0011QS53	12- 8	BY	N	E	
〃	24-901	BY	N	E	
CRŌLP0015QS01	37- 25	AU		C	
CSŌU-0004QS51	33-501	BC	N	E	
【D】					
DHAi-0053QSZZ	36- 18	AM	N	C	
DHAi-0054QSZZ	35- 9	AR	N	C	
DHAi-0055QSZZ	34- 8	AK	N	C	
DHAi-0063QSZZ	12- 22	AG		C	
DHAi-0067QSZZ	37- 14	AP	N	C	
DHAi-0084QSZZ	35- 8	AN	N	C	
DUNT-0032QSZZ	33-901	CF	N	E	
DUNT-0051QSZ1	23-105	AL	N	E	
【G】					
GCAB-0003QSZA	1- 1	AS		D	
GCAB-0008QSZZ	34- 1	AM	N	D	
GCAB-0010QSZA	1- 17	AP	N	D	
GCAB-0010QSZZ	1- 17	AM	N	D	
GCAB-0026QSZA	1- 18	BA	N	D	
GCAB-0026QSZZ	1- 18	AZ	N	D	
GCŌVA0005QSZZ	36- 1	AM	N	D	
GCŌVA0006QSZZ	36- 3	AN	N	D	
GCŌVA0007QSZZ	36- 10	AK	N	D	
GCŌVA0008QSZZ	36- 14	AK	N	D	
GLEGG0064FCZZ	36- 7	AC		C	
【J】					
JKNBZ0004QSZZ	35- 28	AD	N	C	
【L】					
LBNDJ0013FCZ1	6- 28	AA		C	
〃	33- 15	AA		C	
〃	35- 10	AA		C	
LBNDJ1002HCZZ	6- 29	AA		C	
LBŌSZ1031FCZZ	37- 7	AC		C	
LBŌSZ1508FCZZ	34- 19	AG		C	
LBSHZ0303FCZZ	34- 20	AC		C	
LFRM-0009QSZZ	37- 26	AR	N	C	
LFRM-0011QSZZ	34- 35	AL	N	C	
LFRM-0012QSZZ	35- 20	AD	N	C	
LFRM-0013QSZZ	35- 12	AG	N	C	
LHLDW1098HCZZ	6- 31	AB		C	
LHLDW2133SCZZ	6- 30	AC		C	
LPLTM0018QSZZ	12- 2	AN		C	

PARTS CODE	NO.	PRICE RANK	NEW MARK	PART RANK	
LPLTM0036QSZZ	36- 6	AF	N	C	
LPLTM0088QSZZ	12- 2	AN		C	
LPLTM0089QSZZ	12- 23	AH		C	
LPLTM0096QSZZ	33- 30	AF	N	C	
LPLTP0011QSZZ	33- 2	AH	N	C	
LPLTP0012QSZZ	33- 3	AH	N	C	
LPLTP0013QSZZ	35- 22	AD		C	
LSŌU-0004QSZZ	33- 1	AX	N	D	
LSŌU-0005QSZZ	33- 33	BB	N	D	
LSTPP0001QSZZ	34- 5	AD		C	
LX-BZ0012QSZZ	35- 3	AC	N	C	
LX-BZ0016QSZZ	33- 31	AC	N	C	
【M】					
MARMP0001QSZZ	35- 5	AF	N	C	
MARMP0002QSZZ	34- 13	AD		C	
MARMP0003QSZZ	34- 4	AE		C	
MARMP0004QSZZ	34- 34	AF		C	
MARMP0012QSZZ	36- 13	AD	N	C	
MARMP0229FCZZ	37- 12	AE		C	
MHNG-0003QSZZ	33- 21	AX	N	C	
MHNG-0004QSZZ	33- 32	AX	N	C	
MLEVP0009QSZZ	34- 9	AD		C	
MLEVP0010QSZZ	34- 10	AE		C	
MLEVP0033QSZZ	37- 16	AF	N	C	
MLEVP0043QSZZ	12- 29	AD	N	C	
MSPRC0062QSZZ	35- 23	AC		C	
MSPRC0063QSZZ	35- 29	AB		C	
MSPRC0115QSZZ	34- 33	AB		C	
MSPRC0146QSZZ	12- 28	AB	N	C	
MSPRC0149QSZZ	33- 37	AC	N	C	
MSPRC1152FCZZ	37- 8	AE		C	
MSPRC1316FCZ1	34- 18	AE		C	
MSPRC2544FCZZ	36- 9	AC		C	
MSPRC2545FCZZ	37- 13	AB		C	
MSPRC2546FCZZ	37- 21	AB		C	
MSPRD0058QSZZ	37- 17	AG	N	C	
MSPRD0114QSZ1	34- 36	AD	N	C	
MSPRP0059QSZZ	33- 7	AD		C	
MSPRP0060QSZZ	33- 27	AD		C	
MSPRP0065QSZZ	35- 24	AD		C	
MSPRP0113QSZZ	33- 18	AD	N	C	
MSPRT0061QSZZ	33- 26	AC	N	C	
MSPRT0064QSZ1	35- 11	AC	N	C	
MSPRT0066QSZ1	34- 25	AC	N	C	
MSPRT0067QSZ1	34- 14	AB	N	C	
MSPRT0112QSZ1	36- 12	AC	N	C	
【N】					
NBLTT0003QSZZ	35- 27	AG	N	B	
NBLTT0006QSZZ	35- 15	AG	N	B	
NBRGC0098FCZZ	35- 18	AC		C	
NBRGM5006BCZZ	35- 19	AB		C	
NBRGZ1043HCZZ	37- 2	AD		C	
NGERH0041QSZZ	37- 22	AF		C	
NGERH0047QSZZ	35- 16	AF		C	
NGERH0073QSZZ	34- 16	AE		C	
NGERH0193FCZZ	33- 6	AB		C	
NGERH0972FCZZ	35- 4	AB		C	
NGERH0990FCZZ	34- 28	AB		C	
〃	37- 23	AB		C	
NGERH0992FCZZ	34- 30	AB		C	
〃	37- 5	AB		C	
NGERH1132FCZZ	37- 10	AH		C	
NGERH1169FCZZ	11- 47	AF		C	
NGERH1207FCZZ	37- 11	AF		C	
NGERR0377FCZZ	33- 4	AD		C	
NPLYZ0010QSZZ	34- 23	AE		C	
NPLYZ0146FCZZ	35- 26	AB		C	
NRŌLM0022QSZZ	35- 36	AP	N	C	
NRŌLM0023QSZZ	35- 32	AP	N	C	
NRŌLP0010QSZZ	33- 28	AD		C	
NRŌLP0011QSZZ	33- 23	AD		C	
NRŌLP0019QSZ1	37- 1	AP	N	C	
NRŌLP0024QSZZ	34- 27	AL		C	
NRŌLP1060FCZZ	36- 11	AF		C	
NRŌLR0922FCZZ	34- 31	AR		C	
NSFTZ0009QSZZ	33- 29	AE		C	
NSFTZ0010QSZZ	33- 25	AE		C	
NSFTZ0011QSZZ	34- 32	AG		C	
NSFTZ0012QSZZ	34- 21	AG	N	C	
【P】					
PBRSR0003QSZZ	35- 33	AL	N	B	

PARTS CODE	NO.	PRICE RANK	NEW MARK	PART RANK	
PCAPH1001ACZZ	12- 3	AE		C	
PCOVP0036QSZZ	33- 8	AK	N	D	
PCOVP0037QSZZ	35- 37	AH	N	D	
PCOVP0038QSZZ	35- 38	AL	N	D	
PCOVP0040QSZA	1- 28	AP	N	C	
PCOVP0040QSZZ	1- 28	AN	N	C	
PCOVP0041QSZZ	12- 27	AD	N	C	
PCUSS0010QSZ1	33- 34	AV	N	C	
PCUSS0011QSZZ	1- 27	AB	N	C	
PFiLZ0001QS10	3- 1	AS	N	B	
PFiLZ0001QS17	3- 1	AS	N	B	
PFiLZ0001QSZ1	3- 1	AS	N	B	
PGiDH0029QSZZ	35- 34	AL	N	C	
PGiDM0015QSZZ	36- 8	AY	N	C	
PGiDM0016QSZZ	36- 4	AY	N	C	
PGiDM0019QSZA	6- 25	AH	N	C	
PGiDM0019QSZZ	6- 25	AH	N	C	
PGiDM0020QSZA	6- 26	AH	N	C	
PGiDM0020QSZZ	6- 26	AH	N	C	
PGiDM0024QSZZ	35- 30	AQ	N	C	
PGiDM0042QSZZ	35- 1	AL	N	C	
PGLSP0002QSZZ	1- 26	AU	N	B	
PGSK-0002QSZZ	24-131	AD	N	C	
PMLT-0028QSZZ	12- 31	AC	N	C	
PPiPP0007QSZZ	37- 9	AD	N	C	
PPiPP0008QSZZ	34- 17	AD		C	
PSHEP0037QSZZ	33- 19	AF	N	C	
PSHEP0038QSZZ	33- 16	AE	N	C	
PSHEP0044QSZZ	35- 35	AF	N	C	
PSHEP0063QSZZ	33- 17	AC	N	C	
PSHEP3029FCZZ	35- 14	AA		C	
PSHEZ0039QSZZ	35- 21	AG		C	
PSHEZ0093QSZZ	1- 29	AC	N	C	
PSHEZ0094QSZZ	1- 30	AC	N	C	
PSHEZ0095QSZZ	1- 31	AD	N	C	
PSHEZ0098QSZZ	12- 30	AE	N	C	
PSHEZ0102QSZZ	33- 35	AD	N	C	
PSHEZ0110QSZZ	24-132	AB	N	C	
PSHEZ0111QSZZ	6- 32	AC	N	C	
PSHEZ0112QSZZ	33- 36	AE	N	C	
PSHEZ0115QSZZ	11- 49	AC	N	C	
PSHEZ2174FCZZ	35- 25	AB		C	
PSPO-0001QSZZ	33- 24	AB		C	
PSPO-0002QSZZ	34- 2	AC		C	
PTME-0008QSZZ	37- 20	AD	N	B	
PTME-0009QSZZ	34- 26	AD		B	
PTPE-0010QSZZ	1- 32	AC	N	C	
〔Q〕					
QCNCM0011QSZZ	32- 1	AH		C	
QCNCM0923FC14	24- 1	AE		C	
QCNCM0923FC18	24- 2	AF		C	
QCNCM0923FC24	24- 3	AF		C	
QCNCM1005MCZZ	24- 4	AB		C	
QCNCM1069AC0D	24- 5	AC		C	
QCNCM1119LC0C	24- 6	AC		C	
QCNCM1119LC0E	24- 7	AC		C	
QCNCM2401SC0C	24- 8	AB		C	
QCNCM2401SC0D	24- 9	AC		C	
QCNCM2401SC0E	24- 10	AC		C	
QCNCM2401SC0F	24- 11	AB		C	
QCNCM7014SC0C	24- 12	AA		C	
QCNCM7014SC0D	24- 13	AB		C	
QCNCM7014SC0E	24- 14	AB		C	
QCNCP0340QCZZ	24- 15	AC		C	
QCNCW0012QSZZ	24- 16	AH		C	
QCNCW0015QSZZ	24- 17	AE		C	
QCNCW0024QSZZ	24- 18	AF	N	C	
QCNCW0946FCZZ	31- 1	AH		C	
QCNCW0948FCZ5	24- 19	AC		C	
QCNCW1124LC0D	24- 20	AB		C	
QCNCW1124LC0H	24- 21	AC		C	
QCNCW1124LC1H	24- 22	AD		C	
QCNCW1124LC2F	24- 23	AD		C	
〃	31- 2	AD		C	
QCNW-7212XCZZ	23- 18	AY		C	
QSOCZ0002GCZZ	24- 24	AD		C	
QSOCZ6408ACZZ	24- 25	AB		C	
QSW-B0003QSZZ	37- 24	AF		B	
QSW-P0005QSZZ	25- 4	AC		B	
〔R〕					
RC-K1E104HCZZ	31- 3	AB		C	

PARTS CODE	NO.	PRICE RANK	NEW MARK	PART RANK	
RCiLZ0003QSZZ	24- 26	AC		C	
RCiLZ0004QSZZ	24- 27	AE		C	
RCiLZ1032CCZZ	24- 28	AD		C	
RCRSZ0001QSZZ	24- 29	AG		B	
RCRSZ0002QSZZ	24- 30	AP		B	
RCRSZ0003QSZZ	24- 31	AP		B	
RDTCT0004QSZZ	35- 31	AL		B	
RH-DZ0016FCZZ	24- 32	AB		B	
RMOTP0013QSZZ	35- 7	BB	N	B	
RMPTW4100QCJJ	24- 33	AA	N	B	
RMPTW4102QCJJ	24- 34	AB		B	
RMPTW4203QCJJ	24- 35	AA		B	
RMPTW4300QCJJ	24- 36	AA	N	C	
RMPTW4470QCJJ	24- 37	AB		B	
RPLU-0004QSZZ	34- 11	AQ		B	
RPLU-0010QSZZ	37- 18	AN	N	B	
RRLYD342BQCZZ	24- 38	AL		B	
RTRNZ0610PACD	30- 51	AW		B	
RTRNZ0628PACD	30- 51	AU	N	B	
〔S〕					
SPAKA0062QSZZ	23- 2	AQ	N	D	
SPAKA0063QSZZ	23- 1	AQ	N	D	
SPAKA0064QSZZ	23- 14	AC	N	D	
SPAKA0066QSZZ	23- 9	AY	N	D	
SPAKA0068QSZZ	23-104	AD		D	
SPAKA0106QSZZ	23- 9	AY	N	D	
SPAKA5116FCZZ	23-107	AB		D	
SPAKC0107QS12	23- 10	BA	N	D	
SPAKC0107QS13	23- 10	BA	N	D	
SPAKC0107QS15	23- 10	BA	N	D	
SPAKC0107QSZZ	23- 10	BA	N	D	
SPAKC0108QS12	23- 10	BA	N	D	
SPAKC0108QSZZ	23- 10	BA	N	D	
SPAKC0109QS11	23- 10	BA	N	D	
SPAKC0109QS12	23- 10	BA	N	D	
SPAKC0109QS13	23- 10	BA	N	D	
SPAKC0109QS14	23- 10	BA	N	D	
SPAKC0109QS15	23- 10	BA	N	D	
SPAKC0109QSZZ	23- 10	BA	N	D	
〔T〕					
TCADS0764FCZ2	23-102	AE	N	D	
TCADZ0030GCZZ	23-106	AD		D	
TiNSE0089QSZZ	23- 7	AY	N	D	
TiNSE0092QSZZ	23- 7	AY	N	D	
TiNSE0094QSZZ	23- 7	AU	N	D	
TiNSE0097QSZZ	23- 7	AY	N	D	
TiNSF0088QSZZ	23- 7	AY	N	D	
TiNSF0095QSZZ	23- 7	AT	N	D	
TiNSZ0098QSZZ	23- 7	AY	N	D	
TiNSZ0099QSZZ	23- 7	AY	N	D	
TLABH0056QSZ1	1- 11	AG	N	C	
〔V〕					
VCCCCY1HH101J	24- 39	AA		C	
VCCCCY1HH120J	24- 40	AA		C	
VCCCCY1HH180J	24- 41	AA		C	
VCCCCY1HH330J	24- 42	AA		C	
VCCCCY1HH470J	24- 43	AA		C	
VCCCPA1HH180J	24-133	AA		C	
VCCCTV1HH101J	31- 4	AA		C	
VCCCTV1HH330J	31- 5	AA		C	
VCCCTV1HH561J	31- 6	AA		C	
VCEAGA1VW106M	24- 51	AA		C	
VCEAGA1VW226M	24- 52	AC		C	
VCEAGU1CW106M	24- 44	AA		C	
VCEAGU1CW107M	24- 45	AB		C	
VCEAGU1CW226M	24- 46	AA		C	
VCEAGU1CW476M	24- 47	AB		C	
〃	31- 7	AB		C	
VCEAGU1EW106M	24- 48	AA		C	
VCEAGU1EW476M	24- 49	AB		C	
VCEAGU1HW474M	24- 50	AA		C	
VCEAGU1VW476M	24- 53	AB		C	
VCKYCY1CF104Z	24- 54	AA		C	
VCKYCY1EB223K	24- 55	AA		C	
VCKYCY1HB102K	24- 56	AA		C	
VCKYCY1HB222K	24- 57	AA		C	
VCKYCY1HB471K	24- 58	AB		C	
VCKYTQ1HF104Z	32- 2	AA		C	
VCKYTV1HB102K	31- 8	AA		C	
VCKYTV1HB223K	31- 9	AA		C	
〃	32- 3	AA		C	

PARTS CODE	NO.	PRICE RANK	NEW MARK	PART RANK	
VCKYTW1HB104K	24- 59	AC		C	
VCQYNU1HM104K	24- 60	AB		C	
VHD1N4005E/-1	24- 65	AB		B	
VHDDA204K//-1	24- 63	AC		B	
VHDDAN202U/-1	24- 61	AB		B	
VHDDAP202U/-1	24- 62	AB		B	
VHDDSS133//-1	24- 64	AA		B	
〃	31- 10	AA		B	
VHEMTZJ22B/-1	24- 66	AA		B	
VHi16163CLT-6	32- 4	BA		B	
VHi27C02003QS	24- 84	AW	N	B	
VHi74LS244NS1	31- 11	AH		B	
VHi74LS245NS1	31- 12	AF		B	
VHi74VHC08/-1	24- 87	AE		B	
VHiH8S/2350FP	24- 68	AY		B	
VHiHG73C025FD	24- 67	BE		B	
VHiLM358PS/-S	24- 69	AC		B	
VHiM24C02WBN6	24- 70	AG		B	
VHiM51953BL-1	24- 71	AF		B	
VHiM66236FP-1	24- 72	AT		B	
VHiNJM2903M/-	24- 73	AD		B	
VHiNJM3414M-1	24- 74	AF		B	
VHiSLA7027MU/	24- 75	AQ		B	
VHiSN74LS07NS	24- 76	AF		B	
VHiTA7291S/-1	24- 77	AF		B	
VHiTC74HC14FN	24- 78	AH		B	
VHiTC74HC151F	24- 79	AG		B	
VHiTD62003AP1	24- 80	AG		B	
VHiTD62064AF/	24- 81	AM	N	B	
VHiTD62503F/-	24- 82	AG		B	
VHiW24257A12J	24- 83	AN		B	
VHPGP1A71A1-1	37- 15	AG		B	
VHPMPG3864K-J	25- 14	AC		B	
VHPMVR3864K-J	25- 15	AC		B	
VHViCPN38//-1	24- 88	AF		B	
VRD-HT2HY101J	31- 13	AA		C	
VRNHT2EK2401F	24- 85	AA		C	
VRNHT2EK4301F	24- 85	AB		C	
VRS-CY1JD000J	24- 89	AA		C	
VRS-CY1JD100J	24- 90	AA		C	
VRS-CY1JD101J	24- 91	AA		C	
VRS-CY1JD102F	24- 92	AA		C	
VRS-CY1JD102J	24- 93	AA		C	
VRS-CY1JD103F	24- 94	AB		C	
VRS-CY1JD103J	24- 95	AA		C	
VRS-CY1JD105F	24- 96	AA		C	
VRS-CY1JD122J	24- 97	AA		C	
VRS-CY1JD152J	24- 98	AA		C	
VRS-CY1JD202J	24- 99	AA		C	
VRS-CY1JD203J	24-100	AA		C	
VRS-CY1JD205J	24-101	AA		C	
VRS-CY1JD222J	24-102	AA		C	
VRS-CY1JD242J	24-103	AA		C	
VRS-CY1JD301J	24-104	AA		C	
VRS-CY1JD331J	24-105	AA		C	
VRS-CY1JD332J	24-106	AA		C	
VRS-CY1JD333J	24-107	AA		C	
VRS-CY1JD470J	24-108	AA		C	
VRS-CY1JD472J	24-109	AA		C	
VRS-CY1JD473J	24-110	AA		C	
VRS-CY1JD512J	24-111	AA		C	
VRS-CY1JD621F	24-112	AA		C	
VRS-CY1JD621J	24-113	AA		C	
VRS-CY1JD680J	24-114	AA		C	
VRS-CY1JD751J	24-115	AA		C	
VRS-CY1JD752J	24-116	AA		C	
VRS-CY1JD912J	24-117	AA		C	
VRS-HT3DA102J	24-120	AA		C	
VRS-HT3DA1R0J	24-119	AB		C	
VRS-HT3DAR22J	24-118	AA		C	
VRS-TP2BD121J	24-121	AA		C	
VRS-TP2BD151J	24-122	AA		C	
VRS-TP2BD221J	24-123	AB		C	
VRS-TP2BD241J	24-124	AA		C	
VRS-TP2BD432J	24-125	AA		C	
VRS-TP2BD472J	24-126	AA		C	
VRS-TS2AD100J	32- 5	AA		C	
VRS-TS2AD122J	31- 14	AA		C	
VRS-TS2AD220J	31- 15	AA		C	
VRS-TS2AD332J	31- 16	AA		C	
VS2SA1036KQRC	24-129	AB		B	

PARTS CODE	NO.	PRICE RANK	NEW MARK	PART RANK	
VS2SD1853-/-1	24-130	AC		B	
VSDTA143XK/-1	24-127	AB		B	
VSDTC114EKA-1	24-128	AC		B	
[X]					
XBBSE30P08000	1- 9	AA		C	
〃	6- 27	AA		C	
〃	12- 24	AA		C	
XBPSD30P05K00	35- 6	AA		C	
XBPSD30P06KS0	34- 12	AA		C	
XEBSD30P06000	12- 25	AA		C	
XEBSD30P08000	33- 20	AA		C	
〃	34- 6	AA		C	
〃	35- 39	AA		C	
XEBSD30P12000	35- 2	AA		C	
XEBSD40P10000	33- 13	AA		C	
XEBSD40P12000	36- 5	AA		C	
XEBSE40P12000	11- 45	AA		C	
〃	36- 2	AA		C	
XEBSE40P14000	33- 22	AA		C	
XEBSE40P16000	36- 16	AA		C	
XEPSD30P08X00	33- 5	AA		C	
XHBSD30P06000	37- 19	AA		C	
XHBSD40P08000	36- 15	AA		C	
XHBSE30P06000	12- 1	AA		C	
XPSSP20-07000	34- 29	AA		C	
〃	37- 6	AA		C	
XPSSP20-09000	35- 17	AA		C	
XRESP30-06000	34- 24	AA		C	
XRESP40-06000	34- 15	AA		C	
〃	37- 3	AA		C	
XRESP50-06000	35- 13	AA		C	
XRESP70-08000	11- 48	AA		C	

SHARP SERVICE MANUAL

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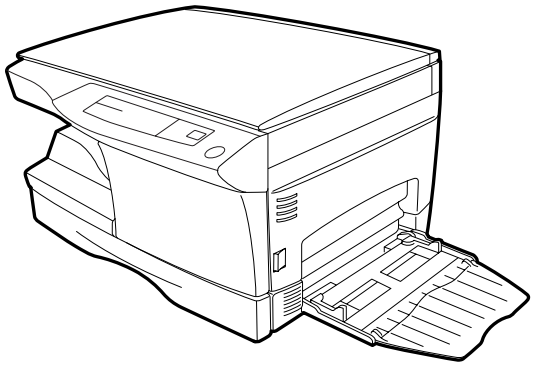

MODEL AL-1000 AL-1010

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Parts marked with "⚠" is important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safty and performance of the set.

SHARP CORPORATION

This document has been published to be used for after sales service only.
The contents are subject to change without notice.

CAUTION

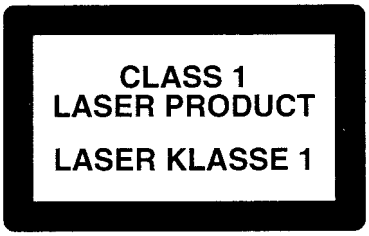
This product is a class 1 laser product that complies with 21CFR 1040.10 and 1040.11 of the CDRH standard and IEC825. This means that this machine does not produce hazardous laser radiation. The use of controls, adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

This laser radiation is not a danger to the skin, but when an exact focusing of the laser beam is achieved on the eye's retina, there is the danger of spot damage to the retina.

The following cautions must be observed to avoid exposure of the laser beam to your eyes at the time of servicing.

1) When a problem in the laser optical unit has occurred, the whole optical unit must be exchanged as a unit, not as individual parts.
2) Do not look into the machine with the main switch turned on after removing the developer unit, toner cartridge, and drum cartridge.
3) Do not look into the laser beam exposure slit of the laser optical unit with the connector connected when removing and installing the optical system.
4) The middle frame contains the safety interlock switch.

   Do not defeat the safety interlock by inserting wedges or other items into the switch slot.



LASER WAVE – LENGTH : 780 ~ 795
Pulse times : 0.481ms/6mm
Out put power : 0.20 ± 0.03mW

CAUTION

INVISIBLE LASER RADIATION,
WHEN OPEN AND INTERLOCKS DEFEATED.
AVOID EXPOSURE TO BEAM.

VORSICHT

UNSICHTBARE LASERSTRAHLUNG,
WENN ABDECKUNG GEÖFFNET UND
SICHERHEITSVERRIEGELUNG ÜBERBRÜCKT.
NICHT DEM STRAHL AUSSETZEN.

VARO !

AVATTAESSA JA SUOJALUKITUS
OHITETTAESSA OLET ALTTIINA
NÄKYMÄTTÖMÄLLE LASERSÄTEILYLLE ÄLÄ
KATSO SÄTEESEEN.

ADVARSEL

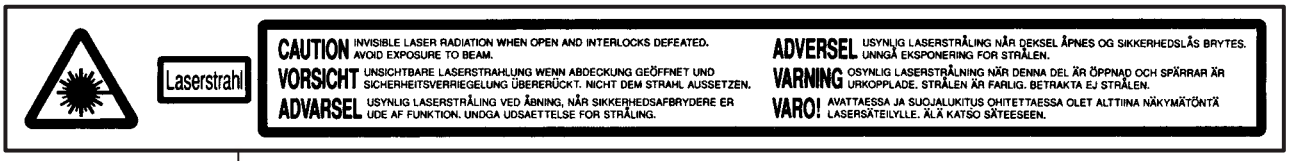
USYNLIG LASERSTRÅLNING VED ÅBNING, NÅR
SIKKERHEDSBRYDERE ER UDE AF
FUNKTION. UNDGÅ UDSAETTELSE FOR
STRÅLNING.

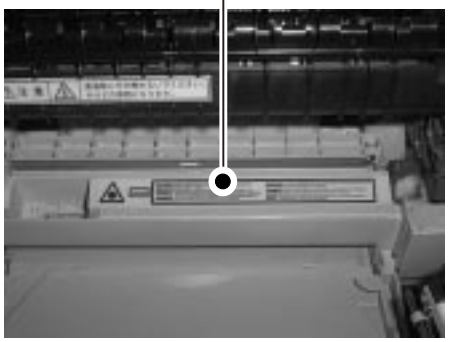
VARNING !

OSYNLIG LASERSTRÅLNING NÄR DENNA DEL
ÄR ÖPPNAD OCH SPÄRREN ÄR URKOPPLAD.
BETRAKTA EJ STRÅLEN. – STRÅLEN ÄR
FARLIG.

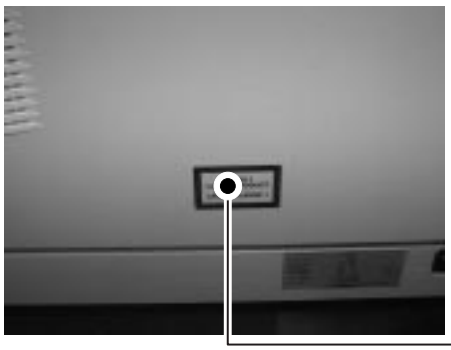
At the production line, the output power of the scanner unit is adjusted to 0.57 MILLI-WATT PLUS 20 PCTS and is maintained constant by the operation of the Automatic Power Control (APC). Even if the APC circuit fails in operation for some reason, the maximum output power will only be 15 MILLI-WATT 0.1 MICRO-SEC. Giving and accessible emission level of 42 MICRO-WATT which is still-less than the limit of CLASS-1 laser product.

Caution
This product contains a low power laser device. To ensure continued safety do not remove any cover or attempt to gain access to the inside of the product. Refer all servicing to qualified personnel.

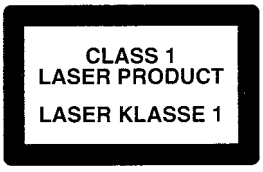

Laserstrahl
CAUTION INVISIBLE LASER RADIATION WHEN OPEN AND INTERLOCKS DEFEATED. AVOID EXPOSURE TO BEAM.
VORSICHT UNSICHTBARE LASERSTRAHLUNG WENN ABDECKUNG GEÖFFNET UND SICHERHEITSVERRIEGELUNG ÜBERERÜCKT. NICHT DEM STRAHL AUSSETZEN.
ADVARSEL USYNLIG LASERSTRÅLING VED ÅBNING, NÅR SIKKERHEDSAFBRYDERE ER UDE AF FUNKTION. UNDGA UDSAETTELSE FOR STRÅLING.
ADVERSEL USYNLIG LASERSTRÅLING NÅR DEKSEL ÅPNES OG SIKKERHEDSLÅS BRYTES. UNNGÅ EKSPONERING FOR STRÅLEN.
VARNING OSYNLIG LASERSTRÅLNING NÄR DENNA DEL ÄR ÖPPNAD OCH SPÄRRAR ÄR URKOPPLADE. STRÅLEN ÄR FARLIG. BETRAKTA EJ STRÅLEN.
VARO! AVATTAESSA JA SUOJALUKITUS OHITETTAESSA OLET ALTTIINA NÄKYMÄTÖNTÄ LASERSÄTEILYLLE. ÄLÄ KATSO SÄTEESEEN.



VAROITUS! LAITTEEN KÄYTTÄMINEN MUULLA KUIN TÄSSÄ KÄYTTÖOHJEESSA MAINITULLA TAVALLA SAATTAA ALTISTAA KÄYTTÄJÄN TURVALLISUUSLUOKAN 1 YLITTÄVÄLLE NÄKYMÄTTÖMÄLLE LASERSÄTEILYLLE.



VARNING - OM APPARATEN ANVÄNDS PÅ ANNAT SÄTT ÄN I DENNA BRUKSANVISNING SPECIFICERATS, KAN ANVÄNDAREN UTSÄTTAS FÖR OSYNLIG LASERSTRÅLNING, SOM ÖVERSKRIDER GRÄNSEN FÖR LASERKLASS 1.



LUOKAN 1 LASERLAITE
KLASS 1 LASER APPARAT

The foregoing is applicable only to the 220V model, 230V model and 240V model.

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[1] GENERAL

1. General

This model is a digital personal copier produced with key words of “Comfort able copy, Clear copy, Easy copy” providing high copy performances and copy productivity.

2. Target User Copy Volume: Monthly Average

Copies: 300 ~ 600 (Max. 800)
Prints: 300 ~ 600 (Max. 800)

3. Main features

(1) High-speed laser copying

- Since warm-up time is zero, copying can be started immediately after the power switch is turned on.
- First-copy time is only 9.6 seconds (normal mode).
- Copying speed is 10 copies/min., which adapts to business use, allowing improvement of working efficiency.

(2) High-quality digital image

- High-quality image copying at 600 dpi can be performed.
- In addition to the automatic exposure mode, the manual exposure can be adjusted in five steps.
- The photo mode copying function allows clear copying of delicate halftone original images such as monochrome photos and color photos.

(3) Substantial copying functions

- Zoom copying from 50% to 200% in 1% increments can be performed.
- Continuous copying of maximum 99 sheets can also be performed.
- Toner save mode reduces toner consumption by approximately 10%.
- User programs allow setting/modification of functions for customer’s needs.

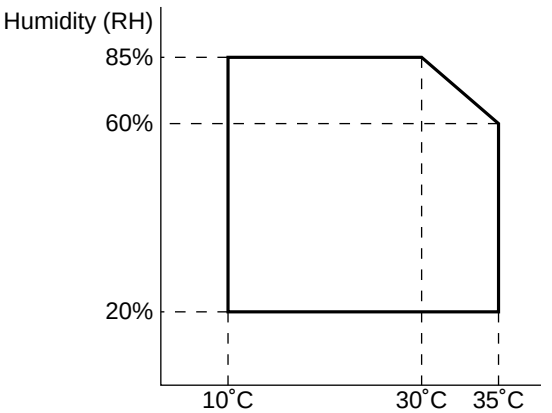
4. Environmental

The environmental conditions for assuring the copy quality and the machine operations are as follows:

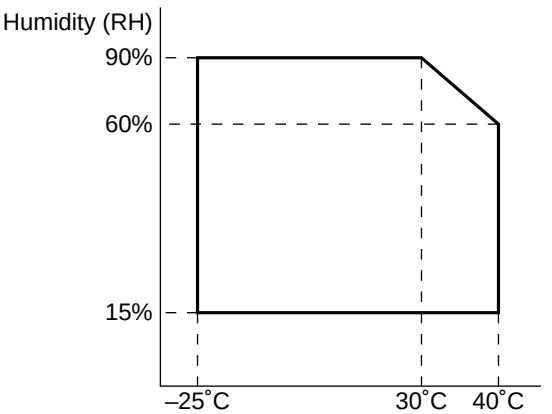
(1) Normal operating condition

Temperature:20˚C~25
Humidity:65 ± 5%RH

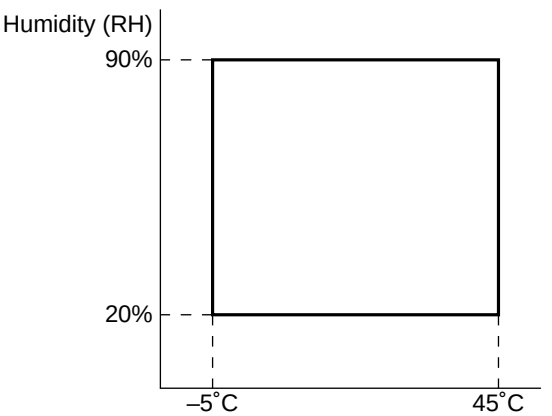
(2) Acceptable operating condition



(3) Optical condition



(4) Supply storage condition



[2] SPECIFICATIONS

1. Basic Specifications

item	
type	Desktop
Copy system	Dry, electrostatic
Segment (class)	Digital personal copier
External dimensions (W × D × H) (mm)	H293 × W518 × D445mm
Weight	Approx. 43.3lbs (19.6kg), TD and drum cartridges included

2. Operation specification

Section, item			Details	
Paper feed section	Paper feed system			1 tray (250 sheet) single bypass
				1tray (250 sheet) + multi bypass (50 sheet)
	AB system	Tray paper feed section	Paper size	A4, B5, A5 (Landscape)
			Paper weight	56 – 80g/m^2
			Paper feed capacity	250 sheets
			Kinds	Standard paper, specified paper, recycled paper
			Remark	User adjustment of paper guide available
		Multi bypass paper feed section	Paper size	A4, B5, A5, B6, A6 (Landscape)
			Paper weight	52 – 130g/m^2
			Paper feed capacity	50 sheets
			Kinds	Standard paper, specified paper, recycled paper, OHP, Label, Postal card
			Remark	User adjustment of paper guide available
		Single bypass paper feed section	Paper size	A4, B5, A5, B6, A6 (Landscape)
			Paper weight	52 – 130g/m^2
			Paper feed capacity	1 sheet
			Kinds	Standard paper, specified paper, recycled paper, OHP, Label, Postal card
			Remark	User adjustment of paper guide available
	Inch system	Tray paper feed section	Paper size	8-1/2″ × 14″, 8-1/2 × 11″, 8-1/2″ × 5-1/2″ (Landscape)
			Paper weight	15 – 21 lbs.
			Paper feed capacity	250 sheets
			Kinds	Standard paper, specified paper, recycled paper
			Remark	User adjustment of paper guide available
		Multi bypass paper feed section	Paper size	8-1/2″ × 14″, 8-1/2 × 11″, 8-1/2″ × 5-1/2″, 3-1/2″ × 5-1/2″ (Landscape)
			Paper weight	14 – 34.5 lbs.
			Paper feed capacity	50 sheets
			Kinds	Standard paper, specified paper, recycled paper, OHP, Label, Postal card
			Remark	User adjustment of paper guide available
		Single bypass paper feed section	Paper size	8-1/2″ × 14″, 8-1/2 × 11″, 8-1/2″ × 5-1/2″ (Landscape)
			Paper weight	14 – 34.5 lbs.
			Paper feed capacity	1 sheet
			Kinds	Standard paper, specified paper, recycled paper, OHP, Label, Postal card
			Remark	User adjustment of paper guide available

Section, item			Details	
Paper exit section		Exit way		Face down
		Capacity of output tray		100 sheets
Originals		Original set		Center Registration (left edge)
		Max. original size		B4 (10″ × 14″)
		Original kinds		sheet, book
		Original size detection		None
Optical section	Scanning section	Scanning system		CCD sensor scanning by lighting lamp scanner
		CCD sensor	Resolution	400 dpi
		Lighting lamp	Type	Xenon lamp
			Voltage	1.5kV
			Power consumption	11 ± 3W
	Writing section	Writing system		Writing to OPC drum by the semiconductor laser
		Laser unit	Resolution	600 dpi
	Gradation			256 gradations/8bit
Image forming		Photoconductor	type	OPC (30ϕ)
			Life	18k
		Charger	Charging system	Saw -tooth charging with a grid, / (–) scorotron discharge
			Transfer system	(+) DC corotron system
			Separation system	(–) DC corotron system
		Developing	Developing system	Dry, 2-component magnetic brush development system
		Cleaning	Cleaning system	Counter blade system (Counter to rotation)
Fusing section		Fusing system		Heat roller system
		Upper heat roller	type	Teflon roller
		Lower heat roller	type	Silicon rubber roller
		heater lamp	type	Halogen lamp
			Voltage	100V
			Power consumption	800W
Electrical section		Power source	Voltage	100V, 110V, 120/127V, 230V, 240V
			Frequency	Common use for 50 and 60Hz
		Power consumption	Max.	1000W
			Average (during copying)	260Wh/H *1)
			Average (stand-by)	70Wh/H *1)
			Pre-heat mode	40Wh/H *1)
			Auto power shut-off mode	18Wh/H *1)

*1) May fluctuate due to environmental conditions and the input voltage.

3. Copy performance

Section, item			Details	
Copy magnification		Fixed magnification ratios		3R + 2E (AB system : 50, 70, 81, 100, 141, 200%) (Inch system : 50, 64, 78, 129, 100, 200%)
		Zooming magnification ratios		50 ~ 200% (151 steps in 1% increments)
Manual steps (manual, photo)				5 steps
Copy speed		First copy time	Tray paper feed	9.6 sec. (Pre-heat mode:16 sec. or below / Auto power-shut-off mode : 23 sec. or below)
	AB system : A4 (Landscape)	Copy speed (CPM)	Manual paper feed	Single : 10.0 sec. / Multi : 8.0sec (Pre-heat mode:16 sec. or below / Auto power-shut-off mode : 23 sec. or below)
			Same size	10
			Enlargement	10
			Reduction	10
	B5 (Landscape)	Copy speed (CPM)	Same size	10
			Enlargement	10
			Reduction	10
	Inch system 8-1/2″ × 14″ (Landscape)	Copy speed (CPM)	Same size	10
			Enlargement	10
			Reduction	10
	8-1/2″ × 11″ (Landscape)	Copy speed (CPM)	Same size	10
			Enlargement	10
			Reduction	10
Max. continuous copy quantity				99
Void		Void area	leading edge	1 ~ 4mm
			Trailing edge	4mm or less
			Side edge void area	3mm or less/per side
		Image loss	leading edge	same size: 3.0mm or less / Enlarge (200%): 1.5mm or less / Reduction (50%): 6.0mm or less
			Trailing edge	same size: 3.0mm or less / Enlarge (200%): 1.5mm or less / Reduction (50%): 6.0mm or less
			Side edge void area	same size: 3.0mm or less / Enlarge (200%): 1.5mm or less / Reduction (50%): 6.0mm or less
Warm-up time				0 sec.
Power save mode reset time				0 sec.
Paper jam recovery time				0 sec.

4. Others

Section, item		Remark	
Additional function	Toner save mode	Can be set or canceled with user simulation.	Yes
	Pre-heat mode	Can be set or canceled with user simulation.	Yes
	Auto power shut off mode	Can be set or canceled with user simulation.	Yes

Accessories

Subsidiaries	SEC	SECL	SEEG	SUK	SCA	EX AB	EX Inch
Tray (Universal)	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Drum cartridge	Yes	Yes	Yes	Yes	Yes	Yes	Yes
TD cartridge	Yes	Yes	Yes	Yes	Yes	No*	No*
AC power cord	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Tool for corona cleaning	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Operation manual	English1	English1 French	QB/QE: Multi language	English2	English2	Ex.) English French Arabic	Ex.) English Spanish

*Except some

[3] CONSUMABLE PARTS

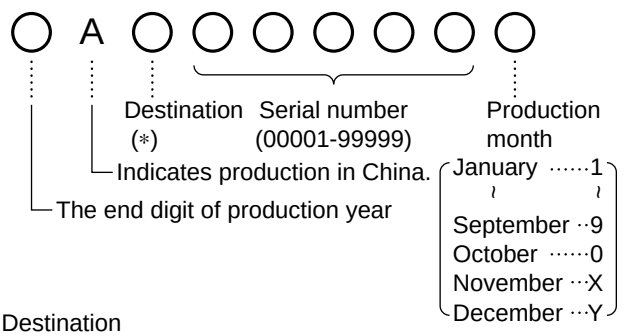
1. Supply system table

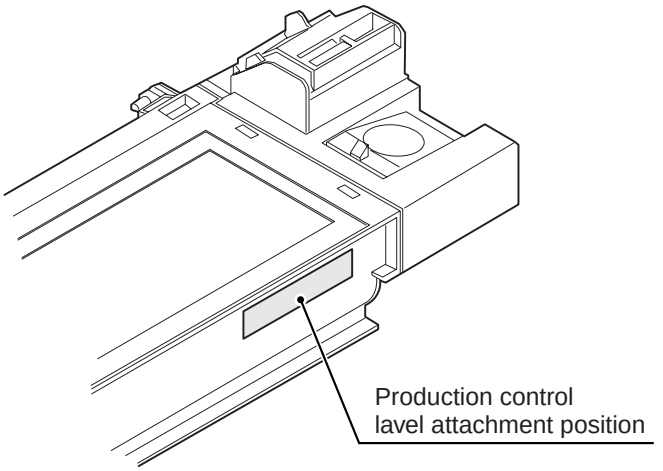
Common to all destinations

No.	Name	Content	Life	Product name	Package
1	Develop cartridge (Black) × 1	Toner/developer cartridge × 1 (Toner: Net weight 220g) (Developer: Net weight 190g)	6K (5% document)	AL-100TD	5
2	Drum cartirdge	Drum cartridge	18K	AL-100R	5

2. Production control number(lot No.) identification

〈**Developing cartridge**〉



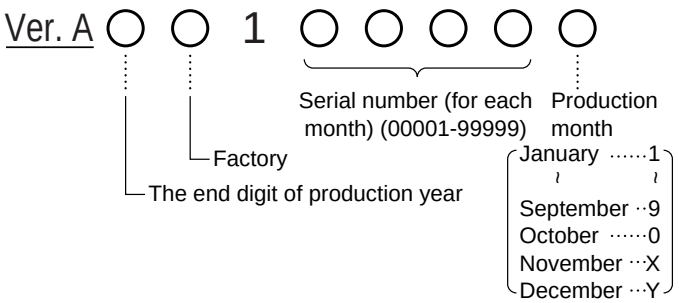


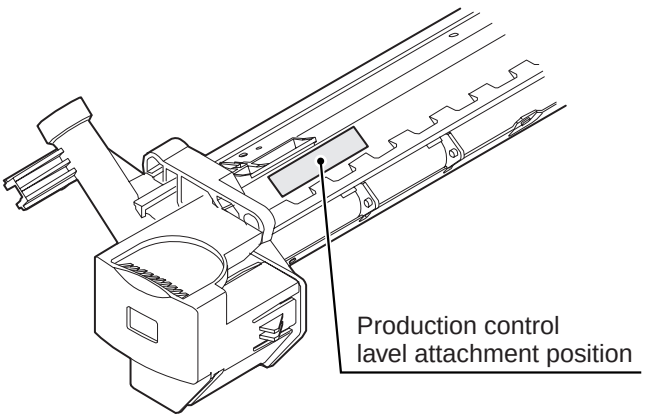
*:Destination

Division	No.
Japan option	1
Ex option	2
Japan, same pack	6
Ex, same pack	7

〈**Drum cartridge**〉

The label on the drum cartridge shows the date of production.

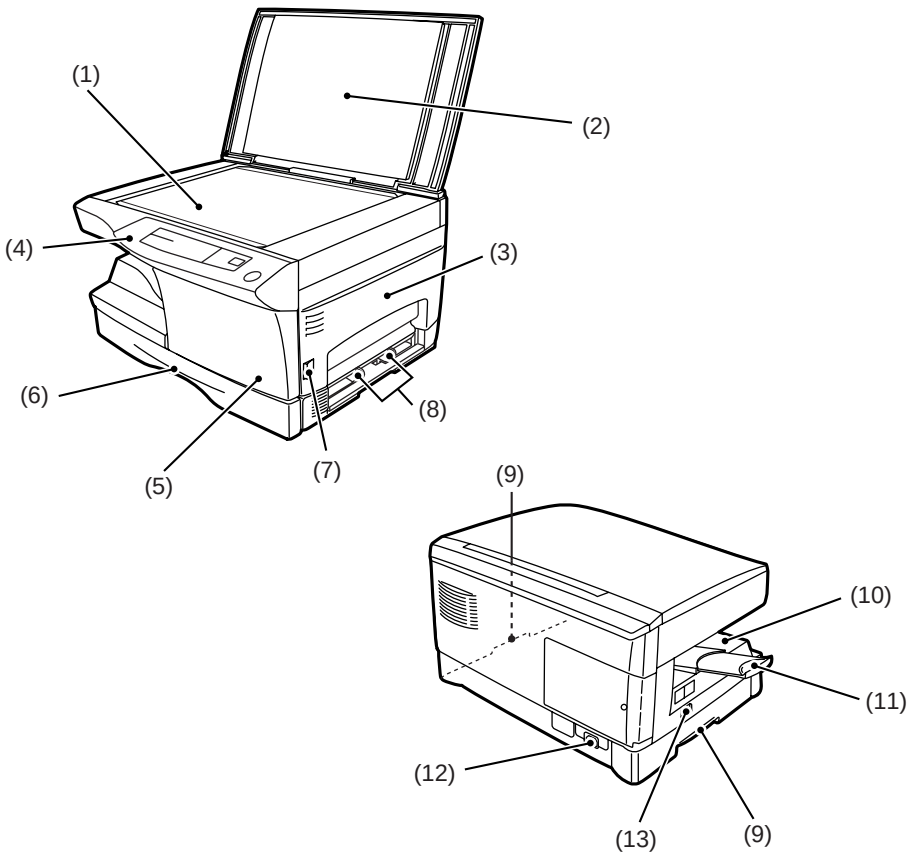




Division	No.
Ex production	1
Option	2
Same pack	3

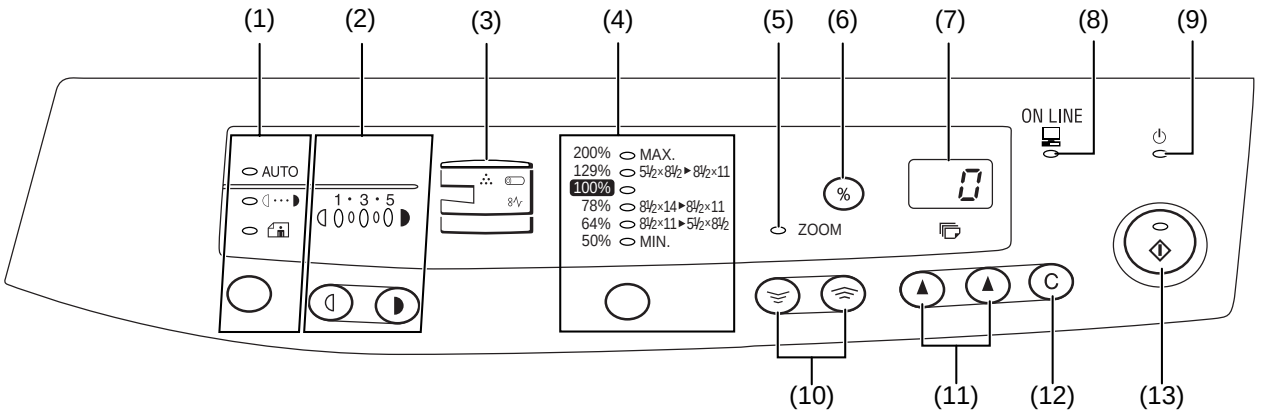
[4] EXTERNAL VIEWS AND INTERNAL STRUCTURES

1. Appearance



(1)	Original table	(2)	Original cover	(3)	Side cover
(4)	Operation panel	(5)	Front cover	(6)	Paper tray
(7)	Side cover open button	(8)	Paper guides	(9)	Handle
(10)	Paper output tray	(11)	Paper output tray extension	(12)	Power cord socket
(13)	Power switch				

2. Operational panel



(1)	Exposure mode selector key and indicators	(2)	Light and dark keys and exposure indicators	(3)	Alarm indicators*1
(4)	Copy ratio selector key and copy ratio indicators	(5)	Zoom indicator	(6)	Copy ratio display (%) key
(7)	Display	(8)	ON LINE indicator	(9)	Power save indicator
(10)	Zoom keys	(11)	Copy quantity keys	(12)	Clear key
(13)	Print key and ready indicator				

*1

Drum replacement required indicator
When the drum counter reaches 17,000 copies, the indicator lights up. After 1,000 additional copies are made, the indicator starts blinking and machine will hard-stop (after current job) until a new cartridge is installed.

Misfeed indicator

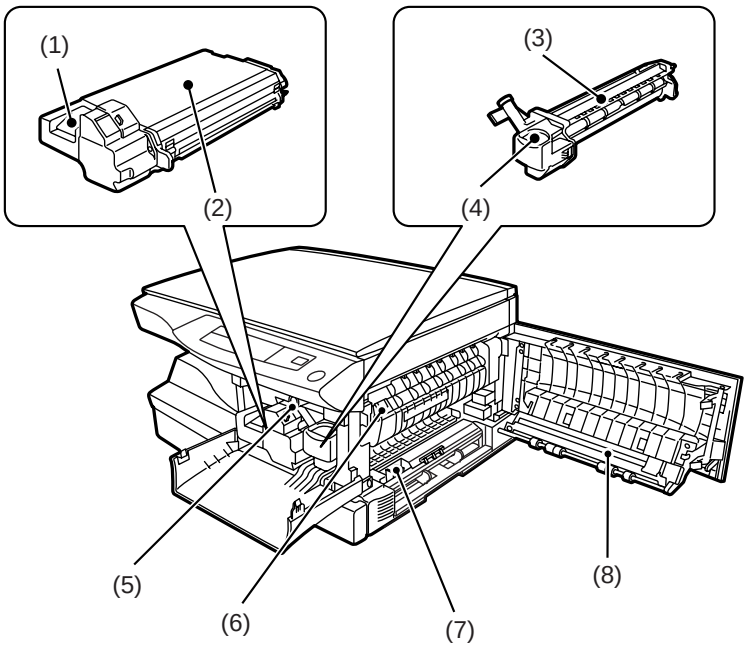
TD cartridge replacement required indicator
When toner density is lower than a specified level, the TONER DEVELOPER CARTRIDGE REPLACEMENT indicator lights up to warn the user.
If toner is not added after approximately 10 sheets are copied, the indicator starts blinking and machine starts to supply toner.(Toner Developer cartridg replacement indicator keeps lighting up)
If toner density is not back to specific level after two minutes, the READ indicator goes out and Toner Developer indicator starts blinking, and the copier stops.

*2 ON: Indicates that the machine is in the energy saving (pre-heat) mode.
Blink: Indicates that the machine is in the process of resetting from the energy saving mode or just after supplying the power.
OFF: Indicates that resetting from the energy saving mode is completed and that the fusing temperature is in ready state.
The combinations of the above display lamps are as follows: (● = ON, × = OFF)

Lamp	Immediately after power ON	Ready	Copying
Pre-heat lamp	Blink	×	×
Ready lamp	●	●	×
Other lamps	●	●	●

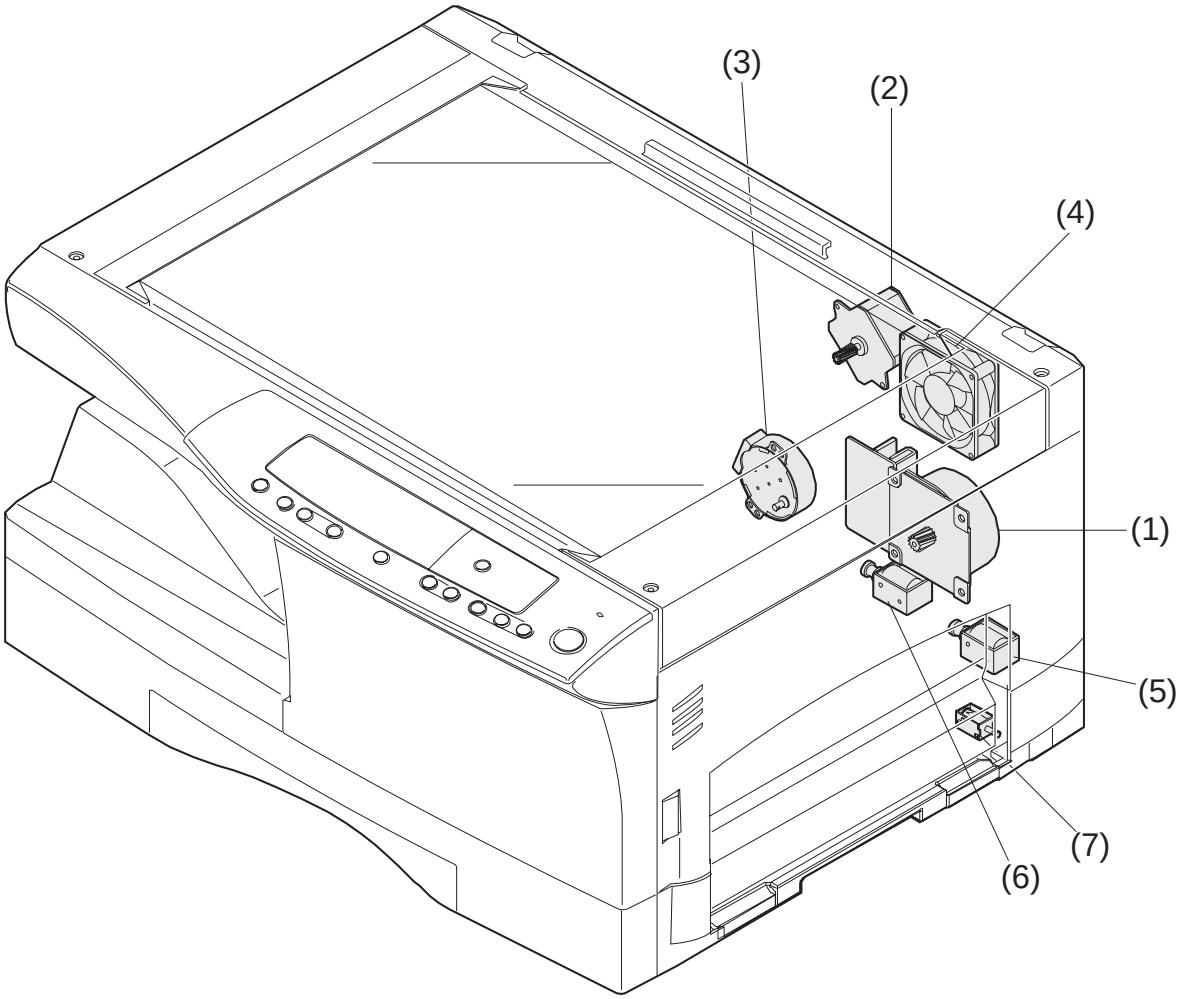
Lamp	Energy saving mode (Pre-heating)	Energy saving mode (Auto power shut off)	Resetting from energy saving mode	Copy is started during resetting from energy saving mode
Pre-heat lamp	●	●	Blink	Blink
Ready lamp	●	×	●	×
Other lamps	●	×	●	●

3. Internal



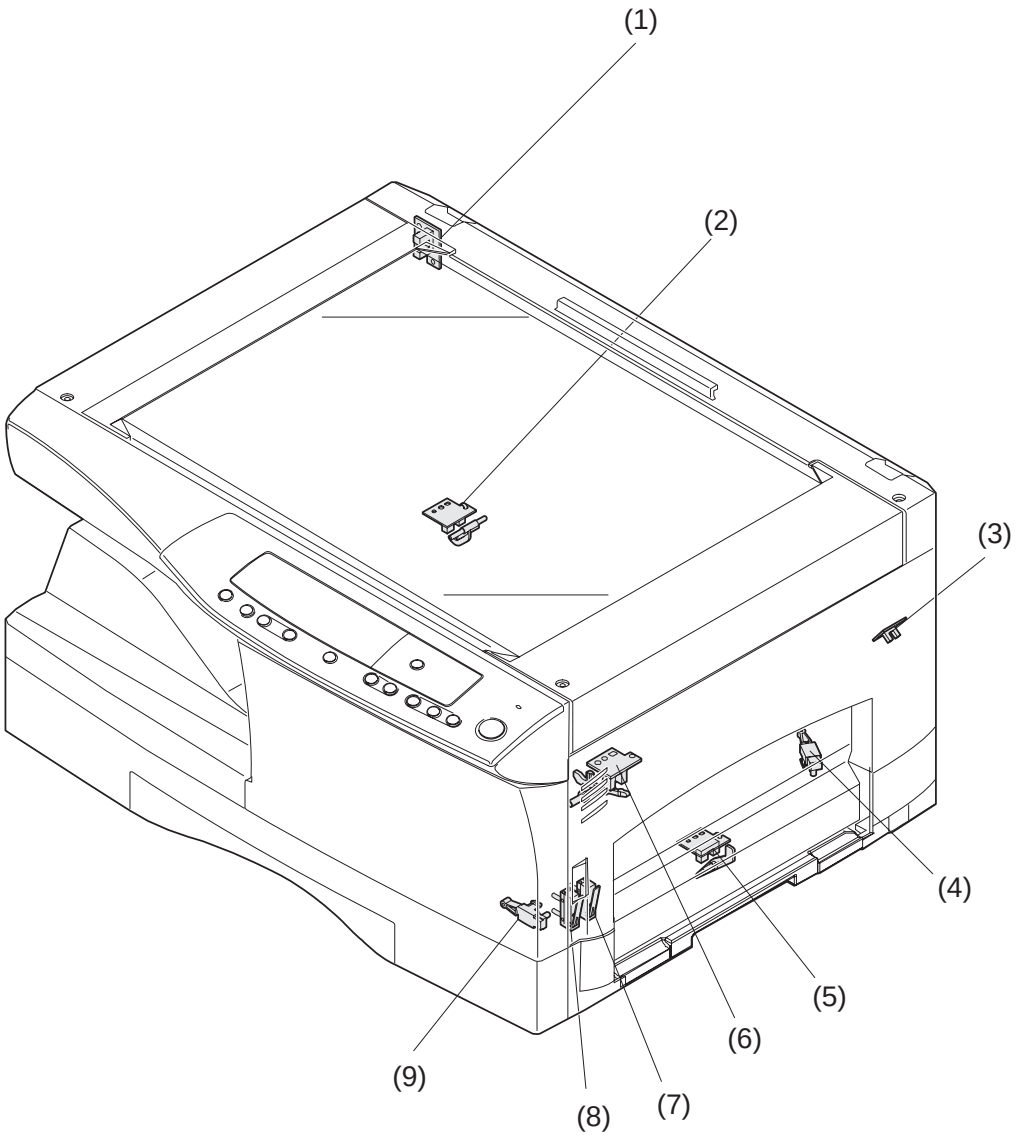
(1)	TC cartridge lock release button	(2)	TD cartridge	(3)	Drum cartridge
(4)	Drum cartridge handle	(5)	Paper feed roller	(6)	Fusing unit release lever
(7)	Charger cleaner	(8)	Transfer charger		

4. Motors and solenoids



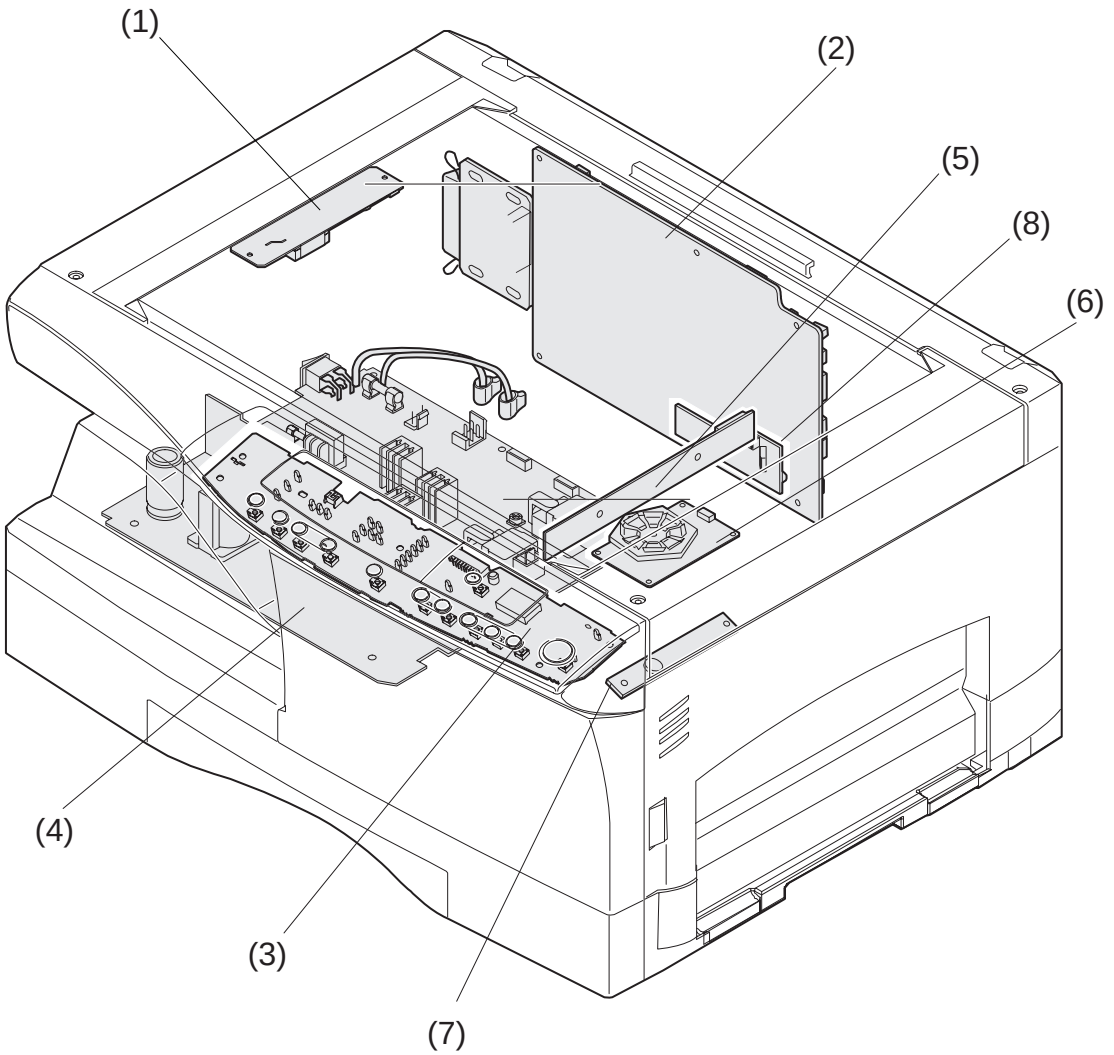
No.	Part name	Control signal	Function,operation
(1)	Main motor	MM	Drives the copier.
(2)	Mirror motor	MRMT	Drives the optical mirror base (scanner unit).
(3)	Toner motor	TM	Supplies toner.
(4)	Cooling fan motor	VFM	Cools the optical section.
(5)	Resist roller solenoid	RRS	Resist roller rotation control solenoid
(6)	Paper feed solenoid	CPFS1	Cassette Paper feed solenoid
(7)	Multi paper feed solenoid	MPFS	Multi manual pages feed solenoid

5. Sensors and switches



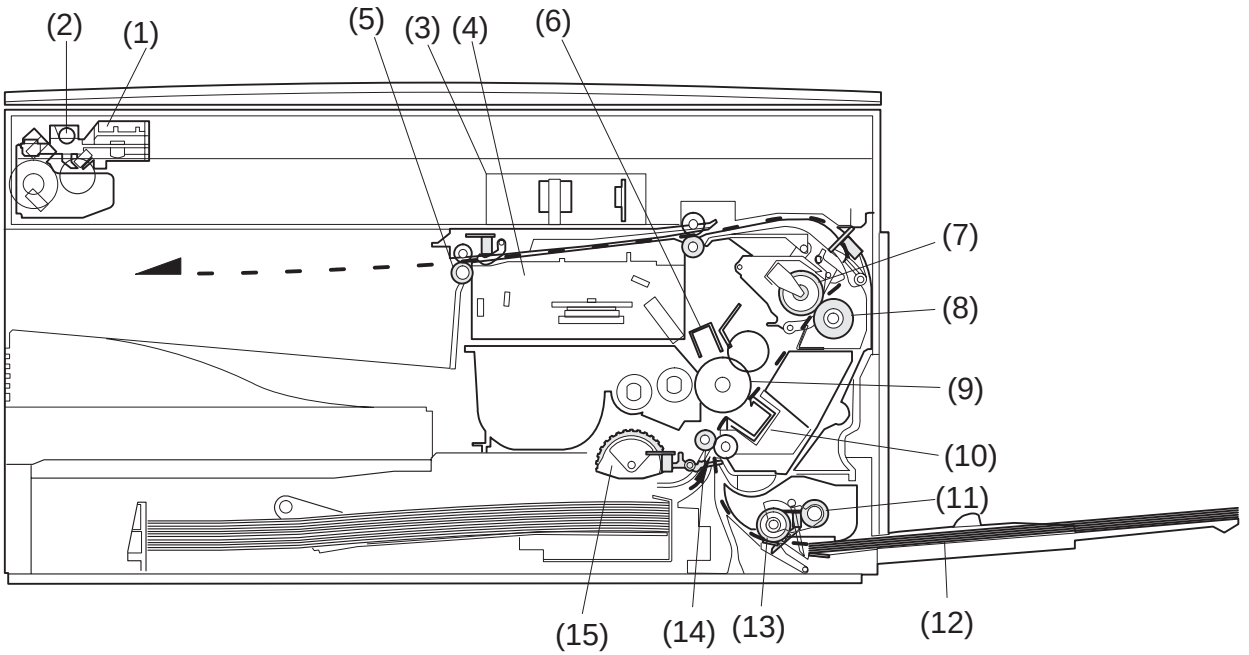
No.	Name	Signal	Type	Function	Output
(1)	Mirror home position sensor	MHPS	Transmission sensor	Mirror (scanner unit) home position detection	“H” at home position
(2)	POD sensor	POD	Transmissions sensor	Paper exitdetection	“H” at paper pass
(3)	PPD2 sensor	PPD2	Transmission sensor	Paper transport detection 2	“L” at paper pass
(4)	Cassette detection switch	CED1	Microswitch	Cassette installation detection	“H” at cassette insertion
(5)	Manual feed detection switch	MFD	Transmission sensor	Manual feed paper detection (single only)	“L” at paper detection
(6)	PPD1 sensor	PPD1	Transmission sensor	Paper transport detection 1	“L” at paper pass
(7)	Door switch	DSW	Micro switch	Door open/close detection (safety switch for 5V)	1 or 0V of 5V at door open
(8)	Door switch	DSW	Micro switch	Door open/close detection (safety switch for 24V)	1 or 0V of 24V at door open
(9)	Drum reset switch	DRST	Micro switch	New drum detection switch	Instantaneously “H” at insertion of new drum

6. PWB unit



No.	Name	Function
(1)	Exposure lamp invertor PWB	Exposure lamp (Xenon lamp) control
(2)	Main PWB (MCU)	Copier control
(3)	Operation PWB	Operation input/display
(4)	Power PWB	AC power input, DC voltage control, High voltage control
(5)	CCD sensor PWB	For image scanning
(6)	LSU motor PWB	For polygon motor drive
(7)	TCS PWB	For toner sensor control
(8)	LSU PWB	For laser control

7. Cross sectional view



No.	Part name	Function and operation
(1)	Scanner unit	Illuminates the original with the copy lamp and passes the reflected light to the lens unit (CCD).
(2)	Exposure lamp	Exposure lamp (Xenon lamp) Illuminates original
(3)	Lens unit	Scans the original image with the lens and the CCD.
(4)	LSU (Laser unit)	Converts the original image signal into laser beams and writes onto the drum.
(5)	Paper exit roller	Roller for paper exit
(6)	Main charger	Provides negative charges evenly to the drum surface.
(7)	Heat roller	Fuses toner on the paper. (Teflon roller)
(8)	Pressure roller	Fuses toner on the paper. (Silicon rubber roller)
(9)	Drum	Forms images.
(10)	Transfer unit	Transfers images onto the drum.
(11)	Pickup roller	Picks up the manual feed paper. (In multi feed only)
(12)	Manual paper feed tray	Tray for manual feed paper
(13)	Manual paper feed roller	Transport the paper from the manual paper feed port.
(14)	PS roller unit	Takes synchronization between the lead edge and the rear edge of the paper.
(15)	Paper feed roller	Picks up a sheet of paper from the cassette.

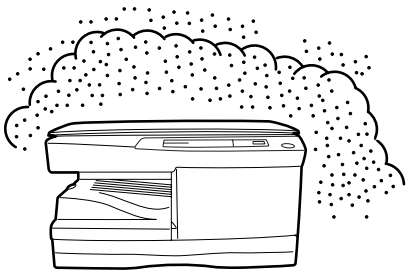
[5] UNPACKING AND INSTALLATION

1. A WORD ON COPIER INSTALLATION

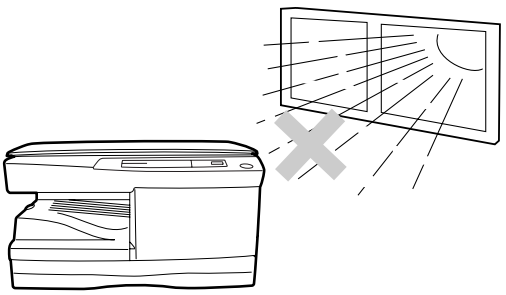
Improper installation may damage the copier. Please note the following during initial installation and whenever the copier is moved.

Do not install your copier in areas that are:

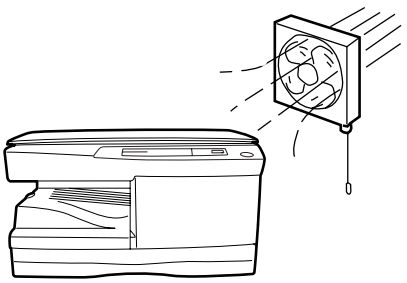
- damp, humid, or very dusty



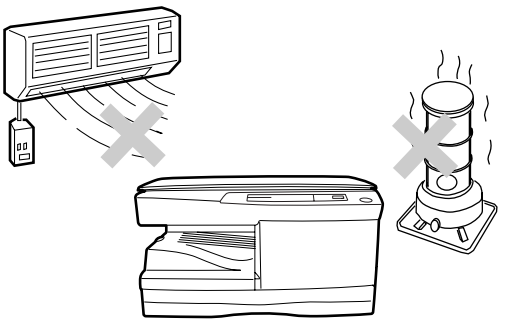
- exposed to direct sunlight



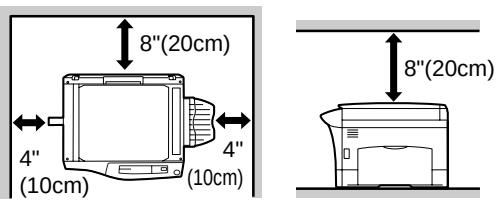
- poorly ventilated



- subject to extreme temperature or humidity changes, e.g., near an air conditioner or heater.

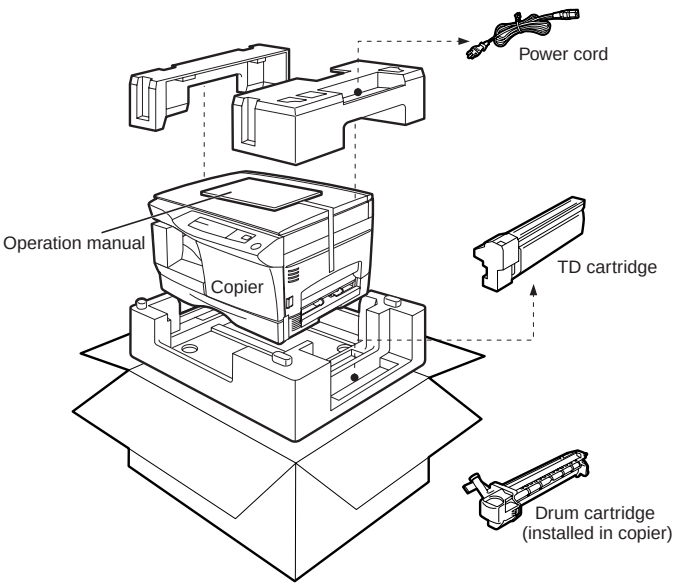


Be sure to allow the required space around the machine for servicing and proper ventilation.



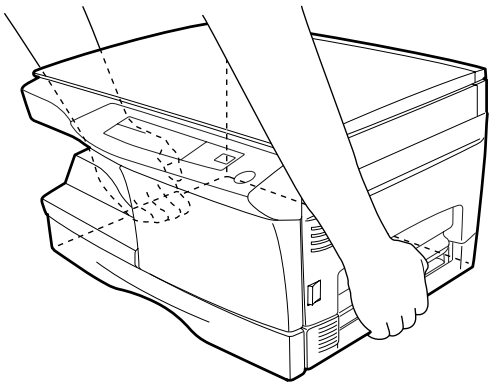
2. CHECKING PACKED COMPONENTS AND ACCESSORIES

Open the carton and check if the following components and accessories are included.



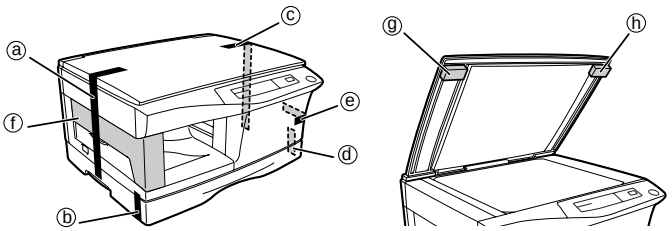
3. UNPACKING

Unpack the copier and carry it to the installation location by holding the handles on both sides of the copier.

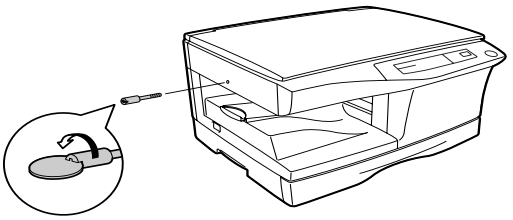


4. REMOVING PROTECTIVE PACKING MATERIALS

(1) Remove pieces of tape (a), (b), (c), (d), (e), (f), (g) and (h) and protective cover (i). Then open the original cover and remove protective materials (j) and (k).

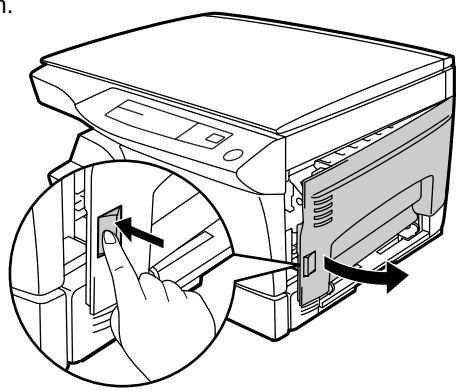


(2) Use a coin (or suitable object) to remove the screw. Store the screw in the paper tray because it will be used if the copier has to be moved.

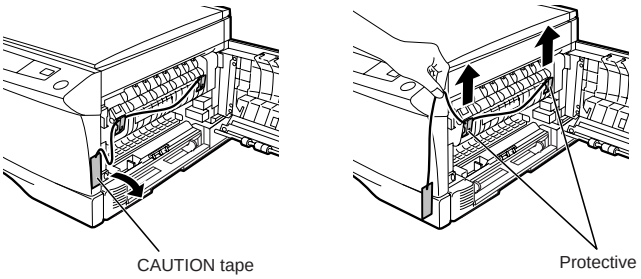


5. INSTALLING THE TD CARTRIDGE

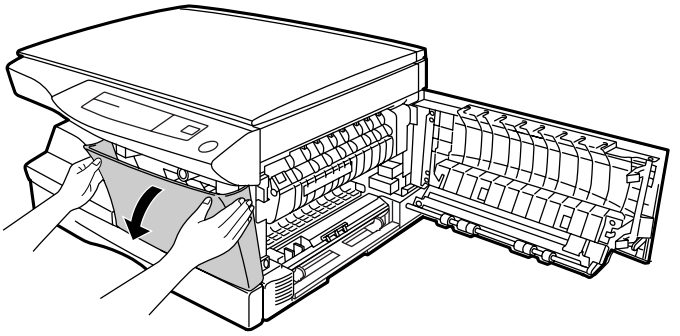
(1) Open the side cover while pressing the side cover open button.



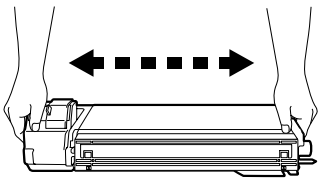
(2) Remove the CAUTION tape from the front cover and remove the two protective pins from the fusing unit by pulling the strings upward one at a time.



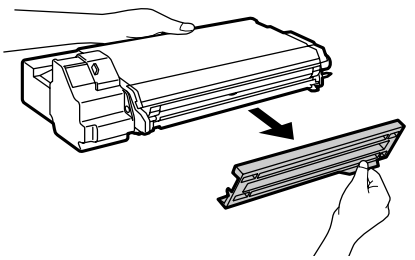
(3) Push gently on both sides of the front cover to open the cover.



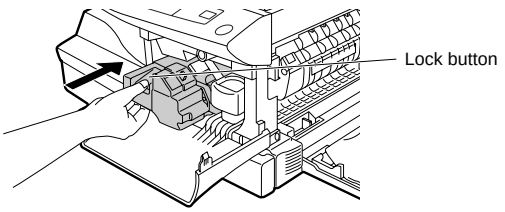
(4) Remove the TD cartridge from the bag. Remove the protective paper. Hold the cartridge on both sides and shake it horizontally four or five times.



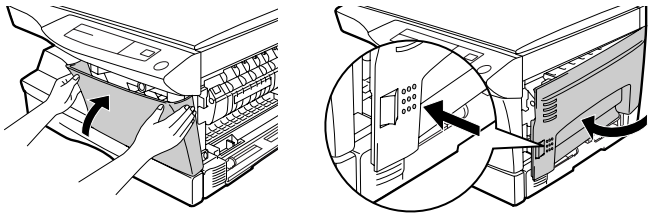
(5) Hold the tab of the protective cover and pull the tab to your side to remove the cover.



(6) Gently insert the TD cartridge until it locks in place, while pushing the lock button.

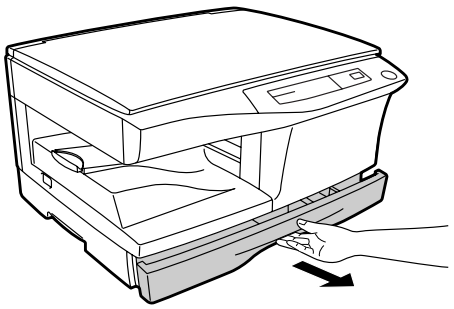


(7) Close the front cover and then the side cover by pressing the round projections near the side cover open button.

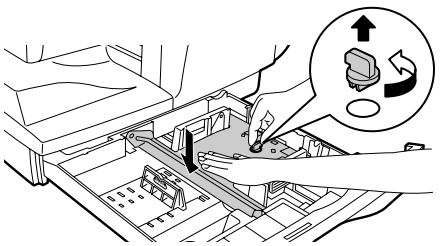


6. LOADING COPY PAPER (installing the paper tray)

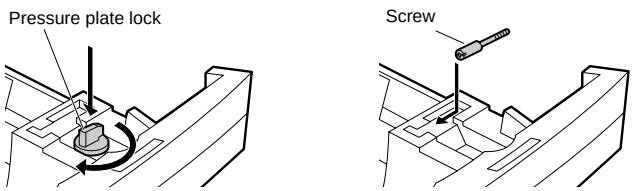
(1) Raise the handle of the paper tray and pull the paper tray out until it stops.



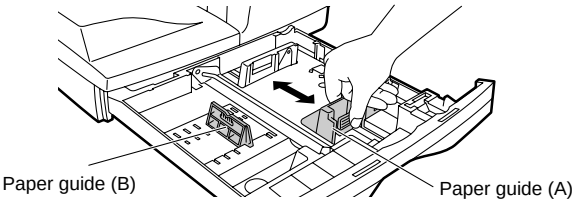
(2) Remove the pressure plate lock. Rotate the pressure plate lock in the direction of the arrow to remove it while pressing down the pressure plate of the paper tray.



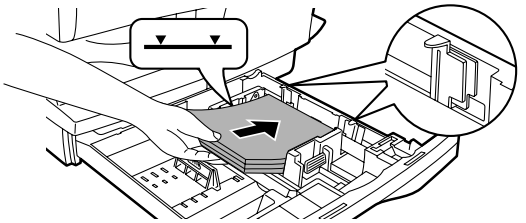
(3) Store the pressure plate lock which has been removed in step 2 and the screw which has been removed when unpacking (see page 5-2, step 2 of REMOVING PROTECTIVE PACKING MATERIALS) in the front of the paper tray. To store the pressure plate lock, rotate the lock to fix it on the relevant location.



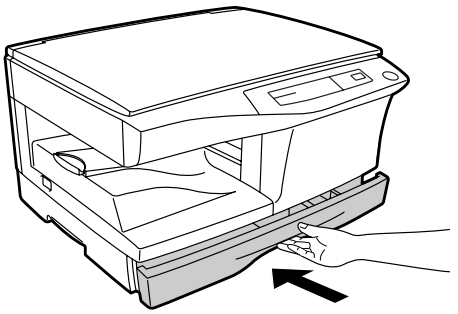
(4) Adjust the paper guides on the paper tray to the copy paper width and length.Squeeze the lever of paper guide (A) a and slide the guide to match with the width of the paper. Move paper guide (B) to the appropriate slot as marked on the tray.



(5) Fan the copy paper and insert it into the tray. Make sure the edges go under the corner hooks.

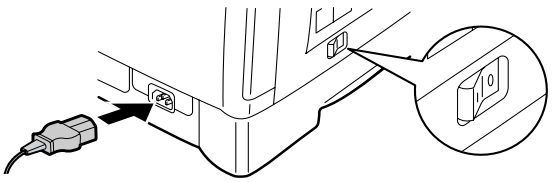


(6) Gently push the paper tray back into the copier.



7. PLUGGING IN THE COPIER

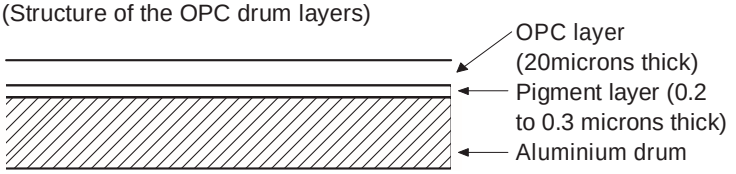
(1) Ensure that the power switch of the copier is in the OFF position. Insert the attached power cord into the power cord socket at the rear of the copier.



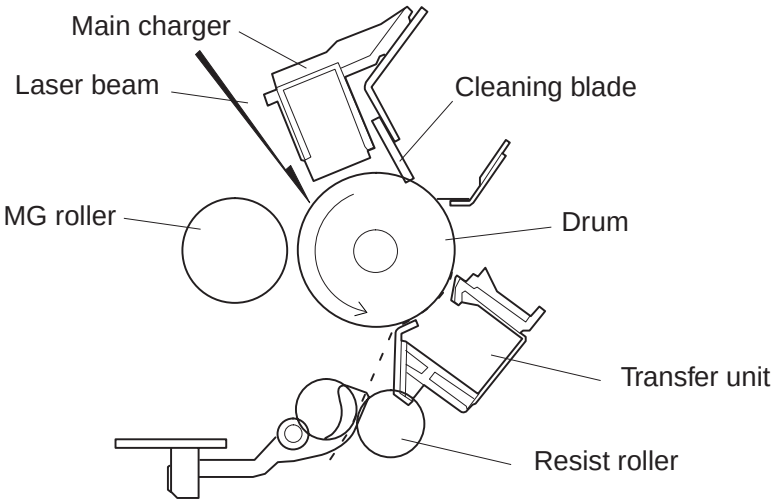
(2) Plug the other end of the power cord into the nearest outlet.

[6] Printing process

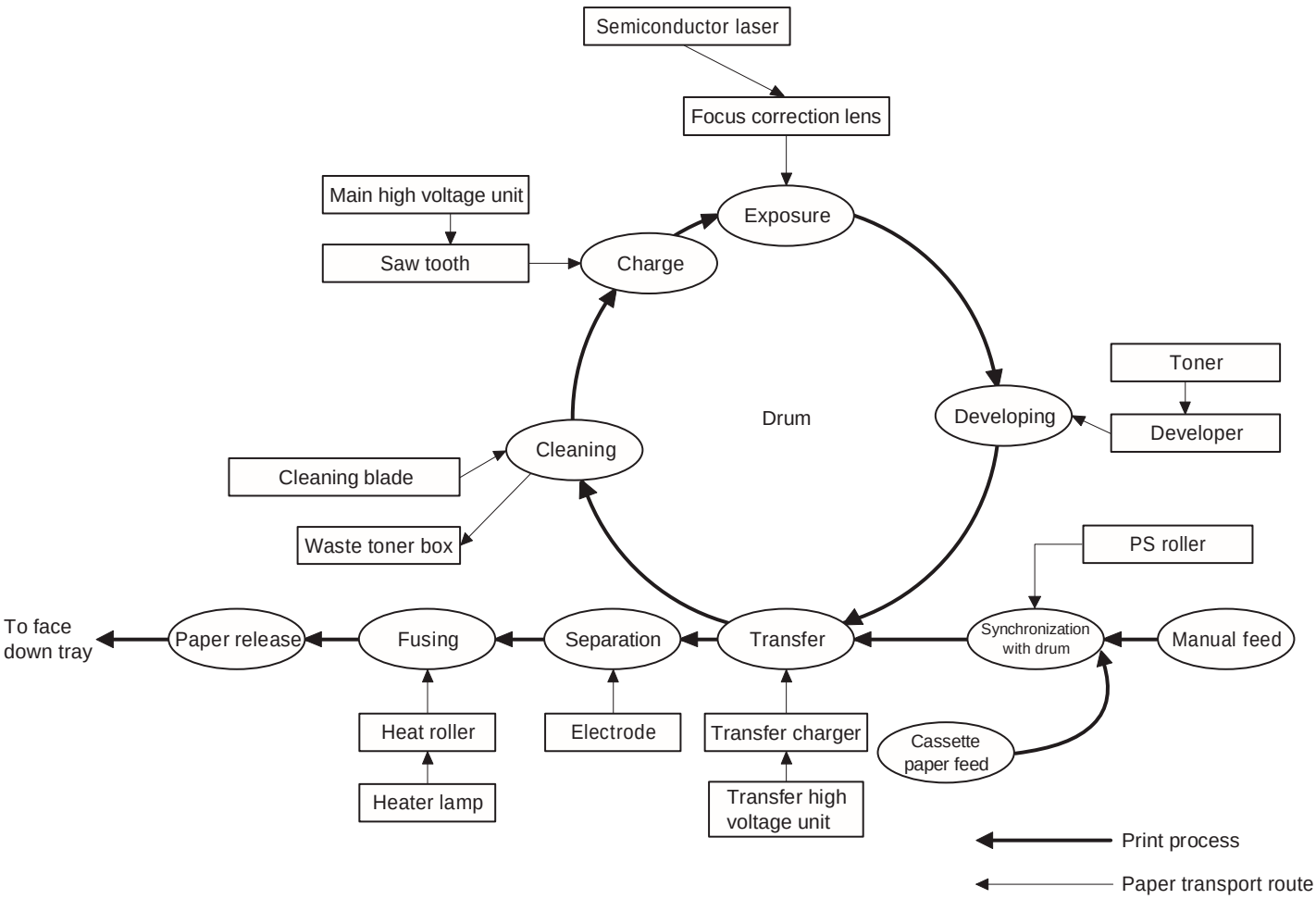
An OPC drum is used for the photoconductor.
(Structure of the OPC drum layers)



(1) Functional diagram



(Basic operation cycle)



(2) Outline of print process

This printer is a non-impact printer that uses a semiconductor laser and electrostatic print process. This printer uses an OPC (Organic Photo Conductor) for its photoconductive material. First, voltage from the main corona unit charges the drum surface and a latent image is formed on the drum surface using a laser beam. This latent image forms a visible image on the drum surface when toner is applied. The toner image is then transferred onto the print paper by the transfer corona and fused on the print paper in the fusing section with a combination of heat and pressure.

Step-1: Charge

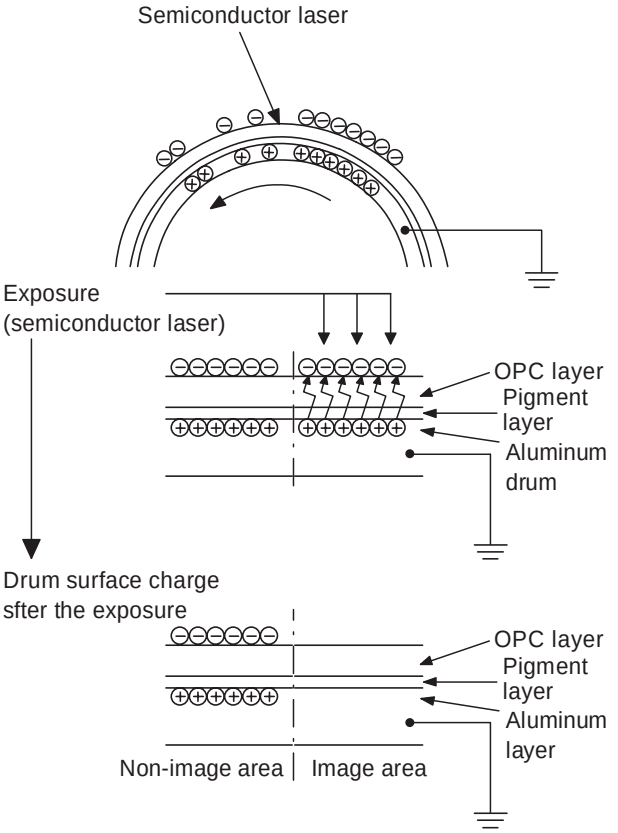
Step-2: Exposure
∗ Latent image is formed on the drum.

Step-3: Developing
Latent image formed on the drum is then changed into visible image with toner.

Step-4: Transfer
The visible image (toner image) on the drum is transfered onto the print paper.

Step-5: Cleaning
Residual toner on the drum surface is removed and collected by the cleaning blade.

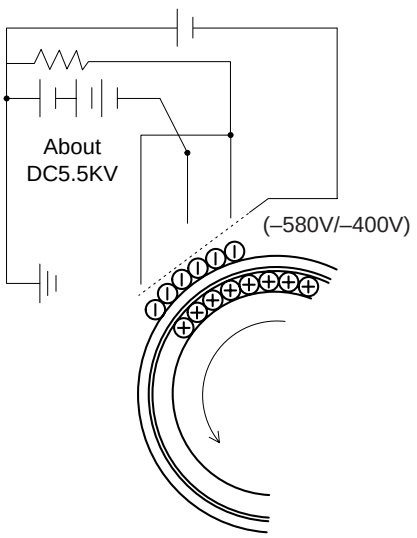
Step-6: Optical discharge
Residual charge on the drum surface is removed, by semiconductor laser beam.



(3) Actual print process

Step-1: DC charge

A uniform negative charge is applied over the OPC drum surface by the main charging unit. Stable potential is maintained by means of the Scorotron charger.
Positive charges are generated in the aluminum layer.



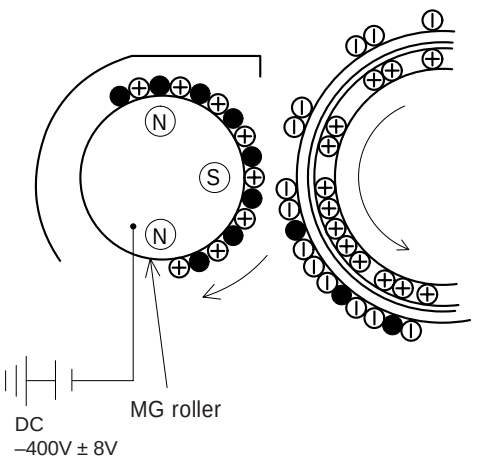
Step-2: Exposure (laser beam, lens)

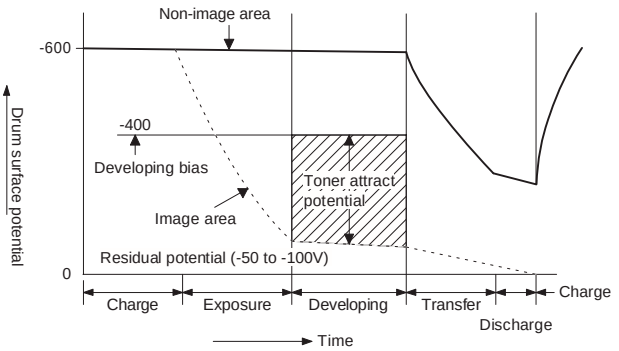
A Laser beam is generated from the semiconductor laser and controlled by the print pattern signal. The laser writes onto the OPC drum surface through the polygon mirrors and lens. The resistance of the OPC layer decreases for an area exposed by the laser beam (corresponding to the print pattern signal). The beam neutralizes the negative charge. An electrostatic latent image is formed on the drum surface.

Step-3: Developing (DC bias)

A bias potential is applied to the MG roller in the two component magnetic brush developing method, and the toner is charged negative through friction with the carrier.
Non-image area of the drum surface charged with negative potential repel the toner, whereas the laser exposed portions where no negative charges exist, attract the toner. As a result, a visible image appears on the drum surface.

⊕ : Carrier (Magnetized particle)
● : Toner (Charge negative by friction)
(N) (S) :Permanent magnet
(provided in three locations)

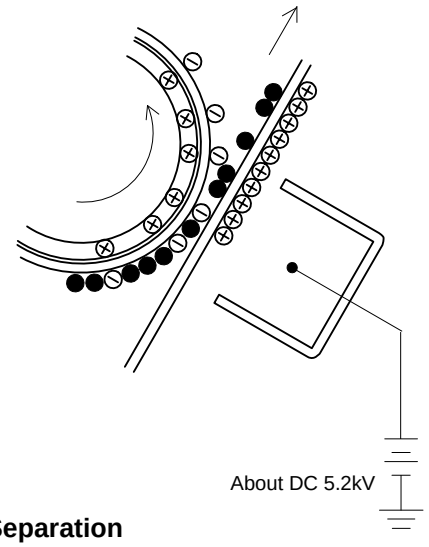




Toner is attracted over the shadowed area because of the developing bias.

Step-4: Transfer

The visible image on the drum surface is transferred onto the print paper by applying a positive charge from the transfer corona to the backside of the print paper.

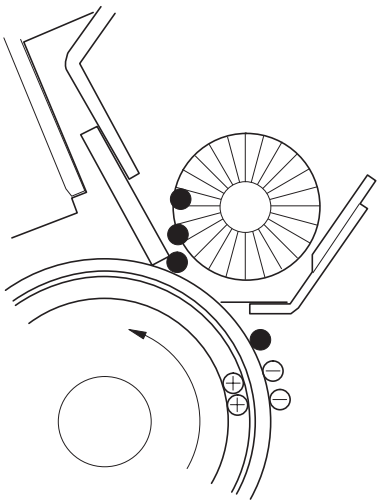


Step-5: Separation

Since the print paper is charged positively by the transfer corona, it is discharged by the separation corona. The separation corona is connected to ground.

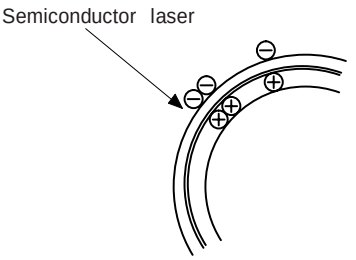
Step-6: Cleaning

Toner remaining on the drum is removed and collected by the cleaning blade. It is transported to the waste toner collecting section in the cleaning unit by the waste toner transport roller.



Step-7: Optical discharge (Semiconductor laser)

Before the drum rotation is stopped, the semiconductor laser is radiated onto the drum to reduce the electrical resistance in the OPC layer and elimate residual charge, providing a uniform state to the drum surface for the next page to be printed.
When the electrical resistance is reduced, positive charges on the aluminum layer are moved and neutralized with negative charges on the OPC layer.



Charge by the Scorotron charger

Function

The Scorotron charger functions to maintain the surface potential of the drum even at all times which. It is used to control the surface potential regardless of the charge characteristics of the photoconductor.

Basic function

A screen grid is placed between the saw tooth and the photoconductor. A stable voltage is added to the screen grid to maintain the corona current on the photoconductor.
As the photoconductor is charged by the saw tooth from the main corona unit, the surface potential increases. This increases the current flowing through the screen grid. When the photoconductor potential nears the grid potential, the current turns to flow to the grid so that the photoconductor potential can be maintained at a stable level.

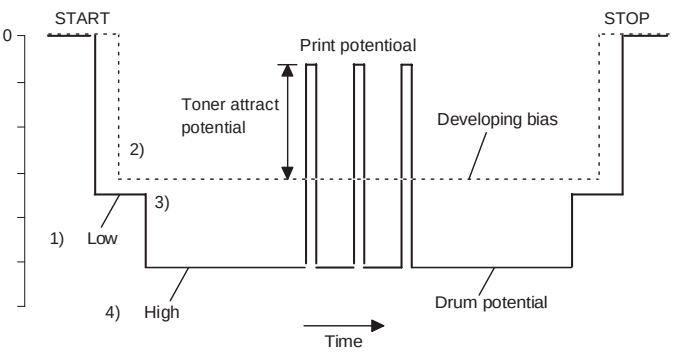
Process controlling

Function

The print pattern signal is converted into an invisible image by the semiconductor laser using negative to positive (reversible) developing method. Therefore, if the developing bias is added before the drum is charged, toner is attracted onto the drum. If the developing bias is not added when the drum is charged, the carrier is attracted to the drum because of the strong electrostatic force of the drum.
To avoid this, the process is controlled by adjusting the drum potential and the grid potential of the Scorotron charger.

Basic function

Voltage added to the screen grid can be selected, high and low. To make it easily understood, the figure below shows voltage transition at the developer unit.



Start

1) Because the grid potential is at a low level, the drum potential is at about –400V. (Carrier may not be attracted though the carrier is pulled towards the drum by the electrostatic force of –400V.
2) Developing bias (–400V) is applied when the photoconductor potential is switched from LOW to HIGH.
3) Once developing bias (–400V) is applied and the photo conductor potential rises to HIGH, toner will not be attracted to the drum.

Stop

The reverse sequence takes place.

Retaining developing bias at an abnormal occurrence

Function

The developing bias will be lost if the power supply was removed during print process. In this event, the drum potential slightly abates and the carrier makes deposits on the drum because of strong static power. To prevent this, the machine incorporates a function to retain the developing bias for a certain period and decrease the voltage gradually against possible power loss.

Basic function

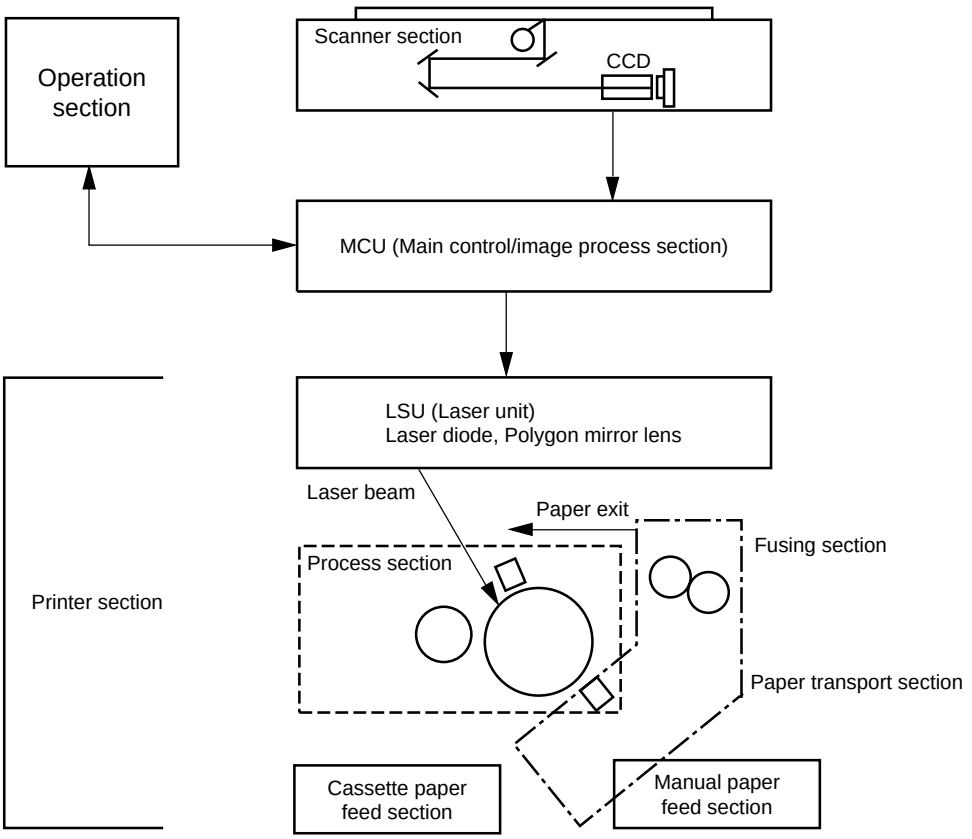
Normally, the developing bias voltage is retained for a certain time before the drum comes to a complete stop if the machine should stop before completing the normal print cycle. The developing bias can be added before resuming the operation after an abnormal interruption. Therfore, carrier will not make a deposit on the drum surface.

[7] OPERATIONAL DESCRIPTIONS

(1) Outline of operation

The outline of operation is described referring to the basic configuration.

(Basic configuration)



Outline of copy operation

Setting conditions

1) Set copy conditions such as the copy quantity and the copy density with the operation section, and press the COPY button. The information on copy conditions is sent to the MCU.

Image scanning

2) When the COPY button is pressed, the scanner section starts scanning of images. The light from the copy lamp is reflected by the document and passed through the lens to the CCD.

Photo signal/Electric signal conversion

3) The image is converted into electrical signals by the CCD circuit and passed to the MCU.

Image process

4) The document image signal sent from the CCD circuit is processed under the revised conditions and sent to the LSU (laser unit) as print data.

Electric signal/Photo signal (laser beam) conversion

5) The LSU emits laser beams according to the print data. (Electrical signals are converted into photo signals.)
6) The laser beams are radiated through the polygon mirror and various lenses to the OPC drum.

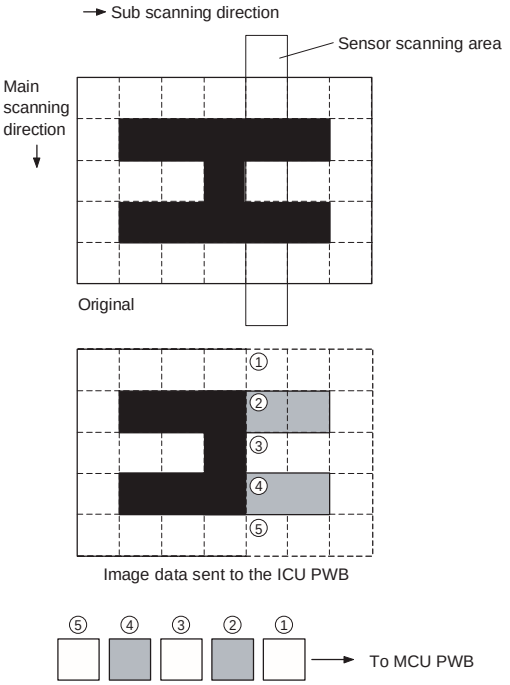
Printing

7) Electrostatic latent images are formed on the OPC drum according to the laser beams, and the latent images are developed to be visible images (toner images).
8) Meanwhile the paper is fed to the image transfer section in synchronization with the image lead edge.
9) After the transfer of toner images onto the paper, the toner images are fused to the paper by the fusing section. The copied paper is discharged onto the exit tray.

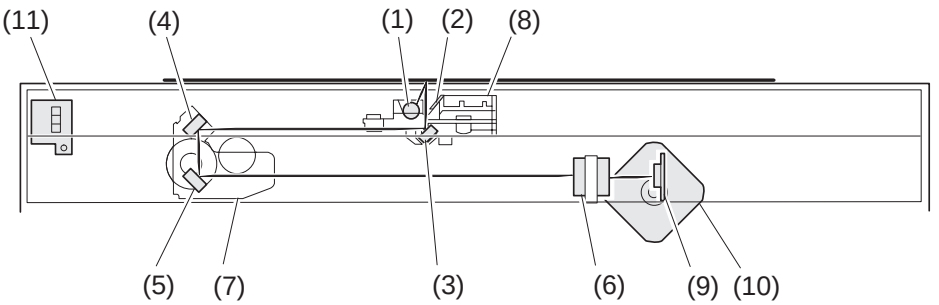
(2) Scanner section

1) How to scan documents

The scanner has sensors that are arranged in a line. These sensors scan a certain area of a document at a time and deliver outputs sequentially. When the line is finished, the next line is scanned, and this procedure is repeated. The figure below shows the case where the latter two sections of an image which are scanned are shown with solid lines and the former two sections which are being transmitted are shown with dotted lines.
The direction of this line is called “main scanning direction,” and the scanning direction “sub scanning direction.”
In the figure above, one line is divided into 4 sections. Actually, however, one line is divided into thousands of sections. For scanning, the light receiving element called CCD is used.
The basic resolution indicates the scanner capacity. The basic resolution is expressed in dpi (dot/inch) which shows the number of light emitting elements per inch on the document.
The basic resolution of this machine is 400dpi.
In the sub scanning direction, at the same time, the motor that drives the optical system is controlled to scan the image at the basic resolution.



2) Basic structure of scanner section



1	Copy lamp (Xenon lamp)	2	Reflector (light conversion plate)	3	No. 1 mirror
4	No. 2 mirror	5	No. 3 mirror	6	Lens
7	No. 2/3 mirror unit	8	Copy lamp unit	9	CCD
10	Mirror motor	11	MHPS (Mirror home position sensor)		

The scanner unit performs scanning in the digital optical system.
The light from the light source (Xenon lamp) is reflected by a document and passed through three mirrors and reduction lenses to the CCD element (image sensor) where images are formed. This system is known as the reduction image sensor system. Photo energy on the CCD element is converted into electrical signals (analog signals). (Photo-electric conversion). The output signals (analog signals) are converted into digital signals (A/D conversion) and passed to the MCU (main control/image process section). The resolution at that time is 400dpi.
The mirror unit in the scanner section is driven by the mirror motor.
The MHPS is provided to detect the home position of the copy lamp unit.

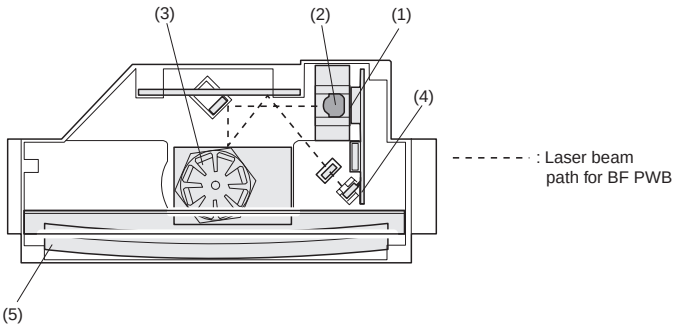
(3) Laser unit

The image data sent from the MCU (image process circuit) is sent to the LSU (laser unit), where it is converted into laser beams.

1) Basic structure

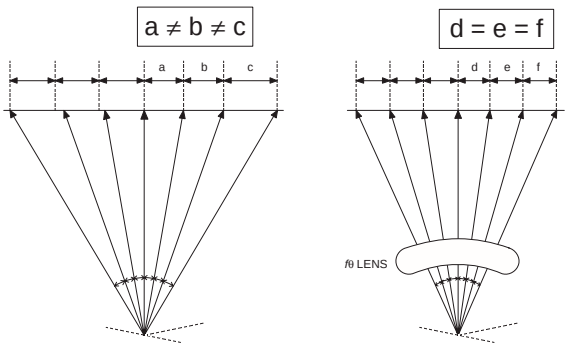
The LSU unit is the writing section of the digital optical system. The semiconductor laser is used as the light source, and images are formed on the OPC drum by the polygon mirror and fθ lens, etc.

The laser beams are passed through the collimator lens, the cylindrical lens, the polygon mirror, the fθ lens, and the mirror to form images on the OPC drum in the main scanning direction. The laser emitting PWB is provided with the APC (auto power control) in order to eliminate fluctuations in the laser power. The BF PWB works for measurement of the laser writing start point.

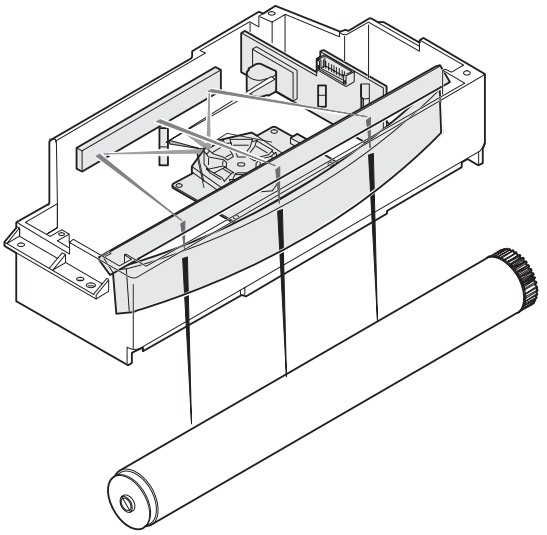


No.	Component	Function
(1)	Semiconductor laser	Generates laser beams.
(2)	Collimator lens	Converges laser beams in parallel.
(3)	Polygon mirror, polygon motor	Reflects laser beams at a constant rpm.
(4)	BD (Mirror, lens, PWB)	Detects start timing of laser scanning.
(5)	fθ lens	Converges laser beams at a spot on the drum.
		Makes the laser scanning speeds at both ends of the drum same as each other. (Refer to the figure below.)

Makes the laser scanning speeds at both ends of the drum same as each other.



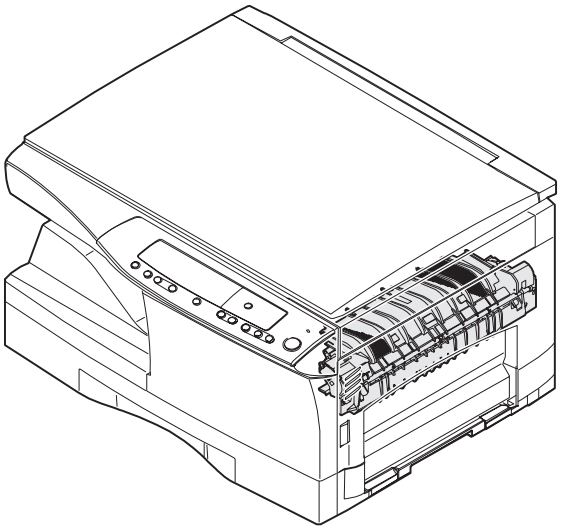
2) Laser beam path



3) Composition

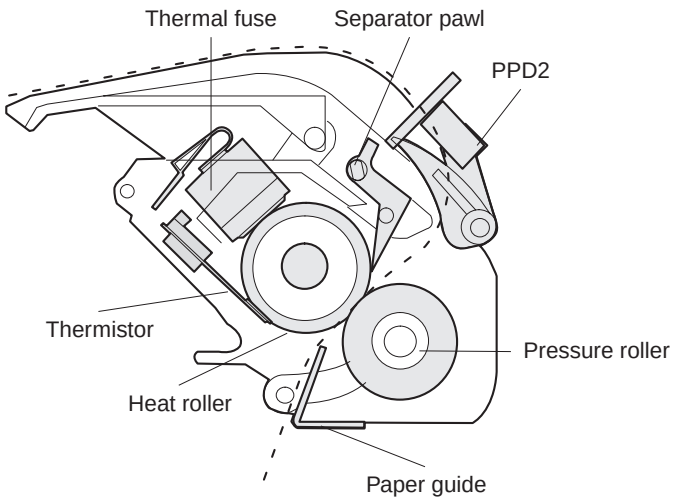
Effective scanning width:	216mm (max.)
Resolution:	600dpi
Beam diameter:	75um in the main scanning direction, 80um in the sub scanning direction
Image surface power:	0.20 ±0.03mW (Laser wavelength 780 – 795nm)
Polygon motor section:	Brushless motor 20.787rpm No. of mirror surfaces: 6 surfaces

Fuser section

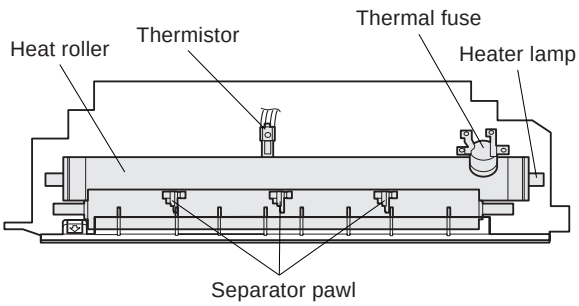


1. General description

General block diagram (cross section)



Top view



A. Heat roller

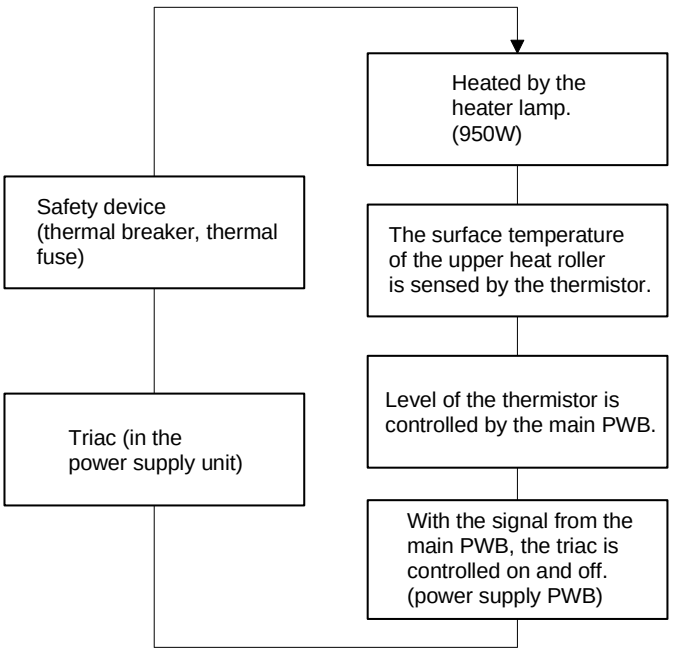
A pressure roller is used for the heat roller and a silicone rubber roller is used for the lower heat roller for better toner fusing performance and paper separation.

B. Separator pawl

Three separator pawls are used on the upper heat roller. The separator pawls are teflon coated to reduce friction with the roller and prevent a smear on the paper caused by the separator pawl.

C. Thermal control

1. The heater lamp, thermistor, main PWB, DC power supply PWB, and triac within the power supply unit are used to control the temperature in the fuser unit.
   To prevent against abnormally high temperature in the fuser unit, a thermal breaker and thermal fuse are used for safety purposes.


Heated by the heater lamp. (950W)
Safety device (thermal breaker, thermal fuse)
The surface temperature of the upper heat roller is sensed by the thermistor.
Level of the thermistor is controlled by the main PWB.
Triac (in the power supply unit)
With the signal from the main PWB, the triac is controlled on and off. (power supply PWB)

2. The surface temperature of the upper heat roller is set to 165˚C ~ 190˚C. The surface temperature during the power save mode is set to 100˚C.

3. The self-check function comes active when one of the following malfunctions occurs, and an "H" is displayed on the multicopy window.
   a. When the heat roller surface temperature rises above 240˚C.
   b. When the heat roller surface temperature drops below 100˚C during the copy cycle.
   c. Open thermistor
   d. Open thermal fuse
   e. When the heat roller temperature does not reach 190˚C within 27 second after supplying the power.

D. Fusing resistor

Fusing resistor

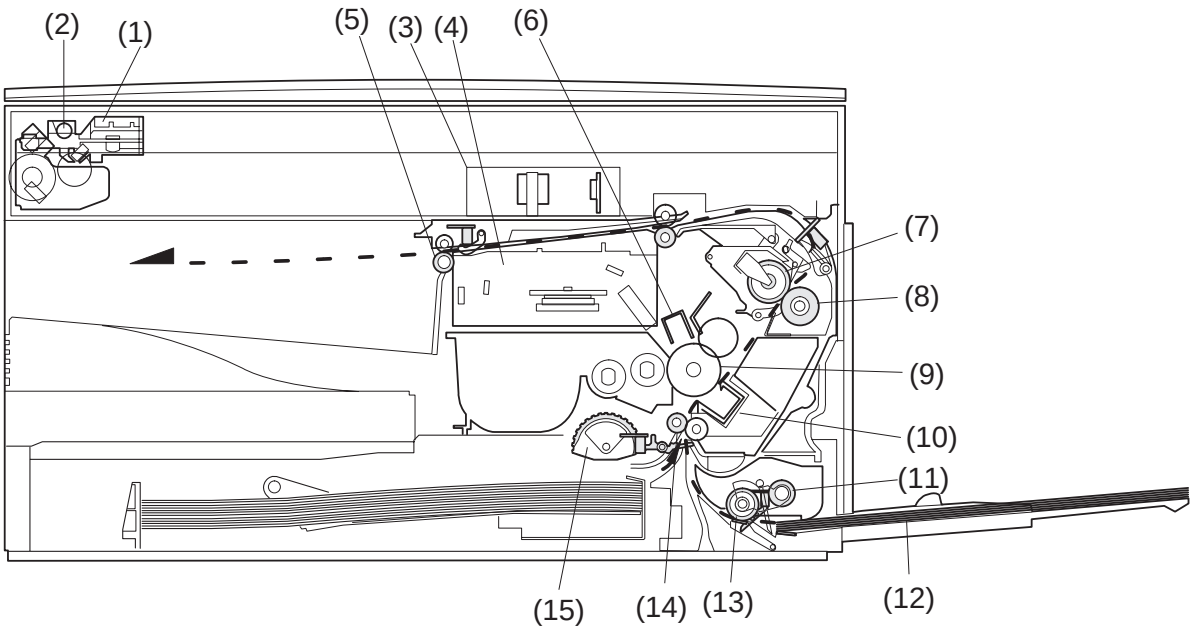
This model is provided with a fusing resistor in the fusing section to improve transfer efficiency.
General descriptions are made in the following.

General descriptions

Since the upper heat roller is conductive when copy paper is highly moistured and the distance between the transfer unit and the fusing unit is short, the transfer current leaks through the copy paper, the upper heat roller and the discharging brush.

Paper feed section and paper transport section

1. Paper transport path and general operations

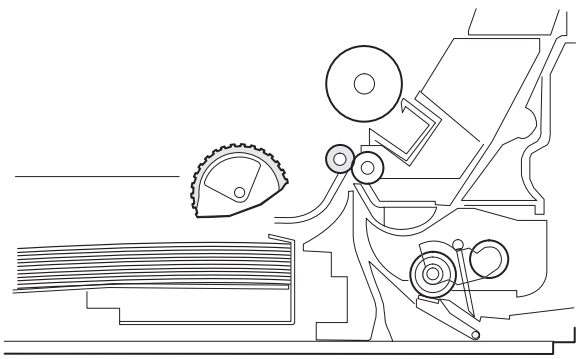


(1)	Scanner unit	(6)	Main charger	(11)	Pickup roller
(2)	Copy lamp	(7)	Heat roller	(12)	Manual paper feed tray
(3)	Lens unit	(8)	Pressure roller	(13)	Manual paper feed roller
(4)	LSU (Laser unit)	(9)	Drum	(14)	PS roller unit
(5)	Paper exit roller	(10)	Transfer unit	(15)	Paper feed roller

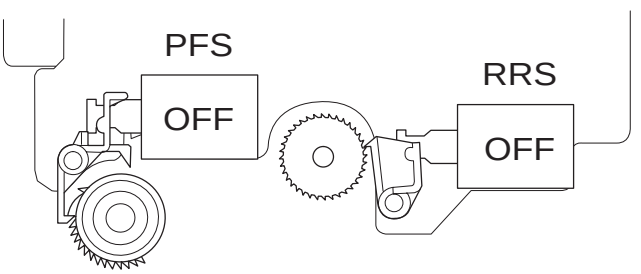
Paper feed is made in two ways; the tray paper feed and the manual paper feed. The tray is of universal-type, and has the capacity of 250 sheets. The front loading system allow you to install or remove the tray from the front cabinet.
The general descriptions on the tray paper feed and the manual paper feed are given below.

A. Cassette paper feed operation

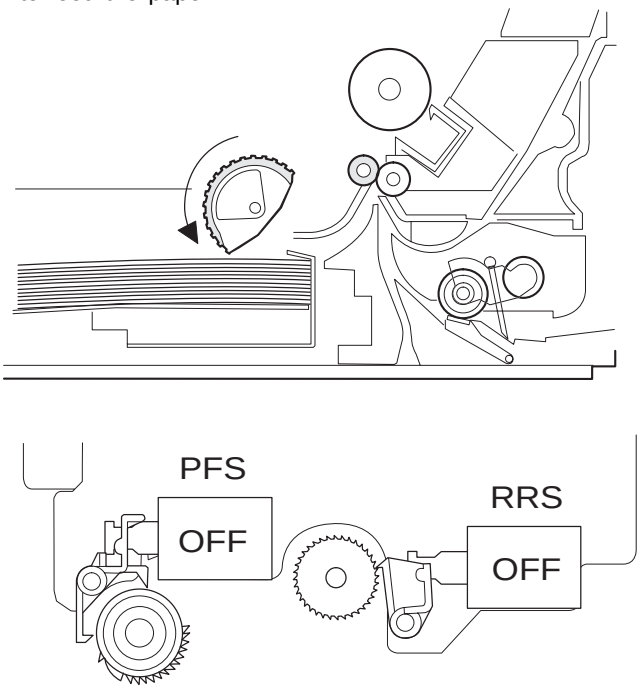
1. The figure below shows the positions of the pick-up roller, the paper feed clutch sleeve, and the paper feed latch in the initial state without pressing the COPY button after lighting the ready lamp.
   The paper feed latch is in contact with the projection of the clutch sleeve.



2. When the COPY button is pressed, the main drive motor starts rotating to drive each drive gear.
   The pick-up drive gear also is driven at that time. Since, however, the paper feed latch is in contact with the projection of the clutch sleeve, rotation of the drive gear is not transmitted to the pick-up roller, which does not rotate therefore.

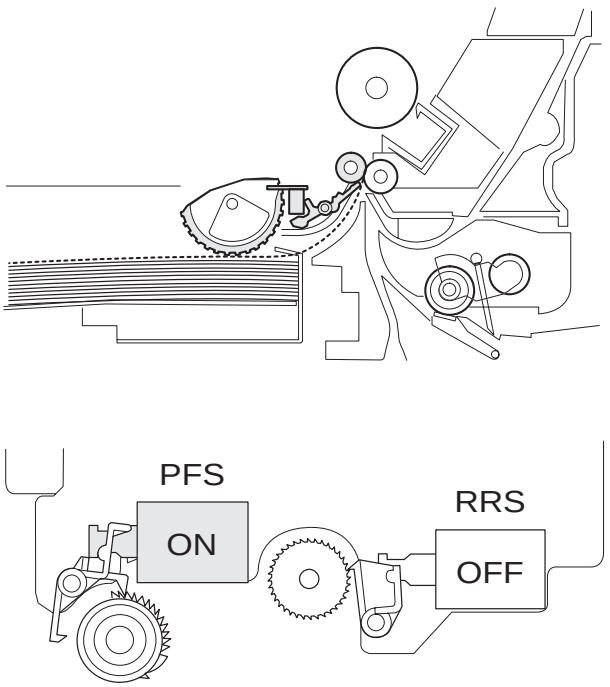


3. After about 0.1 sec from when the main motor start rotating, the tray paper feed solenoid (PFS) turns on at a moment. This disengages the paper feed latch from the projection of the clutch sleeve, transmitting rotation of the pick-up drive gear to the paper feed roller shaft, rotating the pick-up roller to feed the paper.



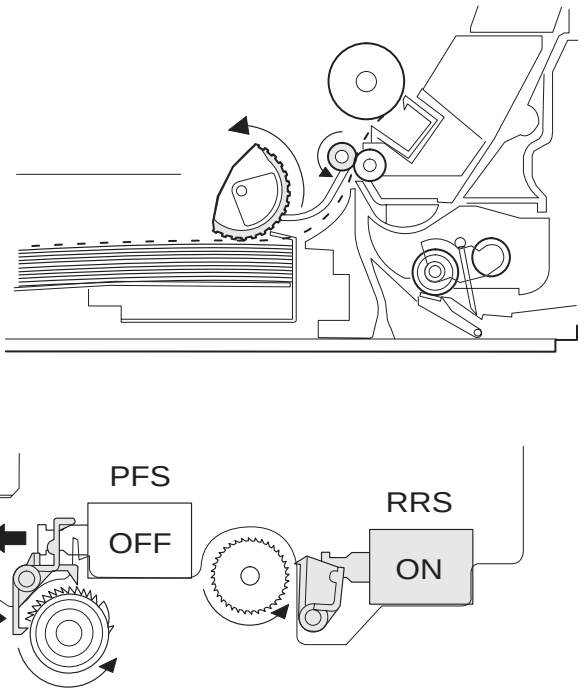
4. After more than half rotation of the pick-up roller, the paper feed latch is brought in contact with the projection of the clutch sleeve, stopping rotation of the pick-up roller.

5. At this time, the paper is fed passed the paper entry detection switch (PPD1), and detected by it. After about 0.15 sec from detection of paper by PPD1, the tray paper feed solenoid (PFS) turns on so that the clutch sleeve projection comes into contact with the paper feed latch to stop the pick-up roller. Then the pick-up roller rotates for about 0.15 sec so that the lead edge of the paper is evenly pressed on the resist roller, preventing against skew feeding.



6. To release the resist roller, the tray paper feed solenoid and the resist solenoid are turned on by the paper start signal to disengage the resist start latch from the clutch sleeve projection, transmitting rotation of the resist drive gear to the resist roller shaft. Thus the paper is transported by the resist roller.

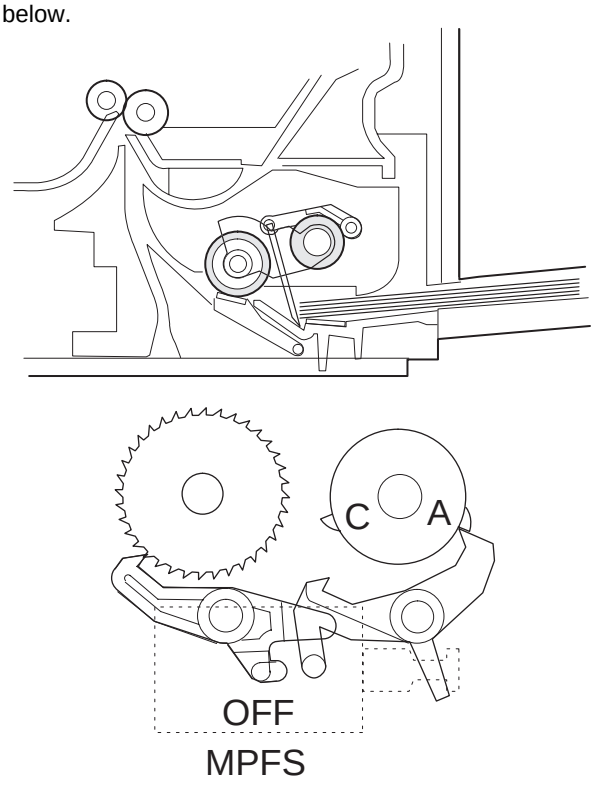
7. After the resist roller starts rotating, the paper is passed through the pre-transfer guide to the transfer section. Images are transferred on the paper, which is separated from the OPC drum by the drum curve and the separation section.



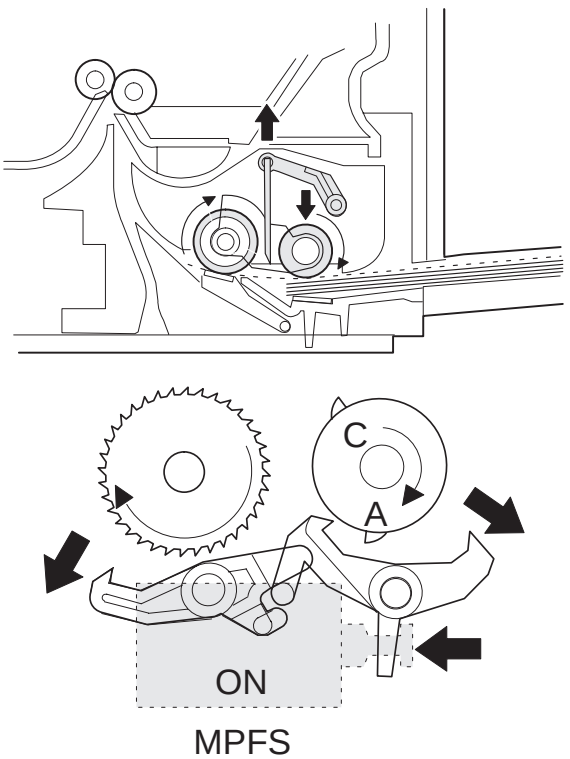
8. The paper separated from the drum is passed through the fusing paper guide, the heat roller (fusing section), POD (paper out detector) to the copy tray.

B. Manual multi paper feed operation

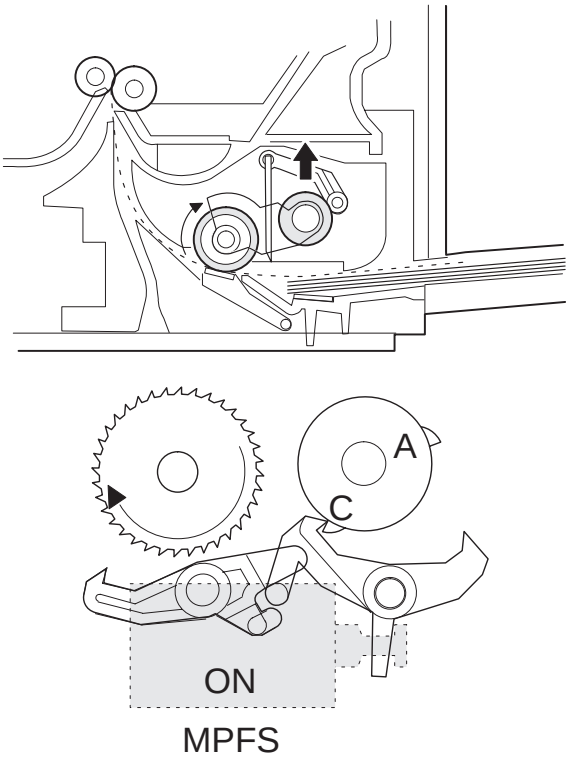
1. Before paper feed operation, the manual paper feed solenoid (MPFS) is turned OFF as shown in the figure below.



2. When the PRINT button is pressed, the manual paper feed solenoid (MPFS) turns on to disengage the manual paper feed latch A from the manual paper feed clutch sleeve A, rotating the manual paper feed roller and the manual take-up roller. At the same time, the manual paper feed stopper opens and the manual take-up roller is pressed to the surface of the paper to start paper feeding.

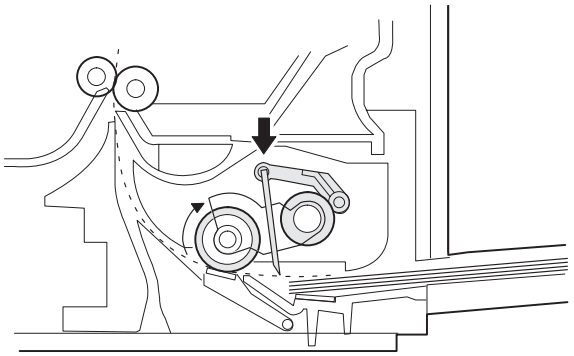


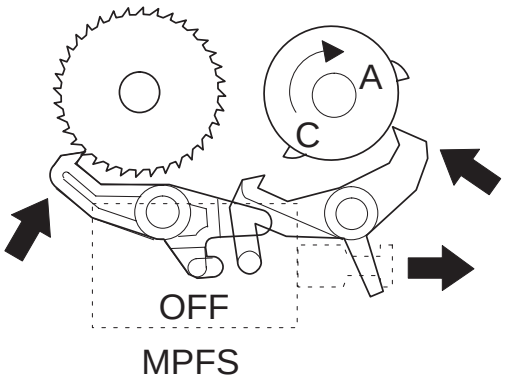
3. When pawl C of the manual paper feed clutch sleeve is hung on the manual feed latch, the manual feed stopper falls and the manual take-up roller rises. At that time, the manual paper feed roller is rotating.



4. The lead edge of the transported paper is pressed on the resist roller by the transport roller. Then the paper is stopped temporarily to make synchronization with the lead edge of the image on the OPC drum.
   The operations hereinafter are the same as the paper feed operations from the tray. (Refer to A-5 ~ 8.)

5. The solenoid turns off to close the gate and return to the initial state.





C. Conditions of occurrence of paper misfeed

(1) When the power is turned on:
PPD or POD is ON when the power is turned on.

(2) Copy operation

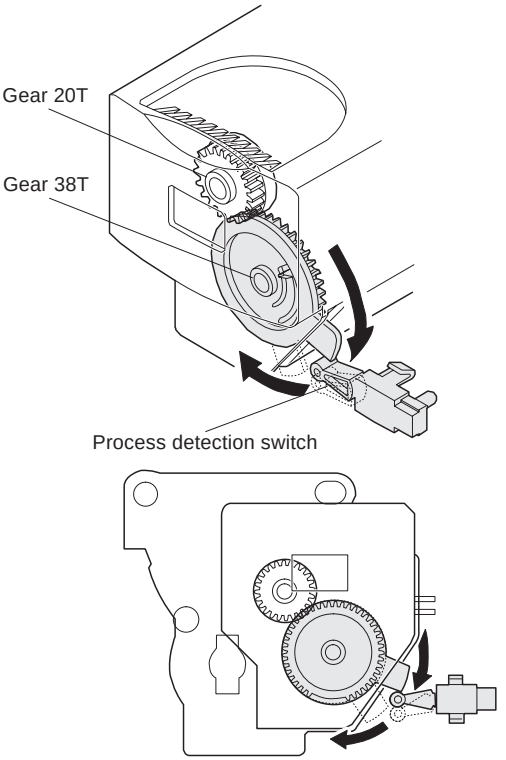
a. PPD1 jam
1) PPD1 does not turn off within 4 sec after turning on the resist roller.

b. PPD2 jam
1) PPD2 is off immediately after turning on the resist roller.
2) PPD2 does not turn off within 1.2 sec after turning off the resist roller.

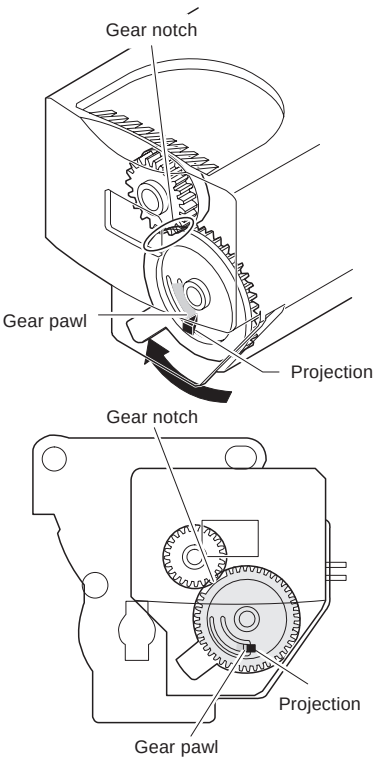
c. POD jam
1) POD does not turn on within 2.9 sec after turning on the resist roller.
2) POD does not turn off within 1.5 sec ~ 2.7 sec after turning off PPD2.

Process unit new drum detection mechanism

1. When the power is turned on, the detection gear 38T is rotated in the arrow direction by the detection gear 20T to push the microswitch (process detection switch) installed to the machine sensor cover, making a judgement as a new drum.



2. When the detection gear 38Y turns one rotation, there is no gear any more and it stops.
The latch section of the 38T gear is latched and fixed with the projection of the process cover.



[8] DISASSEMBLY AND ASSEMBLY

Before disassembly, be sure to disconnect the power cord for safety.

The disassembly and assembly procedures are described for the following sections:

1. High voltage section
2. Operation panel section
3. Optical section
4. Fusing section
5. Tray paper feed/transport section
6. Manual paper feed section
7. Rear frame section
8. Power section

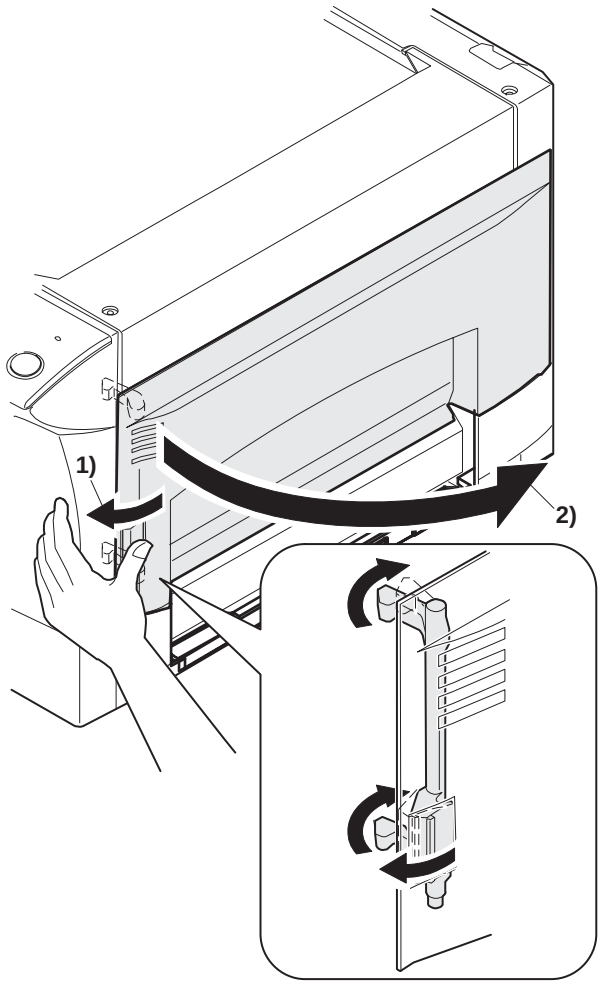
1. High voltage section

A. List

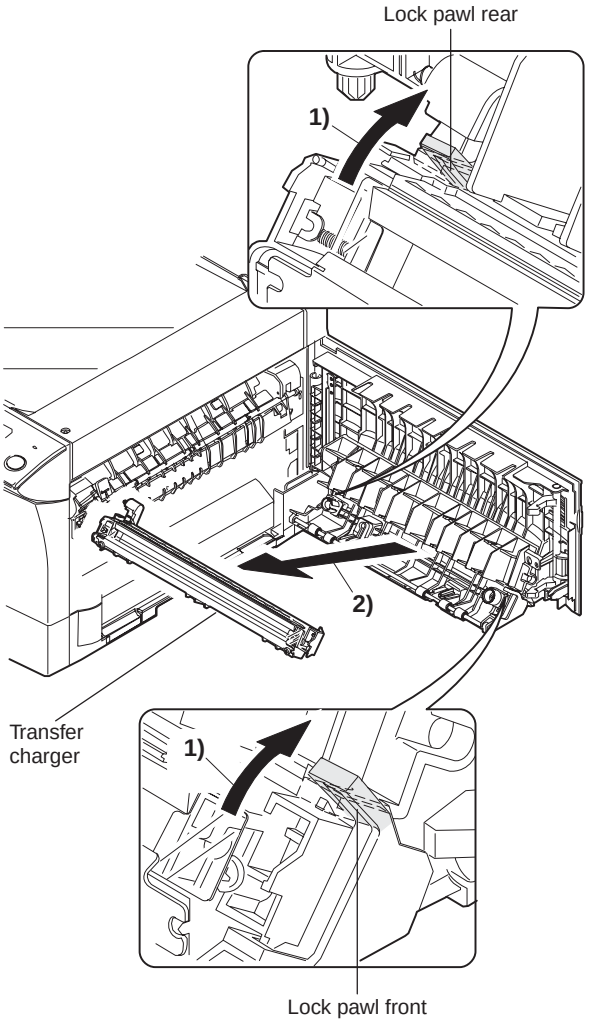
No.	Part name Ref.	page
1	Transfer charger unit	8-1
2	Charger wire	8-1

B. Disassembly procedure

(1) Press the side cover open/close button and open the side cover.



(2) Push up the lock pawls (2 positions) of the side cover, and remove the transfer charger.

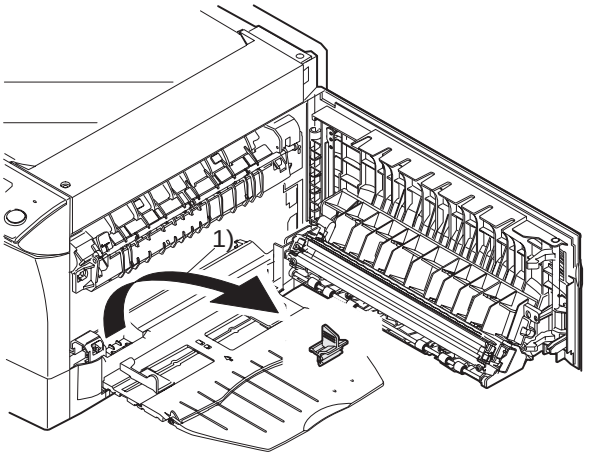


C. Assembly procedure

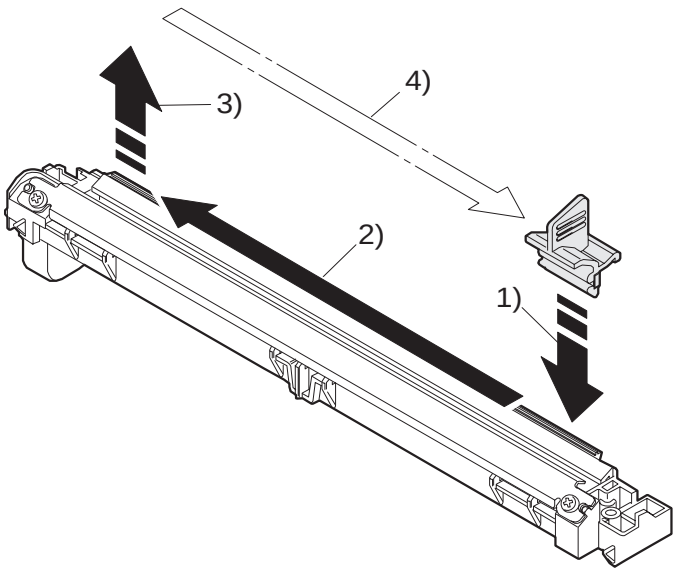
For assembly, reverse the disassembly procedure.

D. Charger wire cleaning

(1) Remove the charger cleaner from the manual paper feed unit.

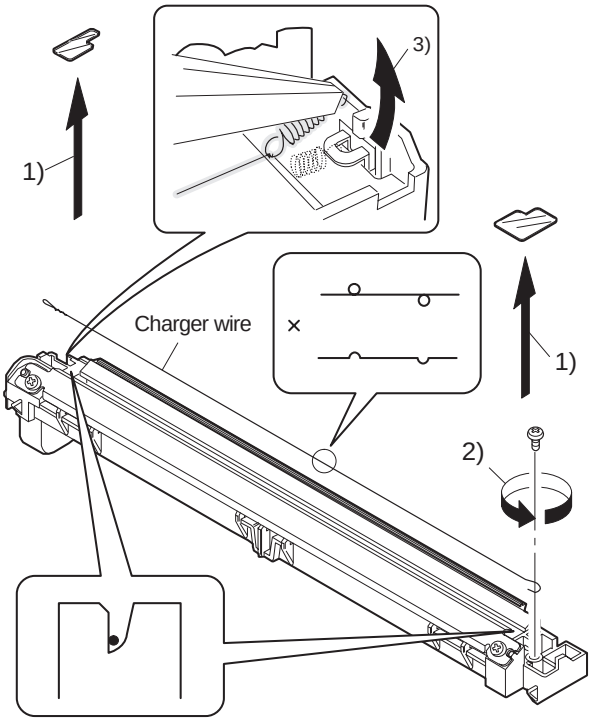


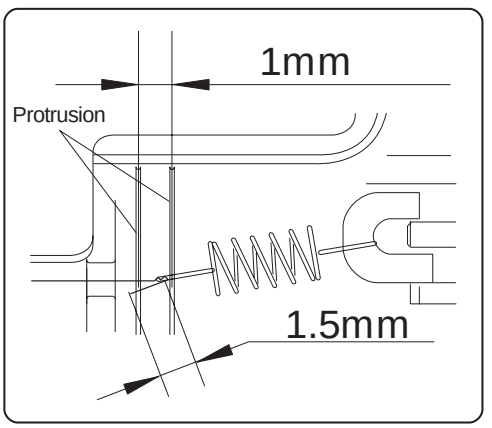
(2) Set the charger cleaner to the transfer unit, and move it reciprocally a few times in the arrow direction shown in the figure below.



E. Charger wire replacement

(1) Remove the TC cover and remove the screw.
(2) Remove the spring and remove the charger wire.
(3) Install a new charger wire by reversing the procedures (1) and (2). At that time, be careful of the following items.
- The rest of the charger wire must be within 1.5mm.
- The spring hook section (charger wire winding section) must be in the range of the projection section.
- Be careful not to twist the charger wire.





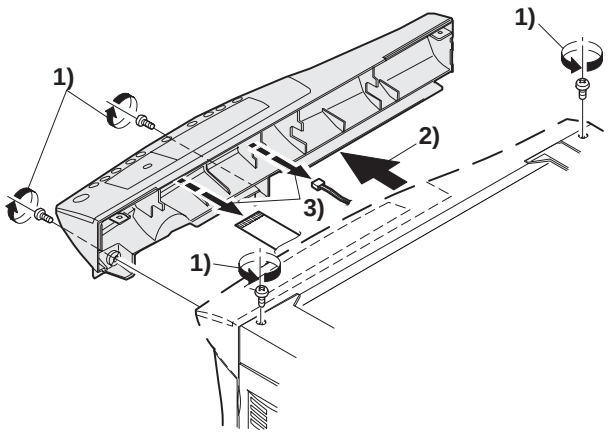
2. Operation panel section

A. List

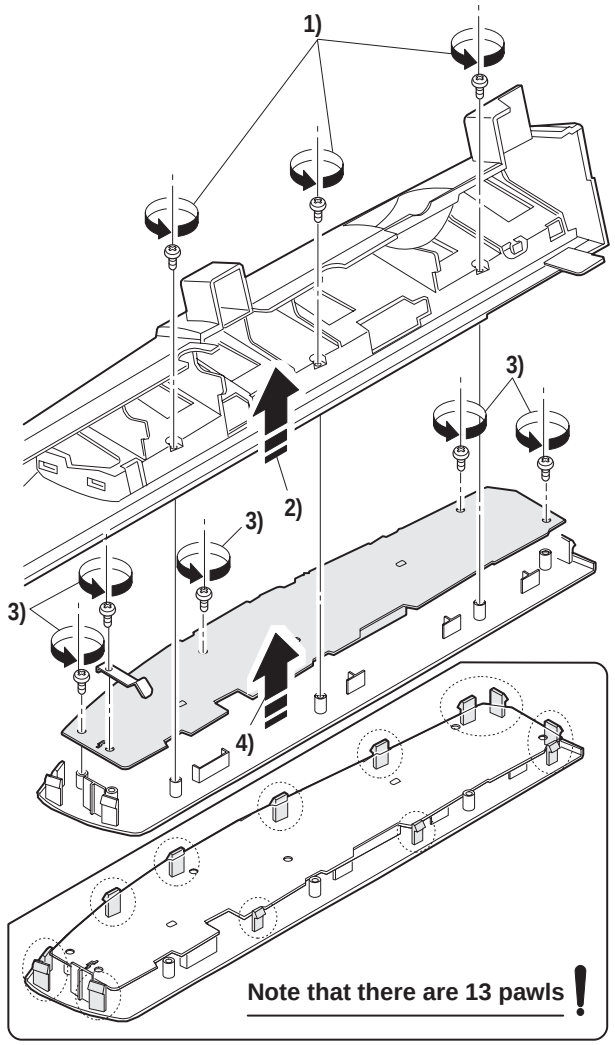
No.	Part name Ref.	page
1	Operation panel unit	8-3
2	Operation PWB	8-3

B. Disassembly procedure

(1) Remove the screws (4 pcs.), the harness, and the operation panel unit.



(2) Remove the screws (3 pcs.) and the PWB holder.
(3) Remove the screws (3 pcs.) and the operation PWB.



C. Assembly procedure

For assembly, reverse the disassembly procedure

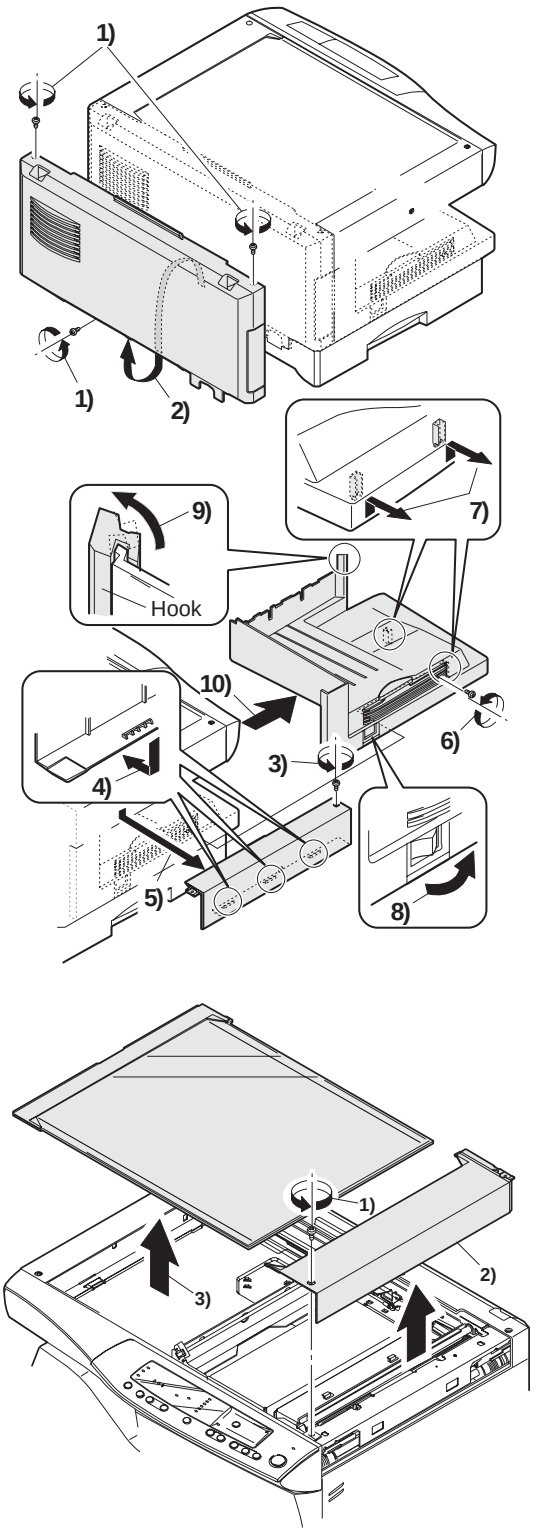
3. Optical section

A. List

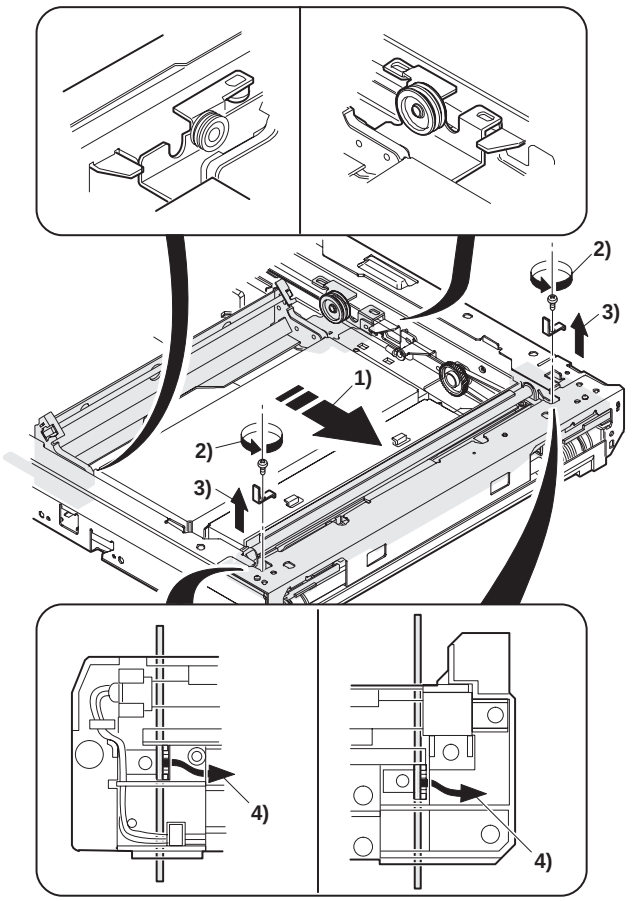
NO.	Part name Ref.	page
1	Copy lamp unit	8-4
2	Copy lamp	8-4
3	Lens unit	8-4

B. Disassembly procedure

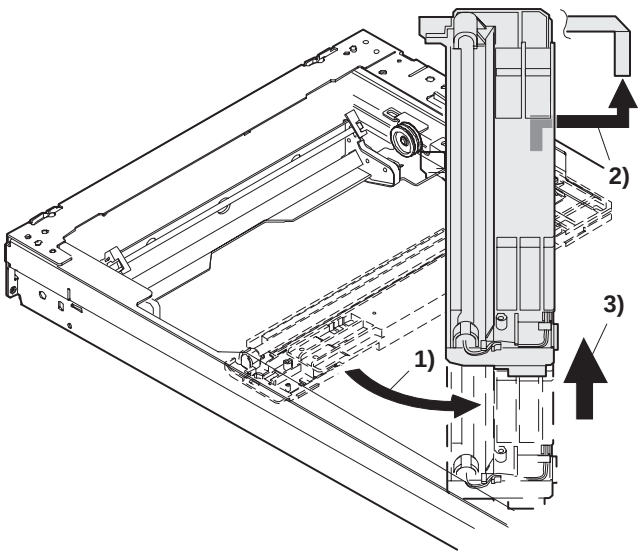
(1) Remove the parts as shown below.



(2) Remove the screws (2pcs.), and remove the copy lamp unit from the mirror base drive wire.

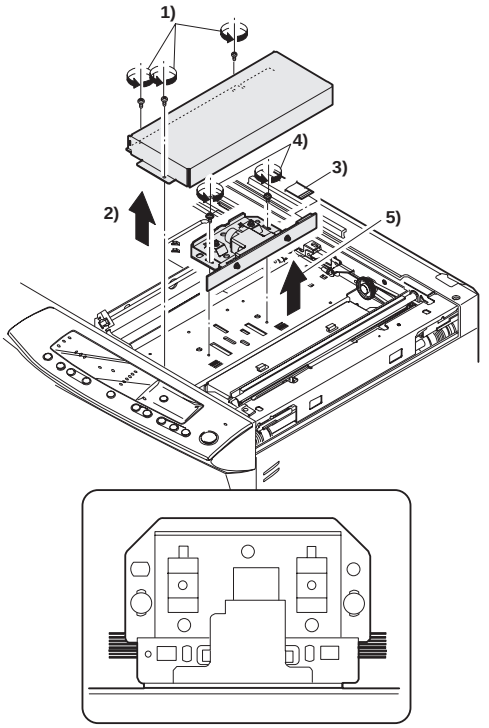


(3) Pull the copy lamp unit toward you to remove the harness.



(4) Remove the screw (4 pc) and remove the cover.

(5) Remove the screws (2 pcs.), the harness, and the optical unit.



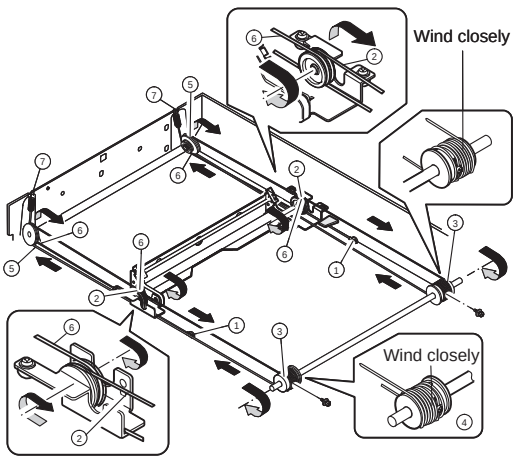
When installing the lens unit, refer to “9-7. Lens unit installation reference.”

C. Assembly procedure

Basically reverse the disassembly procedure.
The mirror base drive wire and the lens drive wire stretching methods are described below.

a. Mirror base drive wire stretching

1. Hook the metal fixture of the mirror base drive wire on the projection of the optical base plate.
2. Pass the wire through the external groove of the double pulley. (At that time, check that No. 2/3 mirror unit is in contact with the mirror base positioning plate.)
3. Hold so that the winding pulley groove is up, and wind the mirror base drive wire 9 turns.
4. Put the 8th turn of the mirror base drive wire in the winding pulley groove and fix with a screw.
5. Pass the wire under Mo. 2/3 mirror unit plate and wind it around pulley A.
6. Pass the wire through the internal groove of the double pulley, and pass through pulley B.
7. Hook the spring hook on the optical base plate.



After installing the mirror base drive wire, be sure to perform main scanning direction image distortion adjustment.

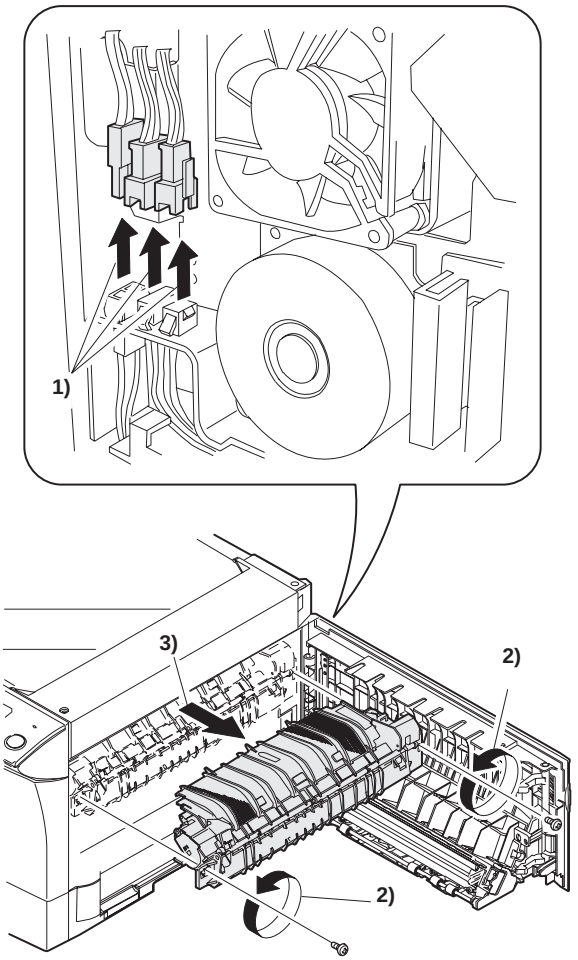
4. Fusing section

A. List

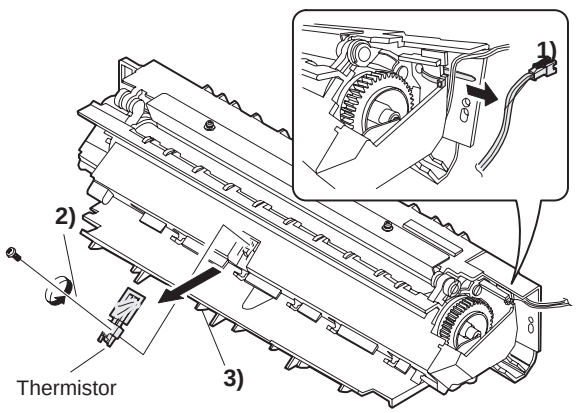
No.	Part name Ref.	page
1	Thermistor	8-5
2	PPD2 sensor	8-5
3	Heater lamp	8-6
4	Pressure roller	8-5
5	Heat roller	8-5

B. Disassembly procedure

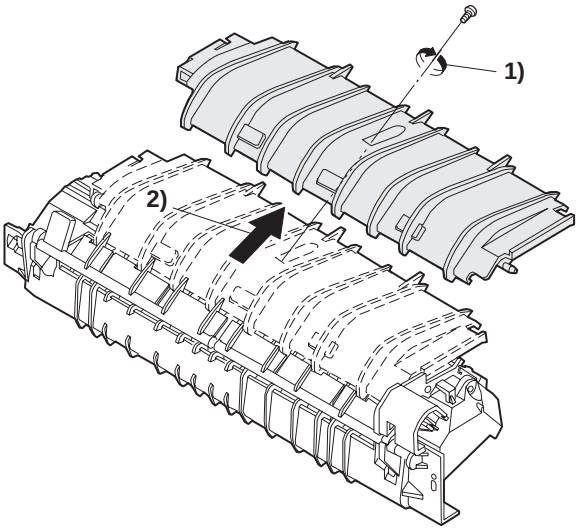
(1) Remove the connectors (3 pcs.) of the rear cabinet.
(2) Open the side cover, remove two screws, and remove the fusing unit.



(3) Cut the binding band, remove the screw, and remove the thermistor.

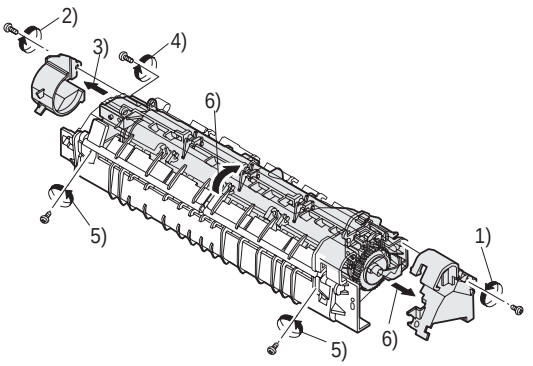


(4) Remove the screw and remove the U-turn guide.

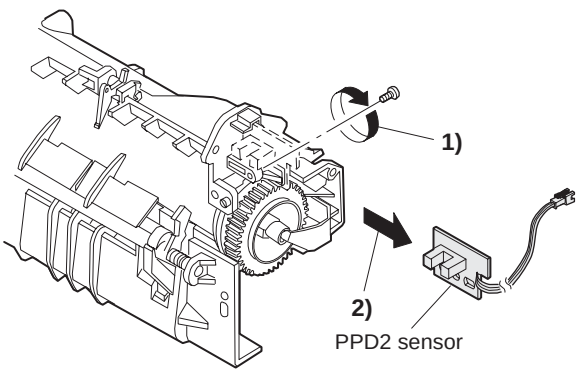


Pressure roller section disassembly

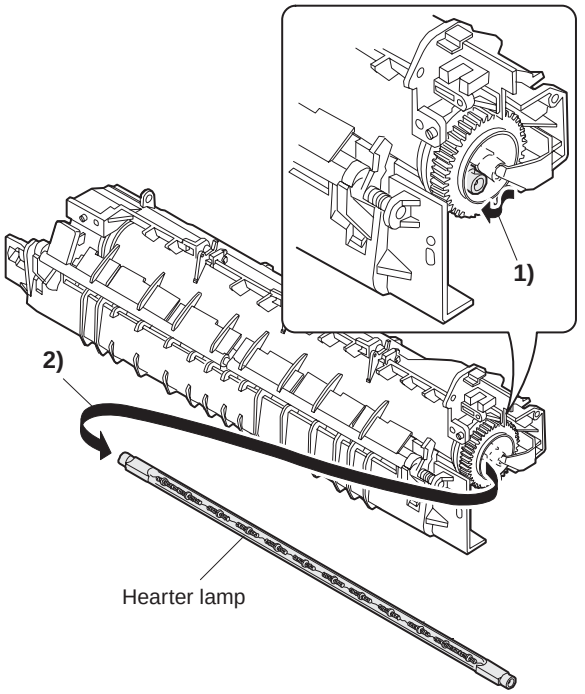
(5) Remove the three screws, remove the fusing cover lower on the right side, and open the heat roller section.



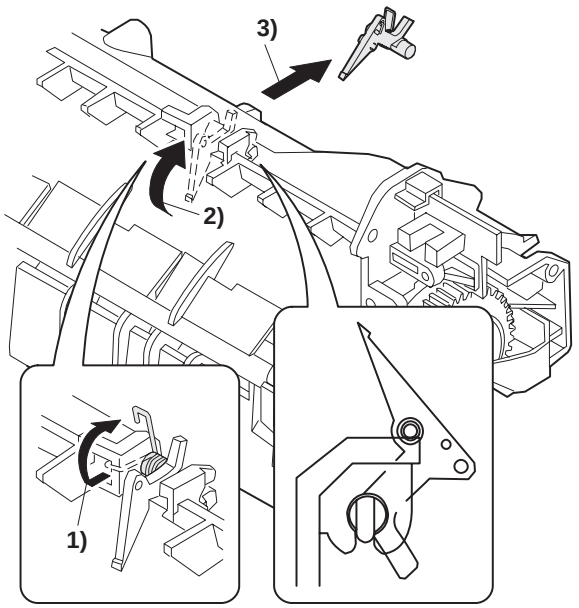
(6) Remove the screw and remove the PPD2 sensor.



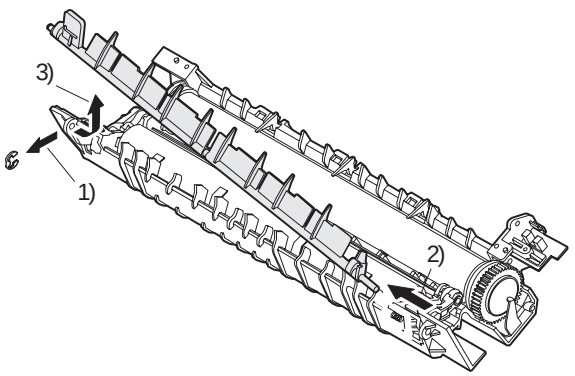
(7) Remove the plate spring on the right and remove the heater lamp.



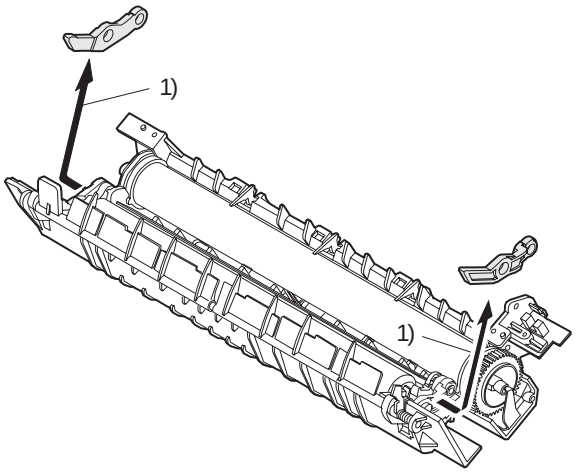
(8) Remove the spring and remove the separation pawls (3 pcs.).



(9) Remove the E-ring and remove the reverse gate.

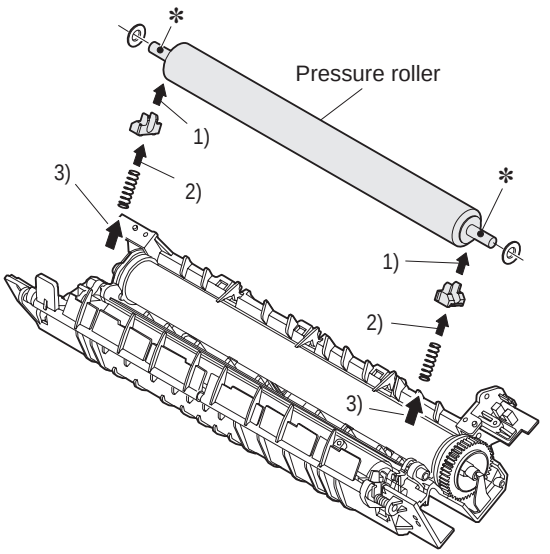


(10) Remove the pressure release levers on the right and the left sides.



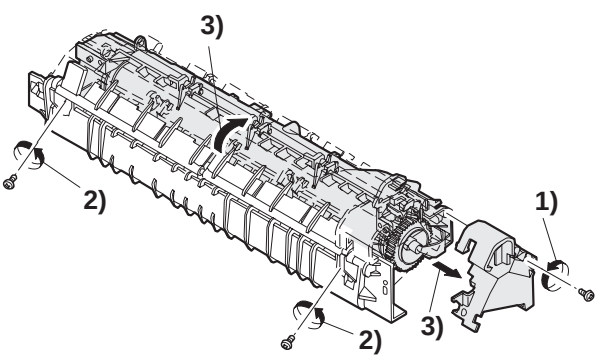
(11) Remove the pressure roller, the pressure bearing, and the pring.

Note: Apply grease to the sections specified with ✻.

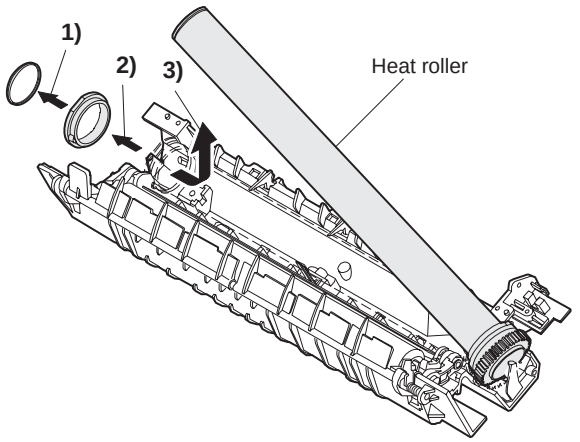


Heat roller disassembly
(Continued from procedure (4).)

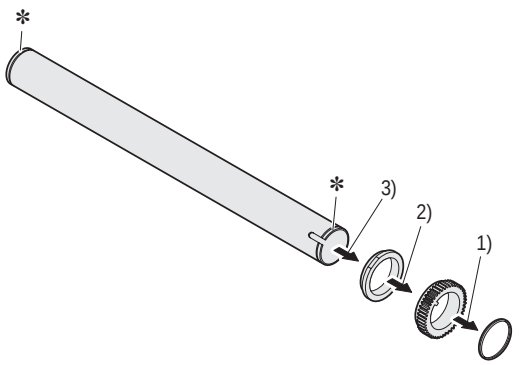
(5) Remove screws, remove the fusing cover, and open the heat roller section.



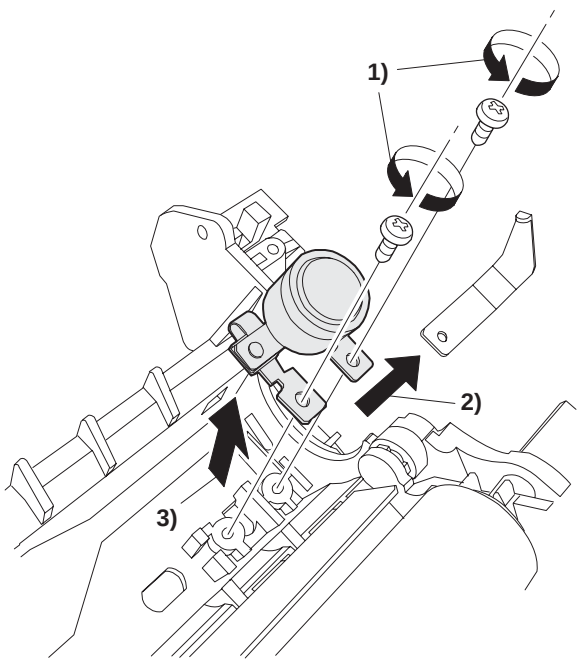
(6) Remove the C-ring and the fusing bearing, and remove the heat roller.



(7) Remove the parts from the heat roller.
Note: Apply grease to the sections specified with ✻.



(8) Remove two screws and remove the thermo unit.



C. Assembly procedure

For assembly, reverse the disassembly procedure.

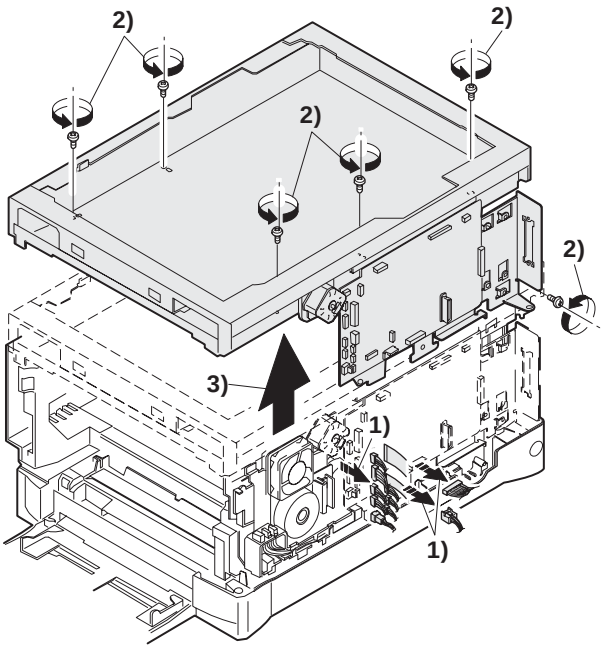
5. Tray paper feed/transport section

A. List

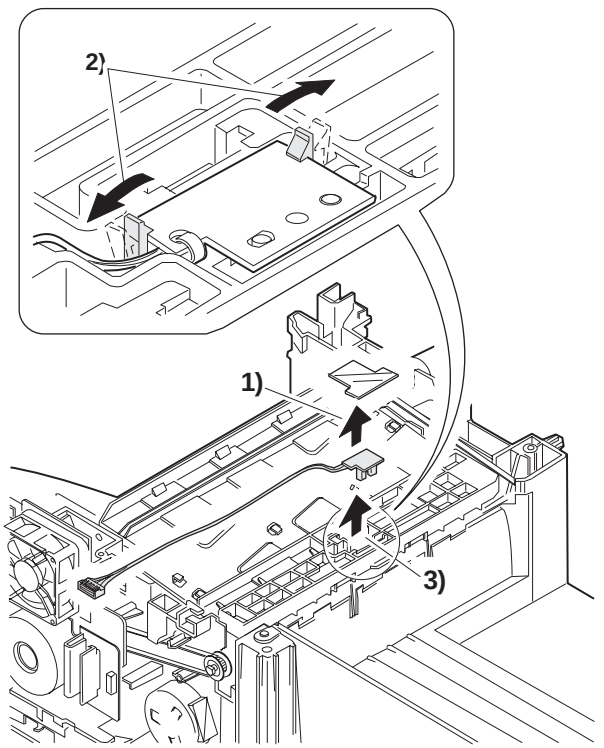
No.	Part name Ref.	page
1	PPD1 sensor PWB	8-11
2	LSU unit	8-10
3	Intermediate frame unit	8-10
4	Paper feed roller	8-11

B. Disassembly procedure

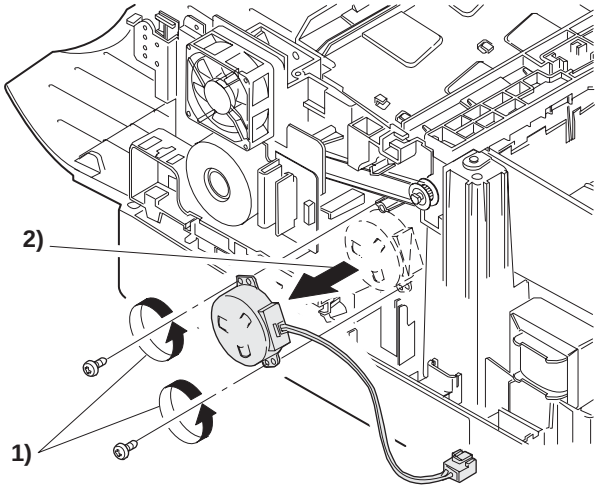
(1) Remove six connectors and screws of the main PWB, and lift the optical unit and the main PWB to remove.



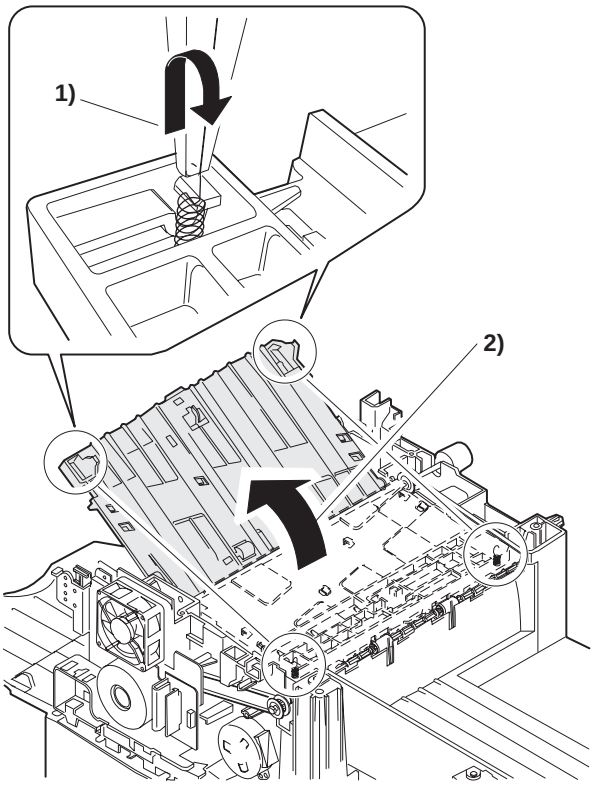
(2) Remove the PWB insulation mylar and remove the paper transport detection sensor (PPD2).



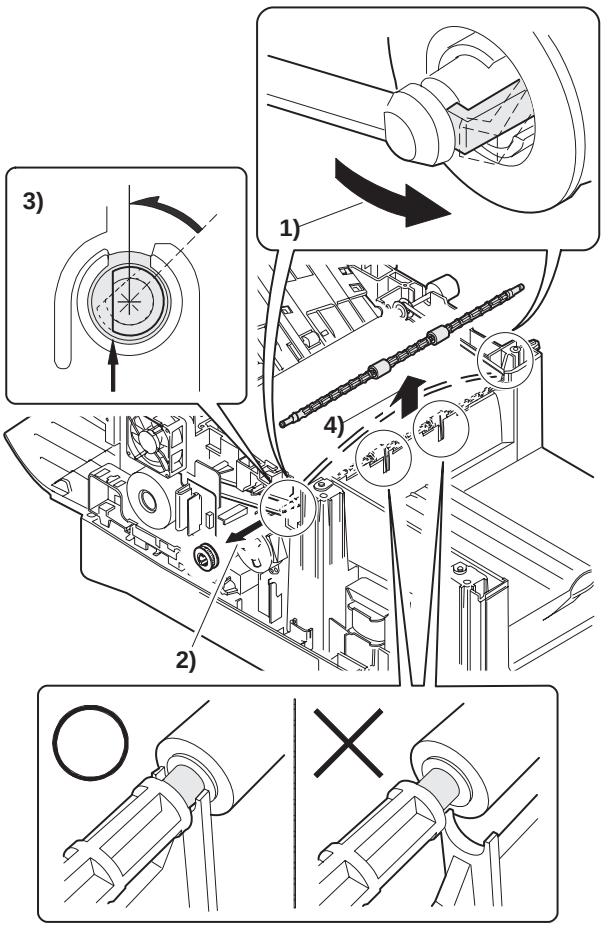
(3) Remove two screws and remove the toner motor.



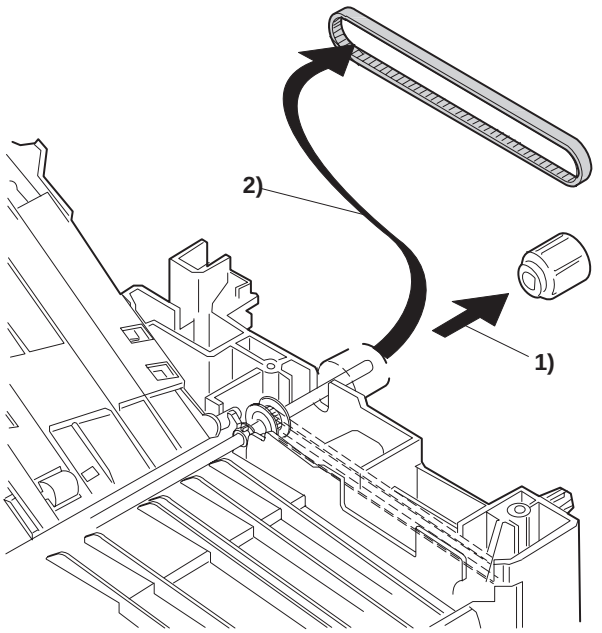
(4) Remove two springs and open the intermediate frame unit.



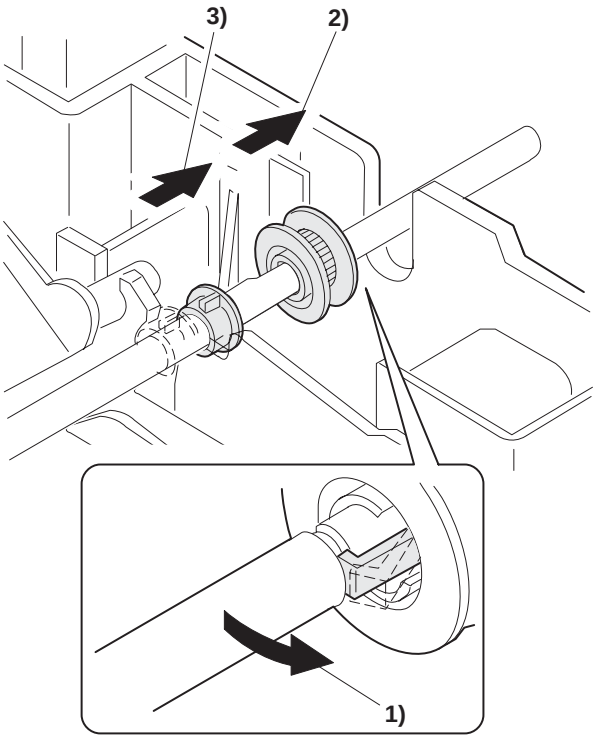
(5) Remove the pulleys on the both sides and remove the paper exit roller.



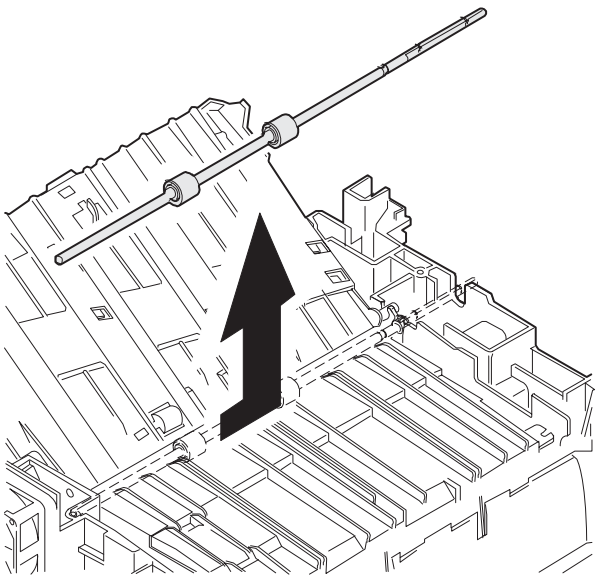
(6) Pull out the paper exit roller knob and remove the belt.



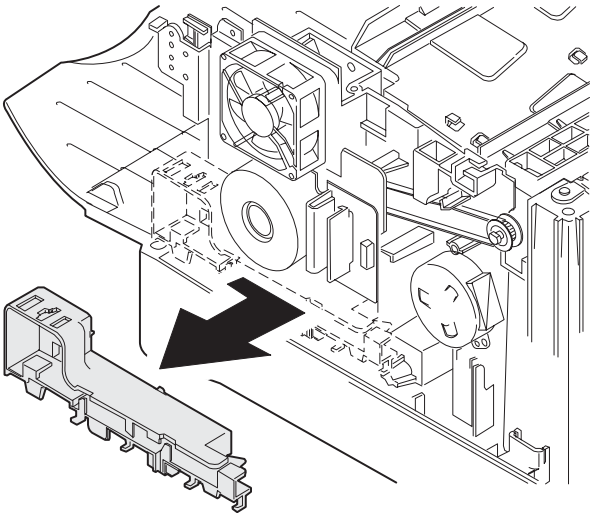
(7) Release the belt pulley (a) lock and remove the belt pulley bearing.



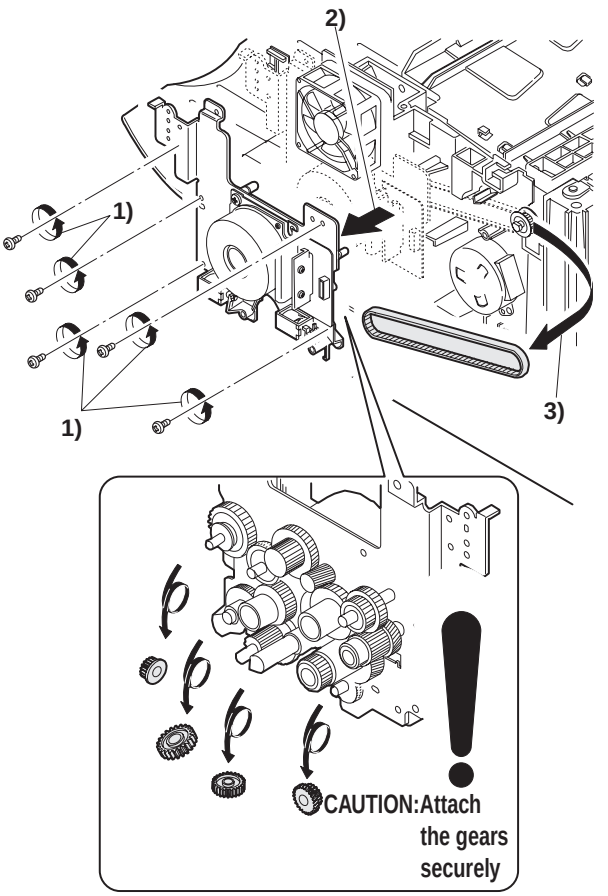
(8) Remove the paper exit roller.



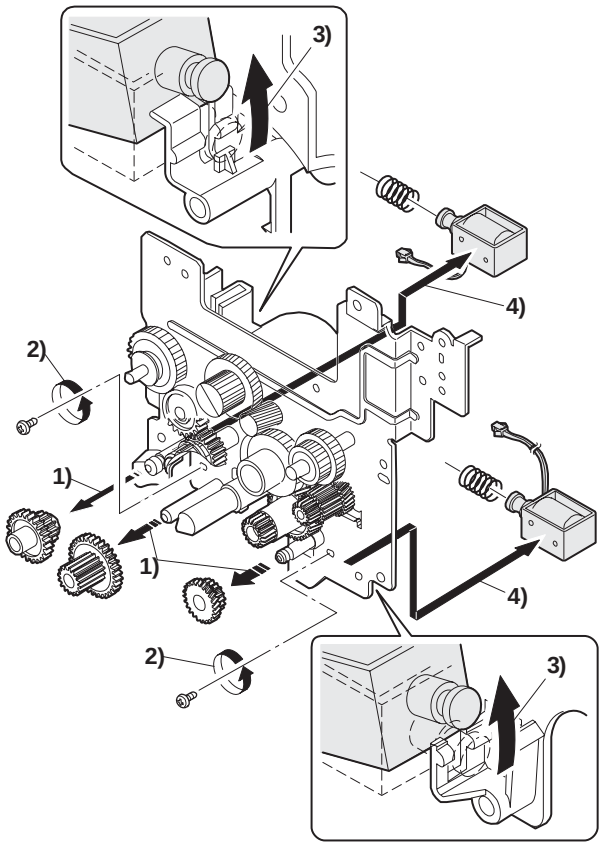
(9) Remove the harness guide.



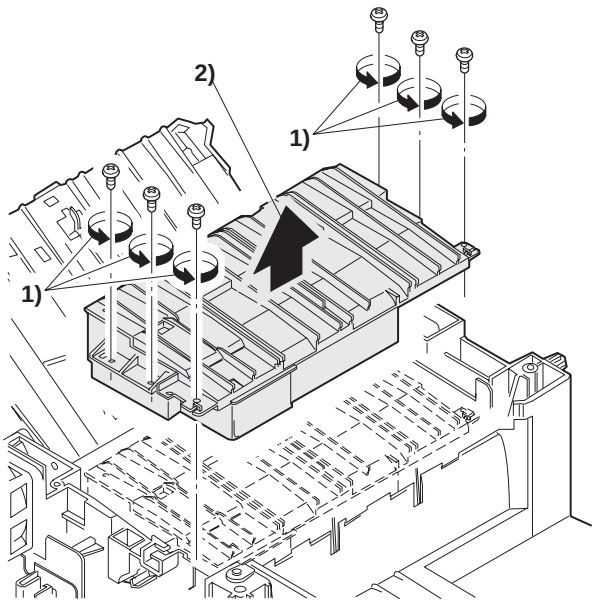
(10) Remove five screws and remove the main drive plate and the belt.



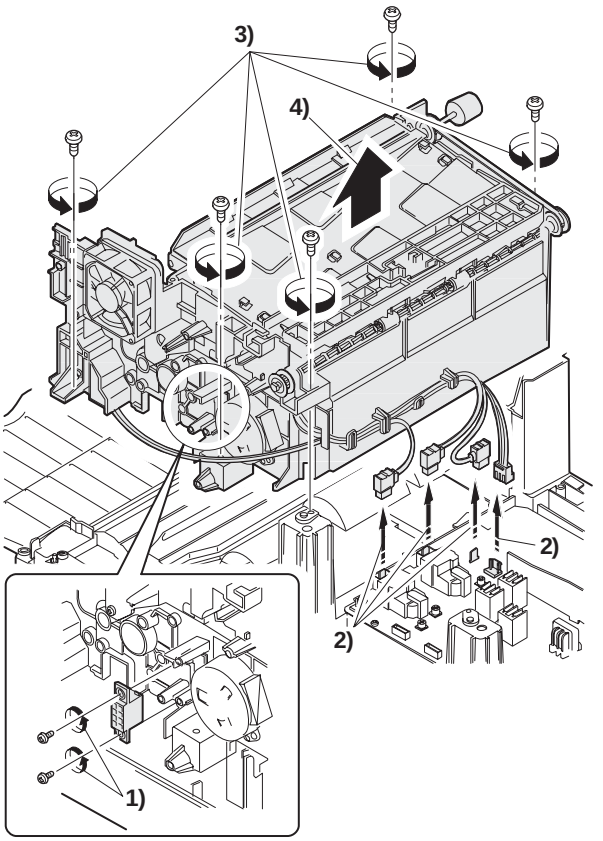
(11) Remove the parts as shown below, and remove the pressure release solenoid and the paper feed solenoid.



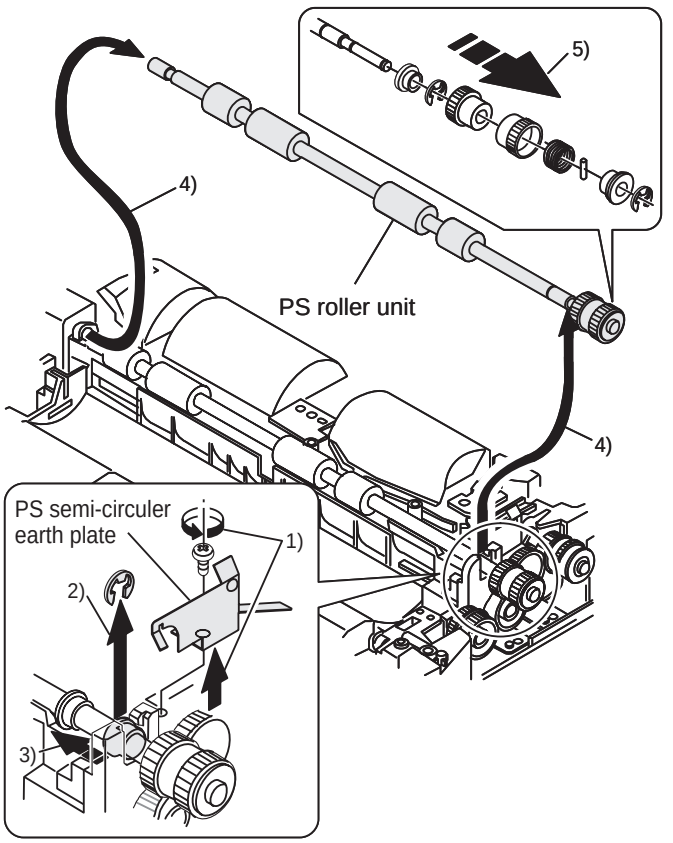
(12) Remove six screws and remove the LSU unit.



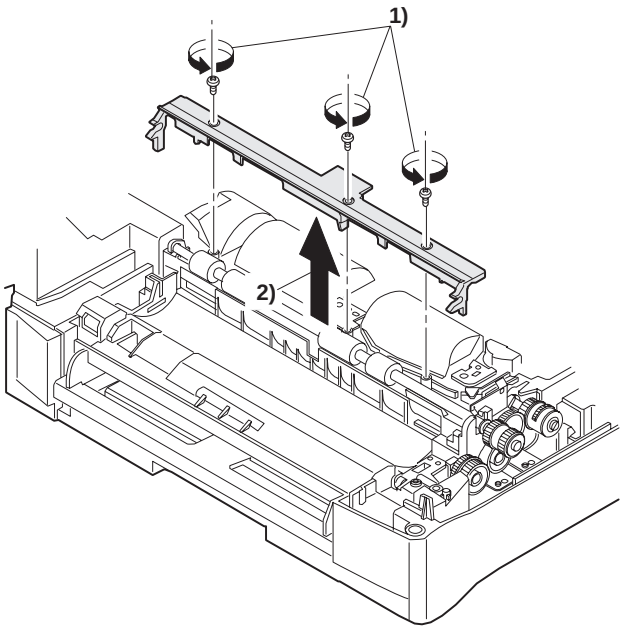
(13) Remove two screws and remove the fusing connector.
(14) Remove five screws and the connector, and lift the intermediate frame unit to remove.



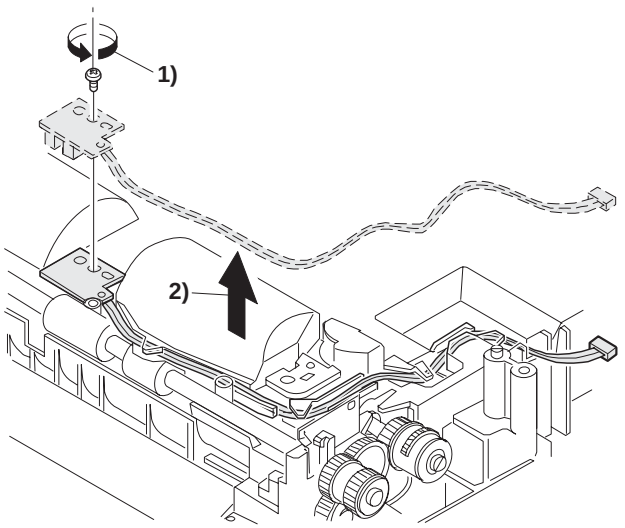
(15) Remove the screw and the E-ring, and remove the PS semi-circular earth plate and the PS roller unit.
(16) Remove the E-ring and remove the spring clutch from the PS roller unit.



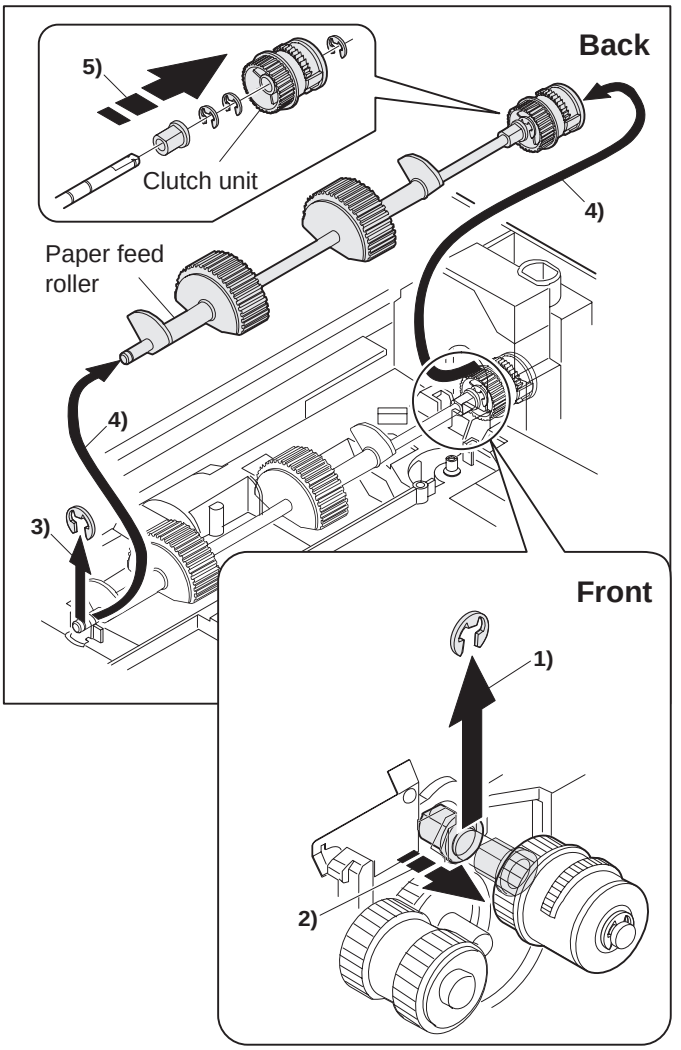
(17) Remove three screws and remove the TC front paper guide.



(18) Remove the screw and the connector, and remove the PPD1 sensor PWB.



(19) Remove two E-rings and remove the paper feed roller.
(20) Remove three E-rings and remove the clutch unit.



C. Assembly procedure

For assembly, reverse the disassembly procedure.

6. Manual paper feed section

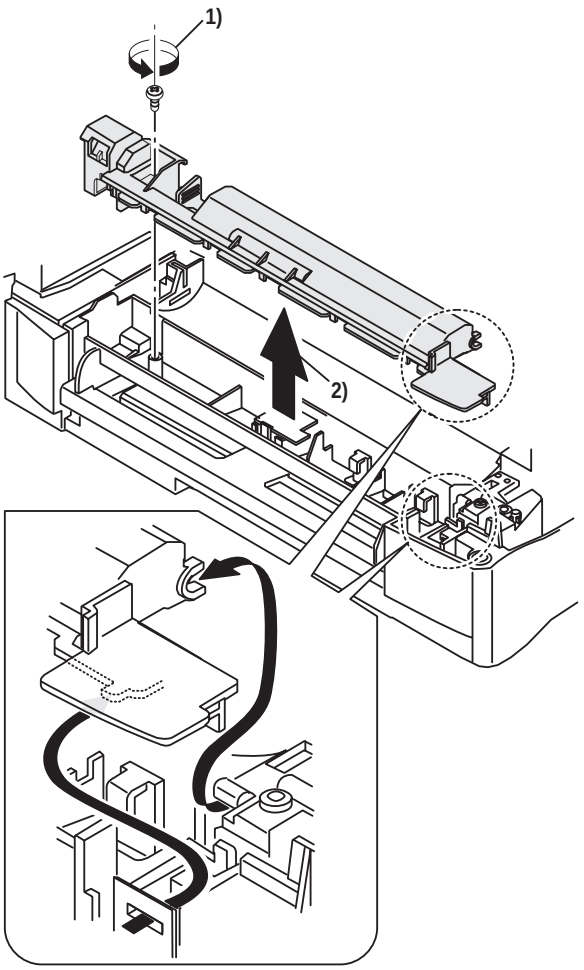
A. List

No.	Part name Ref.	page
1	Manual transport roller	8-15
2	Cassette detection switch	8-13
3	PPD1 sensor PWB	8-13
4	Side door detection unit	8-12

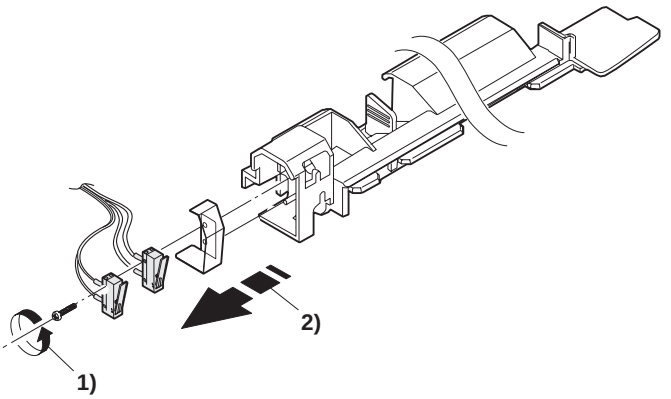
B. Disassembly procedure

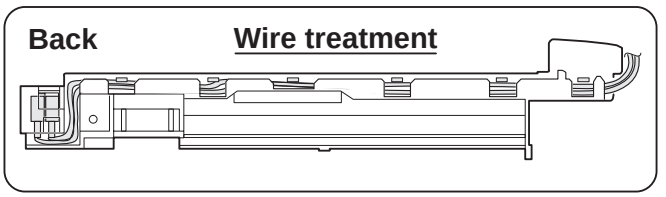
Single unit

(1) Remove the screw and remove the single upper cover.

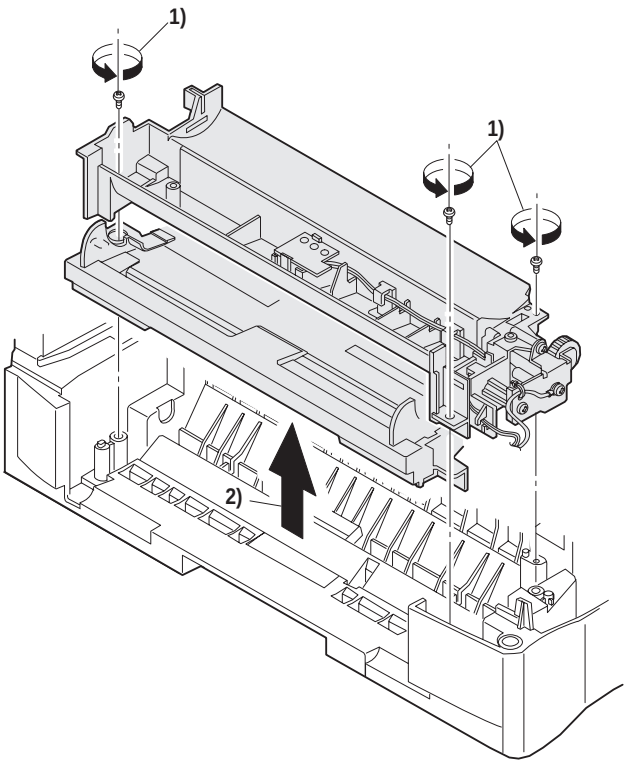


(2) Remove the screw and remove the side door detection unit.

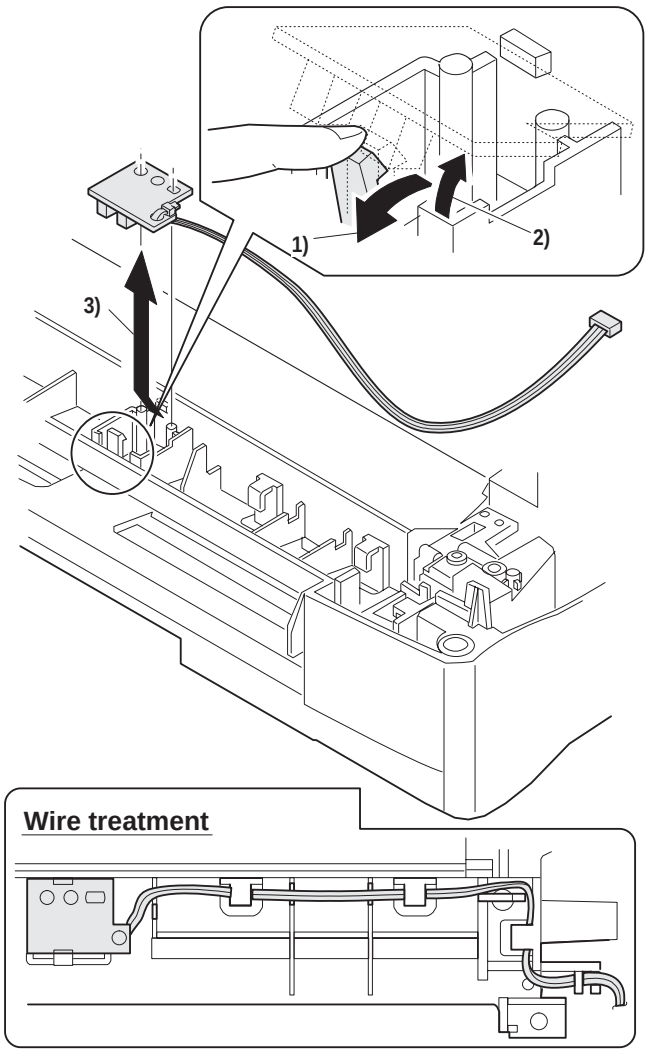




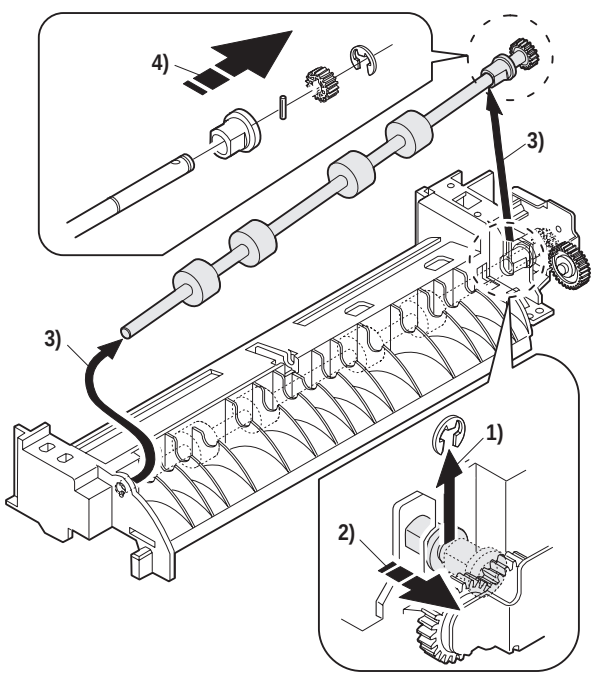
(3) Remove three screws and remove the single manual feed upper frame.



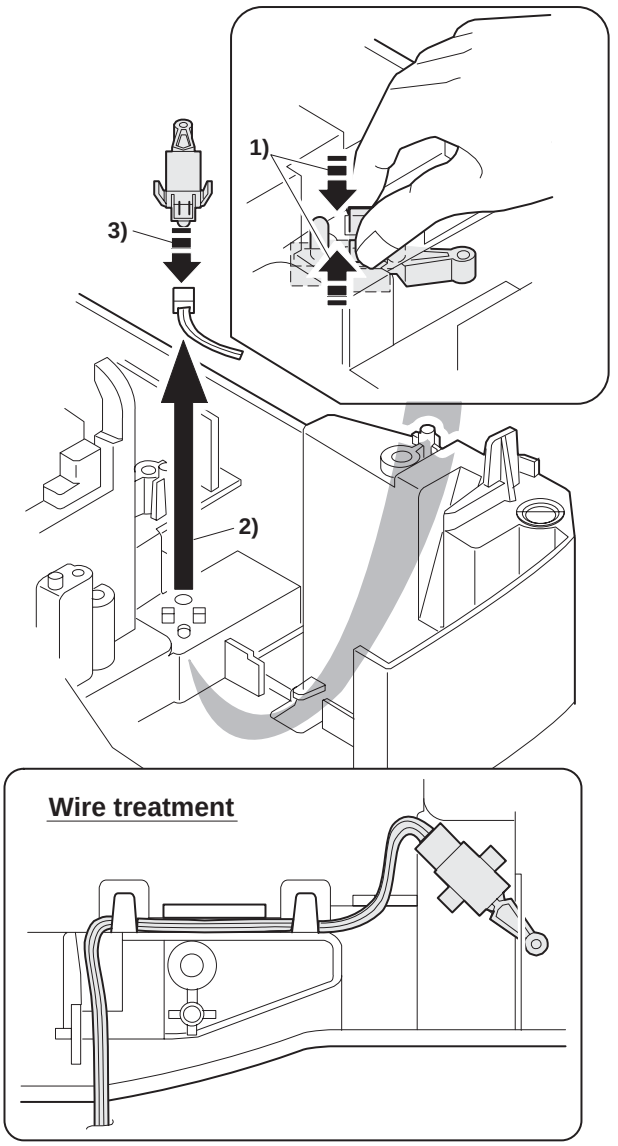
(4) Remove the PPD1 sensor PWB.



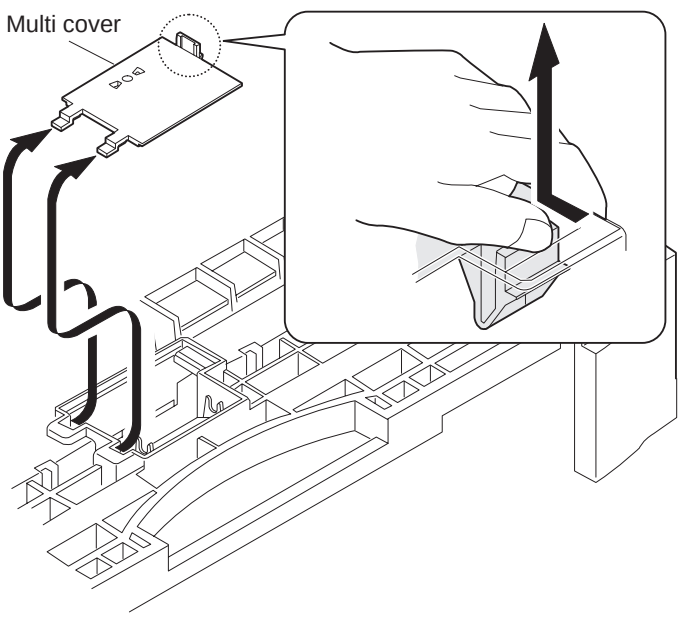
(5) Remove the E-ring and remove the manual paper feed transport roller.



(6) Remove the cassette detection switch.

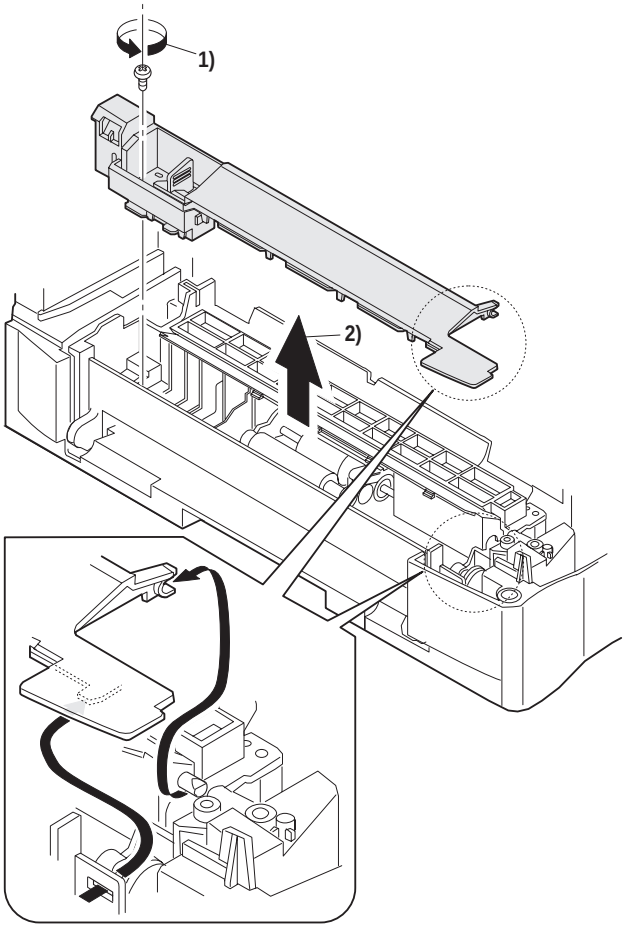


(7) Remove the multi cover.

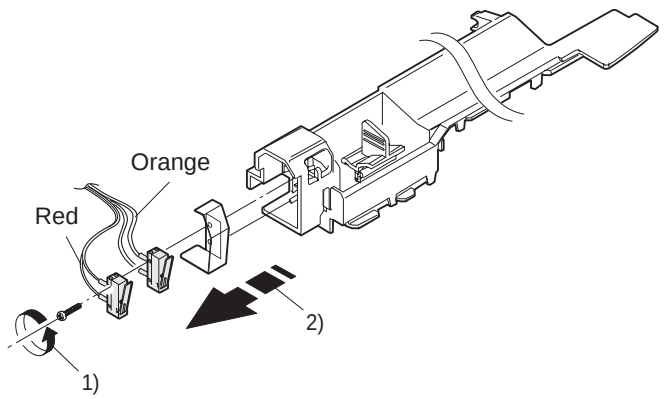


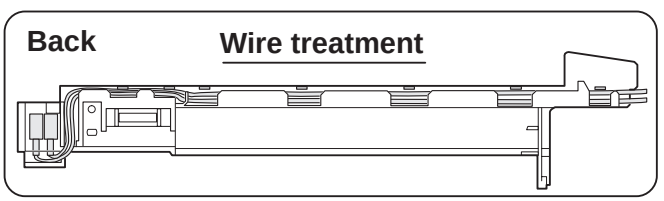
Multi unit

(1) Remove the screw and remove the multi upper cover.

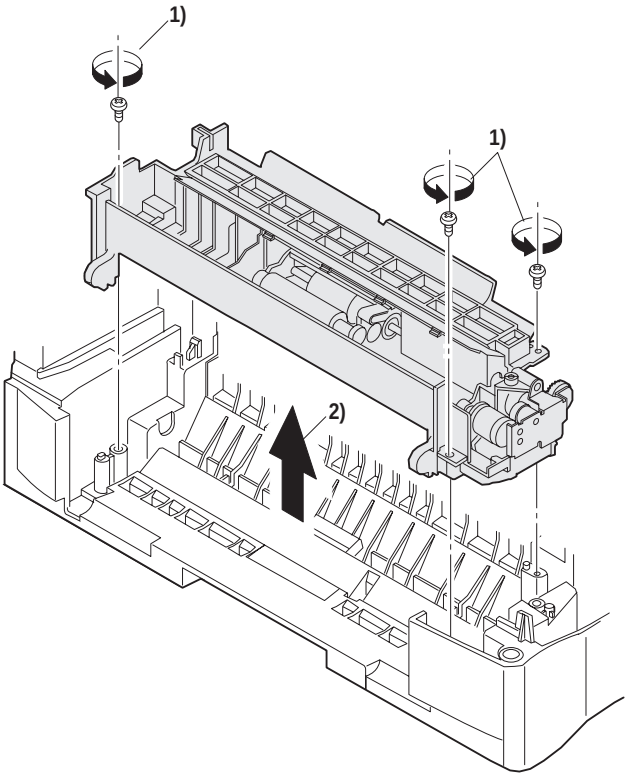


(2) Remove the screw and remove the side door detection unit.

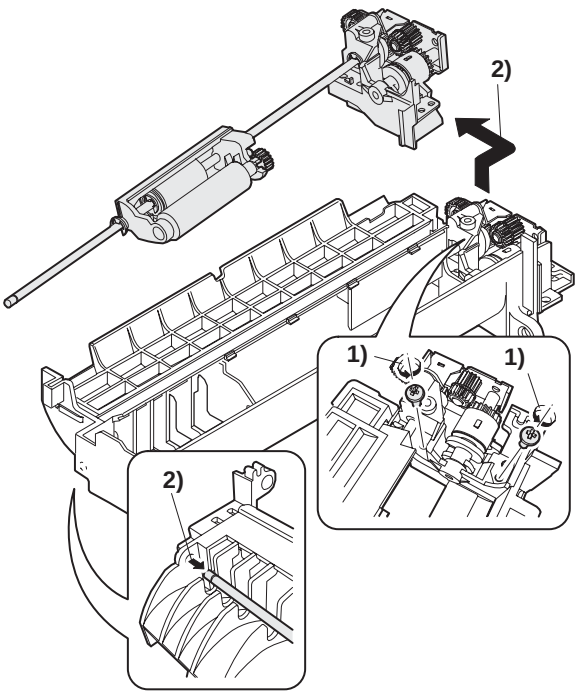




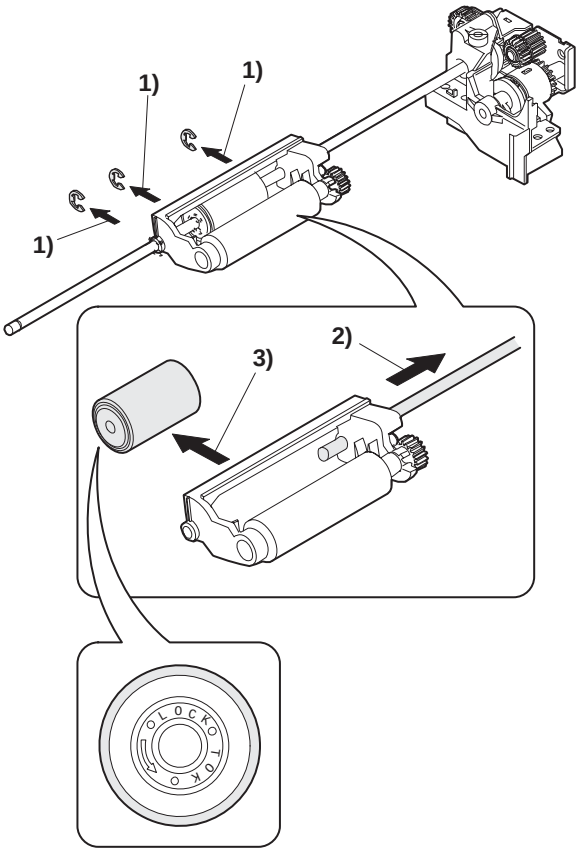
(3) Remove three screws and remove the multi paper feed upper frame.



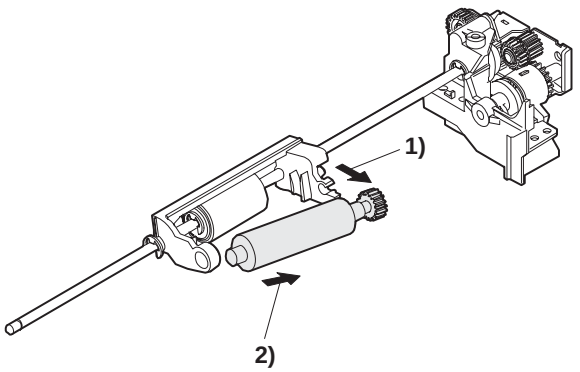
(4) Remove two screws and remove the multi feed bracket unit from the multi paper feed upper frame.



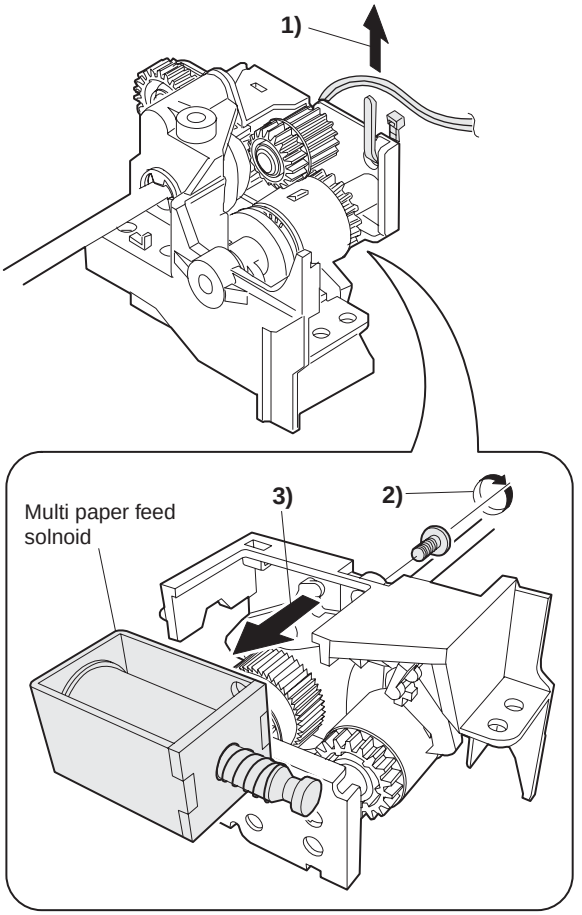
(5) Remove three E-rings and remove the manual paper feed roller B9.



(6) Remove the pick-up roller.



(7) Cut the binding band and remove the multi paper feed solenoid.

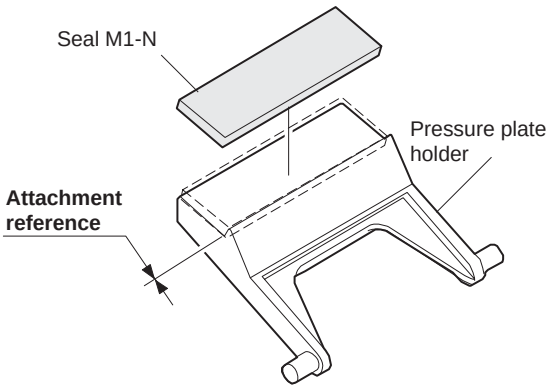


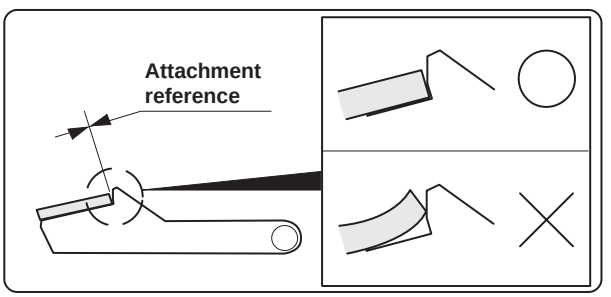
C. Assembly procedure

For assembly, reverse the disassembly procedure.

D. Pressure plate holder attachment

(1) Attach the pressure plate holder so that the resin section is not covered with the seal M1-N.





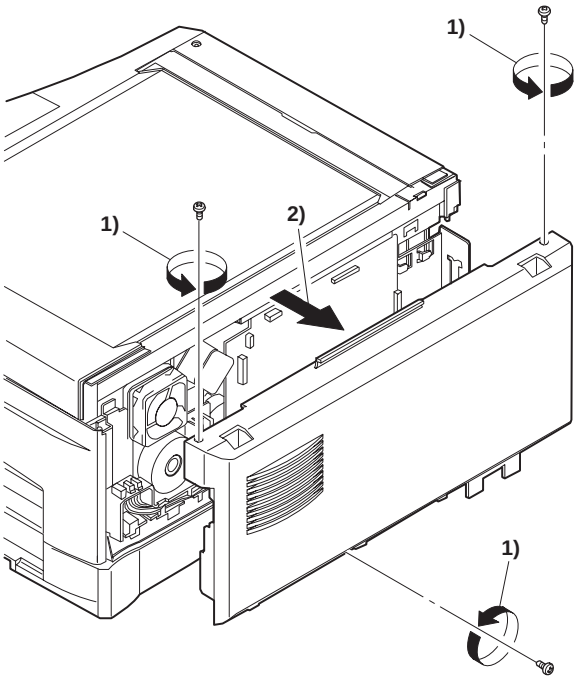
7. Rear frame section

A. List

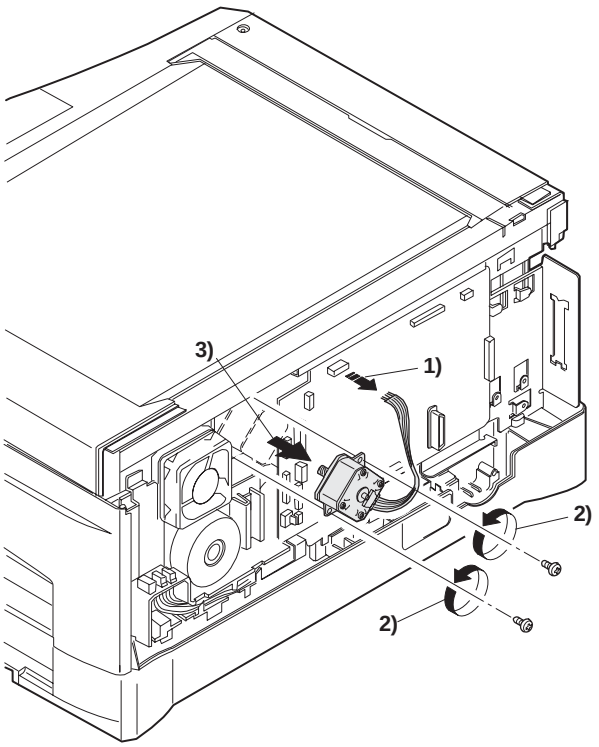
No.	Part name Ref.	page
1	Mirror motor	8-16
2	Main motor	8-16
3	Exhaust fan motor	8-16

B. Disassembly procedure

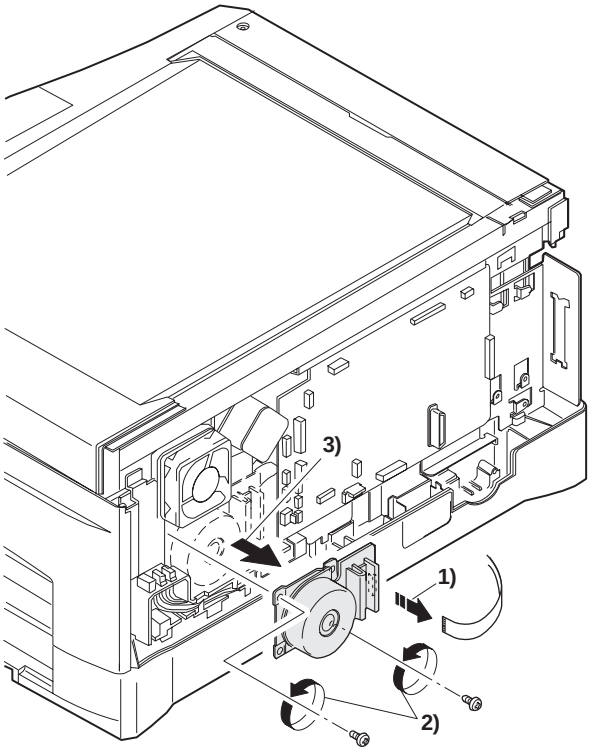
(1) Remove three screws and remove the rear cabinet.



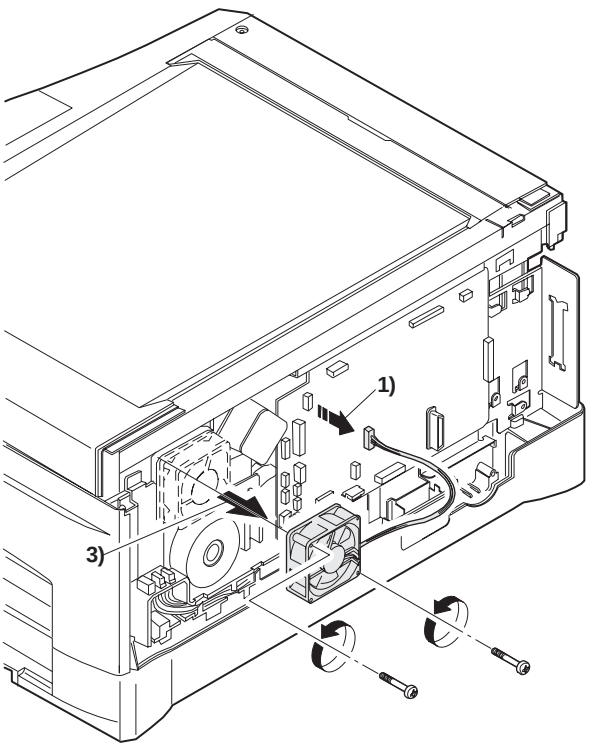
(2) Remove two screws, the harness, and the mirror motor.



(3) Remove two screws and one harness, and remove the main motor.



(4) Remove two screws and one connector, and remove the exhaust fan motor.



C. Assembly procedure

For assembly, reverse the disassembly procedure.

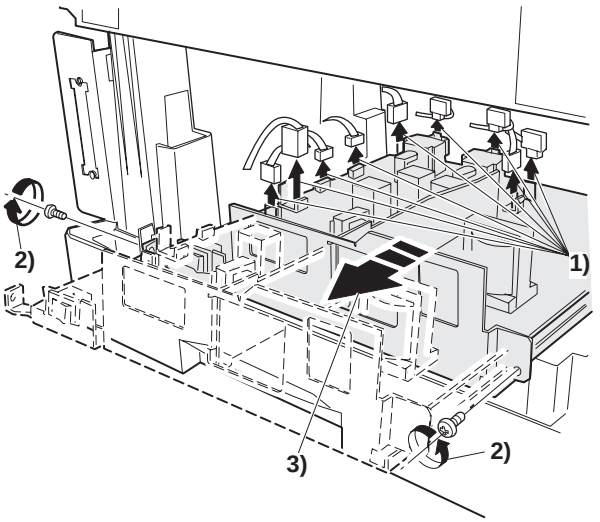
8. Power section

A. List

No.	Part name Ref.	page
1	Power PWB	8-17

B. Disassembly procedure

(1) Remove two screws and one connector, and remove the power PWB.



C. Assembly procedure

For assembly, reverse the disassembly procedure.

[9] Adjustment

1. Optical section

(1) Image distortion adjustment

There are following two types of image distortion.

- Horizontal image distortion
- Vertical image distortion

In this machine, the image distortion is adjusted by changing the parallelism of mirrors (copy lamp unit, No. 2/3 mirror unit).

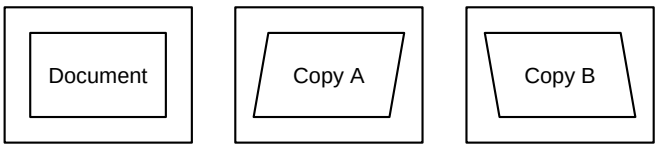
a. Horizontal image distortion adjustment

I. Summary

Parallelism of mirrors can be made by installing the copy lamp unit and No. 2/3 mirror unit to the reference position. However, it must be checked by making a copy, and must be adjusted if necessary.

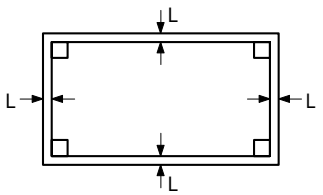
II. Cases when the adjustment is required

1) When the copy lamp unit and No.2/3 mirror unit are disassembled or their part is replaced.
2) When the copy lamp unit and No.2/3 mirror unit drive section is disassembled or its part is replaced.
3) When the copy image is distorted as shown below:



III. Necessary tools

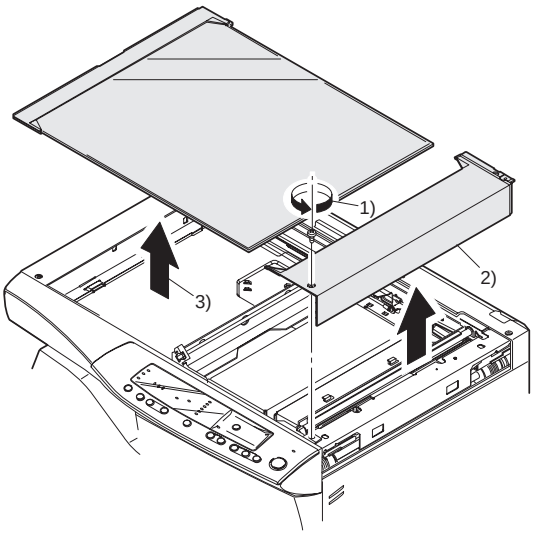
- Screwdriver (+)
- Hex wrench
- Scale
- Test chart for distortion adjustment (Make a chart shown below by yourself.)
  Draw a rectangle on a paper (B4 or 8 1/2″ × 14″) as shown below.
  Be sure to make four right angles.



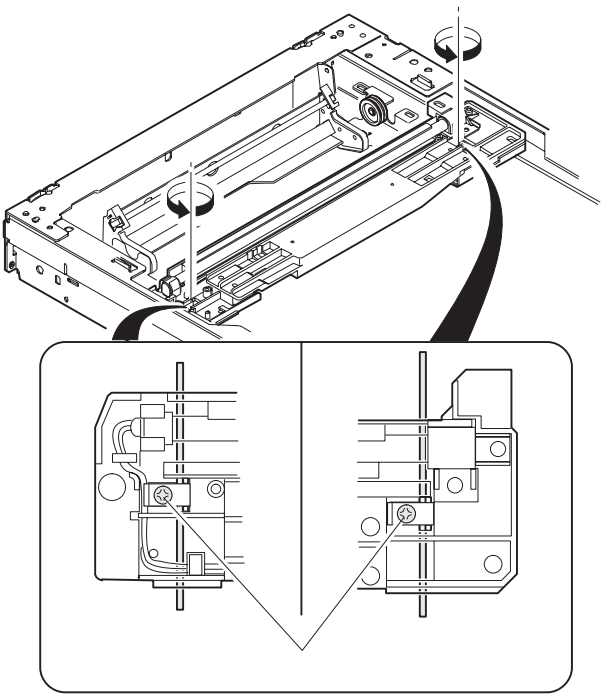
L = 10mm

IV. Adjustment procedure

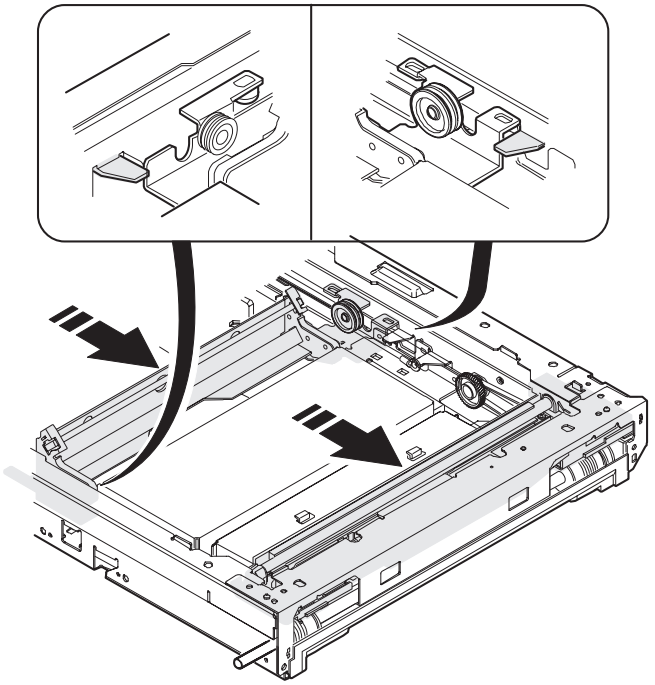
1) Remove the right cabinet (manual paper feed unit), the document reference plate.
2) Remove the document glass.



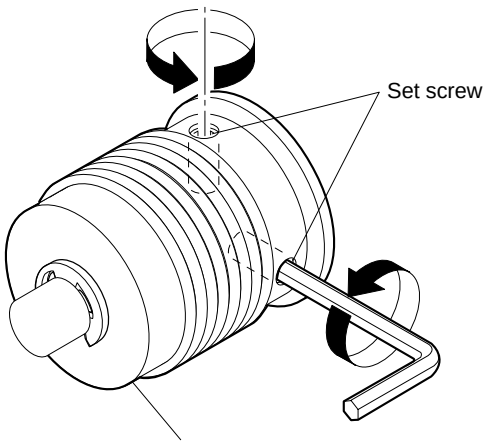
3) Loosen the fixing screw of the copy lamp unit wire.



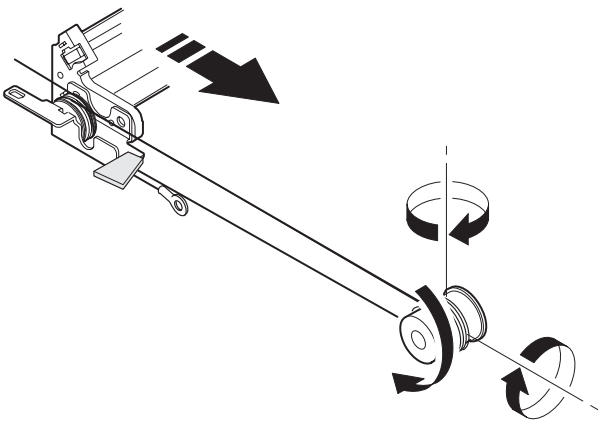
4) Manually turn the copy lamp unit/No.2/3 mirror unit drive gear to bring No.2/3 mirror unit into contact with No.2/3 mirror unit positioning plate. When No.2/3 mirror unit makes contact with No.2/3 mirror unit positioning plate in the rear frame side simultaneously, the mechanical parallelism of No.2/3 mirror unit is proper.
   If one side of No.2/3 mirror unit makes contact with No.2/3 mirror unit positioning plate and the other side does not, the parallelism is improper.
   If the parallelism is improper, perform the procedure of step 5).



5) Loosen the copy lamp unit/No.2/3 mirror unit drive pulley setscrew in the side where No.2/3 mirror unit does not make contact with No.2/3 mirror unit positioning plate.

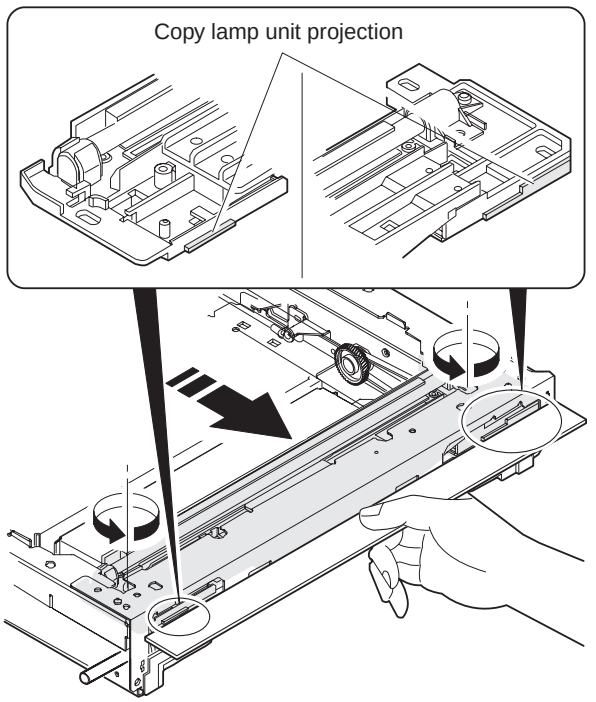


6) Without moving the copy lamp unit/No.2/3 mirror unit drive pulley shaft, manually turn the copy lamp unit/No.2/3 mirror unit drive pulley in the same direction of the loosened setscrew. When it makes contact with No.2/3 mirror unit positioning plate, tighten and fix the setscrew.

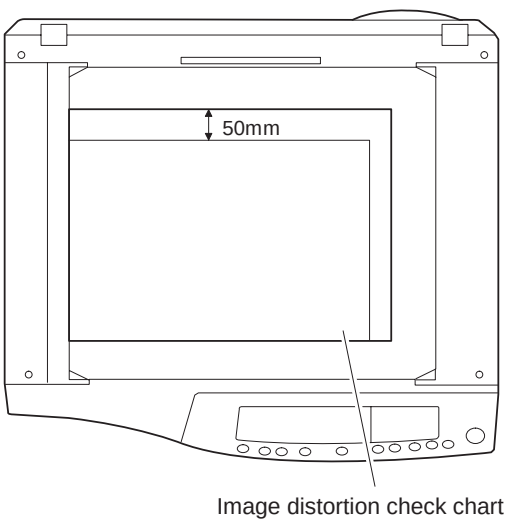


7) Manually turn the copy lamp unit/No.2/3 mirror unit drive gear to bring No.2/3 mirror unit into contact with the positioning plate, and perform the procedure of step 4). Repeat procedures of steps 4) to 7) until the parallelism of No.2/3 mirror unit is properly set.

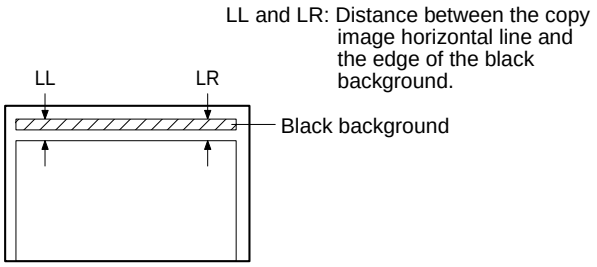
8) With No.2/3 mirror unit positioning plate in contact with No.2/3 mirror unit, bring the copy lamp unit into contact with the right frame and fix the copy lamp unit to the drive wire.
Procedures 1) to 8) are for adjustment of mechanical horizontal parallelism. The copy lamp unit and No.2/3 mirror are fixed to the specified positions and the mechanical horizontal parallelism of No.2/3 mirror is adjusted.
Then the optical horizontal parallelism must be adjusted in the following procedures.



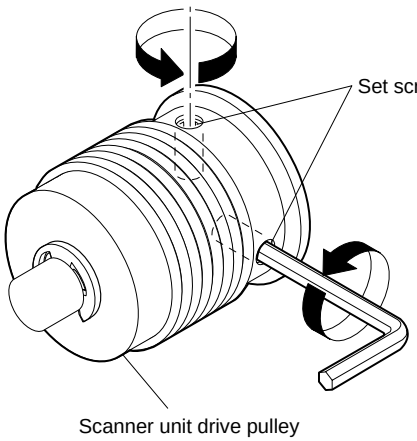
9) Set the image distortion check chart on the document table, and make a reduction copy (75%) on an A4 or 11″ × 8 1/2″ paper with the document cover open.



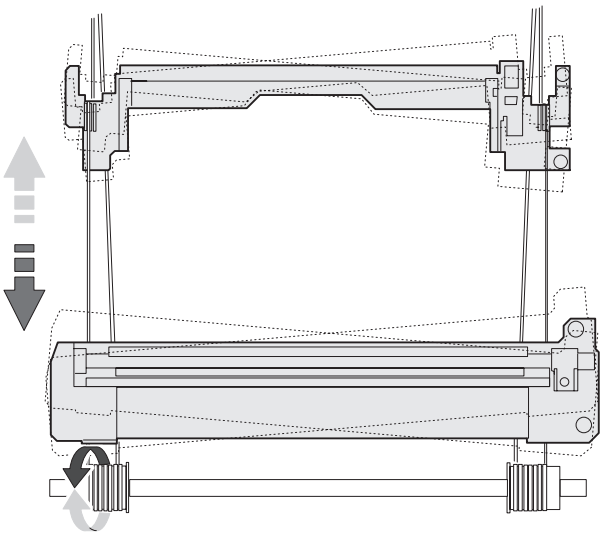
10) Check the horizontal image distortion.
If LL = LR, there is no horizontal distortion



11) If LL is not equal to LR, perform the following procedure.
Loosen the setscrew of the copy lamp unit/No.2/3 mirror unit drive pulley in the front or the rear frame.



12) Without moving the copy lamp unit/No.2/3 mirror unit drive pulley shaft, manually turn the copy lamp unit/No.2/3 mirror unit drive pulley whose setscrew was loosened, and adjust the parallelism of copy lamp unit/No.2/3 mirror unit.



13) Tighten the set screw of the copy lamp unit/No.2/3 mirror unit drive pulley.

14) Check the image distortion in the same manner as step 10).
Repeat procedures 11) to 14) until horizontal image distortion is eliminated.

b. Vertical image distortion adjustment

I. Summary

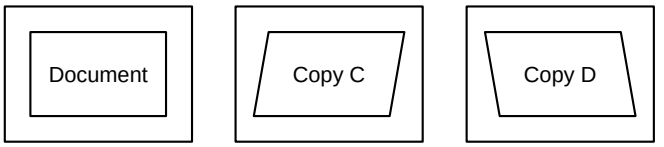
In this adjustment, the left and right balance is adjusted by changing the left and right balance of the No. 2 scanner unit frame on the front frame side.

II. Note

- Horizontal image distortion adjustment

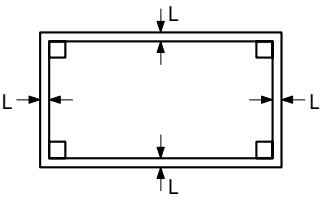
III. Cases when the adjustment is required

1) When the copy lamp unit/No.2/3 mirror unit drive section is disassembled or its part is replaced.
2) When the copy image is distorted as follows:



IV. Necessary tools

- Screwdriver (+)
- Screwdriver (–)
- Scale
- Test chart for distortion adjustment (Make by yourself.)
  Draw a rectangle on A4 or 8 1/2″ × 11″ paper as shown below:
  Be sure to make four right angles.

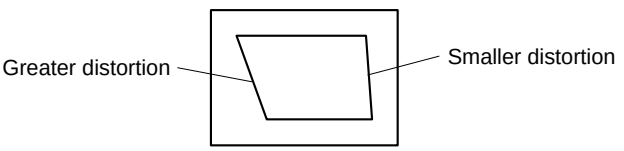


L = 10mm

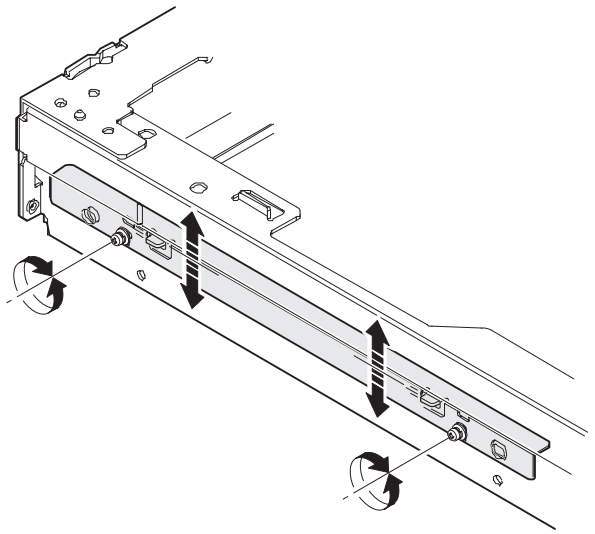
V. Adjustment procedure

1) Set the test chart for image distortion adjustment on the document glass, and make a normal copy on a paper of A4 or 8 1/2″ × 11″.
2) Check image distortion in the right and the left sides.
If the both vertical lines are in parallel with each other, the right-left distortion balance is proper. (However, there may be some distortion.)

If all the four angles are right angles, there in no distortion and the following procedures are not required.

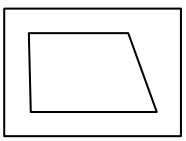


3) If the right-left distortion balance is improper, loosen the fixing screw of No.2/3 mirror unit rail to change and adjust the right-left balance of No.2/3 mirror unit rail.

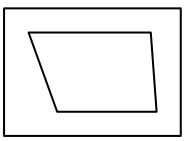


(Note)

If the distortion in the lead edge side (when viewed in the paper transport direction) is greater, change the height of the left rail of No.2/3 mirror unit.
If the distortion in the rear edge side (when viewed in the paper transport direction) is greater, change the height of the right rail of No.2/3 mirror unit.

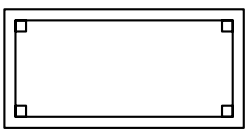


Change the height of the right side of the rail.



Change the height of the left side of the rail.

4) Make a copy to check the vertical image distortion.
If the four angles are right angles, the adjustment is completed.



(2) Copy magnification ratio adjustment

The copy magnification ratio must be adjusted in the main scanning direction and in the sub scanning direction. To adjust, use SIM 48-1.

a. Outline

The main scanning (front/rear) direction magnification ratio adjustment is made automatically or manually.

Automatic adjustment: The width of the reference line marked on the shading correction plate is scanned to perform the main scanning (front/rear) direction magnification ratio adjustment automatically.

Manual adjustment: The adjustment is made by manual key operations. (In either of the automatic and manual adjustments, the zoom data register set value is changed for adjustment.)

The magnification ratio in the sub scanning direction is adjusted by changing the mirror base (scanner) scanning speed.

b. Main scanning direction magnification ratio adjustment

I. Note

Before performing this adjustment, the following adjustments must have been completed. If not, this adjustment cannot be performed properly.

- Image distortion adjustment
- The lens unit must be installed in the reference position.

II. Cases when the adjustment is required

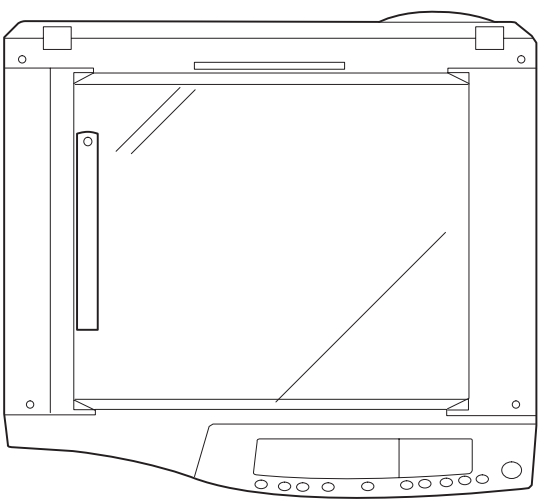
1) When the lens and the mirror unit are disassembled or the part is replaced.
2) When the copy lamp unit/No.2/3 mirror unit drive section is disassembled or the part is replaced.
3) When the main PWB is replaced.
4) When the EEPROM in the main PWB is replaced.
5) When “U2” trouble occurs.
6) When the copy image distortion adjustment is performed.

III. Necessary tools

- Screwdriver (+)
- Scale

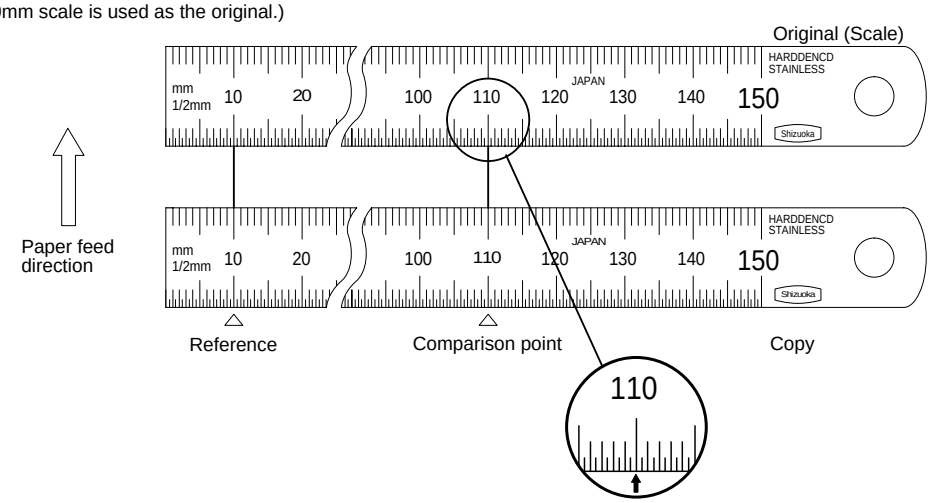
IV. Adjustment procedure

1) Set the scale vertically on the document table. (Use a long scale for precise adjustment.)



2) Set the copy magnification ratio to 100%.
3) Make a copy on A4 or 8½″ × 11″ paper.
4) Measure the length of the copied scale image.

(When a 100mm scale is used as the original.)



5) Calculate the main scanning direction magnification ratio.
Main scanning direction magnification ratio
$= \frac{\text{Copy image dimensions}}{\text{Original dimension}} \times 100\ (\%)$

6) Check that the copy magnification ratio is within the specified range. If it is not within the specified range, perform the following procedures.
7) Execute SIM 48-1 to select the main scanning direction copy magnification ratio adjustment mode.
To select the adjustment mode, use the copy mode select key.

In the case of the automatic adjustment, when the PRINT switch is pressed, the mirror base unit moves to the white plate for shading to scan the width of the reference line, calculating the correction value and displaying and storing this value.
After execution of the automatic adjustment, go out from the simulation mode and make a copy to check the magnification ratio.
If the magnification ratio is not in the specified range (100 ±1.0%), manually adjust as follows.

Adjustment mode	Lighting lamp
Main scanning direction auto copy magnification ratio adjustment	Auto exposure lamp ON
Main scanning direction manual copy magnification ratio adjustment	Manual exposure lamp ON
Sub scanning direction copy magnification ratio adjustment	Photo exposure lamp ON

8) Set the adjustment mode to Manual with the copy mode select key.
9) Enter the new set value of main scanning direction copy magnification ratio with the copy quantity set key, and press the COPY button.
10) Change the set value and repeat the adjustment until the ratio is within the speoified range.
When the set value is changed by 1, the magnification ration is changed by 0.1%.

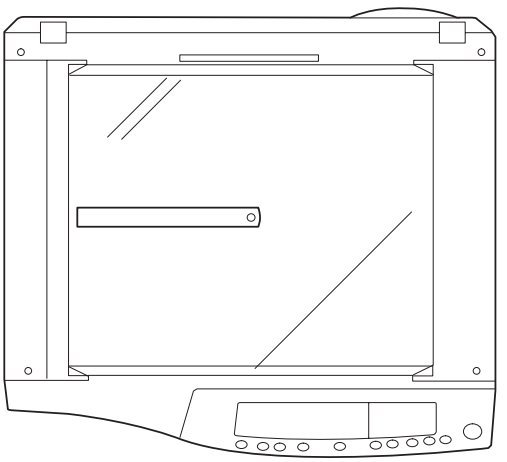
c. Sub scanning direction copy magnification ratio

I. Note
Before performing this adjustment, the following adjustments must have been completed. If not, this adjustment cannot be performed properly.
- Image distortion adjustment
- Must be installed to the lens unit reference position.

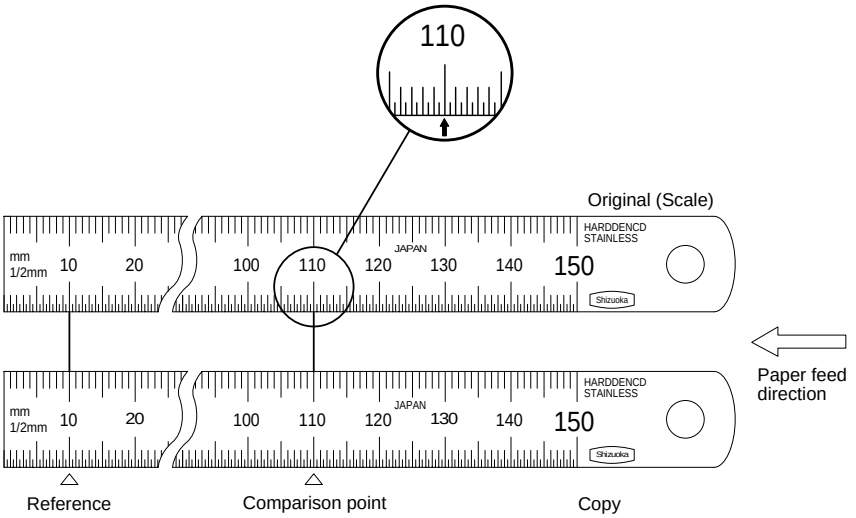
II. Cases when the adjustment is required
1) When the lens and the mirror unit are disassembled or the part is replaced.
2) When the scanner unit drive section is disassembled or the part is replaced.
3) When the main PWB is replaced.
4) When the EEPROM in the main PWB is replaced.
5) When “U2” trouble occurs.
6) When the copy image distortion adjustment is performed.

III. Necessary tools
- Screwdriver (+)
- Scale

IV. Adjustment procedure
1) Set the scale on the document table as shown below. (Use a long scale for precise adjustment.)



2) Set the copy magnification ratio to 100%.
3) Make a copy on A4 or 8½″ × 11″ paper.



4) Measure the length of the copied scale image.

5) Calculate the sub scanning direction copy magnification ratio.
   Sub scanning direction copy magnification ratio
   $= \frac{\text{Copy image dimension}}{\text{Original dimension}} \times 100\ (\%)$

6) Check that the actual copy magnification ratio is within the specified range. (100 ± 1.0%).
   If it is not within the specified range, perform the following procedures.

7) Execute SIM 48-1 to select the sub scanning direction copy magnification ratio adjustment mode.
   To select the adjustment mode, use the copy mode select key. (Photo exposure lamp ON)

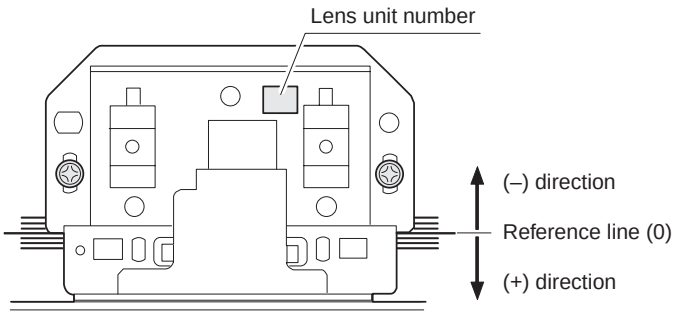
8) Enter the new set value of sub scanning direction copy magnification ratio with the copy quantity set key, and press the COPY button.

Repeat procedures 1) — 8) until the sub scanning direction actual copy magnification ratio in 100% copying is within the specified range.

When the set value is changed by 1, the magnification ration is changed by 0.1%.

(3) Lens unit attachment reference

Attach the lens unit so that the lens unit number on the lens adjustment plate is aligned with the scribe line on the base plate.



Example: Lens unit number –2.8
Attach the lens unit at 2 scales in the paper exit direction from the reference line.

Note: Never touch the other screws than the unit attachment screw.
The lens unit is supplied only in a whole unit.

(4) Image position adjustment

There are following five kinds of image position adjustments, which are made by laser control except for the image scan start position adjustment. For the adjustments, SIM 50 – 01 and SIM 50 – 10 are used.

No.	Adjustment item	Simulation
1	Print start position	50 – 01
2	Image lead edge void amount	50 – 01
3	Image scan start position	50 – 01
4	Image rear edge void amount	50 – 01
5	Center offset	50 – 10

To select the adjustment mode with SIM 50 – 01, use the copy density select key.
The relationship between the adjustment modes and the lighting lamps are as shown in the table below.

Adjustment mode	Lighting lamp
Print start position	Auto (AE) lamp
Image lead edge void amount	Manual (TEXT) lamp
Image scan start position	Photo lamp
Image rear edge void amount	Auto, Manual, Photo lamps

To select the adjustment mode with SIM 50 – 10, use the copy mode select key.

The relationship between the adjustment modes and the lighting
lamps are as shown in the table below.

Machine with the multi manual paper feed unit

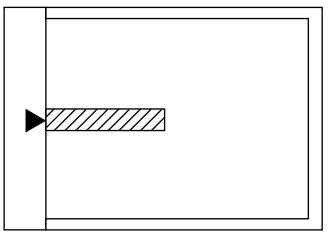
Adjustment mode	Lighting lamp
Print center offset (cassette)	Auto, Cassette
Print center offset (manual feed)	Auto, Manual
Document center offset	Auto, Manual

Machine with the single manual paper feed unit

Print center offset (cassette)	Auto, Cassette
Print center offset (manual feed)	Auto
Document center offset	Auto, Manual

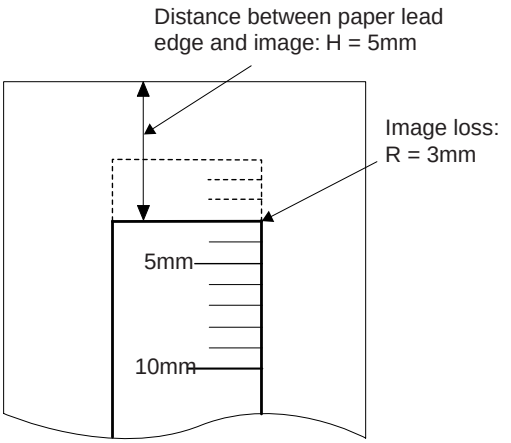
1. Lead edge adjustment

1) Set a scale to the center of the paper lead edge guide as shown below, and cover it with B4 or 8 1/2″ × 14″ paper.



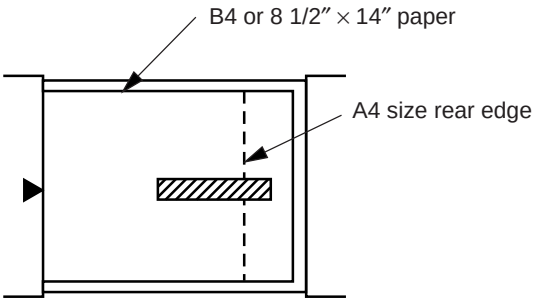
2) Execute SIM 50 – 01
3) Set the print start position (AE lamp ON) (A), the lead edge void amount (TEXT lamp ON) (B), and the scan start position (PHOTO lamp ON) (C) to 0, and make a copy of a scale at 100%.
4) Measure the image loss amount (R mm) of the scale image. Set C = 10 × R (mm). (Example: Set the value of C to 30.) When the value of C is increased by 10, the image loss is decreased by 1mm. (Default: 50)
5) Measure the distance (H mm) between the paper lead edge and the image print start position.
Set A = 10 × H (mm). (Example: Set the value of A to 50.) When the value of A is increased by 10, the image lead edge is shifted to the paper lead edge by 1mm. (Default: 50)
6) Set the lead edge void amount to B = 50 (2.5mm).
When the value of B is increased by 10, the void amount is increased by about 1mm. For 25 or less, however, the void amount becomes zero. (Default: 50)

(Example)

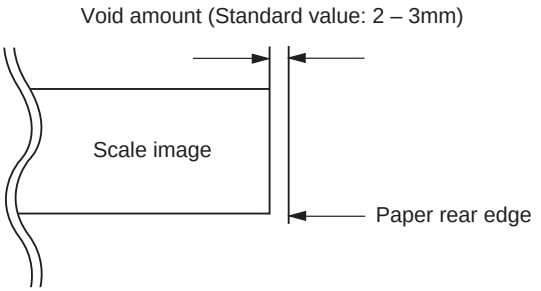


2. Image rear edge void amount adjustment

1) Set a scale to the rear edge section of A4 or 11″ × 8 1/2″ paper size as shown in the figure below, and cover it with B4 or 8 1/2″ × 14″ paper.



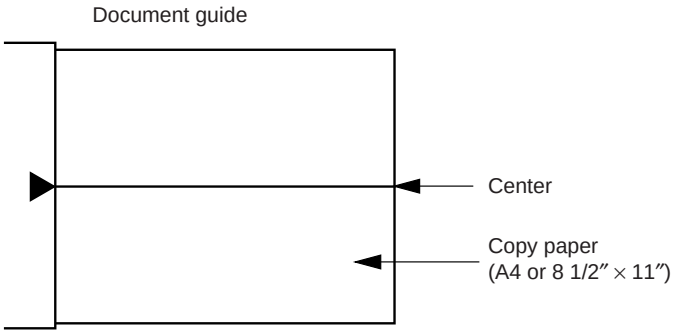
2) Execute SIM 50 – 01 to select the image rear edge void amount adjustment mode.
The set adjustment value is displayed on the copy quantity display.
3) Make a copy and measure the void amount of image rear edge.



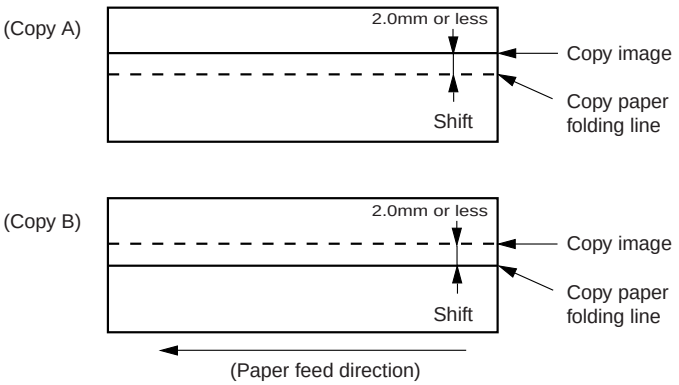
4) If the measurement value is out of the specified range, change the set value and repeat the adjustment procedure. The default value is 50.

3. Center offset adjustment

1) Set the self-made test chart for the center position adjustment so that its center line is aligned with the center mark of the document guide.
   - Test chart for the center position adjustment
     Draw a line at the center of A4 or 8 1/2″ × 11″ paper in the paper transport direction.



2) Execute SIM 50 – 10 to select the print center offset (cassette paper feed) adjustment mode.
   The set adjustment value is displayed on the copy quantity display.
3) Make a copy and check that the copied center line is properly positioned.
   The standard value is 0 ± 2mm from the paper center.



4) If the measured value is out of the specified range, change the set value and repeat the adjustment procedure.
   When the set value is increased by 1, the copy image is shifted by 0.1mm toward the rear frame.
   - For the manual paper feed, change the manual paper feed adjustment mode and perform the similar procedures.
   - Since the document center offset is automatically adjusted by the CCD which scan the reference lines (F/R) on the back of document guide, there is no need to adjust manually.

2. Copy density adjustment

(1) Copy density adjustment timing

The copy density adjustment must be performed in the following cases:

- When maintenance is performed.
- When the developing bias/grid bias voltage is adjusted.
- When the optical section is cleaned.
- When a part in the optical section is replaced.
- When the optical section is disassembled.
- When the OPC drum is replaced.
- When the main control PWB is replaced.
- When the EEPROM on the main control PWB is replaced.
- When the memory trouble (U2) occurs.

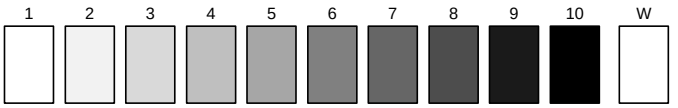
(2) Note for copy density adjustment

1) Arrangement before execution of the copy density adjustment

- Clean the optical section.
- Clean or replace the charger wire.
- Check that the voltage at the high voltage section and the developing bias voltage are in the specified range.

(3) Necessary tool for copy density adjustment

- One of the following test charts:
  UKOG-0162FCZZ, UKOG-0089CSZZ, KODAK GRAY SCALE
- B4 (14″ × 8 1/2″) white paper
- The user program AE setting should be “3.”



Test chart comparison table

UKOG-0162FCZZ DENSITY No.	1	2	3	4	5	6	7	8	9	10	W
UKOG-0089CSZZ DENSITY No.	0.1		0.2		0.3				0.5	1.9	0
KODAK GRAY SCALE		1		2		3		4		19	A

(4) Features of copy density adjustment

For the copy density adjustment, the image data shift function provided in the image process LSI is used.

List of the adjustment modes

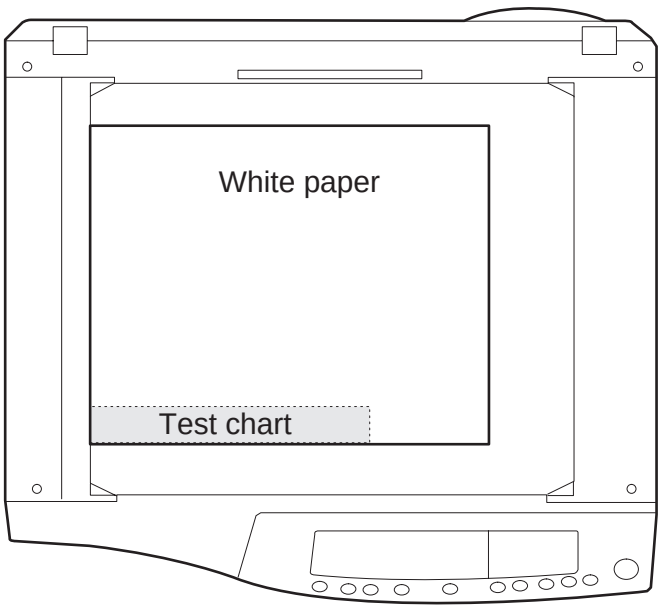
Auto Mode	Brightness 1 step only
Manual Mode	Brightness 5 steps. Adjustment of only the center brightness is made.
Photo Mode	Brightness 5 steps. Adjustment of only the center brightness is made.
Manual T/S mode	Brightness 5 steps. Adjustment of only the center brightness is made.
T/S Auto mode	Brightness 1 step only

(5) Copy density adjustment procedure

Use SIM 46-01 to set the copy density for each copy mode. For selection of modes, use the copy mode select key.

A. Test chart (UKOG-0162FCZZ) setting

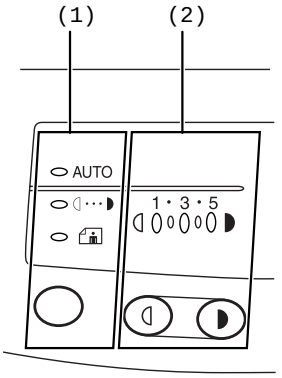
1) Place the test chart so that its edge is aligned with the A4 (Letter) reference line on the document table. Then place a B4 (14″ × 8 1/2″) white paper on the test chart and close the document cover.



B. Perform the adjustment in each mode.

(1) Execute SIM 46-1.

(2) Select the mode to be adjusted with the exposure mode select key. Set the exposure level to 3 for all adjustment. (Except for the auto mode.)

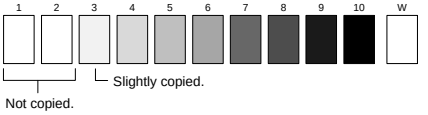
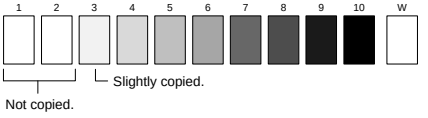


(1) Mode select key/display lamp

(2) Exposure level select key/display lamp

Adjustment mode	Exposure mode display lamp	Exposure level	Sharp gray chart adjustment level
Auto mode	Auto lamp ON	—	"3" is slightly copied.
Manual mode	Manual lamp ON	3	"3" is slightly copied.
Photo mode	Photo lamp ON	3	"3" is slightly copied.
Manual T/S mode	Manual lamp/Photo lamp ON	3	"4" is slightly copied.
Auto T/S mode	Auto lamp/Photo lamp ON	3	"4" is slightly copied.

(3) Make a copy.
Check the adjustment level (shown in the above table) of the exposure test chart (Sharp Gray Scale).

	Sharp Gray Scale adjustment level
Non toner save mode	
Toner save mode	

(When too bright): Decrease the value displayed on the copy quantity display.
(When too dark): Increase the value displayed on the copy quantity display.
* The value can be set in the range of 1 — 99.

3. High voltage adjustment

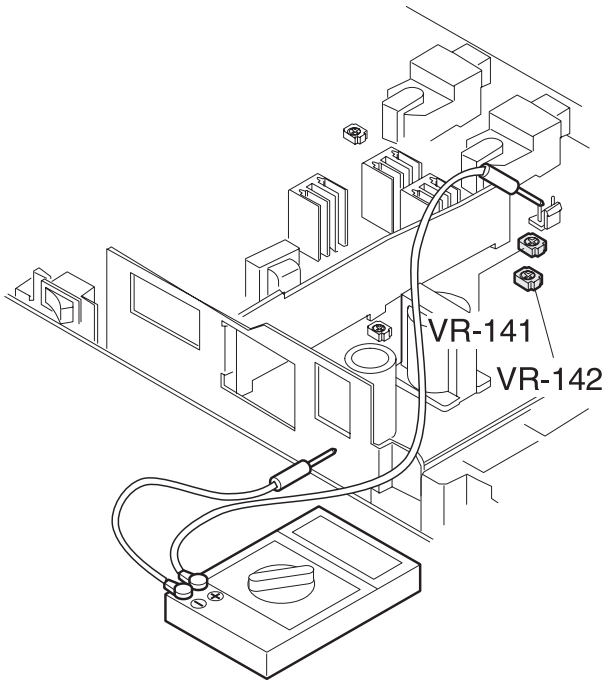
(1) Main charger (Grid bias)

Note:

- Use a digital multi meter with internal resistance of 10MΩ or more measurement.
- After adjusting the grid LOW output, adjust the HIGH output. Do not reverse the sequence.

Procedures

1. Set the digital multi meter range to DC700V.
2. Set the positive side of the test rod to the connector CN11-3 (GRID) of high voltage section of the power PWB and set the negative side to the frame ground (radiating plate).
3. Execute SIM 8-3. (The main charger output is supplied for 30 sec in the grid voltage LOW output mode.)
4. Adjust the control volume (VR-141) so that the output voltage is –400 ±20V.
5. Execute SIM 8-2. (The main charger output is supplied for 30 sec in the grid voltage HIGH output mode.)
6. Adjust the control volume (VR-142) so that the output voltage is 580 ±10V.



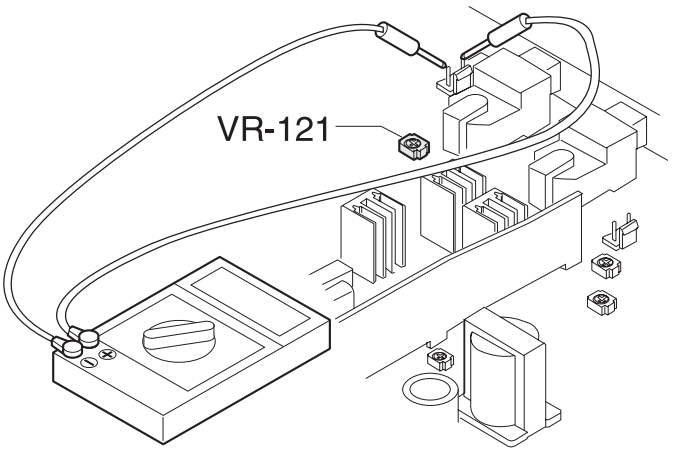
(2) DV bias adjustment

Note:

- A digital multi meter with internal resistance of 1GΩ must be use for correct adjustment.

Procedures

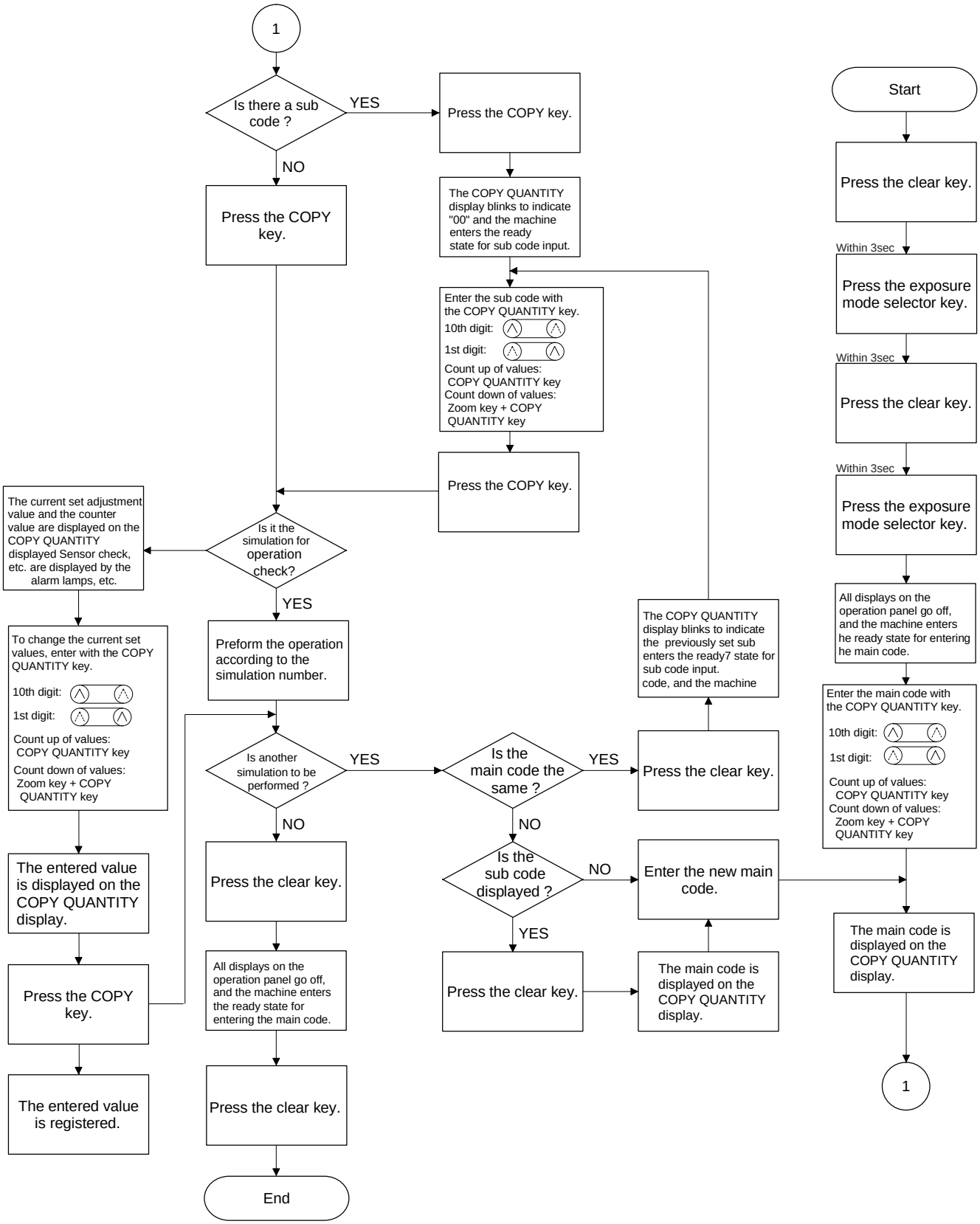
1. Set the digital multi meter range to DC500V.
2. Set the positive side of the test rod to the connector CN-10-1 (DV BIAS) and set the negative side to the connector CN10-2 (FG).
3. Execute SIM 8-1. (The developing bias is outputted for 30 sec.)
4. Adjust the control volume (VR-121) so that the output voltage is –400 ±5V.



[10] SIMULATION , TROUBLE CODES

1.Entering the simulation mode

To enter the serviceman simulation mode, press the keys as follows:
Clear → Density select → Clear → Density select
To cancel the simulation mode, press the clear key.
Flow chart o entering the simulation mode


1
Is there a sub code ?
YES
NO
Press the COPY key.
Press the COPY key.
The COPY QUANTITY display blinks to indicate "00" and the machine enters the ready state for sub code input.
Enter the sub code with the COPY QUANTITY key.
10th digit:
1st digit:
Count up of values: COPY QUANTITY key
Count down of values: Zoom key + COPY QUANTITY key
Press the COPY key.
The current set adjustment value and the counter value are displayed on the COPY QUANTITY displayed Sensor check, etc. are displayed by the alarm lamps, etc.
Is it the simulation for operation check?
YES
To change the current set values, enter with the COPY QUANTITY key.
10th digit:
1st digit:
Count up of values: COPY QUANTITY key
Count down of values: Zoom key + COPY QUANTITY key
Preform the operation according to the simulation number.
The entered value is displayed on the COPY QUANTITY display.
Press the COPY key.
The entered value is registered.
Is another simulation to be performed ?
YES
NO
Press the clear key.
All displays on the operation panel go off, and the machine enters the ready state for entering the main code.
Press the clear key.
End
Is the main code the same ?
YES
NO
Press the clear key.
The COPY QUANTITY display blinks to indicate the previously set sub enters the ready7 state for sub code input.
code, and the machine
Is the sub code displayed ?
NO
YES
Enter the new main code.
Press the clear key.
The main code is displayed on the COPY QUANTITY display.
Start
Press the clear key.
Within 3sec
Press the exposure mode selector key.
Within 3sec
Press the clear key.
Within 3sec
Press the exposure mode selector key.
All displays on the operation panel go off, and the machine enters he ready state for entering he main code.
Enter the main code with the COPY QUANTITY key.
10th digit:
1st digit:
Count up of values: COPY QUANTITY key
Count down of values: Zoom key + COPY QUANTITY key
The main code is displayed on the COPY QUANTITY display.
1

2. List of simulation

Main code	Sub code	Content
1	1	Scanner unit operation check
5	1	Operation panel display lamps operation check
	2	Fusing lamp and cooling fan operation check
	3	Copy lamp operation check
6	1	Paper feed solenoids (CPFS1, CPFS2, MPFS) operation check
	2	Resist solenoid (RRS) operation check
7	1	Warm-up time display and aging with JAM
	6	Intermittent aging
8	1	Developing bias check
	2	Main charger (Grid high output mode) check
	3	Grid voltage (Grid low output mode) check
	6	Transfer charger check
10	-	Toner motor operation check
14	-	Cancel of trouble other than U2
16	-	Cancel of U2 trouble
22	5	Total counter value display
	12	Drum counter value display
	14	P-ROM version display
	21	Scanner counter value display
24	7	Drum counter clear
	13	Scanner counter clear
25	1	Main motor operation check
	10	Polygon motor operation check
26	1	Manual paper feed section setting
	6	Destination setting
	7	Machine conditions check
	20	Rear edge void setting
	30	CE mark application control ON/OFF setting
	38	Drum life over stop cancel
	39	Memory capacity setting
	40	Polygon motor OFF time setting
	42	Transfer ON timing control (Setting the time to transfer ON)
30	1	Paper sensor status display
43	1	Fusing temperature setting
	4	Multi copy fusing temperature setting
46	1	Copy density adjustment
48	1	Front/rear scanning direction magnification ratio adjustment
50	1	Lead edge position and paper lead edge/rear edge void adjustment
	10	Center offset adjustment
51	2	Resist amount adjustment
61	3	Polygon motor (HSYNC output) check
63	1	Shading check
64	1	Self print by engine only (1 by 2 mode)

(*)In the simulation mode (except for the aging mode), when the 1-digit up key is pressed while pressing the % key, it serves as the 1-digit down key. When 10-digit up key is pressed while pressing the % key, it serves as the 10-digit down key.

3. Contents of simulations

<table>
<tr><th>Main code</th><th>Sub code</th><th>Contents</th></tr>
<tr><td>1</td><td>1</td><td>Scanner unit operation check
(Operation/Procedure)
1. When this simulation is executed, the mirror home position is detected.
<table><tr><th>Sensor name</th><th>display lamp</th></tr><tr><td>Mirror home position sensor</td><td>OPC drum cartridge replacement lamp</td></tr></table>2, When the _START key is pressed, scanning is executed at the speed corresponding to the currently set copy magnification ratio.
The copy magnification ratio can be arbitrarily set with the magnification ratio select key/zoom key.</td></tr>
<tr><td>5</td><td>1</td><td>Operation panel display lamps operation check
(Operation/Procedure)
When the START key is pressed, the LED on the operation panel is lighted for 5 sec.</td></tr>
<tr><td></td><td>2</td><td>Fusing lamp and cooling fan operation check
(Operation/Procedure)
When the START key is pressed, the fusing lamp repeats ON (500ms) and OFF (500msec) 5 times.
During this period, the cooling fan rotates in the high speed mode. After completion of the operation, the cooling fan rotates in the low speed mode.</td></tr>
<tr><td></td><td>3</td><td>Copy lamp operation check
(Operation/Procedure)
When the START key is pressed, the copy lamp is lighted for 5 sec.</td></tr>
<tr><td>6</td><td>1</td><td>Paper feed solenoids (CPFS1, CPFS2, MPFS) operation check
(Operation/Procedure)
When the START key is pressed, the paper feed solenoid selected by the tray select key repeats ON (500ms) and OFF (500ms) 20 times.</td></tr>
<tr><td></td><td>2</td><td>Resist solenoid (RRS) operation check
(Operation/Procedure)
When the START key is pressed, the resist solenoid (RRS) repeats ON (500ms) and OFF (500ms) 20 times.</td></tr>
<tr><td>7</td><td>1</td><td>Warm-up time display and aging with JAM
(Operation/Procedure)
1. When the simulation is executed, warming up is started.
2. Warm-up time is counted and displayed every second on the copy quantity display.
3. After completion of warm-up, the time count is stopped and the ready lamp is lighted.
4. Press the clear key to clear the warm-up time display, set the copy quantity, and press the START key, and the machine will copy the set quantity repeatedly.</td></tr>
<tr><td></td><td>6</td><td>Intermittent aging
(Operation/Procedure)
1. When the simulation is executed, warming up is started.
2. After completion of warm-up, the ready lamp is lighted.
3. Set the copy quantity and press the START key, and the machine will copy the set quantity repeatedly.
4. After 3 sec of the interval time from completion of copying the set quantity, the machine will resume copying.
5. The above operation 4 is repeated.</td></tr>
</table>

Main code	Sub code	Contents
8	1	Developing bias check (Operation/Procedure) When the START key is pressed, the developing bias is outputted for 30 sec.
	2	Main charger (Grid high output mode) check (Operation/Procedure) When the START key is pressed, the main charger output is supplied for 30 sec in the grid voltage HIGH mode.
	3	Grid voltage (Grid low output mode) check (Operation/Procedure) When the START key is pressed, the main charger output is supplied for 30 sec in the grid voltage LOW mode.
	6	Transfer charger check (Operation/Procedure) When the START key is pressed, the transfer charger output is supplied for 30 sec.
10	-	Toner motor operation check (Operation/Procedure) When the START key is pressed, the toner motor output is supplied for 30 sec.
14	-	Cancel of trouble other than U2 (Operation/Procedure) After canceling the trouble, the simulation is also automatically canceled.
16	-	Cancel of U2 trouble (Operation/Procedure) 1. When the START key is pressed, the EEPROM total counter check sum is rewritten and the trouble is canceled. 2. After canceling the trouble, the simulation is also automatically canceled.
22	5	Total counter value display (Operation/Procedure) The total counter value is divided into two 3-digit sections and displayed on the copy quantity display repeatedly. Example of display In the case of 12345 012 → Blank → 345 → Blank → 012 0.7s 0.3s 0.7s 1.0s 0.3s
	12	Drum counter value display (Operation/Procedure) The installed drum counter value is divided into two 3-digit sections and displayed on the copy quantity display repeatedly. * The display method is same as the total counter value display.
	14	P-ROM version display (Operation/Procedure) The P-ROM version is displayed in 3 digits on the copy quantity display.
	21	Scanner counter value display The installed scanner counter value is divided into two 3-digit sections and displayed on the copy quantity display repeatedly. * The display method is same as the total counter value display.

<table>
<tr><th>Main code</th><th>Sub code</th><th>Contents</th></tr>
<tr><td>24</td><td>7</td><td>Drum counter clear
(Operation/Procedure)
When the START key is pressed, the drum counter value is reset to 0.</td></tr>
<tr><td></td><td>13</td><td>Scanner counter clear
(Operation/Procedure)
When the START key is pressed, the scanner counter value is reset to 0.</td></tr>
<tr><td>25</td><td>1</td><td>Main motor operation check
(Operation/Procedure)
When the START key is pressed, the main motor is rotated for 30 sec.
To save toner consumption, the different operations are executed depending on installation of the developing unit.
. When the developing unit is installed, the developing bias, the main charger, and the grid are also outputted.
. When the developing unit is not installed, only the motor is rotated.
* Do not turn on the door open/close switch forcibly to execute this simulation.</td></tr>
<tr><td></td><td>10</td><td>Polygon motor operation check
(Operation/Procedure)
When the START key is pressed, the polygon motor is operated for 30sec.</td></tr>
<tr><td>26</td><td>1</td><td>Manual paper feed section setting
(Operation/Procedure)
1. When this simulation is executed, the currently set bypass code number is displayed.
2. Enter the code number corresponding to the bypass and press the START key, and the setting will be changed.
<table>
<tr><th>Code number</th><th>Bypass</th></tr>
<tr><td>0</td><td>Single bypass</td></tr>
<tr><td>1</td><td>Multi bypass</td></tr>
</table></td></tr>
<tr><td></td><td>6</td><td>Destination setting
(Operation/Procedure)
1. When this simulation is executed, the currently set destination code number is displayed.
2. Enter the code number corresponding to the destination and press the START key, and the setting will be changed.
<table>
<tr><th>Code number</th><th>Destination</th></tr>
<tr><td>0</td><td>Inch series</td></tr>
<tr><td>1</td><td>EX AB series</td></tr>
<tr><td>2</td><td>Japan AB series</td></tr>
</table></td></tr>
<tr><td></td><td>7</td><td>Machine conditions check
(Operation/Procedure)
When this simulation is executed, the current machine setting is displayed.
<table>
<tr><th>CPM</th><th>Copy quantity display</th></tr>
<tr><td>10cpm</td><td>10</td></tr>
<tr><td>12cpm</td><td>12</td></tr>
<tr><td>15cpm</td><td>15</td></tr>
</table></td></tr>
</table>

<table>
<tr><th>Main code</th><th>Main code</th><th>Contents</th></tr>
<tr><td>26</td><td>20</td><td>Rear edge void setting
(Operation/Procedure)
1. When this simulation is executed, the currently set code number of rear edge void setting is displayed.
2. Enter the code number of rear edge void setting and press the START key, and the setting will be changed.
<table>
<tr><th>Code number</th><th>Rear edge void setting</th></tr>
<tr><td>0</td><td>Rear edge void allowed</td></tr>
<tr><td>1</td><td>Rear edge void not allowed</td></tr>
</table></td></tr>
<tr><td></td><td>30</td><td>CE mark application control ON/OFF setting
(Operation/Procedure)
1. When this simulation is executed, the currently set code number of CE mark application is displayed.
2. Enter the code number of CE mark application and press the START key, and the setting will be changed.
<table>
<tr><th>Code number</th><th>CE mark application setting</th></tr>
<tr><td>0</td><td>CE mark application control OFF</td></tr>
<tr><td>1</td><td>CE mark application control ON</td></tr>
</table></td></tr>
<tr><td></td><td>38</td><td>Drum life over stop cancel
(Operation/Procedure)
1. When this simulation is executed, the currently set code number is displayed.
2. Enter the code number and press the START key, and the setting will be changed.
<table>
<tr><th>Code number</th><th>Setting</th></tr>
<tr><td>0</td><td>Stop at drum life over</td></tr>
<tr><td>1</td><td>Stop cancel at drum life over</td></tr>
</table></td></tr>
<tr><td></td><td>39</td><td>Memory capacity setting
(Operation/Procedure)
1. When this simulation is executed, the currently set code number is displayed.
2. Enter the code number and press the START key, and the setting will be changed.
<table>
<tr><th>Code number</th><th>Setting</th></tr>
<tr><td>0</td><td>No memory</td></tr>
<tr><td>1</td><td>4Mbyte</td></tr>
<tr><td>2</td><td>6Mbyte</td></tr>
</table></td></tr>
<tr><td></td><td>40</td><td>Polygon motor OFF time setting
(Operation/Procedure)
1. When this simulation is executed, the currently set code number is displayed.
2. Enter the code number and press the START key, and the setting will be changed.
<table>
<tr><th>Code number</th><th>Setting</th></tr>
<tr><td>0</td><td>0 sec</td></tr>
<tr><td>1</td><td>30 sec</td></tr>
<tr><td>2</td><td>60 sec</td></tr>
<tr><td>3</td><td>90 sec</td></tr>
</table></td></tr>
<tr><td></td><td>42</td><td>Transfer ON timing control (Setting the time to transfer ON)
(Operation / Procedure)
1.When this simulation is executed, the currently set code number is displayed.
2.Enter the code number and press the START key, and the setting will be changed. (For any number different from the following ones, the default time is automatically set.)
<table>
<tr><th>Code number</th><th>Setting</th></tr>
<tr><td>0</td><td>Default (330 msec)</td></tr>
<tr><td>1</td><td>-40msec</td></tr>
<tr><td>2</td><td>-30msec</td></tr>
<tr><td>3</td><td>-20msec</td></tr>
<tr><td>4</td><td>-10msec</td></tr>
<tr><td>5</td><td>Default (330 msec)</td></tr>
<tr><td>6</td><td>+10msec</td></tr>
<tr><td>7</td><td>+20msec</td></tr>
<tr><td>8</td><td>+30msec</td></tr>
<tr><td>9</td><td>+40msec</td></tr>
</table></td></tr>
</table>

<table>
<tr><th>Main code</th><th>Main code</th><th>Main code</th></tr>
<tr><td>30</td><td>1</td><td>Paper sensor status display
(Operation/Procedure)
The paper sensor status is displayed on the copy quantity display.
<table>
<tr><th>Sensor name</th><th>Display lamp</th></tr>
<tr><td>Resist front paper sensor(PPD1)</td><td>Developing lamp replacement lamp</td></tr>
<tr><td>Fusing section paper sensor (PPD2)</td><td>JAM lamp</td></tr>
<tr><td>Paper exit sensor (PDD)</td><td>OPC drum cartridge replacement lamp</td></tr>
<tr><td>New drum cartridge sensor (PUIS)</td><td>Zoom lamp</td></tr>
<tr><td>2nd CS paper sensor (PPD3)</td><td>2nd cassette lamp</td></tr>
<tr><td>Single manual feed paper detection(MFD)</td><td>AE lamp</td></tr>
</table></td></tr>
<tr><td rowspan="2">43</td><td>1</td><td>Fusing temperature setting
(Operation/Procedure)
1. When this simulation is executed, the currently set code number is displayed.
2. Enter the code number and press the START key, and the setting will be changed.
<table>
<tr><th>Code number</th><th>Set temperature (°C)</th></tr>
<tr><td>0</td><td>175</td></tr>
<tr><td>1</td><td>180</td></tr>
<tr><td>2</td><td>185</td></tr>
<tr><td>3</td><td>190 (*Default)</td></tr>
<tr><td>4</td><td>195</td></tr>
<tr><td>5</td><td>200</td></tr>
</table></td></tr>
<tr><td>4</td><td>Multi copy fusing temperature setting
(Operation/Procedure)
1. When this simulation is executed, the currently set code number is displayed.
2. Enter the code number and press the START key, and the setting will be changed.
<table>
<tr><th>Code number</th><th>Set temperature (°C)</th></tr>
<tr><td>0</td><td>155</td></tr>
<tr><td>1</td><td>160</td></tr>
<tr><td>2</td><td>165 (*Default)</td></tr>
<tr><td>3</td><td>170</td></tr>
<tr><td>4</td><td>175</td></tr>
<tr><td>5</td><td>180</td></tr>
</table>
* To suppress temperature rise in the machine during multi copying,the fusing temperature is automatically changed from the level set with SIM 43-1 to the level set with this simulation after 20 sheets of multi copy.</td></tr>
<tr><td>46</td><td>1</td><td>Copy density adjustment
(Outline)
Used to adjust the copy density in each copy mode.(The copy density can be set by changing the set value of ASIC GAMMA ADJUST register.)
Setting in each copy mode is performed at exposure level 3. When the copy density (exposure) is adjusted arbitrarily, the max, and min. exposure levels are automatically calculated and set. (The change amounts (gradient, change amount) at level 1 - 5 are predetermined.)
(Operation/Procedure)
1. When this simulation is executed, warming up and shading are performed and the current set value is displayed in two digits.
2. Press the copy mode select key to select each setting mode and setting display.
* The copy mode setting is indicated with the following lamps as shown below.
3. Change the setting with the value up-down key and press the START key, and a copy will be made with the entered set value.
4. Press the clear key to store the set value and exit the simulation.
<table>
<tr><th>Copy mode</th><th>Display lamp</th></tr>
<tr><td>AE mode</td><td>AE mode lamp</td></tr>
<tr><td>TEXT mode</td><td>TEXT mode lamp</td></tr>
<tr><td>PHOTO mode</td><td>PHOTO mode lamp</td></tr>
<tr><td>TS mode (TEXT)</td><td>TEXT mode lamp & PHOTO mode lamp</td></tr>
<tr><td>TS mode (AE)</td><td>AE mode lamp & PHOTO mode lamp</td></tr>
</table></td></tr>
</table>

<table>
<tr><th>Main code</th><th>Main code</th><th>Main code</th></tr>
<tr><td>46</td><td>1</td><td>
Relationship between the displayed values and the GAMMA ADJUST register
<table>
<tr><td></td><td>Exp1</td><td>Exp2</td><td>Exp3</td><td>Exp4</td><td>Exp5</td></tr>
<tr><td>AE</td><td>-24</td><td>-12</td><td>0</td><td>+12</td><td>+24</td></tr>
<tr><td>TEXT</td><td>-24</td><td>-12</td><td>0</td><td>+12</td><td>+24</td></tr>
<tr><td>PHOTO</td><td>-24</td><td>-12</td><td>0</td><td>+12</td><td>+24</td></tr>
<tr><td>T/S</td><td>-24</td><td>-12</td><td>0</td><td>+12</td><td>+24</td></tr>
</table>
The value displayed after execution of this simulation can be set in the range of 0 - 99 with 50 as the center value.
When the text mode set value is Gat3, for example, the GAMMA ADJUST register value set at Exp1 is:
Text Exp1 = Gat3 - 50 - 24
When 40 is set to Gat3, Text Exp1 = 40 - 50 - 24 = -34
Then set the GAMMA ADJUST register set value to -34.
Perform the same procedure for each mode and each Exp.
* The above table may subject to change.
* For the gradient, there is a similar table, though not specified here. The value set with SIM 46, however, is not reflected.
* The AE mode Exp selection is not specified, but corresponds to the grades for AE exposure selection in the former models.
</td></tr>
<tr><td>48</td><td>1</td><td>
Front/rear scanning direction magnification ratio adjustment
(Outline)
(1) Front/rear scanning direction magnification ratio auto correction: (Performed by changing the set value of ZOOM DATA register for asic.) The width of the reference line marked on the shading correction plate is scanned to perform the front/rear direction magnification ratio adjustment automatically. (Performed by changing the set value of ZOOM DATA register for ASIC.)
(2) Front/rear scanning direction magnification ratio manual correction: Used to set the front/rear (main scanning) direction magnification ratio by key operations. (Performed by changing the set value of ZOOM DATA register for ASIC.)
(3) Scanning direction magnification ratio correction: The scanning direction magnification ratio in the OC mode is set by key operations. (Performed by changing the scanning speed.)
(4) SPF mode scanning direction magnification ratio correction: The scanning direction magnification ratio in the OC mode is set by key operations. (Performed by changing the scanning speed.)
(Operation/Procedure)
1. When this simulation is executed, the current set value is displayed in two digits. (Center value: 50)
2. When the copy mode select key is pressed, the setting mode and the setting display are changed sequentially.
* The selected adjustment mode is indicated by the lamps as follows:
3. In the front/rear scanning direction adjustment, when the START key is pressed, the mirror base unit moves to the white plate for shading and the width of the reference line is read and the correction value is calculated and displayed and the value is stored.
In the case of the manual adjustment, enter the adjustment value with the 10-key and press the START key. Then the entered value is stored and a copy is made. (An increase of 1 in the set value corresponds to an increase of 1&.)
4. Press the clear key to store the set value and exit the simulation.
<table>
<tr><td>Adjustment mode</td><td>Lamps ON</td></tr>
<tr><td>Front/rear direction magnification ratio auto correction</td><td>AE lamp</td></tr>
<tr><td>Front/rear direction magnification ratio manual correction</td><td>TEXT lamp</td></tr>
<tr><td>Scanning direction magnification ratio correction</td><td>PHOTO lamp</td></tr>
<tr><td>SPF mode scanning direction magnification ratio correction</td><td>AE, TEXT, PHOTO lamps</td></tr>
</table>
In the front-rear direction magnification ratio correction:
(1) The result of calculation of the scan correction value is +-5% or less, "- -" is displayed.
(Cause) The white plate reference position error or the lens unit installing error
(2) In case of a scanning error of the reference line, the JAM lamp is turned on.
(Cause) CCD error or no white plate
*) If the automatic correction of magnification ratio does not work properly, adjust and correct manually.
</td></tr>
</table>

<table>
<tr><th>Main code</th><th>Sub code</th><th>Contents</th></tr>
<tr><td>50</td><td>1</td><td>
Lead edge position and paper lead edge/rear edge void adjustment
Used to adjust the copy image position on copy paper and the lead edge/rear edge void amounts. Performed by adjusting the scanning start position and print start position (resist roller ON timing) in 100%.
(Operation/Procedure)
1. When this simulation is executed, the current set value is displayed in two digits. (Center value: 50)
2. When the copy mode select key is pressed, the setting mode and the setting display are changed sequentially.
* The selected adjustment mode is indicated by the lamps as follows.
3. Enter the adjustment value with the 10-key and press the START key. Then the set value is stored and copy is made. (An increase of 1 in the set value corresponds to 0.1mm shift.)
4. Press the clear key to store the set value and exit the simulation.

<table>
<tr><th>Adjustment mode</th><th>Lamps ON</th></tr>
<tr><td>Print start position</td><td>AE lamp</td></tr>
<tr><td>Image lead edge void amount</td><td>TEXT lamp</td></tr>
<tr><td>Image scanning start position (Scanner)</td><td>PHOTO lamp</td></tr>
<tr><td>Image rear edge void amount</td><td>AE, TEXT, PHOTO lamps</td></tr>
</table>
</td></tr>
<tr><td></td><td>10</td><td>
Center offset adjustment
(Outline)
Used to adjust the copy image position on copy paper and the center offset position in scanning an original. Performed by changing the set values of the SCAN LEFT MARGIN register and the PRINT LEFT MARGIN register of ASIC.
(Operation/Procedure)
1. When this simulation is executed, the current set value is displayed.
2. In a machine with the multi paper feed unit installed, press the copy mode select key, and each setting mode and display are changed sequentially.
In a machine with the single paper feed unit installed, press the copy mode select key, and each setting mode and display are changed sequentially.
* The selected adjustment mode is indicated by the lamps as follows:
3. Enter the adjustment value with the 10-key and press the SORT key. Then the set value is stored and a copy is made. (An increase of 1 in the set value corresponds to 0.1mm shift.)
4. Press the clear key to store the set value and exit the simulation.

* Machine with the multi manual paper feed unit installed
<table>
<tr><th>Adjustment mode</th><th>Lamps ON</th></tr>
<tr><td>Print center offset (main cassette paper feed)</td><td>AE, main cassette lamp</td></tr>
<tr><td>Print center offset (2nd cassette paper feed)</td><td>AE, 2nd cassette lamp</td></tr>
<tr><td>Print center offset (Manual paper feed)</td><td>AE, manual feed lamp</td></tr>
<tr><td>OC/original center offset</td><td>AE, TEXT lamp</td></tr>
<tr><td>SPF/Original center offset</td><td>AE, TEXT, PHOTO lamp</td></tr>
</table>
* Machine with the single manual paper feed unit installed
<table>
<tr><th>Adjustment mode</th><th>Lamps ON</th></tr>
<tr><td>Print center offset (main cassette paper feed)</td><td>AE, main cassette lamp</td></tr>
<tr><td>Print center offset (Manual paper feed)</td><td>AE (Blink)</td></tr>
<tr><td>OC/original center offset</td><td>AE, TEXT lamp</td></tr>
<tr><td>SPF/Original center offset</td><td>AE, TEXT, PHOTO lamp</td></tr>
</table>
</td></tr>
<tr><td>51</td><td>2</td><td>
Resist amount adjustment
(Outline)
Used to adjust the contact pressure of paper onto the copier resist roller and the SPF resist roller.
(Operation/Procedure)
1. When this simulation is executed, the currently set value is displayed.
2. In a machine with the multi paper feed unit installed, press the copy mode select key, and each setting mode and display are changed sequentially.
In a machine with the single paper feed unit installed, press the copy mode select key, and each setting mode and display are changed sequentially.
* The selected adjustment mode is indicated by the lamps as follows:
3. Enter the adjustment value with the 10-key and press the SORT key. Then the set value is stored and a copy is made.
4. Press the clear key to store the set value and exit the simulation.
</td></tr>
</table>

<table>
<tr><th>Main code</th><th>Sub code</th><th>Contents</th></tr>
<tr><td>51</td><td>2</td><td>* Machine with the multi manual paper feed unit installed
<table>
<tr><th>Adjustment mode</th><th>Lamps ON</th></tr>
<tr><td>Main cassette paper feed</td><td>AE, main cassette lamp</td></tr>
<tr><td>2nd cassette paper feed</td><td>AE, 2nd cassette lamp</td></tr>
<tr><td>Manual paper feed</td><td>AE, manual feed lamp</td></tr>
<tr><td>SPF/Resist</td><td>AE, TEXT, PHOTO lamp</td></tr>
</table>
* Machine with the single manual paper feed unit installed
<table>
<tr><th>Adjustment mode</th><th>Lamps ON</th></tr>
<tr><td>Main cassette paper feed</td><td>AE, main cassette lamp</td></tr>
<tr><td>Manual paper feed</td><td>AE (Blink)</td></tr>
<tr><td>SPF/Resist</td><td>AE, TEXT, PHOTO lamp</td></tr>
</table></td></tr>
<tr><td>61</td><td>3</td><td>Polygon motor (HSYNC output) check
(Operation/Procedure)
When the START key is pressed, HSYNC is performed and the polygon motor is rotated for 30 sec.
At that time, the Zoom lamp is lighted for 100msec e3very time when HSYNC is detected.</td></tr>
<tr><td>63</td><td>1</td><td>Shading check
(Outline)
Used to display the detection level of the white plate for shading. (Vref of AD conversion IC is fixed.)
(Operation/Procedure)
When the START key is pressed, the mirror base unit moves to the white plate for shading and Vref+ voltage of AD conversion IC is set to 4.5V and Vref- voltage to 0.5V, and the copy lamp is lighted.
This state is kept for 10 sec, and the level of one pixel at the center is detected every second to display on the value display section.</td></tr>
<tr><td>64</td><td>1</td><td>Self print by engine only (1 by 2 mode)
(Outline)
Used to print the set quantity in 1 by 2 mode ignoring the optical system state.
(Operation/Procedure)
1. When this simulation is executed, warming up is performed and the ready lamp is lighted.
2. Enter the copy quantity with the 10-key, select the cassette with the cassette select key, and press the START key. Paper is fed from the cassette and printing is performed.
In 1 by 2 print mode, one line is printed and the following two lines are not printed.</td></tr>
</table>

4. Trouble Codes

Main code	Sub code	Trouble content	Detail of trouble
E7	03	HSYNC cannot be detected.	LSU (laser diode, reception element, APC circuit) trouble LSU drive circuit (ASIC) trouble
E7	04	CCD white level trouble	CCD drive circuit (CCD PWB, ASIC harness) trouble Copy lamp lighting trouble (Copy lamp, invertor PWB)
E7	05	CD black level trouble	CCD drive circuit (CCD PWB, ASIC, harness) trouble
E7	12	Shading trouble (white correction)	Dirt on white plate for scanning white level
E7	14	ASIC connection trouble	Improper connection between CPU and ASIC (pattern cut, improper connection of lead pin)
E7	15	Copy lamp OFF trouble	Copy lamp or copy lamp drive circuit (invertor PWB) trouble Copy lamp disconnection
L1	00	Feed is not completed within the specified time.	When the mirror base is returned for the specified time (6 sec) in mirror initializing after turning on the power, the mirror home position sensor (MHPS) does not turn OFF. Or when the mirror base is fed for the specified time (about 6 sec) after start of copy return, the mirror home position sensor (MHPS) does not turn OFF.
L3	00	Return is not completed within the specified time.	When the mirror base is returned for the specified time (6 sec) in mirror initializing after turning on the power, the mirror home position sensor (MHPS) does not turn ON.Or when the mirror base is returned for the specified time (about 6 sec) after start of copy return, the mirror home position sensor (MHPS) does not turn ON.
L4	01	Main motor lock	When the main motor encoder pulse is not detected for 100msec.
L6	10	Polygon motor lock	The lock signal (specified rpm signal) does not return within a certain time (about 20sec) from starting the polygon motor rotation
H2	00	Thermistor open detection	The fusing thermistor is open.
H3	00	Heat roller abnormally high temperature	The fusing temperature rises above 240°C.
H4	00	Heat roller abnormally low temperature	The fusing temperature does not reach 185°C within 27 sec of turning on the power, or the fusing temperature keeps at 140°C.
U2	01	Counter sum check error	When the counter check sum value stored in the EEPROM is abnormal.
U2	04	EEPROM serial communication error	When a communication trouble occurs with the EEPROM.
CH (Blinking)	-	TD cartridge not installed	Check if TD cartridge is installed.

[11] USER PROGRAM

The conditions of factory setting can be changed according to the use conditions.

Functions which can be set with the user program

Function	Contents	Factory setting
Auto clear.	● When a certain time is passed after completion of copying, this function returns to the initial state automatically. The time to reach the initial state can be set in the range of 30 sec to 120 sec by the unit of 30 sec. This function can be disabled.	60 sec
Pre-heat.	● When the copier is left unused with the power ON, the power consumption is automatically reduced to about 40Wh/H (∗ Note). The time to start this function can be set in the range of 30 sec to 90 sec by the unit of 30 sec. This function cannot be disabled. ● When this function is operated, the pre-heat lamp on the operation panel lights up. To return to the initial state, press any key on the operation panel. (When the COPY button is pressed, a copy is made after returning to the initial state.)	90 sec
Auto shut off passing time.	● When the copier is left unused with the power ON, the power consumption is automatically reduced to about 18Wh/H (∗ Note). The time to start this function can be set in the range of 2 min to 120 min. ● When this function is operated, all the lamps except for the pre-heat lamp on the operation panel turn off. To return to the initial state, press the COPY button.	5 min
Stream feeding.	Only models with SPF.	Set
Auto shut off setting	● Used to set or cancel this function.	Set

∗Note: The power consumption values in pre-heat and auto shut off may be varied depending on the use conditions.

Change the setting.

Example: Changing the time to operate the auto shut off function (Change from 60 sec to 90 sec)

1. Press the right and the left exposure adjustment keys simultaneously to start setting.

- Keep pressing the keys for five sec.
- Display lamps (, , blink simultaneously and "--" is displayed on the copy quantity display.

2. Select the function code with the 10-digit key (copy quantity set key).

- The number of the selected function blinks on the digit of 10 on the copy quantity display.
- For auto clear, select "1."
- For setting, refer to the following function codes.

Function name	Function code
Auto clear	1
Pre-heat	2
Auto shut off passing time	3
Stream feeding	4✻
Auto shut off setting	5

[Cancel] If a wrong code is entered, press the clear key and enter the correct function code.

✻ SPF only

3. Press the COPY button.

- The number blinking on the digit of 10 of the coyp quantity display is lighted.
- The number of the current set code blinks on the digit of 1.

4. Select the setting code with 1-digit key (copy quantity set key).

- To set to 90 sec, select "3."
- For setting, refer to the following set codes.

Function name	Set code	Function name	Set code	Function name	Set code	Function name	Set code	Function name	Set code
Auto clear	0 (Cancel)	Pre-heat	0 (30 sec)	Auto shut off	0 (2 min)	Stream feeding	0 (Cancel)	Auto shut off setting	0 (Cancel)
	1 (30 sec)		1 (60 sec)		∗1 (5 min)		∗1 (Setting)		∗1 (Setting)
	∗2 (60 sec)		2 (90 sec)		2 (15 min)				
	3 (90 sec)				3 (30 min)				
	4 (120 sec)				4 (60 min)				
					5 (120 min)				

∗ : Factory setting

- The number of the selected set code blinks on the digit of 1 of the copy quantity display.

[Cancel] When a wrong number of the function code is set, press the clear key and perform the procedure again from 2.

5. Press the COPY button.

- The number blinking on the digit of 1 of the copy quantity display is lighted up. This means the setting is completed.

[Note] To set another function, press the clear key after completion of this operation and perform the procedure from 2.

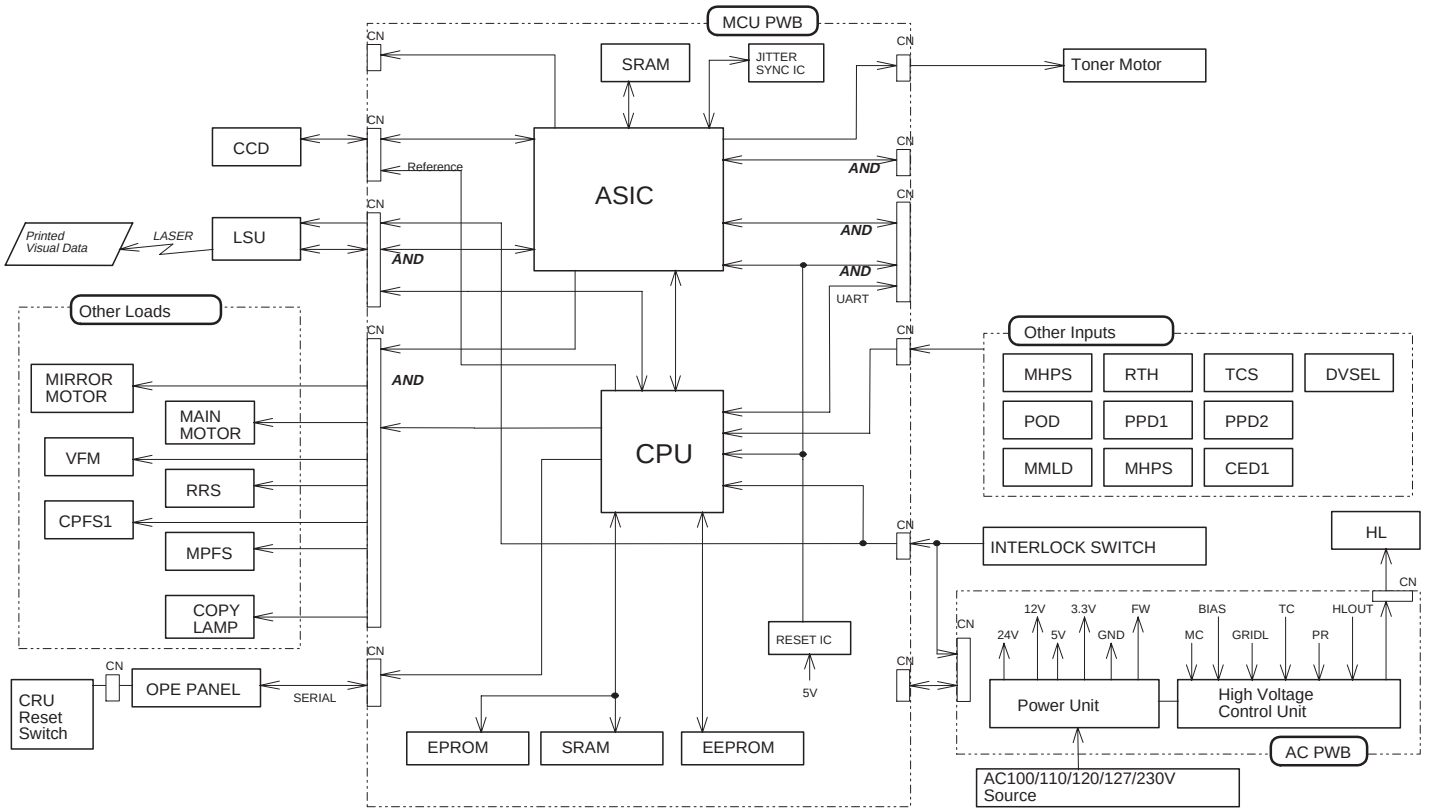
6. Press either one of exposure adjustment keys (or) to complete the setting.

- Display lamps (, ,) go off and the copy quantity display returns to the normal state.

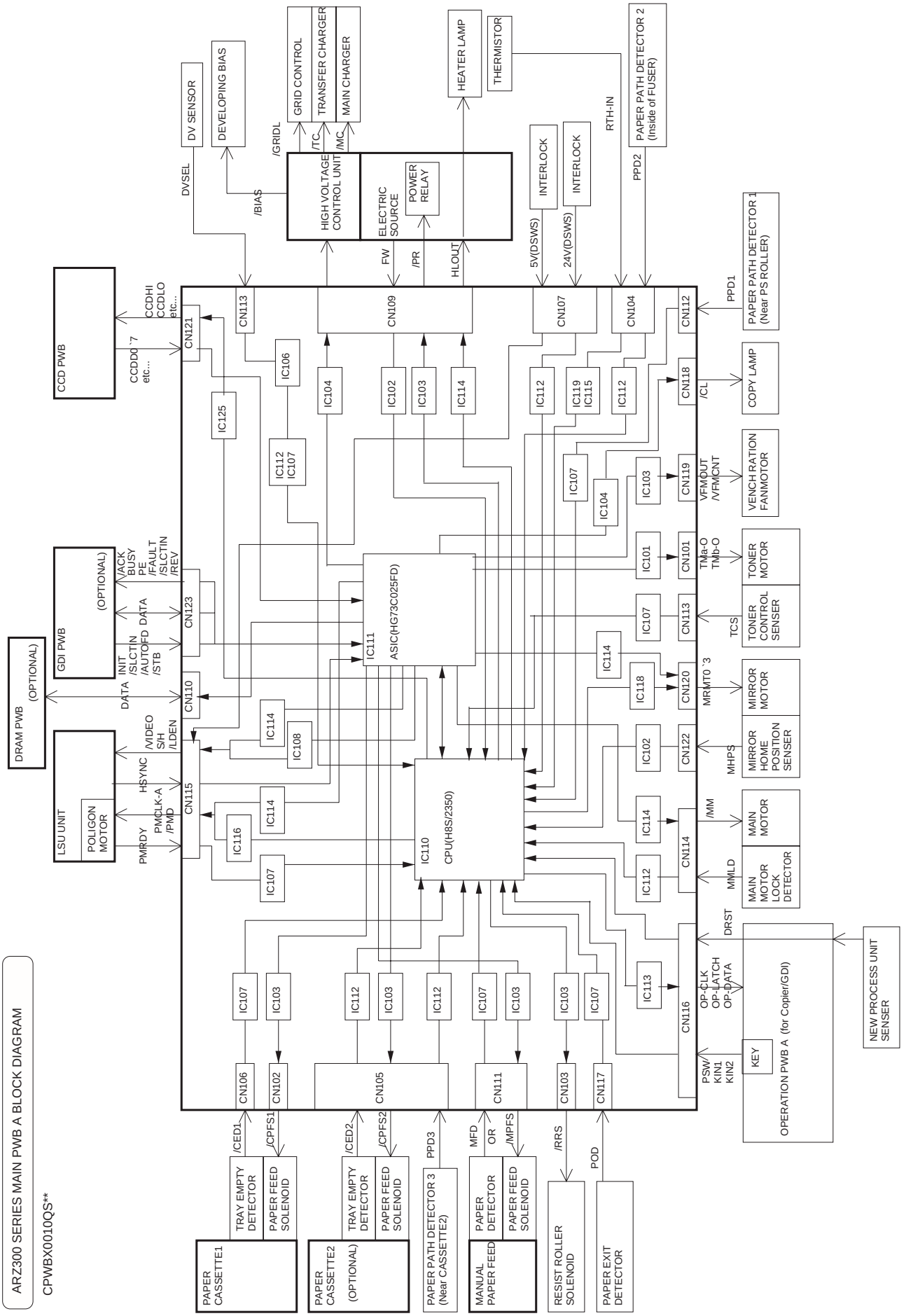
[12] ELECTRICAL SECTION

1. Block diagram

A. Overall block diagram



B. Main PWB block diagram (Load drive block diagram)



2. Circuit descriptions

A. Maiin PWB (MCU)

(1) CPU signal table

CPU pin table
Model without SPF

PIN No	Signal code	Input/output	Operating
1	/CS1	Output	Chip Select for SRAM
2	/CS0	Output	Chip Select for EPROM
3			D-GND
4			D-GND
5			5V
6	A0	Output	Address Bus (NC-pull up)
7	A1	Output	Address Bus
8	A2	Output	Address Bus
9	A3	Output	Address Bus
10		Output	D-GND
11	A4	Output	Address Bus
12	A5	Output	Address Bus
13	A6	Output	Address Bus
14	A7	Output	Address Bus
15	A8	Output	Address Bus
16	A9	Output	Address Bus
17	A10	Output	Address Bus
18	A11	Output	Address Bus
19		Output	D-GND
20	A12	Output	Address Bus
21	A13	Output	Address Bus
22	A14	Output	Address Bus
23	A15	Output	Address Bus
24	A16	Output	Address Bus
25	A17	Output	Address Bus (for 2Mbit EPROM) - (NC)
26	A18	Output	Address Bus (NC-pull up)
27	A19	Output	Address Bus (NC-pull up)
28			D-GND
29	A20	Output	Address Bus (NC-pull up)
30			NC-pull up
31			NC-pull up
32		(Interruption input)	NC-pull up
33	(MHPS)	Interruption level input	Mirror Home Position Sensor
34	/CPUSYNC	Interruption level input	Horizontal Synchronous (from G/A)
35			D-GND
36			D-GND
37	ZC	Interruption level input	Zero-cross signal
38	/ASICINT	Interruption level input	Intterupt from G/A
39			5V
40	D0	Data input/output	Data Bus
41	D1	Data input/output	Data Bus
42	D2	Data input/output	Data Bus
43	D3	Data input/output	Data Bus
44			D-GND

PIN No	Signal code	Input/output	Operating
45	D4	Data input/output	Data Bus
46	D5	Data input/output	Data Bus
47	D6	Data input/output	Data Bus
48	D7	Data input/output	Data Bus
49	D8	Data input/output	Data Bus
50	D9	Data input/output	Data Bus
51	D10	Data input/output	Data Bus
52	D11	Data input/output	Data Bus
53			D-GND
54	D12	Data input/output	Data Bus
55	D13	Data input/output	Data Bus
56	D14	Data input/output	Data Bus
57	D15	Data input/output	Data Bus
58			5V
59	(OP-DATA)	Output	Data Signal for Operation Panel
60			NC-pull up
61			NC-pull up
62			NC-pull up
63	(OP-CLK)	Output	Clock for Operation Panel
64	/PWOFF	Output	Power Off
65			D-GND
66			NC-pull up
67			D-GND
68			D-GND
69	PSW	Input	Print switch input
70	KIN1	Input	Key input 1
71	KIN2	Input	Key input 2
72	TMCLK	Timer output	Clock for Toner Motor
73	/TMEN	Output	On-Off Control for Toner Motor
74			NC-pull up
75	PMCLK	Timer output	Clock for Polygon Motor
76	/PRSTART	Output	Printing Start Signal
77	/SCANSP	Output	Scaning Stop Signal
78	/SCANST	Output	Scaning Start Signal
79	HL	OutputüiTimer outputüj	On-Off Control for Heatrer Lamp
80	WDTOVF-	Output	Watchdog Timer
81	RES-	Input	Reset
82		Input	pull up
83		Input	pull up
84			5V
85	XTAL		Clock
86	EXTAL		Clock
87			D-GND
88	CPUCLK	Output	System Clock for G/A
89			5V
90	/AS	Output	pull up
91	/RD	Output	Read Signal
92	/HWR	Output	Write Signal (High Address)
93	/LWR	Output	Write Signal (Low Address)

PIN No	Signal code	Input/output	Operating
94	SELIN3	Output	Input select 3
95	SELIN2	Output	Input select 2
96	SELIN1	Output	Input select 1
97	PR	Output	Power relay control PR
98	RRS	Output	Resist roller solenoid RPC
99			D-GND
100			D-GND
101	SCLK	Output	Clock Line for EEPROM
102	SDA	Output	Data Line for EEPROM
103			A5V
104			Analog Reference Voltage-A5V
105	RTH	Analog input	Fusing Thirmister
106			
107	SIN1	Input	Sensor input 1
108	SIN2	Input	Sensor input 2
109	SIN3	Input	(Not used)
110	SIN4	Input	(Not used)
111	DAH	Analog output	Reference Voltage (High) for CCD
112	DAL	Analog output	Reference Voltage (Low) for CCD
113			AN-GND
114			D-GND
115			NC-pull up
116			NC-pull up
117			NC-pull up
118			NC-pull up
119	MRMT3	Motor output	Mirror Motor Excitement
120	MRMT2	Motor output	Mirror Motor Excitement
121	MRMT1	Motor output	Mirror Motor Excitement
122	MRMT0	Motor output	Mirror Motor Excitement
123		Input	CPU MODE SET <MODE 4> - GND
124		Input	CPU MODE SET <MODE 4> - GND
125		Input	CPU MODE SET <MODE 4> - Vcc
126			NC-pull up
127	DRST	Input	Drum reset detection
128	/CS2	Output	Chip Select for ASIC

(2) ASIC

1. Outline

Fig. 4 shows the block diagram of the ASIC.

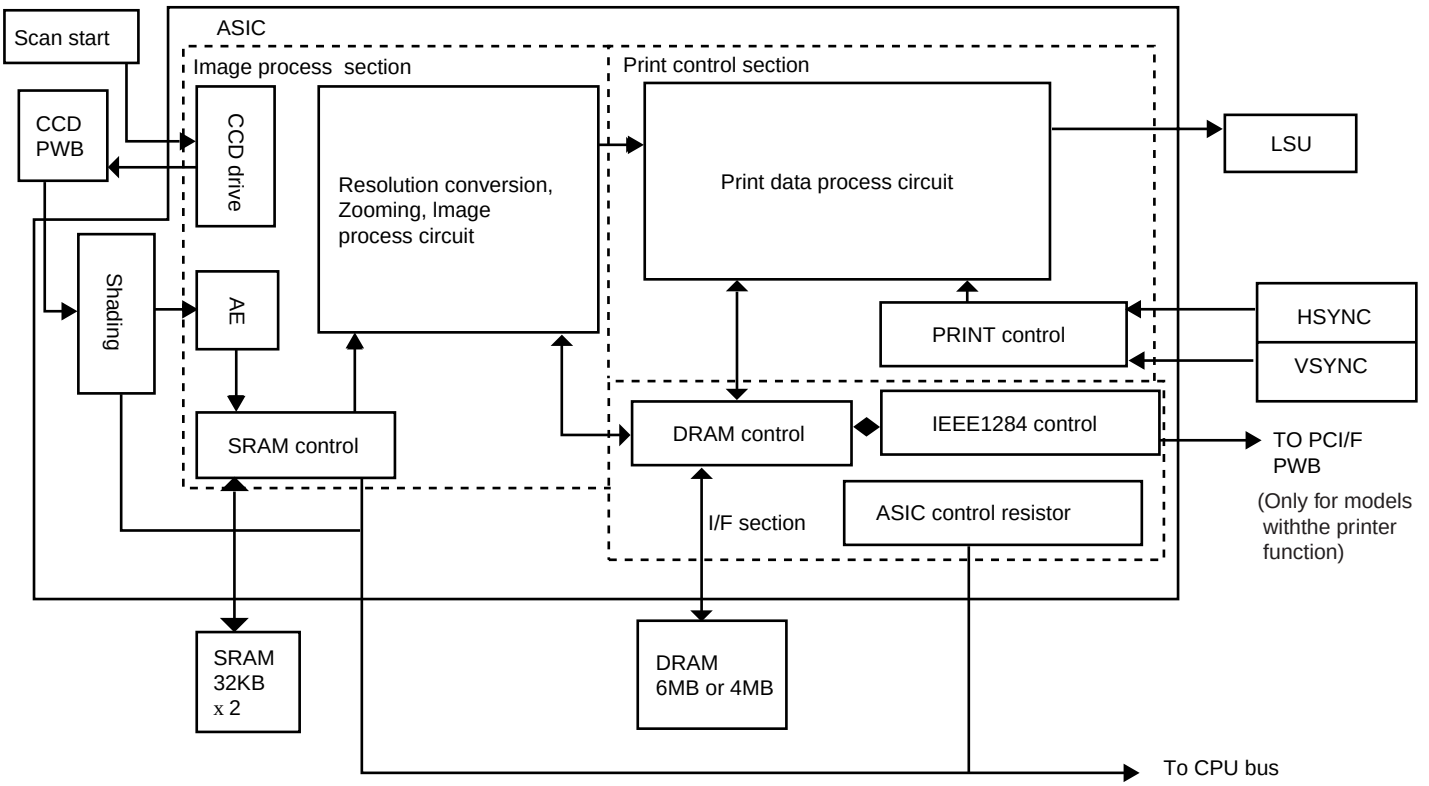
The ASIC is composed of the following three blocks; the image process section, the print control section, and the I/F section.

The image process section processes the image data from the CCD PWB according to the operation mode, such as shading, AE process, resolution conversion. and zooming.

The print control section outputs the image-processed data during copying to the LSU (Laser unit) in synchronization with writing timing of the LSU.

The I/F section controls communication of interface (IEEE1284) with the host PC and controls DRAM of send/receive data buffer with the host PC. (Only for models with the printer function)

The ASIC is controlled by the CPU which writes the operation mode and the set values necessary for each operation mode to the ASIC control register.



2. ASIC input/output

PIN No.	Signal name	IN/OUT	Connected to	Description
1	/SCANSP	IN	CPU (I/O)	Scanner process interrupt signal
2	/PRSTART	IN	CPU	Print start trigger signal
3	TMON	IN	CPU	Toner motor ON/OFF
4	TMCLK	IN	CPU	Toner motor reference clock
5	3.3v	Power		
6	CPUAD7	IN	CPU	CPU address bus
7	CPUAD6	IN	CPU	CPU address bus
8	GND	Power		
9	CPUAD5	IN	CPU	CPU address bus
10	CPUAD4	IN	CPU	CPU address bus
11	CPUAD3	IN	CPU	CPU address bus
12	CPUAD2	IN	CPU	CPU address bus
13	CPUAD1	IN	CPU	CPU address bus
14	/CPUSYNC	OUT	CPU	Horizontal synchronization signal
15	/INTR	OUT	CPU	Interruption request signal
16	/CPUCS	IN	CPU	CPU chip select signal
17	/RESET	IN	RESET IC	Reset signal
18	5V	Power		
19	GND	Power		
20	3.3v	Power		
21	GND	Power		
22	MDATA15	IN/OUT	DRAM	Data bus of DRAM (page memory)
23	MDATA14	IN/OUT	DRAM	Data bus of DRAM (page memory)
24	MDATA13	IN/OUT	DRAM	Data bus of DRAM (page memory)
25	MDATA12	IN/OUT	DRAM	Data bus of DRAM (page memory)
26	MDATA11	IN/OUT	DRAM	Data bus of DRAM (page memory)
27	MDATA10	IN/OUT	DRAM	Data bus of DRAM (page memory)
28	MDATA9	IN/OUT	DRAM	Data bus of DRAM (page memory)
29	MDATA8	IN/OUT	DRAM	Data bus of DRAM (page memory)
30	MDATA7	IN/OUT	DRAM	Data bus of DRAM (page memory)
31	3.3v	Power		
32	MDATA6	IN/OUT	DRAM	Data bus of DRAM (page memory)
33	MDATA5	IN/OUT	DRAM	Data bus of DRAM (page memory)
34	GND	Power		
35	MDATA4	IN/OUT	DRAM	Data bus of DRAM (page memory)
36	MDATA3	IN/OUT	DRAM	Data bus of DRAM (page memory)
37	MDATA2	IN/OUT	DRAM	Data bus of DRAM (page memory)
38	MDATA1	IN/OUT	DRAM	Data bus of DRAM (page memory)
39	MDATA0	IN/OUT	DRAM	Data bus of DRAM (page memory)
40	/RAS0	OUT	DRAM	RAS signal 0 of DRAM (page memory)
41	/RAS1	OUT	DRAM	RAS signal 1 of DRAM (page memory)
42	/RAS2	OUT	DRAM	RAS signal 2 of DRAM (page memory)
43	/RAS64	OUT	DRAM	(Not used)
44	3.3V	Power		
45	/RAS16	OUT	DRAM	(Not used)
46	MAD0	OUT	DRAM	Address bus of DRAM (page memory)
47	GND	Power		
48	MAD1	OUT	DRAM	Address bus of DRAM (page memory)

PIN No.	Signal name	IN/OUT	Connected to	Description
49	MAD2	OUT	DRAM	Address bus of DRAM (page memory)
50	MAD3	OUT	DRAM	Address bus of DRAM (page memory)
51	MAD4	OUT	DRAM	Address bus of DRAM (page memory)
52	MAD5	OUT	DRAM	Address bus of DRAM (page memory)
53	MAD6	OUT	DRAM	Address bus of DRAM (page memory)
54	MAD7	OUT	DRAM	Address bus of DRAM (page memory)
55	MAD8	OUT	DRAM	Address bus of DRAM (page memory)
56	MAD9	OUT	DRAM	Address bus of DRAM (page memory)
57	3.3V	Power		
58	MAD10	OUT	DRAM	Address bus of DRAM (page memory)
59	MAD11	OUT	DRAM	Address bus of DRAM (page memory)
60	GND	Power		
61	/CAS0	OUT	DRAM	CAS signal of DRAM (page memory)
62	/CAS1	OUT	DRAM	CAS signal of DRAM (page memory)
63	/OE	OUT	DRAM	Read enable signal of DRAM (page memory)
64	/WE	OUT	DRAM	Write enable signal of DRAM (page memory)
65	OUTD0	OUT	Additional board	(Not used)
66	OUTD1	OUT	Additional board	(Not used)
67	OUTD2	OUT	Additional board	(Not used)
68	OUTD3	OUT	Additional board	(Not used)
69	3.3V	Power		
70	OUTD4	OUT	Additional board	(Not used)
71	OUTD5	OUT	Additional board	(Not used)
72	GND	Power		
73	OUTD6	OUT	Additional board	(Not used)
74	OUTD7	OUT	Additional board	(Not used)
75	OUTD8	OUT	Additional board	(Not used)
76	OUTD9	OUT	Additional board	(Not used)
77	OUTD11	OUT	Additional board	(Not used)
78	OUTD10	OUT	Additional board	(Not used)
79	OUTD12	OUT	Additional board	(Not used)
80	OUTD13	OUT	Additional board	(Not used)
81	OUTD14	OUT	Additional board	(Not used)
82	OUTD15	OUT	Additional board	(Not used)
83	/HSYNC	OUT	FAX board	(Not used)
84	/PCLPRD	IN	PCL board	(Not used)
85	/PCLREQ	OUT	PCL board	(Not used)
86	/PCLACK	IN	PCL board	(Not used)
87	/PCLCS	IN	PCL board	(Not used)
88	3.3V	Power		
89	GND	Power		
90	5V	Power		
91	GND	Power		
92	/FAXPRD	IN	FAX board	(Not used)
93	/FAXREQ	OUT	FAX board	(Not used)
94	/FAXACK	IN	FAX board	(Not used)
95	3.3V	Power		
96	/FAXCS	IN	FAX board	(Not used)

PIN No.	Signal name	IN/OUT	Connected to	Description
97	/ESPRD	IN	Electronic sort board	(Not used)
98	GND	Power		
99	/ESREQ	OUT	Electronic sort board	(Not used)
100	/ESACK	IN	Electronic sort board	(Not used)
101	/ESCS	IN	Electronic sort board	(Not used)
102	PARAD0	IN/OUT	1284CN board	(Not used)
103	PARAD1	IN/OUT	1284CN board	(Not used)
104	PARAD2	IN/OUT	1284CN board	(Not used)
105	PARAD3	IN/OUT	1284CN board	(Not used)
106	PARAD4	IN/OUT	1284CN board	(Not used)
107	PARAD5	IN/OUT	1284CN board	(Not used)
108	5V	Power		
109	PARAD6	IN/OUT	1284CN board	(Not used)
110	PARAD7	IN/OUT	1284CN board	(Not used)
111	GND	Power		
112	/REV	OUT	1284CN board	(Not used)
113	INIT	IN	1284CN board	(Not used)
114	/SLCTIN	IN	1284CN board	(Not used)
115	/AUTOFD	IN	1284CN board	(Not used)
116	/STB	IN	1284CN board	(Not used)
117	/ACK	OUT	1284CN board	(Not used)
118	BUSY	OUT	1284CN board	(Not used)
119	PE	OUT	1284CN board	(Not used)
120	/FAULT	OUT	1284CN board	(Not used)
121	5V	Power		
122	SLCT	OUT	1284CN board	(Not used)
123	/TESTPIN0	IN	TEST PIN	High: Normal Low: Test
124	GND	Power		
125	PFCLK	IN	Transmitter	Write clock
126	/TESTPIN1	IN	TEST PIN	High: Normal Low: Test
127	/SYNCEN	OUT	JITTER ADJUSTMENT IC	Jitter adjustment IC trigger signal
128	SD10	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
129	SD11	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
130	SD12	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
131	SD13	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
132	SD14	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
133	5V	Power		
134	SD15	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
135	SD16	IN/OUT	SRAM (separation)	Data line to SRAM before are separation

PIN No.	Signal name	IN/OUT	Connected to	Description
136	GND	Power		
137	SD17	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
138	SOE1	OUT	SRAM (separation)	Read enable line to SRAM before area separation
139	SWE1	OUT	SRAM (separation)	Write enable line to SRAM before area separation
140	SCS1	OUT	SRAM (separation)	Chip select line to SRAM before area separation
141	SOE0	OUT	SRAM (separation)	Read enable line to SRAM before area separation
142	SWE0	OUT	SRAM (separation)	Write enable line to SRAM before area separation
143	SCS0	OUT	SRAM (separation)	Chip select line to SRAM before area separation
144	SD00	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
145	SD01	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
146	5V	Power		
147	SD02	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
148	SD03	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
149	GND	Power		
150	SD04	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
151	SD05	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
152	SD06	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
153	SD07	IN/OUT	SRAM (separation)	Data line to SRAM before are separation
154	SAD0	OUT	SRAM (separation)	Address line to SRAM before area separation
155	SAD1	OUT	SRAM (separation)	Address line to SRAM before area separation
156	SAD2	OUT	SRAM (separation)	Address line to SRAM before area separation
157	SAD3	OUT	SRAM (separation)	Address line to SRAM before area separation
158	SAD4	OUT	SRAM (separation)	Address line to SRAM before area separation
159	SAD5	OUT	SRAM (separation)	Address line to SRAM before area separation
160	SAD6	OUT	SRAM (separation)	Address line to SRAM before area separation
161	SAD7	OUT	SRAM (separation)	Address line to SRAM before area separation
162	GND	Power		
163	SAD8	OUT	SRAM (separation)	Address line to SRAM before area separation
164	SAD9	OUT	SRAM (separation)	Address line to SRAM before area separation

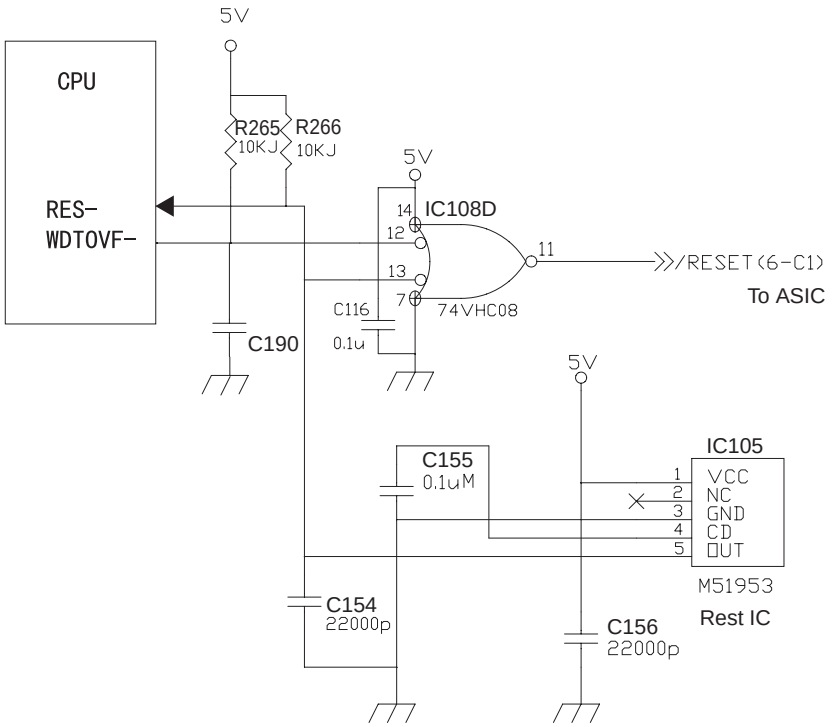
PIN No.	Signal name	IN/OUT	Connected to	Description
165	SAD10	OUT	SRAM (separation)	Address line to SRAM before area separation
166	SAD11	OUT	SRAM (separation)	Address line to SRAM before area separation
167	SAD12	OUT	SRAM (separation)	Address line to SRAM before area separation
168	SAD13	OUT	SRAM (separation)	Address line to SRAM before area separation
169	/f1	OUT	CCD PWB	CCD drive signal transfer clock (First phase)
170	/f2	OUT	CCD PWB	CCD drive signal transfer clock (Second phase)
171	/SH	OUT	CCD PWB	CCD drive signal shift pulse
172	5V	Power		
173	RS	OUT	CCD PWB	CCD drive signal reset pulse
174	SP	OUT	CCD PWB	CCD drive signal sampling hold pulse
175	GND	Power		
176	CP	OUT	CCD PWB	A/D conversion IC latch clock
177	BCLK	OUT	CCD PWB	CCD shield output latch signal
178	IDIN0	IN	CCD PWB (AD conversion)	Image scan data (after 8bit A/D conversion)
179	IDIN1	IN	CCD PWB (AD conversion)	Image scan data (after 8bit A/D conversion)
180	IDIN2	IN	CCD PWB (AD conversion)	Image scan data (after 8bit A/D conversion)
181	IDIN3	IN	CCD PWB (AD conversion)	Image scan data (after 8bit A/D conversion)
182	IDIN4	IN	CCD PWB (AD conversion)	Image scan data (after 8bit A/D conversion)
183	IDIN5	IN	CCD PWB (AD conversion)	Image scan data (after 8bit A/D conversion)
184	IDIN6	IN	CCD PWB (AD conversion)	Image scan data (after 8bit A/D conversion)
185	5V	Power		
186	IDIN7	IN	CCD PWB (AD conversion)	Image scan data (after 8bit A/D conversion)
187	/SDCLK	OUT	CHECK	Effective image area signal
188	GND	Power		
189	SFCLK	IN	Transmitter	CCD drive clock (48MHz), Also used as an internal clock.
190	TEST port 0	IN	AUTO SCAN TEST	High: Normal Low: Test
191	/SYNC	IN	LSU	Horizontal synchronization signal (HSYNC) from LSU
192	/LD	OUT	LSU	Laser drive signal
193	/LEND	OUT	LSU	Laser APC signal
194	PORTOUT28	OUT		(Not used)
195	PORTOUT27	OUT		(Not used)
196	PORTOUT26	OUT		(Not used)
197	3.3V	Power		
198	PORTOUT25	OUT		(Not used)
199	PORTOUT24	OUT		(Not used)
200	GND	Power		
201	PORTOUT23	OUT		(Not used)
202	PORTOUT22	OUT		(Not used)
203	PORTOUT21	OUT		(Not used)

PIN No.	Signal name	IN/OUT	Connected to	Description
204	PORTOUT20	OUT		(Not used)
205	OP-LATCH	OUT	Tr array IC	Latch signal for operation circuit. Data latch at LOW.
206	MRPS2	OUT	Tr array IC	Mirror speed control signal. Mirror speed 2 at LOW.
207	MRPS1	OUT	Tr array IC	Mirror speed control signal. Mirror speed 1 at LOW.
208	PORTOUT16	OUT		(Not used)
209	PORTOUT15	OUT		(Not used)
210	3.3V	Power		
211	TC	OUT	Tr array IC	Transfer charger control signal. ON at HIGH.
212	GRIDL	OUT	Tr array IC	Main charger grid control signal. ON at HIGH.
213	GND	Power		
214	MC	OUT	Tr array IC	Main charger control signal. ON at HIGH.
215	BIASL	OUT	Tr array IC	DV bias voltage control signal. ON at HIGH.
216	BIASH	OUT	Tr array IC	DV bias voltage control signal. ON at HIGH.
217	BIAS	OUT	Tr array IC	DV bias output control signal. ON at HIGH.
218	CL	OUT	Tr array IC	Copy lamp control signal. ON at HIGH.
219	VFMCNT	OUT	Tr array IC	Ventilation fan rotating speed control signal. Low speed at HIGH, high speed at LOW.
220	VFM	OUT	Tr array IC	Ventilation fan control signal. Fan ON at HIGH.
221	LDEN	OUT	Tr array IC	Laser circuit control signal. Laser circuit ON at HIGH.
222	PMD	OUT	Tr array IC	Polygon motor control signal. Polygon motor ON at HIGH.
223	5V	Power		
224	MM	OUT	Tr array IC	Main motor control signal. Main motor ON at HIGH.
225	MPFS	OUT	Tr array IC	Manual paper feed solenoid control signal. Multi paper feed ON at HIGH.
226	GND	Power		
227	CPFS2	OUT	Tr array IC	Second cassette paper feed solenoid control signal. Second cassette paper feed at HIGH.
228	CPFS1	OUT	Tr array IC	Cassette paper feed solenoid control signal. One-stage cassette paper feed at HIGH.
229	TM	OUT	Tr array IC	Toner motor drive output (+)
230	TM_	OUT	Tr array IC	Toner motor drive output (–)
231	CPUD15	IN/OUT	CPU	CPU data bus
232	CPUD14	IN/OUT	CPU	CPU data bus
233	CPUD13	IN/OUT	CPU	CPU data bus
234	CPUD12	IN/OUT	CPU	CPU data bus
235	CPUD11	IN/OUT	CPU	CPU data bus
236	5V	Power		
237	CPUD10	IN/OUT	CPU	CPU data bus
238	CPUD9	IN/OUT	CPU	CPU data bus
239	GND	Power		
240	CPUD8	IN/OUT	CPU	CPU data bus
241	CPUD7	IN/OUT	CPU	CPU data bus
242	CPUD6	IN/OUT	CPU	CPU data bus
243	CPUD5	IN/OUT	CPU	CPU data bus
244	CPUD4	IN/OUT	CPU	CPU data bus
245	CPUD3	IN/OUT	CPU	CPU data bus
246	CPUD2	IN/OUT	CPU	CPU data bus
247	CPUD1	IN/OUT	CPU	CPU data bus
248	CPUD0	IN/OUT	CPU	CPU data bus
249	3.3V	Power		

PIN No.	Signal name	IN/OUT	Connected to	Description
250	/CPUWR	IN	CPU	CPU write signal
251	/CPURD	IN	CPU	CPU read signal
252	GND	Power		
253	CPUCLK	IN	CPU	CPU system clock
254	GND	Power		
255	TEST PORT1	IN	AUTO SCAN TEST	High: Normal Low: Test
256	/SCANST	IN	CPU (I/O)	Scanner process start signal

(3) Reset circuit

This circuit detects ON/OFF of power to control start/stop of each circuit. The 5V voltage of the main PWB is detected by the reset IC to generate the reset signal.
When the power voltage reaches the specified level, the circuit operations are started. Before the power voltage falls below the specified level, the circuit operations are stopped to prevent against malfunctions.

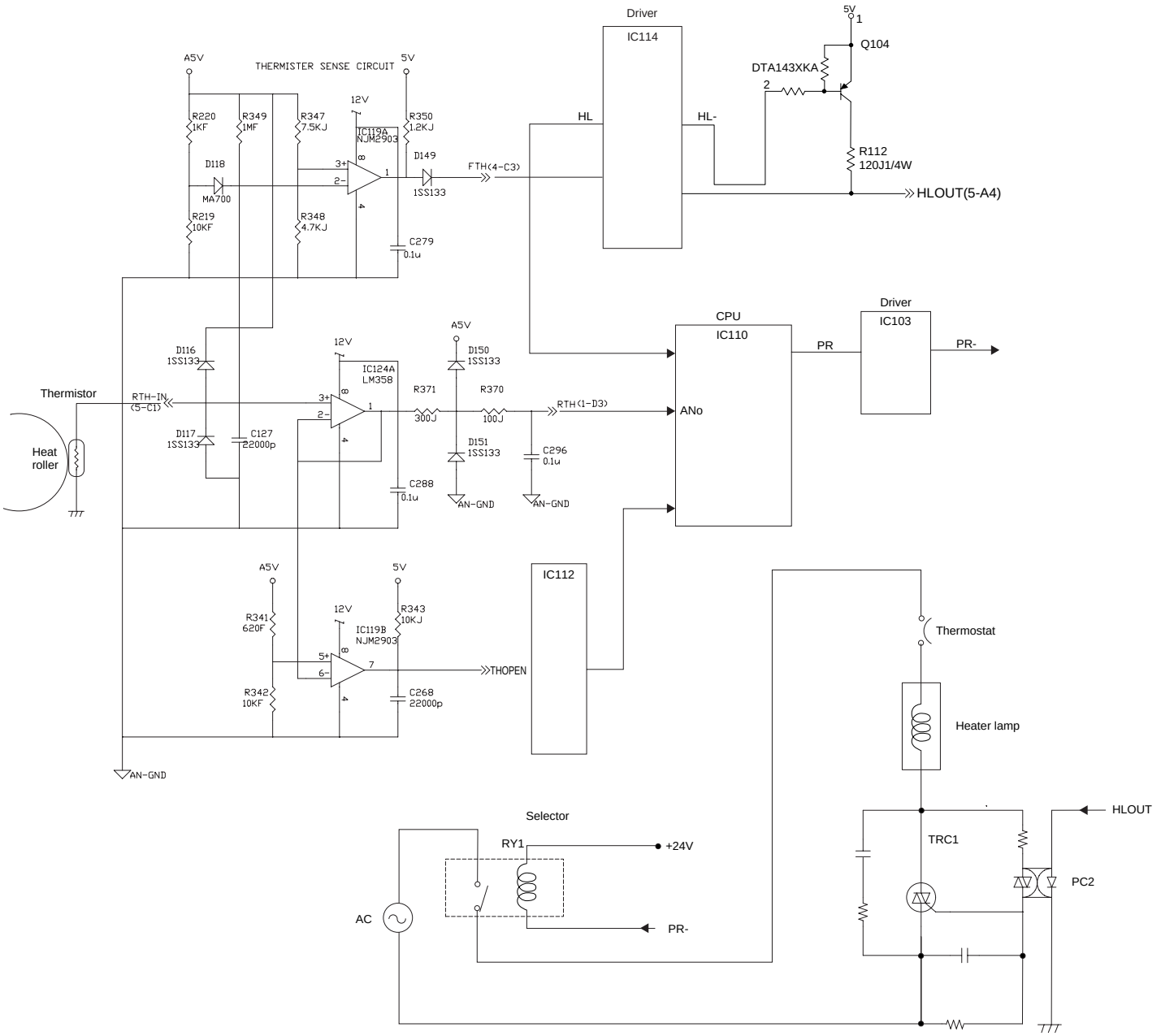


(4) Heater lamp control circuit

(1) Outline

The heater lamp control circuit detects the heat roller surface temperature and converts in into a voltage level, which is inputted to the CPU analog input pin.

The CPU converts the analog voltage into a digital signal level and compares it with the set value of the simulation to turn on/off the heater lamp according to the level, maintaining the heat roller surface temperature at a constant level.



The lower the heat roller surface temperature is, the greater the thermistor resistance is, and vise versa.
Therefore, the lower the heat roller surface temperature is, the higher the thermistor terminal voltage is, and vise versa. The thermistor terminal voltage is inputted to the CPU analog port. The CPU controls ON/OFF of the heater lamp by this input voltage level.

[High temperature protect circuit in case of CPU hung up]
For IC119 3pin (reference voltage), +5V is divided by the resistor.
The thermistor terminal voltage is inputted to IC119 2pin.
When, therefore, the voltage at 2pin becomes lower than the voltage at 3pin (when the heat roller temperature is about 220 C - 230˚C), IC119 1pin becomes HIGH, and the HL signal is lowered to the GND level through IC114, stopping generation of the heater lamp ON signal. (IC119 1pin is normal LOW.)

[When the heat roller surface temperature is lower than the set level]

a. Since the thermistor terminal voltage is higher than the set level, the HL signal from the CPU becomes HIGH.
b. The HL signal is turned to be the HLOUT signal through IC114 protect circuit, and inputted to the photo triac coupler (PC2).
c. When the internal triac turns on, a pulse is applied to the gate of the external triac. Consequently a current flow from the power source through the heater lamp to the triac, lighting the heater lamp.

[When the heat roller surface temperature is higher than the set level]

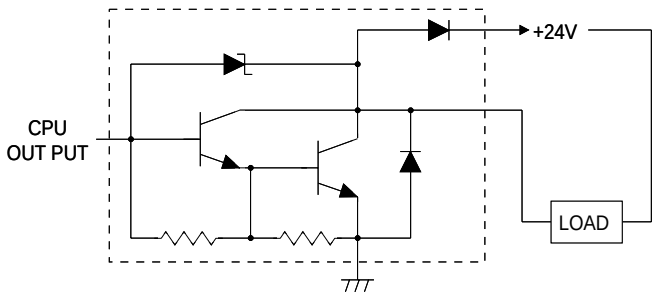
a. Since the thermistor terminal voltage becomes lower than the set value, the HL signal from the CPU becomes LOW.
b. The HL turns LOW, the PC2 turns OFF, the external triac turns OFF, and the heater lamp turns OFF.

[In case of the thermistor open]
The voltage at IC119 6pin over the voltage at 5pin to drive the output THOPEN at 7pin to LOW. This is passed through the selector to the CPU and the trouble code “H2” is displayed.

(5) Driver circuit (Solenoid)

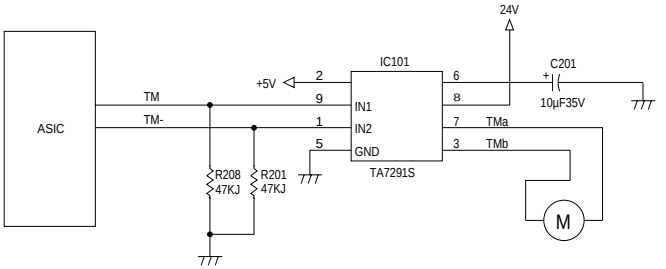
(1) Outline
Since the control signal of each load outputted from the CPU cannot drive the load directly, it is passed through the driver IC to the load.

(2) Operation
The driver circuit forms a Darlington circuit with transistors.
Therefore a large drive current is obtained from a small current (CPU output current). When the driver input voltage is HIGH (+5V), the transistor turns ON to flow a current in the arrow direction, operating the load. When the driver is ON, the driver output terminal voltage is 0V.

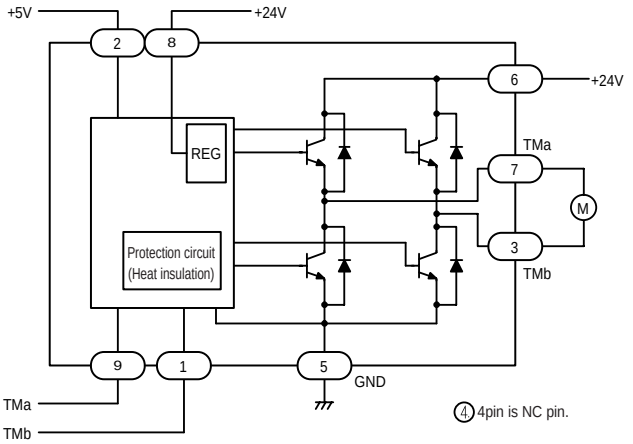


(6) Toner supply motor drive circuit

The IC101 is the motor control IC, which generates the pseudo AC waveform with the pulse signals (TM, TM-) outputted from ASIC, driving the toner supply motor.

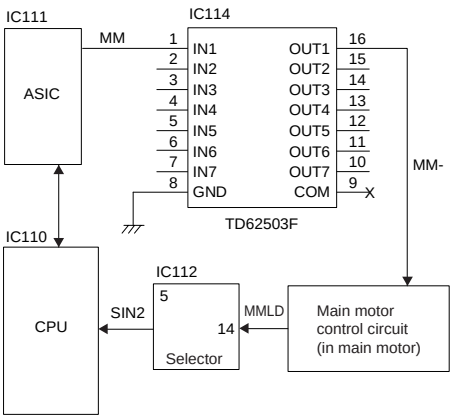


Internal circuit



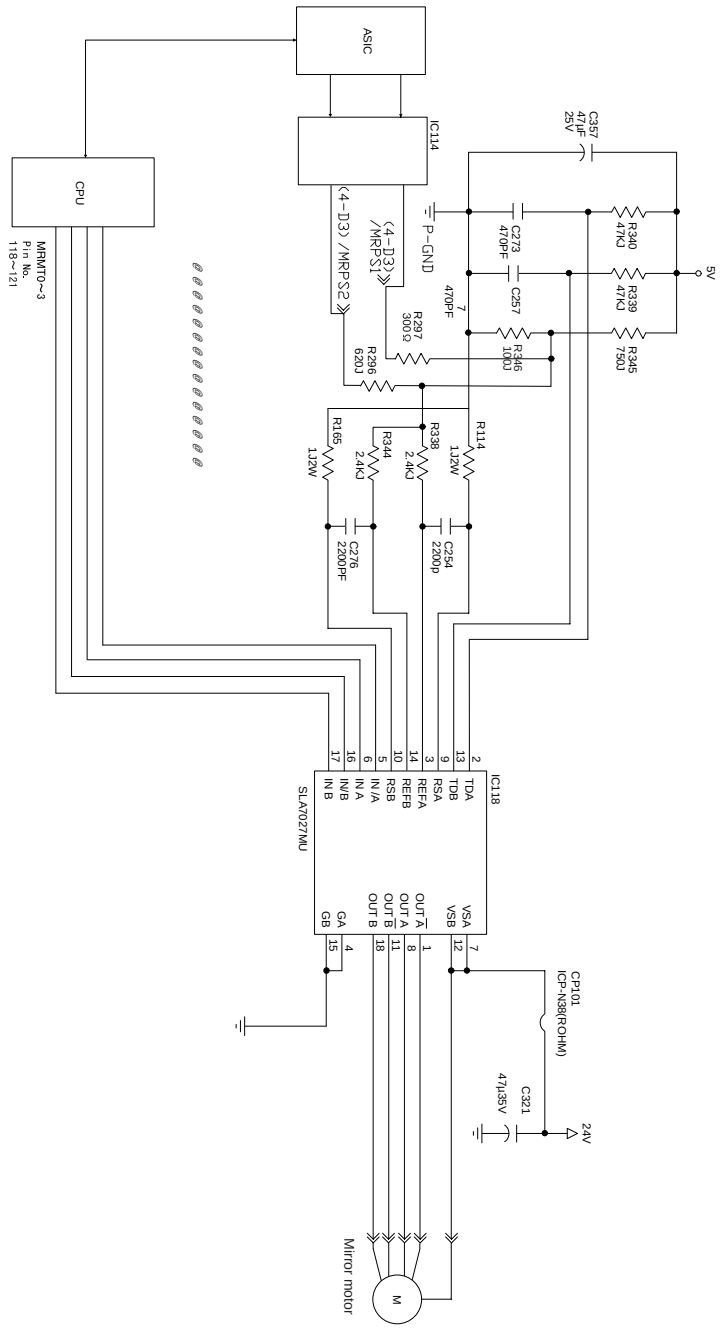
(7) Main motor drive circuit

The main motor is driven by the MM signal from ASIC. While the main motor is rotating, the MM signal is driven to HIGH and passed through IC114 to the control circuit in the main motor to rotate the main motor. The MMLD signal is kept HIGH until the main motor speed reaches the specified rpm, and passed through the selector to the CPU.



(8) Mirror motor circuit

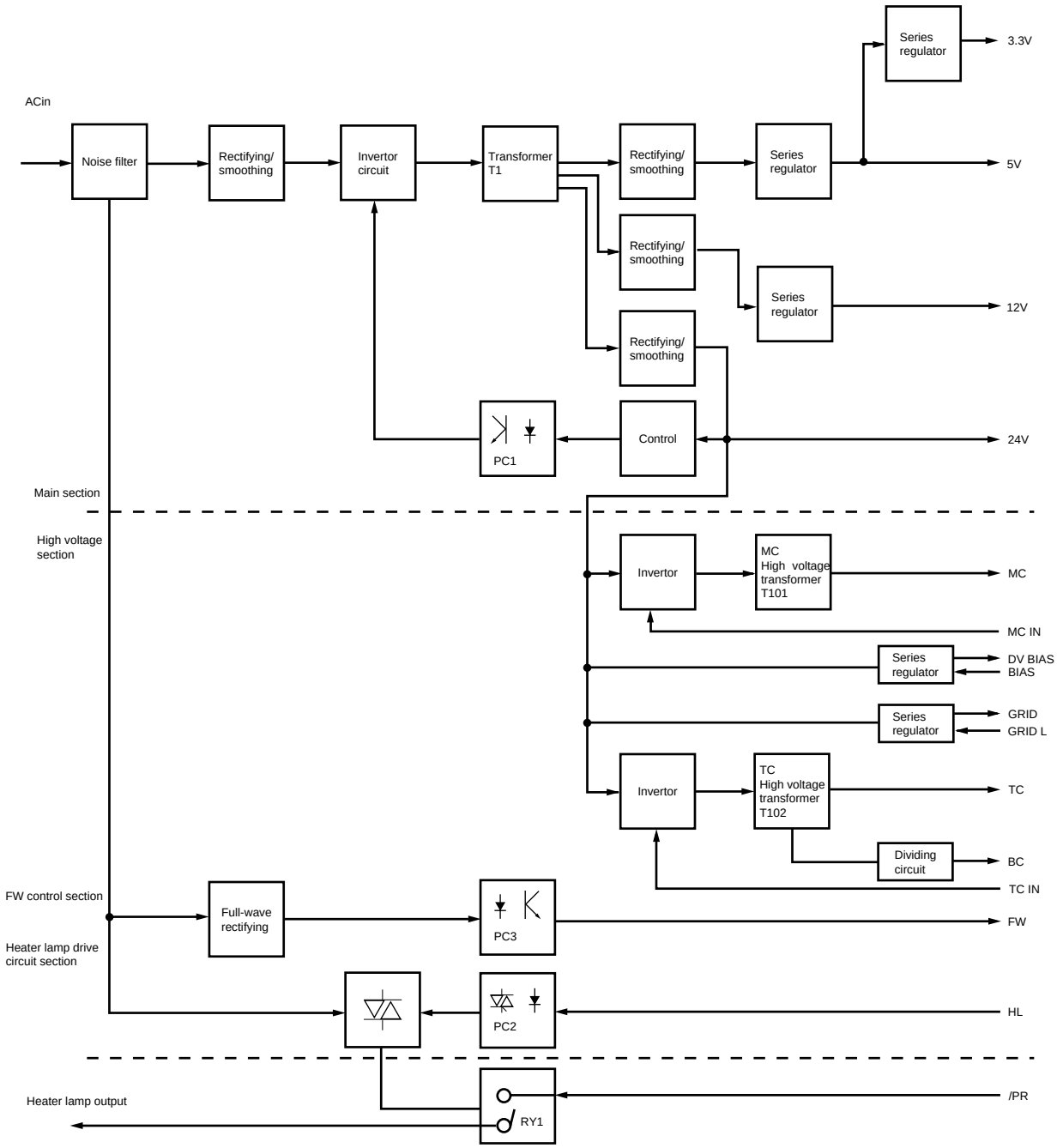
The mirror motor is a stepping motor, and it uses the IC118 and the constant current chopper control IC (SLA7027). For control, the CPU outputs the drive signal to the IC118 to drive the mirror motor with 1-2 phase excitement.



(9) Power circuit block diagram

Block diagram

The power circuit is composed of the main section, the high voltage circuit, the FW signal section, and the heater lamp drive circuit. The main section directly rectifies the AC power current and switch-converts with the DC/DC convertor, and rectifies again and smoothes to form each DC power.
In the high voltage circuit section, the 24V output of the main section is switch-converted by the DC/DC convertor and rectified and smoothed to form the high voltage output.
The FW signal section fullwave-rectifies the AC power to supply signal output at the timing of 0V.



Circuit descriptions

(1) Main section

a. Noise filter circuit

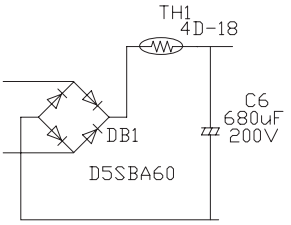
The noise filter circuit of the DC power is composed of L and C as shown in the figure below. It reduces normal mode noises and common mode noises which come from and go to the AC line.

The normal mode noises are noises which are generated in the AC line or the output line and are attenuated by C4B and C3. The common mode noises are noise voltages generated between the AC line and GND, and are attenuated by L1 and L2. The noise composition is bypassed to GND through C4 and C5.

b. Rectifying/smoothing circuit

The AC voltage of 50(60)Hz is full-wave rectified by the rectifying diode DB1 and smoothed by the smoothing capacitor C6.

TH1 is the power thermistor which limits a rush current flowing to C6.



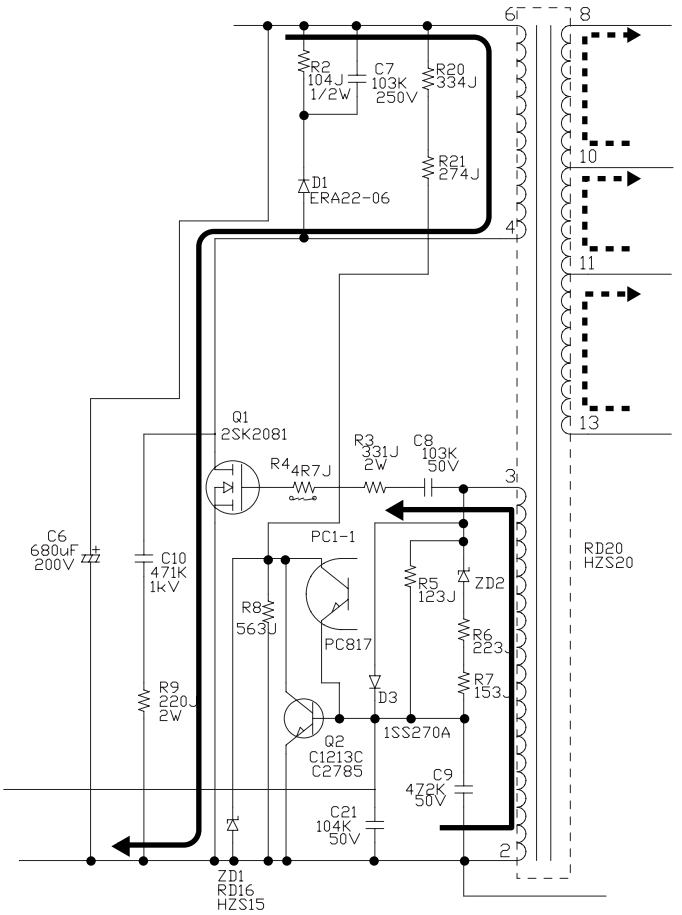
C. Invertor circuit

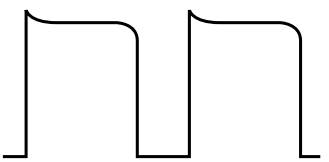
The DC voltage from the rectifying/smoothing circuit is supplied to the secondary side of transformer T1 by switching operation of FET Q1.

For switching, the RCC (Ringing Choke Convertor) system is employed.

FET Q1 is turned on by the starting resistors R20 and R1 to generate a voltage between terminals 4 and 6 of transformer T1 and between terminals 2 and 3 simultaneously. Then a voltage is applied to the gate of FET Q1 to oscillate high frequency.

The actual line in the circuit diagram shows the current to turn ON FET Q1, and the dotted line shows the current loop through which the energy accumulated in the transformer is discharged when FET Q1 is turned OFF.



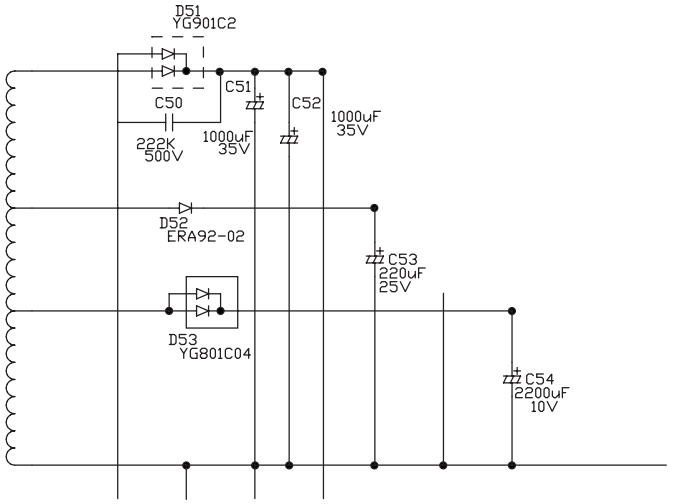


Voltage across Q1 drain and source (VDS)

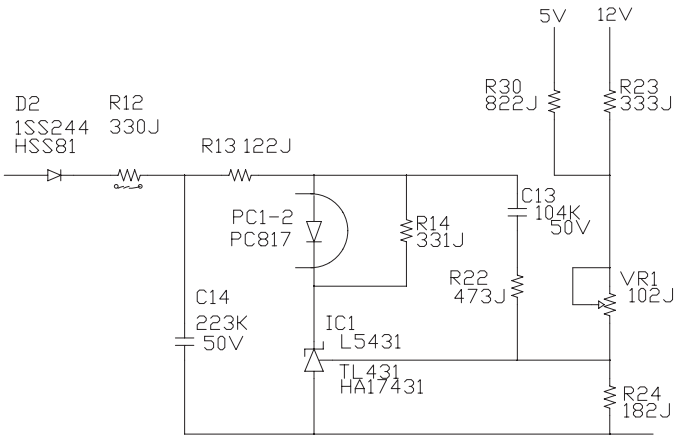
Q1 drain current (ID)

d. Rectifying/smoothing circuit on the secondary side

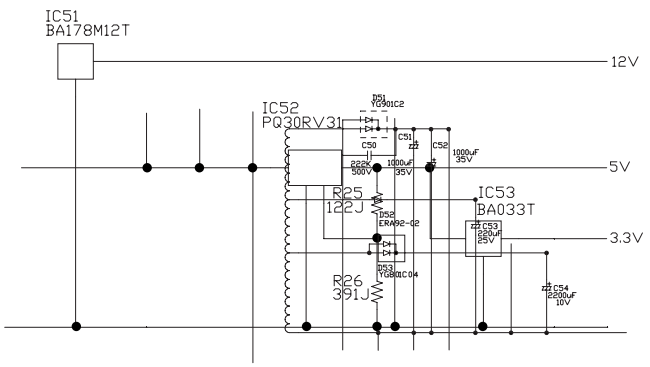
The high frequency pulse generated by the invertor circuit is dropped by transformer T1, rectified by diodes D51, D52, and D53, and smoothed by capacitors C51, C52, C53, and C54.



e. Control circuit
The secondary side outputs (24V series, 5V series) are detected by the output voltage detecting circuit, and the detected signal is fed-back through photo coupler PC1 to the control transistor Q2 to change the ON period of FET Q1 in the primary side invertor circuit, stabilizing the output voltage.

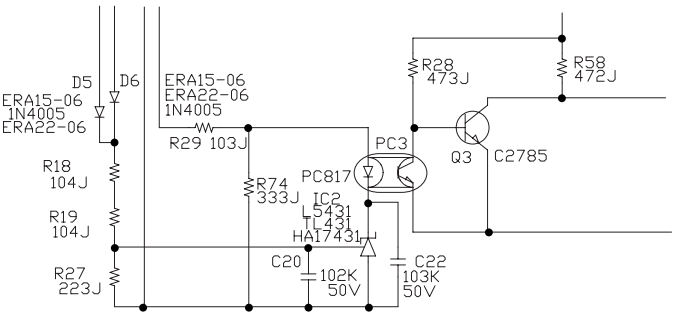


f. Series regulator circuit
This circuit stabilizes the output and protect against an overcurrent by the series regulator. The 12V is composed of IC51, the 5V is composed of IC52, the 3.3V is composed of IC53.

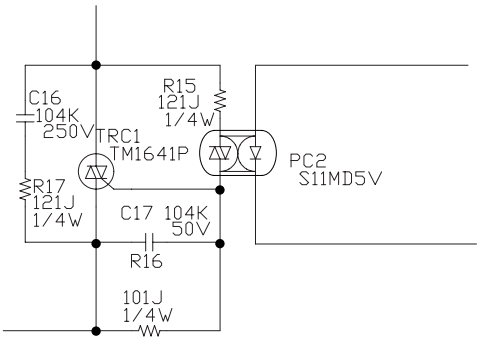


(2) FW signal

The AC input voltage is full-wave rectified by D5 and D6. When the voltage is divided by resistors R18, R19, and R27 and decreased below 2.5V, the shunt regulator IC7 is turned OFF to turn OFF photo coupler PC3, and turn ON transistor Q3. LOW level output of FW signal is provided.



(3) Heater lamp drive circuit



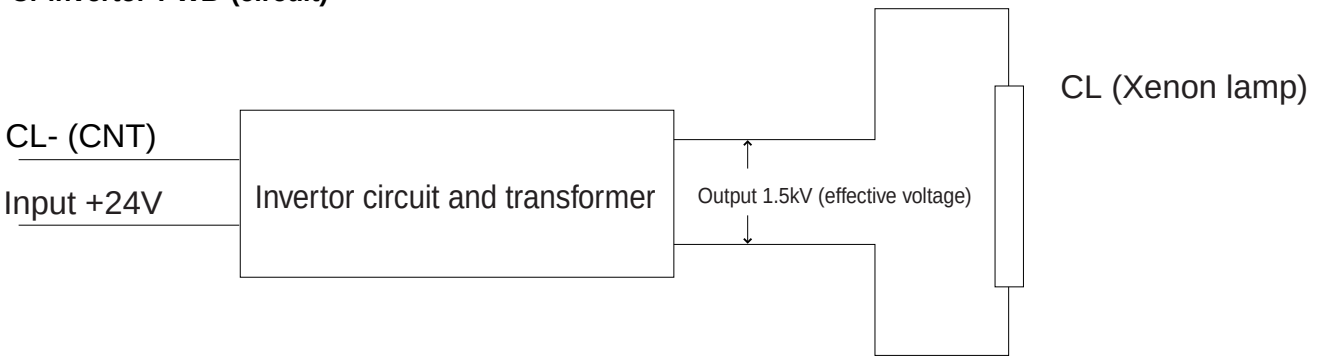
(4) High voltage section

a. Invertor circuit
The 24V output of the main section is inverted by the RCC system and the high frequency power is supplied to the secondary side of high voltage transformer T101 and T102. The diode and the capacitor for rectifying and smoothing are built in the secondary side of high voltage transformer T101 and T102 to provide DC outputs of high voltage. MC is turned ON/OFF by MC IN terminal, and TC is turned ON/OFF by TC IN terminal.

b. Series regulator
The GRID output of DV BIAS is applied from the MC output and dropped by the series regulator.
DV BIAS is turned ON/OFF by BIAS terminal, and the GRID voltage is switched by GRID L terminal.

c. Dividing circuit
BD OUT takes out a voltage from T102 and divides it with the resistor and outputs it.

(10) CI invertor PWB (circuit)

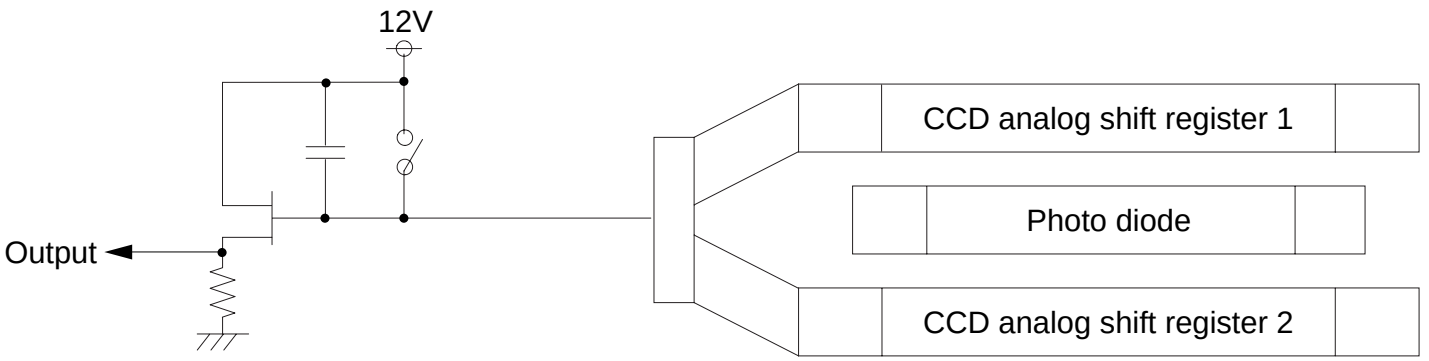


Circuit description
The Two transistors connected in series to the transformer are switched on/off by the control signal (CL-) from the MCU. By this switching operation, the signals are converted into switching pulses and a high frequency power is supplied to the CL (Xenon lamp) by the transformer.

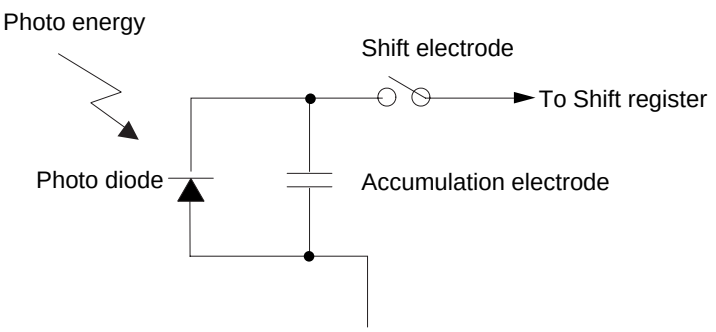
(11) CCD PWB operational description

The CCD PWB is provided with the CCD (Charge-Coupled Device), the differential amplifier which amplifies CCD signals, and the AD convertor which converts the amplified signals into digital signals.

The DC power and the pulse supply pins necessary for operating the CCD image sensor are the power source (CD pin), GND (SS pin), shift pulse (SH pin), transfer pulse (ϕ1 pin), (ϕ2 pin), reset pulse (/RS pin), clamp pulse (/CP pin), and sampling (/SP pin).
Photo data are stored in the light receiving element at the center of the CCD by the SH signal. Even number pixel data are sent to one of the two shift registers which are positioned at both ends of the light receiving element, and odd number pixel data are sent to the other shift register. The time interval between inputting two SH signals is called the photo accumulation time.
The signals are transfered to the register, then to the shift register sequentially by transfer pulses ???1 and ???2 and to the floating capacitor section where electric signals are voltage-converted. Electric charges from the even number pixel shift register and the odd number pixel shift register are flowed to the floating capacitor section alternatively.



The /RS signal is the reset signal of the CCD output signal. The CCD output is expressed as electric charges equivalently accumulated in the capacitor. Therefore, to take the CCD output data one pixel by one pixel, one output data must be cleared after it is outputted. The /RS signal is used for that operation.



The /SP pulse signal is the peak hold signal of the signal voltage.
The output signal from the CCD is amplified by about 4.7 times greater in the differential amplifier circuit in the CCD PWB. Differential amplification is made for the signal output (OS) and the compensation output (DOS).

The amplified CCD signal output is sent to the clamp circuit. In the clamp circuit, the black level is clamped to 2V at the BCLK signal timing by the analog switch. The clamped voltage is maintained for one line by the coupling capacitor. The clamped analog signal is impedance-converted and inputted to the AD convertor.
The analog signal inputted to the AD convertor is converted into 8bit digital data and passed to the PCU PWB.
The machine employs the TCD1501C as the image sensor. The TCD1501C is the reduction type high sensitivity CCD linear sensor of one-output system. 5000 pixels of 7um x 7um are arranged in line to allow scanning of A3 document at 400dpi (16 lines/mm).

Operation section

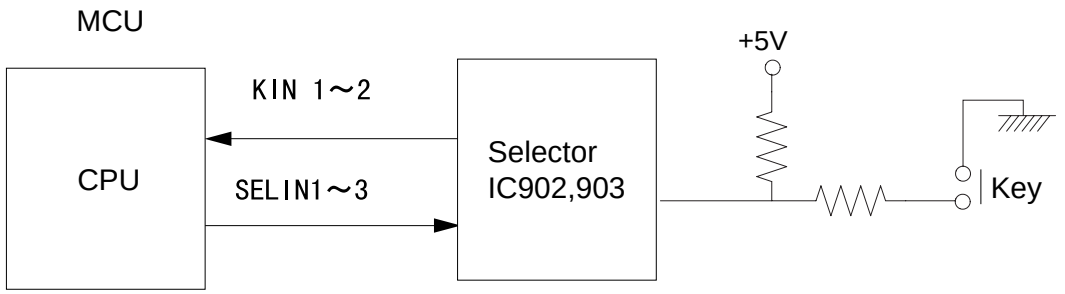
(1) Outline

The operation circuit is composed of the key matrix circuit and the display matrix circuit.

(2) Key matrix circuit

The CPU in the MCU sends select signals SELIN1 - 3 to the selector in the operation circuit. The signals detects ON/OFF of the key and are sent to the CPU as KIN1 - 2.

Operation circuit



(3) Display circuit section

The display is controlled by inputting the data signal and the clock signal from the CPU and the latch signal from the ASIC to the LED driver in the operation circuit.

Operation circuit